







## COMPONENTS



- A** KEY x2 
- B** BRASS BARREL LOCK & KEY x2 
- C** GROUND SOCKET WITH PLASTIC CAP & BOLT x2 
- D** NYLON ARROW HEAD NET x48 

## STEEL POST SECTIONS

- E** CROSSBAR SECTION x1 
- F** UPRIGHT SECTION x2 

## NET SUPPORT

SUPPLIED IF PURCHASED WITH GOAL

- G** REMOVABLE 'D' SUPPORT x2 
- H** M8 WINGNUT AND HEX SCREW - x4 

## NET

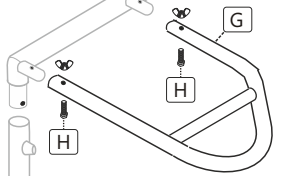
SUPPLIED IF PURCHASED WITH GOAL

- NET** GOAL NET 24' X 8' x1 

⚠ REMOVABLE 'D' SUPPORTS AND NET ARE OPTIONAL

## REMOVABLE 'D' SUPPORTS

ARE AVAILABLE SEPARATELY



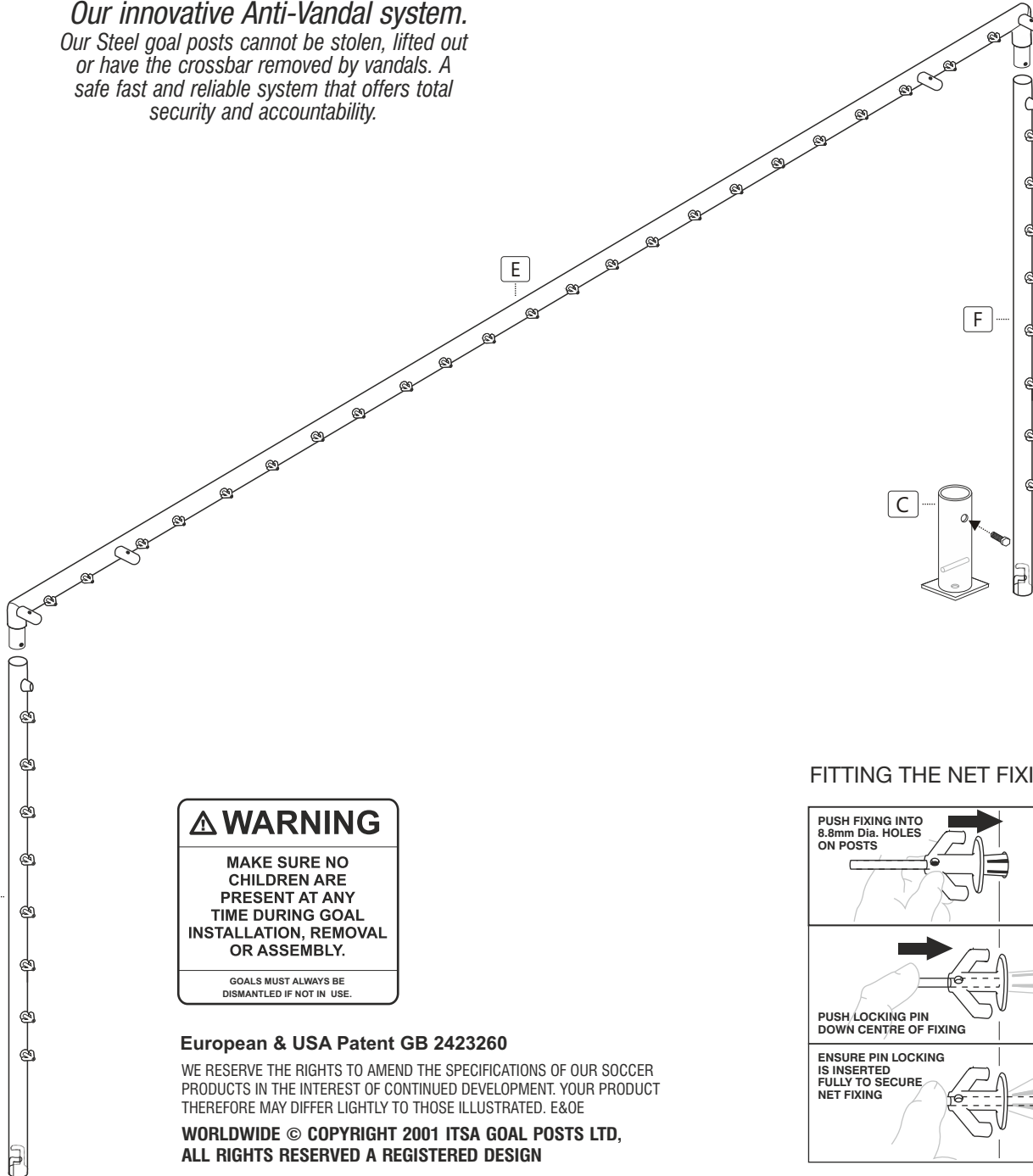
To hold and support the Net.

TO PURCHASE VISIT [www.soccertackle.com](http://www.soccertackle.com)

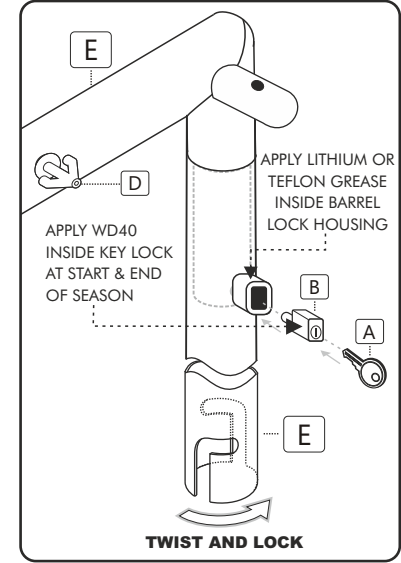
# STEEL ANTI-VANDAL 24' X 8' ANTI-VANDAL GOAL

(24' x 8' Grass-Surface) - One section crossbar.

*Our innovative Anti-Vandal system. Our Steel goal posts cannot be stolen, lifted out or have the crossbar removed by vandals. A safe fast and reliable system that offers total security and accountability.*



SPARE PARTS TEL: 0114 2424244



## ANTI VANDAL SECURE SYSTEM

*Our innovative Anti-Vandal system.*

## ⚠ WARNING

MAKE SURE NO CHILDREN ARE PRESENT AT ANY TIME DURING GOAL INSTALLATION, REMOVAL OR ASSEMBLY.

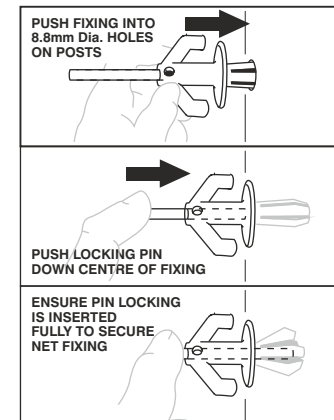
GOALS MUST ALWAYS BE DISMANTLED IF NOT IN USE.

## European & USA Patent GB 2423260

WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT. YOUR PRODUCT THEREFORE MAY DIFFER SLIGHTLY TO THOSE ILLUSTRATED. E&OE

**WORLDWIDE © COPYRIGHT 2001 ITSA GOAL POSTS LTD, ALL RIGHTS RESERVED A REGISTERED DESIGN**

## FITTING THE NET FIXINGS



INSERT NET FIXINGS INTO HOLES ON REAR OF GOAL. A LOCKING PIN IS LOCATED ON THE TOP OF THE NET FIXING.

## DO NOT THROW THE LOCKING PINS

PUSH LOCKING PIN FULLY INTO THE NET FIXING, THIS WILL SECURE IT IN PLACE. REMOVING THE NET FIXING THE LOCKING PIN CAN BE PUSHED COMPLETELY THROUGH THE FIXING BY USING A ROD LESS THAN 4MM IN DIAMETER (SUCH AS A BLUNT NAIL). WHEN PUSHED FULLY THROUGH THE PIN WILL DROP INSIDE THE POST AND ALLOW THE FIXING TO BE PULLED OUT. SAVE THE LOCKING PIN IF FIXINGS ARE TO BE REUSED.

# GENERAL INFORMATION

BS EN 748 Goalpost safety standard is specifically for full size 24x8' goalposts and 5mx2m Youth Goals used in Europe ;more than 42kgs in weight. All other goal sizes are covered in BS EN 16579:2018.

By purchasing and using this product, you acknowledge and agree to the following:

The manufacturer provides detailed goalpost fitting and maintenance instructions with this product. It is your sole responsibility to read, understand, and follow these instructions carefully. Improper installation, fitting, or maintenance of this product may result in malfunction, damage to the product or other property, personal injury, or death.

The manufacturer assumes no liability for any damages, injuries, or losses resulting from:

- Failure to follow the provided fitting instructions
- Failure to follow the provided maintenance instructions
- Improper installation, fitting, or maintenance of the product
- Modifications or alterations made to the product
- Use of the product in a manner inconsistent with its intended purpose
- Neglect or failure to perform required maintenance as outlined in the instructions

Regular maintenance as specified in the provided instructions is essential for the proper functioning and longevity of this product. Failure to perform such maintenance may void any applicable warranty.

If you are unsure about any aspect of the fitting or maintenance process, please consult a qualified professional or contact our customer support team before proceeding. By using this product, you agree to indemnify and hold harmless the manufacturer, its affiliates, and their respective officers, directors, employees, and agents from any claims, damages, or expenses arising from your failure to follow the provided fitting and maintenance instructions.

This disclaimer does not affect any legal rights that you may have under applicable law. The manufacturer reserves the right to update or modify the fitting and maintenance instructions. It is your responsibility to ensure you are referring to the most current version of these instructions and following the latest goalpost safety standards.

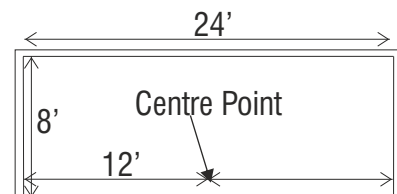
By proceeding with the installation, use, and maintenance of this product, you confirm that you have read, understood, and agreed to this disclaimer. Safety standard may change and copies of the current goalpost safety standard are available to buy from <https://www.bsigroup.com/en-GB/>

## INSTALLATION ADVICE

The anti vandal goalpost is the latest innovation in permanently positioned steel football goal posts. The uprights are laser cut and are precise and can be used in any ground socket on any pitch at any location. Lockable anti vandal goal posts cannot be removed from the ground with crossbar and uprights intact. This is one of the key safety features of this new patented design. Crossbar corners on these goals are welded both internally and externally to ensure they will stand up to the most rigorous conditions. Electro plated corner brackets and ground sockets give extra life to metal work and unseen internal welds.

When installing your goals take your time and get it right first time and you will have optimum performance. Once the initial positioning of the sockets have been done the Goals can be installed in less than thirty seconds which is why these are the most cost effective type when multiple pitches are in use. Please read the fitting instructions carefully before proceeding. If you feel in any way unsure about installation a competent local builder may be able to help or you can contact our technical director 01142424244 who will talk you through it.

Before installing the ground sockets you need to check that your pitch is square as if not your playing area will have one touchline longer than the other. The builders rule 3-4-5 which is 3m along goal line, 4m down touchline and 5m between both points. A good way to check the corners are at ninety degrees (Pythagoras). We suggest marking the length of the pitch out then mark a parallel line at the other side and then put your ninety degree corner in place. Also check goal lines are also parallel before inserting sockets.



**THE MEASUREMENT MUST RUN TO THE INSIDE OF THE UPRIGHTS & TO THE UNDERSIDE OF THE CROSSBAR.**

Mark out Pitch & Check pitch is square before installing sockets.

For assistance in doing this please visit ([www.itsagoal.net](http://www.itsagoal.net))

When you are sure the pitch is square mark the position of the centre of the goal line

NOTE: half the width of the goal either side of the goal line centre point = Upright positions. 24' x 8' goal will have uprights positioned 12' either side of the centre point

Following is the recommended installation approach for all ground sockets;

For Junior goal post installations 2 People minimum, For Intermediate and Senior goal post installation 4 People minimum. Ensure that those people have adequate skills to carry out the task of installing the ground sockets; ie such as using a trades person with knowledge and skills of carpentry, concrete work, engineering skills.

Consideration should be given to ground and weather conditions before carrying out the installation process. Conduct a briefing of all persons involved in the installation process of the ground socket, ensuring that all persons wear appropriate PPE. (Safety Boots, Work Gloves, Hi-Viz, Safety Helmets), whilst carrying out the installation.

Identify an adequately trained first aider to be onsite with a good quality first aid kit at all times throughout the installation process. Ensure that the area around the installation is adequately protected using cones and barrier protection. NO ENTRY – Work in Process signs to be posted nearby, and a Hazard Notice is installed and Hazards Identified.

It is recommended that a single person carries no more than 20kg's of weight on their own, for sockets 20kg's of weight and higher 2 people should be used. The use of a carrying device such as a trolley or heavy lifting device is preferred and highly recommended.

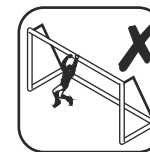
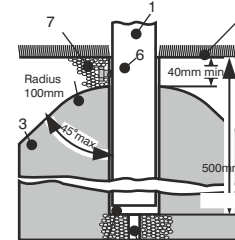
Before excavating check with the site owner/manager for the position of underground services -electricity, gas, water. Also check where the soil waste is to be placed safely after excavation.

Excavate your holes for the ground sockets and put in a small amount of pea gravel or grit sand to level the bottom of the hole. The sockets are designed to be below the surface by 20mm to ensure no grass cutting blades hit the top of the sockets. Make a drain hole down through the centre of the excavated hole to help allow water to soak away. Lower the ground socket into the hole at one side. Insert the upright twist and lock into the ground socket and position the upright with the lock housing to the rear (not facing the pitch) and start to drop a dry mix of concrete around the base of the socket to hold the post and the socket upright. **MAKE SURE YOU DO NOT DROP ANY CONCRETE INSIDE THE SOCKET.** If you take the post out to throw concrete around socket make sure you tape or cover the top of the socket to prevent egress of concrete. Double check the position is the correct distance from the centre mark on the goal line and plumb up. With a large level check that the upright is not leaning inwards, forwards, backwards or sideways and the base is the correct depth. Fill in around the sides of the ground socket with concrete as per the diagram.

## GROUND SOCKET Installation diagram

- Upright
- Sport Surface
- Concrete Block
- Ground Socket
- Drainage Hole
- Socket Bolt
- Pea Gravel

Note 'Socket bolt' must be inserted to prevent ingress of soil into ground socket. Put a dab of grease on it and insert the screw into the hole and just leave it in place. At any time in the future it can be locked'.



## WARNINGS

**MAKE SURE NO CHILDREN ARE PRESENT AT ANY TIME DURING GOAL CHECKS, INSTALLATION, REMOVAL OR ASSEMBLY**

**CHECK THE POSITION OF ANY UNDERGROUND SERVICES BEFORE EXCAVATION. WE TAKE NO RESPONSIBILITY FOR ANY DAMAGE OR INJURY CAUSED IN THIS MANNER.**

**WARNING: DO NOT TOUCH OVERHEAD SERVICES WITH POLES OR ANY PARTS. CHECK THE POSITION OF ANY OVERHEAD SERVICES WHEN SETTING UP OR DISMANTLING. POWER LINES, TELEPHONE CABELS ETC.**

**DO NOT SWING ON ANY NET SUPPORT POLE OR GOAL POST SECTION.**

**IT IS RECOMMENDED THAT AFTER USE GROUND SOCKET HOLE ARE COVERED WITH OUR CAPS THAT ARE SOLD SEPARATELY.**

**TO AVOID DAMAGE WHEN DISMANTLING THE GOAL FOLLOW THESE GUIDELINES: DO NOT USE ANY COMPONENTS PARTS IF THEY ARE DAMAGED OR BROKEN. IT IS ADVISABLE IN EXTREME WINDY CONDITIONS TO DISMANTLE THE GOAL AND STORE AWAY.**

These goals must only be used with the correct ground sockets provided by I.T.S.A. Goal. They must be concreted in position correctly as shown and as per the relevant safety standards. BS EN748

The upright post should be eight foot less the distance under the corner (15mm) from the ground level. Too deep and you will need to lower the pitch around the posts too high and you will need to higher your area around the posts. Adjust to the correct height with stones or pea gravel under the base plate before filling with concrete. (do not forget we have allowed 20mm to go below ground level)

You need to do this on both goals at both ends of the pitch until you have one of the upright posts standing vertical and in the right position on both ends of the pitch. Fill these in and compact the soil around the foot of the posts to ensure they are secure. These can then be used to support the rest of the goal as you concrete in the second uprights.

The second uprights need to be positioned into the remaining excavated holes prepared at the other side of the goal post position and then the upright dropped into the hole in the same way as before. Level to the correct height and then use a small amount of concrete to support the socket with the post inside in the approximate finished position. Lift the crossbar onto both the fixed and the unfixed uprights and insert the locks. The crossbar is heavy so ensure you have enough helping hands or suitable lifting gear to lift

the crossbar on and off the uprights. Make sure no children are near whilst fitting or removing the goal posts. Never at any time stand underneath the crossbar.

Once the crossbar is positioned on both uprights and the locks are fitted the second upright can be moved and lined up along the goal line and positioned vertically ensuring the base is at the correct depth.

Compact the concrete and soil and leave the goal with the crossbar attached until it is totally secure. DO not leave the goal until you are happy that the concrete has set fully and that the goal is secure. Once the ground sockets are securely fixed in place the uprights can be twisted ninety degrees and removed without the ground socket moving. **NEVER AT ANY TIME USE THE GOAL OR LEAVE THE GOAL ERECTED WITHOUT LOCKS IN PLACE.**

If you have arrowhead net fixings please insert the locking pins down the centre of the fixing To remove just knock the securing pin right through. The net supports positioned on the crossbar enable the net head support cord to be as tight as you require it to be. These net supports are easily fitted on match days and we recommend they be removed with the nets in locations prone to vandalism or areas that have active young children and teenagers about. They can be left in position on the crossbar in supervised or secure areas. Although they are very strong the electro plated net supports are designed with safety in mind and will give prior to any goal post corner welds being weakened.

At the close season to remove the goal posts simply turn the key and remove the locks before lifting the crossbar from the uprights. Make sure no one is standing underneath the crossbar and that no children are around whilst the crossbars and uprights are being removed. CHECK all the paintwork and make any remedial repairs. CHECK all welds to make sure no fractures or hairline cracks have appeared and make any remedial repairs prior to re-use. **NEVER USE WITH DAMAGED WELDS. CHECK locks are working and replace if damaged or lost. NEVER USE WITHOUT LOCKS. Spare parts for the goals are readily available.**

Ground sockets should be protected when the uprights are not fitted especially in open areas. It is advisable if you have just ordered the basic plastic cap cover to screw a timber block to the underside to drop onto the bottom post support bar before fitting into the top of the socket. This should then take the weight of any machinery passing over it. CHECK at regular intervals that these have not been removed.

The best way to ensure safety when the ground sockets are not in use is to fit our twist & lock steel ground socket plugs. ( available separately) You will notice the ground socket has a small stainless steel screw just below the surface and this is used in conjunction with our twist & lock plug to secure it in place. We suggest a knob of grease be pushed into the threaded hole to prevent it from rusting as this is located underground and out of sight.

**APPLY LITHIUM OR TEFLON GREASE INSIDE BARREL LOCK HOUSING AND APPLY W40 INSIDE KEY LOCK AT START & END OF THE FOOTBALL SEASON**

**NEVER STORE GOAL POSTS WITH CROSSBARS & UPRIGHTS ATTACHED TOGETHER AND LEANT AGAINST A WALL OR CHANGING ROOM. ALWAYS DISTMANTLE FULLY AND STORE FLAT. IF THE STEEL GOALPOSTS SECTIONS ARE TO BE STORED ON SHELFING MAKE SURE THEY'RE PLACED AS LOW AS POSSIBLE TO THE GROUND AND THEY ARE SECURED AND CAN'T FALL.**

We have made our own risk assessments with regard to the proper installation and use of the products we sell however we strongly recommend that as an Individual, a club or other organization Insurance be taken out to cover all eventualities with regard the use of sports equipment including goalposts.

Fitting instruction & spare parts are available on line at [www.itsagoal.net](http://www.itsagoal.net) or [itsagoal.co.uk](http://itsagoal.co.uk) - Copyright J R Wilson ITSA GOAL

# CARE - MAINTENANCE - INSPECTION

## ROUTINE VISUAL CHECKS

Should be made before each use, this enables identification of hazards from vandalism, misuses or general deterioration. examples are, goalpost frame damage, lack of anchors/stability equipment, missing parts, damaged nets, or net fixings, crossbar and goal stability. If a visual inspection identifies any defect to the goals they should not be used until the defects are corrected - contact the manufacturer of the goalposts. Check all components supplied are in good condition and a general list of checks are overleaf on table E2 and E3

## OPERATIONAL INSPECTION

At least every six months there should be an operational inspection in accordance with national regulations/standards at the time; using the tables and inspections sheets overleaf in accordance with National regulations and the current safety standard set by the British Safety Standards and overseeing governing bodies. Check all components supplied are in good condition. If inspection identifies any defect to the goals they should not be used until the defects are corrected - contact the manufacturer of the goalposts.

## MAIN INSPECTION

At least annually there should be a main inspection in accordance with national regulations/standards at that time; using the tables and inspections sheets overleaf in accordance with National regulations and the current safety standard set by the British Safety Standards and overseeing governing bodies. Check all components supplied are in good condition. If inspection identifies any defect to the goals they should not be used until the defects are corrected - contact the manufacture of the goalposts. A report containing the following information according to table E3 over leaf, should be available to the operator.

- a. identifying of issuing body,
- b. place/date of inspection
- c. identification of items being inspected
- d. name/ address/signature of inspector
- e. a record of defects found

All inspections should be reported to the operator. The operator must establish a clear identification system for each goal . Any goals with defects should not be used until corrected.



Visit our YouTube site for assembly videos :  
[www.youtube.com/user/Footballgoalposts](http://www.youtube.com/user/Footballgoalposts)

Table E.2 — Check list for main inspection

Control points (as far as applicable)	Inspection method		Criteria for assessing the results (see Clause 6)	Socketed goal	Portable goal
	Visual	Manual			
Stability	X	X	When the structure is shaken in game play position, there is no tip-over	X	X
Marking	X		Present	X	X
Fixture onto the support (wall/floor)	X	X	No slack in the fixtures other than the slack naturally present due to design or assembly	X	X
Folding and hoisting system		X	No working failure when lifting, dropping or folding away the goal	(X)	(X)
Netting and net fixings	X	X	No defective fixture and/or no mesh holes liable to generate a risk	(X)	(X)
Uprights and crossbar	X	X	No slack other than the functional slack naturally present due to design	X	X

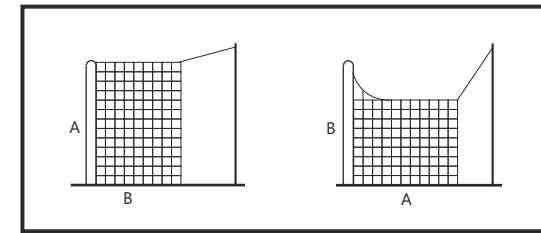
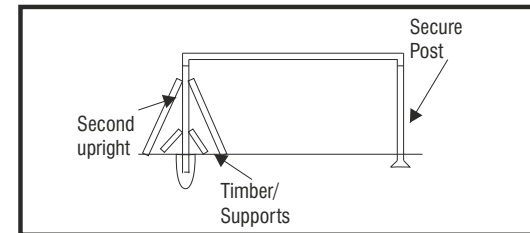
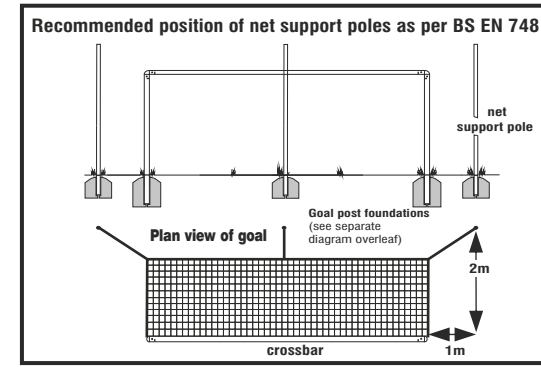
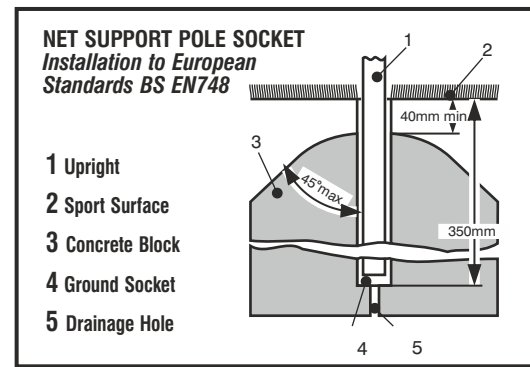
Table E.1 — Goal inspection record Sheet

Goal Identification Number:		Location of Goal:		
Date	Type of Check Indicate Level of Inspection/Maintenance or other	Findings	Action Taken	Inspected by
Goal Size		Goal Type		
Manufacture/Distributor		Date of Manufacture		
Date of Purchase		Supplier Information for Spare Parts		
Date of Inspection/Maintenance/Repair:				
Ground and Prevailing Weather Conditions:				
Result of Inspection (Pass/Fail):				
Further Action to be taken:				
Re-inspected by:				



Table E.3 — Check list for operational inspection

Control points (as far as applicable)	Inspection method		Criteria for assessing the results (see Clause 6)	Socketed goal	Portable goal
	Visual	Manual			
Stability	X	X	When the structure is shaken in game play position, there is no tip-over	X	X
Marking	X	—	Present	X	X
Fixture onto the support (wall/floor)	X	X	No slack in the fixtures other than the slack naturally present due to design or assembly	X	X
Folding and hoisting system	—	X	No working failure when lifting, dropping or folding away the goal	(X)	(X)
Netting and net fixings	X	X	No defective fixture and/or no mesh holes liable to generate a risk	(X)	(X)
Uprights and crossbar	X	X	No slack other than the functional slack naturally present due to design or assembly	X	X
Location changes and transport	X	X	No inadvertent release or unintended collapse in the carrier system	—	X
Lockdown in position	X	X	No inadvertent release of the lockdown system	—	(X)
Anchoring/ ballast system	X	X	Sufficient and securely located	—	(X)
Assembly/ Screw-set	X	X	None of the assembly screws show any signs of loosening	X	X
Corrosion	X	—	No corrosion capable of generating a risk for users	X	X
Support framework (backing frame, foldaway structure)	X	X	No deformation or breakage during working use	X	X
Netting support	X	X	No deformation or breakage	(X)	(X)
Padding	X		No damage and securely located	(X)	(X)
Entrapment <sup>a</sup>	X	X	No risk of entrapment in the goal frame or support framework	X	X
<b>Key</b> X to be inspected; (X) to be inspected if fitted.					
Control points (as far as applicable)	Inspection method		Criteria for assessing the results (see Clause 6)	Socketed goal	Portable goal
	Visual	Manual			
<sup>a</sup> If the structure has been changed for initial supply the entrapment should be tested according to 6.3.					



**! TYPES OF NETS & SUPPORTS AVAILABLE FOR SOCKETED GOALS** *Nets and Supports sold Separately.*

STANDARD SHAPE  
With removable 'D' supports.

GROUND PEG

USE GROUND PEGS TO PEG NET

BOX STYLE SHAPE  
(with two support poles and extra cords)

NET SUPPORT POLE

BOX STYLE SHAPE  
(with three support poles and extra cords)

NET SUPPORT POLE

STANDARD SHAPED NETS CAN ALSO BE USED WITH NET SUPPORT POLES.

**GOALPOST PROTECTOR TAPE**  
AVAILABLE SEPARATELY

Protects paintwork at the base of the upright.

TO PURCHASE VISIT  
[www.soccertackle.com](http://www.soccertackle.com)

**TWIST AND LOCK SOCKET CAPS**  
ARE AVAILABLE SEPARATELY

TO PURCHASE VISIT  
[www.soccertackle.com](http://www.soccertackle.com)

**YouTube**

**ItsaGoal**

Visit our YouTube site for assembly videos :  
[www.youtube.com/user/Footballgoalposts](https://www.youtube.com/user/Footballgoalposts)

[www.itsagoal.co.uk](http://www.itsagoal.co.uk)

# GOALPOST INSTALLATION DAY SHEET

INSTALLED AT

OUR REF. NO.

CONTACT/TEL

## BOTH INSTALLER & CUSTOMER TO READ AND CHECK THE LIST BELOW AT THE START AND END OF EACH DAY OF INSTALLATION

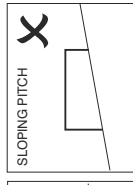
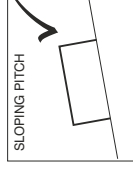
PLEASE  
TICK

CHECKED WHERE THE POSITION OF GOAL POST IS TO BE INSTALLED - CHECK THE START	
CHECKED POSITION OF UNDERGROUND SERVICES WITH CUSTOMERS ie ELECTRICITY, GAS, WATER	
CHECKED OPENING/CLOSING TIMES OF SITE AND ADVISED CUSTOMER OF THE IMPACTS OF RESTRICTED TIMES ie EXTRA DAYS MAY BE NEEDED TO COMPLETE INSTALLATION	
END OF EACH DAYS INSTALLATION ADVISED CLIENT THE SOIL TYPE AND IMPACTS ON THE INSTALLATION ie HARD GROUND MAY ADD EXTRA DAYS TO JOB	

### INSTALLER

WORK STARTED AT	am/pm	NUMBER OF WORKMEN		
WORK ENDED AT	am/pm	TIME TAKEN OFF FOR BREAKS per workman	hrs	mins
TRAVEL - MILEAGE TRAVELLED				

NOTES



NOTE GOAL POSTS ARE INSTALLED  
LEVEL WITH THE LIE OF THE LAND

### INSTALLER TO SIGN

PRINT NAME	SIGNED	DATE
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BY SIGNING THIS SHEET THE CUSTOMER ACCEPTS THE HOURS WORKED AND ALSO HAS READ  
THROUGH THE CHECKLIST ABOVE TICKING EACH PART AND THE CUSTOMER IS SATISFIED WITH THE WORK UNDERTAKEN.

### CUSTOMER TO SIGN

PRINT NAME	SIGNED	DATE
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