




















COMPONENTS

A	CORNER BRACKET	x4	
X	CORNER BRACKET UPRIGHT 4 HOLES	x2	
B	SPIGOT	x4	
C	BLANKING CAP	x2	
D	MULTI-SURFACE ANCHOR	x2	
E	GROUND PEG	x4	
TTE	STANCHION ELBOW	x2	
LB	LOWER BACK STANCHION	x2	
H	LARGE QUICK RELEASE	x12	
I	SMALL QUICK RELEASE BUTTON	x12	
J	NET TIE	x48	
SC	STRAIGHT CONNECTOR	x4	
SSC	STANCHION CONNECTOR	x2	
NET	GOAL NET 12' x 6'	x1	

POST SECTIONS

L	CROSSBAR with insert 1205mm LONG	x2	
L1	CROSSBAR 1205mm	x1	
M	BACKBAR 1205mm LONG	x3	
N	SIDEBAR SECTION 680mm LONG	x4	
P	UPRIGHT SECTION 865mm LONG	x2	
PI	UPRIGHT SECTION with insert 865mm LONG	x2	
Q	TOP STANCHION TUBE 400mm LONG - 40mm Diameter	x2	
R	BACK STANCHION TUBE 948mm LONG - 40mm Diameter	x4	

12' X 6' UPVC ITSA GOAL - SECTIONAL

Multi-Surface - Three section crossbar - Net ties

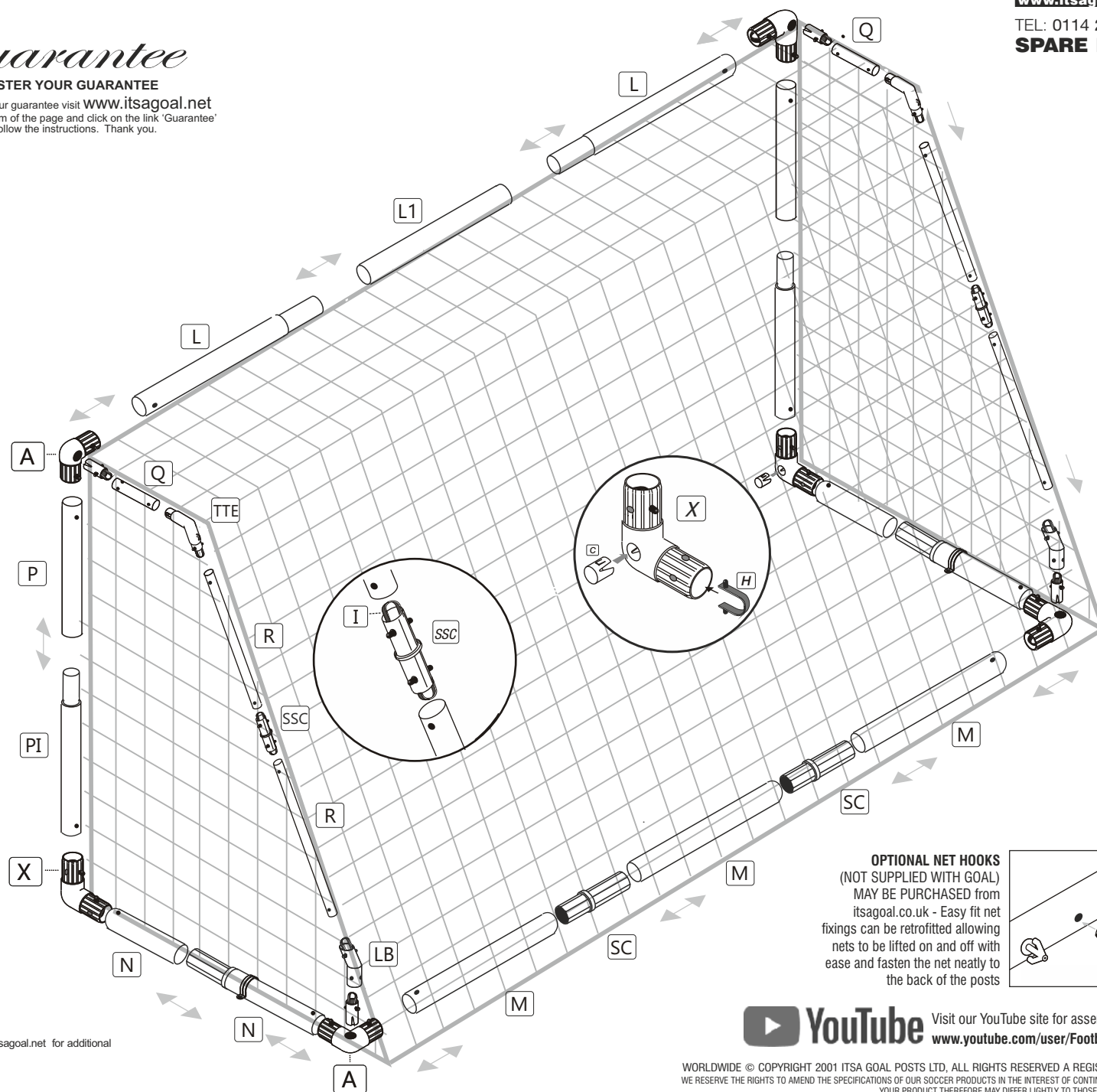
Guarantee

REGISTER YOUR GUARANTEE

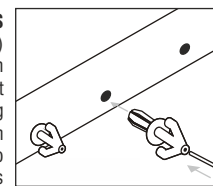
To register for your guarantee visit www.itsagoal.net
scroll to the bottom of the page and click on the link 'Guarantee'
and follow the instructions. Thank you.

**FITTING
INSTRUCTION**

tsaGoal
www.itsagoal.co.uk
TEL: 0114 242 4244
SPARE PARTS



OPTIONAL NET HOOKS
(NOT SUPPLIED WITH GOAL)
MAY BE PURCHASED from
itsagoal.co.uk - Easy fit net
fixings can be retrofitted allowing
nets to be lifted on and off with
ease and fasten the net neatly to
the back of the posts



CARE & MAINTENANCE - see separate sheet supplied or visit itsagoal.co.uk and itsagoal.net for additional
copies. Our goalpost if used correctly will last many years. We do also offer a full spare part service
and if your goals need refurbishment this can be arranged

YouTube Visit our YouTube site for assembly videos :
www.youtube.com/user/Footballgoalposts

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WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT.
YOUR PRODUCT THEREFORE MAY DIFFER SLIGHTLY TO THOSE ILLUSTRATED. E&OE

STEP BY STEP ASSEMBLY

FOR EASIER ASSEMBLY Use a rubber mallet and also spray furniture polish inside posts. Do not use a metal hammer. Do not apply grease or vaseline.

SPARE PARTS : www.itsagoal.co.uk

STEP 1

Lay out all Posts & components

L CROSSBAR with insert
1205mm LONG

L1 CROSSBAR
1205mm LONG

M BACKBAR
1205mm LONG

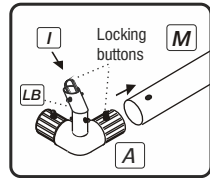
N SIDEBAR
SECTION
680mm LONG

Q TOP STANCHION
TUBE
400mm

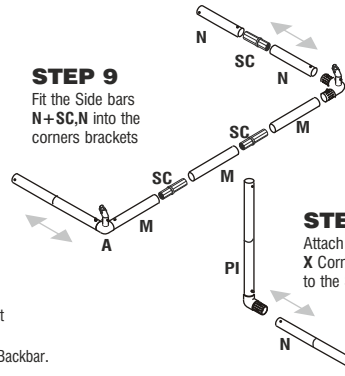
P UPRIGHT SECTION
865mm LONG

PI UPRIGHT SECTION
with insert
865mm LONG

R BACK STANCHION TUBE
948mm LONG - 40mm Diameter



STEP 9
Fit the Side bars
N+SC,N into the
corners brackets



STEP 7

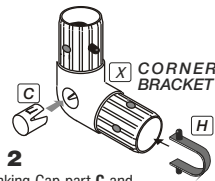
Fit the Lower back stanchion
connector **LB**, sliding onto the
Corner Bracket spigot **B**.

STEP 8

Join back bars **M** x3 with straight
connector **SC** x 2. Insert Corner
Brackets **A** into each end of the Backbar.

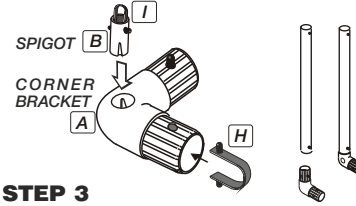
STEP 2

Insert Blanking Cap part **C** and
insert Large Quick Release Button **H** (x2)
into Corner Bracket **X**. (NOTE: Corner Bracket **X**
is different from Corner Bracket **A**. Corner
Bracket **X** is to be fitted into the upright posts
and has 8 holes.



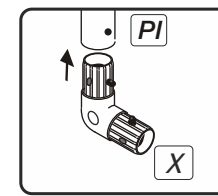
STEP 3

Insert Small Quick Release Black Button **I**
into the Spigot **B**. Insert Spigot **B** and
insert **H** (x2) into Corner Bracket **A**.
(NOTE: Corner Bracket **A** has 4 holes)



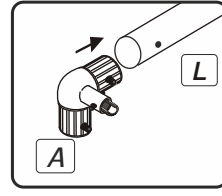
STEP 4

Insert Corner Brackets **X** into the upright posts **PI** (uprights have logos on the side)



STEP 5

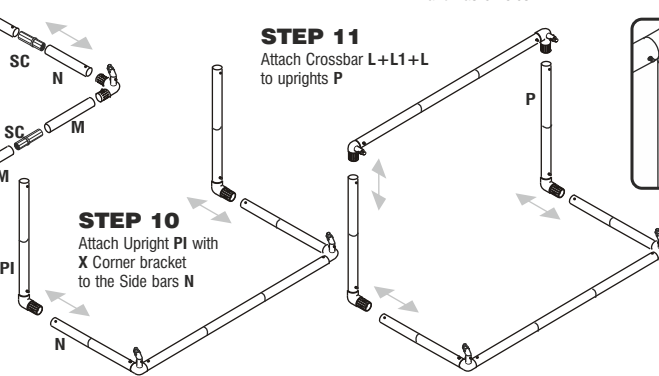
Fit the crossbar with
L,L1 & L. Insert
Corner Brackets **A**
into each end
of the crossbar



STEP 11

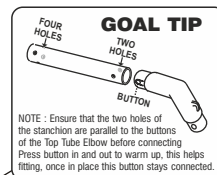
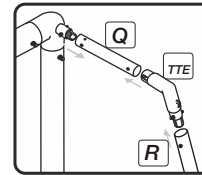
Attach Crossbar **L+L1+L**
to uprights **P**

STEP 10
Attach Upright **PI** with
X Corner bracket
to the Side bars **N**



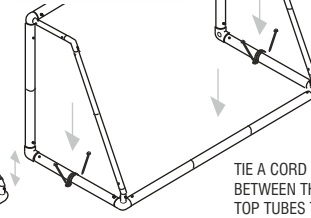
STEP 10

Join top tubes **Q** to
elbows **TTE** and
back stanchion
tubes **R**. connect to
the goalpost. The
stanchion tubes join
with small stanchion
connectors **SSC**



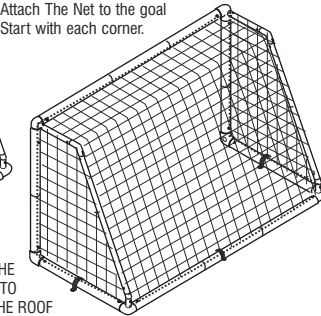
STEP 11

Attach Ground Anchors



STEP 12

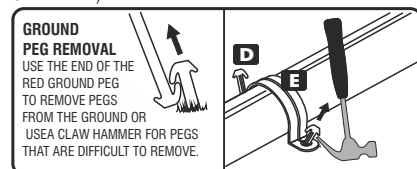
Attach The Net to the goal
Start with each corner.



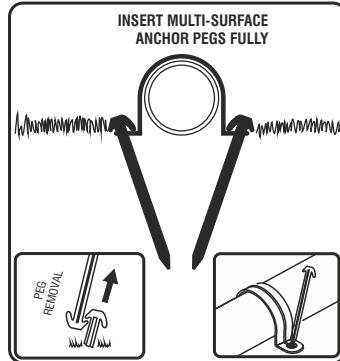
ANCHORING YOUR GOAL

WARNING: Check the position of any underground services before
using the ground anchors and pegs. We take no responsibility for
any damage or injury caused in this manner. **HARD SURFACES:** to
prevent damage to goal or its components, loosen soil with a steel
pole and moisten with some water before inserting the ground
anchors. Do not use the goal in sub zero temperatures.

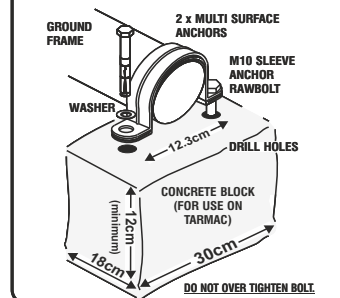
**ANCHORING YOUR GOAL ON GRASS - POSITION YOUR GOAL ON
A LEVEL PLAYING SURFACE. PLACE THE MULTI-SURFACE
ANCHOR OVER EACH SIDE OF THE GROUND FRAME (POSITIONS
SHOWN) HAMMER THE PEGS THROUGH THE HOLES (DO NOT
USE METAL HAMMERS USE RUBBER MALLETS) ON THE
ANCHOR DOWN UNDER THE FRAME INTO THE GRASS
ADDITIONAL ANCHORS OR LARGER PEGS CAN BE PURCHASED
FOR USE ON SOFT GROUND OR SAND. THESE ANCHORS CAN BE
USED FOR HARD SURFACES SUCH AS TARMAC WITH OPTIONAL
BOLTS. ON HOT/SUNNY DAYS TARMACADAM SOFTENS AND
THEREFORE TO ANCHOR YOUR GOAL PROPERLY YOU MUST:-
1 DIG HOLES IN YOUR TARMAC FILL HOLES WITH CONCRETE 2
DRILL TWO 14MM HOLES 12CM APART AND 70MM DEPTH. 3
POSITION GOAL AND ANCHOR, INSERT AND TIGHTEN BOLT.
FOR OTHER SURFACES SUCH AS WOODEN SPORTS HALL
FLOORS WOOD SCREWS (INSTEAD OF BOLTS) OR COUNTER
BALANCE WEIGHTS CAN ALSO BE USED (SUPPLIED
SEPARATELY).**



Longer pegs are to be used on sandy or soft ground earth. A risk
assessment of soil conditions suitability should be carried out when
anchors are to be used.



THIS METHOD SECURELY ANCHORS YOUR GOAL DOWN ON TARMAC



CARE & MAINTENANCE

We advise adult supervision during assembly and use. Observe
and follow warning labels attached to goal.

Do not use any components, nets or parts if they are damaged or
broken. Spare parts and replacement nets are readily available. If
others are to install your goal you should show them how to erect
and dismantle the goal and hand them a copy of the fitting
instruction.

Do not drop any heavy objects on ends of tubes. Hard surfaces: to
prevent damage to goal or its components, loosen soil with a steel
pole and moisten with some water before inserting the ground
anchors.

Do not use the goal in sub zero temperatures. warning labels
should be replaced when worn and we recommend replacing them
every two years -spare labels available. damaged components
requested under guarantee must be returned for inspection. Failure
to follow the warnings, fitting instructions contained in this
document, may invalidate your guarantee.

The company, its agents and representatives do not accept any
product liability if used outside the EU. Use of the product in other
countries outside the EU including the USA is not covered and
appropriate insurance should be taken out by the user to cover for
any eventuality.

We reserve the rights to amend the specifications of our soccer
products in the interest of continued development. Your product
therefore may differ slightly to those illustrated. Not suitable for
children under 36 months until assembled due to small parts.

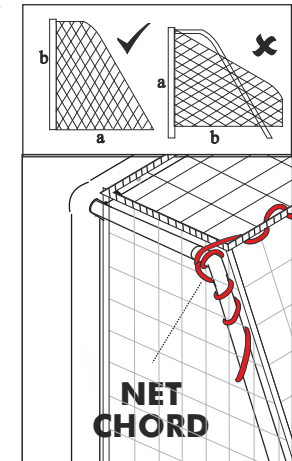
NET TIES : We recommend placing the net ties no more than 340mm
apart. The net ties supplied are designed to permanently fix the net to
the goal frame. If you require to take nets on and off, other net fixings
can be used.

NOTE: Goal must be anchored otherwise breakages may occur. At the
end of the season nets can be tied into a bundle and placed into a
pillow case (not to damage washing machine) and washed at 40 C
with normal washing powder. The ground frame can be washed with
hot soapy water. Any scuff marks on posts can be rubbed off with a
light abrasive scouring pad.

If you find the nets are worn along the floor it may be rodents, by
spreading pepper along the base frame rodents will be deterred.
Crossbars will not be replaced within the guarantee period if broken by
swinging or climbing or any other misuse.

DO NOT try to glue any damaged fixings. Plastic materials in this
product vary and this may cause the plastic to break. Always replace
any damaged components.

NOTE : All plastic extrusions vary and therefore some tubes may be
looser or tighter to connector fittings. If you want to increase the
diameter of the fitting just wrap masking tape around the part that fits
into the tube, twist as you insert the fitting and it will grab to the tube
tight. You can make tighter fits by adding more tape.



**OPTIONAL NET HOOKS (NOT SUPPLIED
WITH GOAL) MAY BE PURCHASED** from
itsagoal.co.uk - Easy fit net fixings can be
retrofitted allowing nets to be lifted on and
off with ease and fasten the net neatly to
the back of the posts



Visit our YouTube site for assembly videos :
www.youtube.com/user/Footballgoalposts

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