









## COMPONENTS

<b>A</b>	CORNER BRACKET <small>4 HOLES</small>	x4	
<b>X</b>	CORNER BRACKET <small>UPRIGHT 4 HOLES</small>	x2	
<b>B</b>	SPIGOT	x4	
<b>C</b>	BLANKING CAP	x2	
<b>D</b>	MULTI-SURFACE ANCHOR	x2	
<b>E</b>	GROUND PEG	x4	
<b>F</b>	STANCHION ELBOW	x2	
<b>G</b>	LOWER BACK STANCHION CONNECTOR	x2	
<b>H</b>	LARGE QUICK RELEASE BUTTON	x12	
<b>I</b>	SMALL QUICK RELEASE BUTTON	x8	
<b>J</b>	NET TIE	x38	
<b>K</b>	ARROW HEAD NET FIXING <small>with attached LOCKING PIN</small>	x23	
<b>NET</b>	GOAL NET 8' x 6'	x1	

## POST SECTIONS

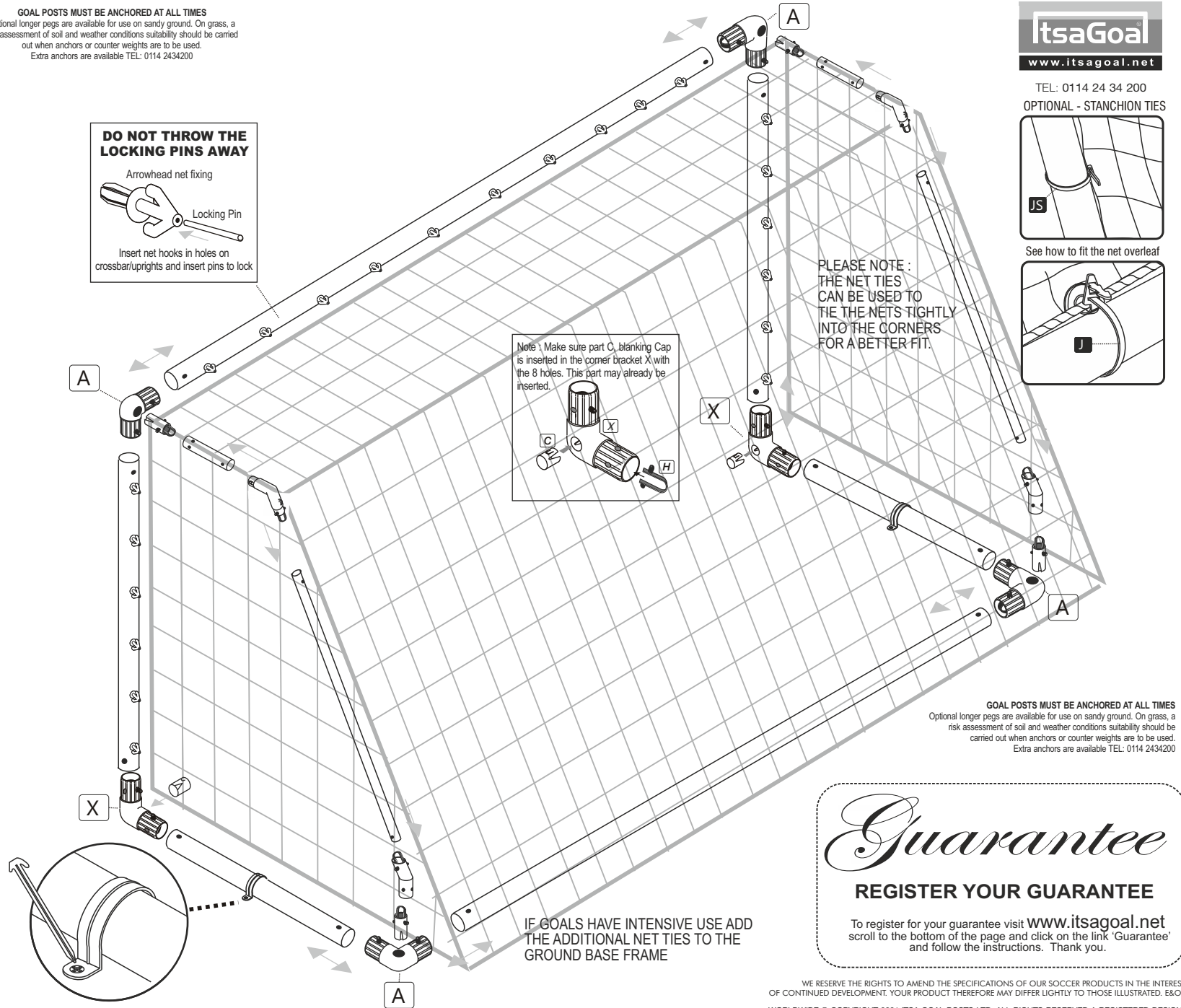
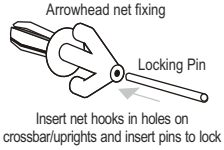
<b>L</b>	CROSSBAR SECTION 2970mm LONG - 68mm Diameter	x1	
<b>M</b>	BACKBAR SECTION 2970mm LONG - 68mm Diameter	x1	
<b>N</b>	SIDEBAR SECTION 1450mm LONG - 68mm Diameter	x2	
<b>O</b>	UPRIGHT SECTION 1886mm LONG - 68mm Diameter	x2	
<b>P</b>	TOP STANCHION TUBE 400mm LONG - 40mm Diameter	x2	
<b>Q</b>	BACK STANCHION TUBE 2065mm LONG - 40mm Diameter	x2	

**CARE & MAINTENANCE** - see separate sheet supplied or visit [www.itsagoal.net](http://www.itsagoal.net) for additional copies. Our goalpost if used correctly will last many years. We do also offer a full spare part service and if your goals need refurbishment this can be arranged

## 3M' X 2M' FUTSAL GOAL One section crossbar.

**GOAL POSTS MUST BE ANCHORED AT ALL TIMES**  
Optional longer pegs are available for use on sandy ground. On grass, a risk assessment of soil and weather conditions suitability should be carried out when anchors or counter weights are to be used.  
Extra anchors are available TEL: 0114 2434200

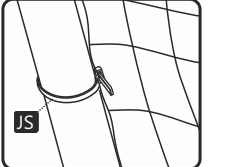
### DO NOT THROW THE LOCKING PINS AWAY



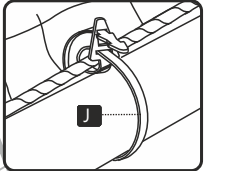
## FITTING INSTRUCTION



TEL: 0114 24 34 200  
OPTIONAL - STANCHION TIES



See how to fit the net overleaf



*Guarantee*

### REGISTER YOUR GUARANTEE

To register for your guarantee visit [www.itsagoal.net](http://www.itsagoal.net) scroll to the bottom of the page and click on the link 'Guarantee' and follow the instructions. Thank you.

WE RESERVE THE RIGHTS TO AMEND THE SPECIFICATIONS OF OUR SOCCER PRODUCTS IN THE INTEREST OF CONTINUED DEVELOPMENT. YOUR PRODUCT THEREFORE MAY DIFFER LIGHTLY TO THOSE ILLUSTRATED. E&OE  
WORLDWIDE © COPYRIGHT 2001 ITSA GOAL POSTS LTD, ALL RIGHTS RESERVED A REGISTERED DESIGN

# STEP BY STEP ASSEMBLY

**FOR EASIER ASSEMBLY** Use a rubber mallet and also spray furniture polish inside posts. Do not use a metal hammer. Do not apply grease or vaseline.

**STEP 1** Lay out POSTS and Components shown on page 1

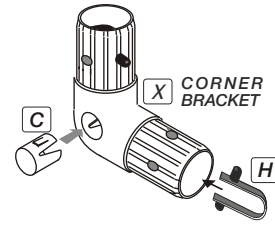
CROSSBAR & BACKBAR 2422 mm  
L M

O UPRIGHTS 1726 mm

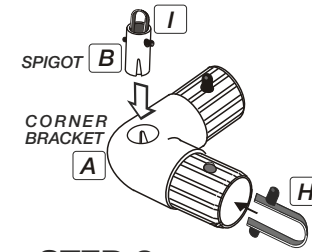
Q BACK STANCHION 1896 mm

P TOP STANCHION 400 mm

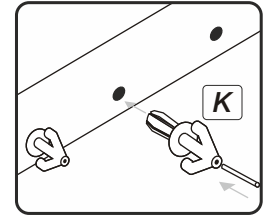
N SIDEBARS 1360 mm LONG



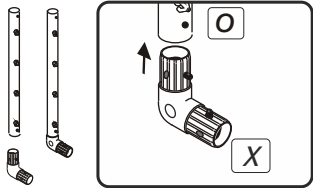
**STEP 2**  
Insert Blanking Cap part C and insert Large Quick Release Button H (x2) into Corner Bracket X. (NOTE: Corner Bracket X is different from Corner Bracket A. Corner Bracket X is to be fitted into the upright posts and has 8 holes.



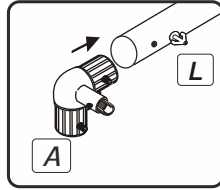
**STEP 3**  
Insert Small Quick Release Black Button I into the Spigot B. Insert Spigot B and insert H (x2) into Corner Bracket A. (NOTE: Corner Bracket A has 4 holes)



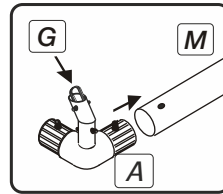
**STEP 4**  
Insert Arrow Head Net Fixings K into Upright Posts and Crossbar. **DO NOT THROW AWAY LOCKING PINS**



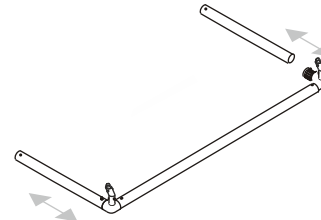
**STEP 5**  
Insert Corner Brackets X into the upright posts O (uprights have logos on the side)



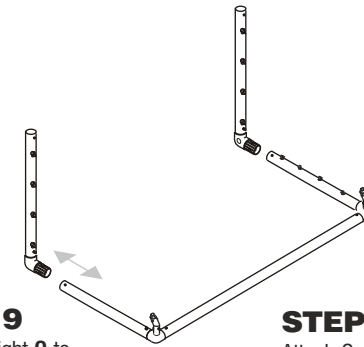
**STEP 6**  
Insert Corner Brackets A into each end of the crossbar L



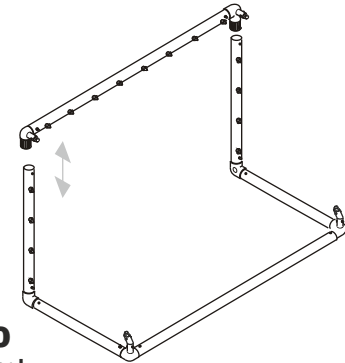
**STEP 7**  
Insert Corner Brackets A into each end of the Backbar M



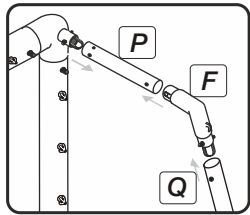
**STEP 8**  
Attach Side bars N to the ground back bar by slotting into the corners brackets



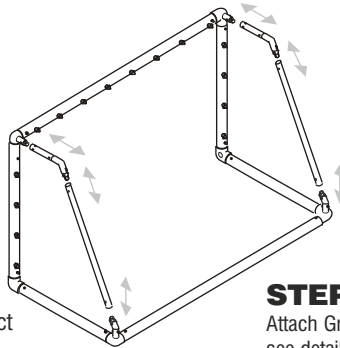
**STEP 9**  
Attach Upright O to the Side bars N



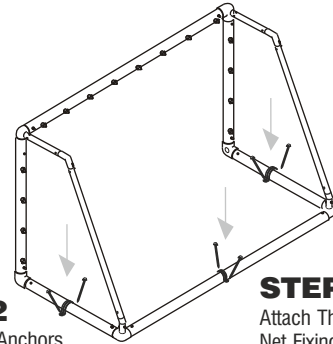
**STEP 10**  
Attach Crossbar L to uprights O



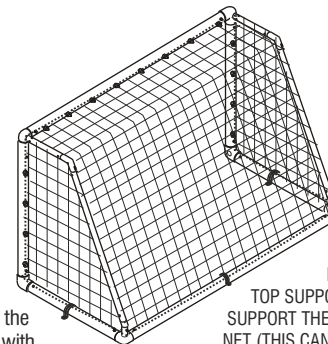
**STEP 11**  
Join top tubes P to elbows F and back tubes Q and connect to the goalpost.



**STEP 12**  
Attach Ground Anchors see details of use overleaf.



**STEP 13**  
Attach The Net to the Net Fixings. Start with each corner



TIE A CORD BETWEEN THE TOP SUPPORT TUBES TO SUPPORT THE ROOF OF THE NET (THIS CAN BE LEFT TIED IN POSITION WHEN DISMANTLED)

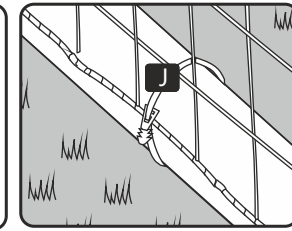
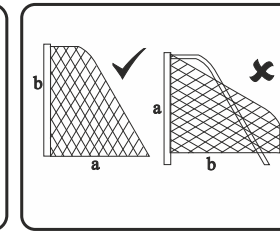
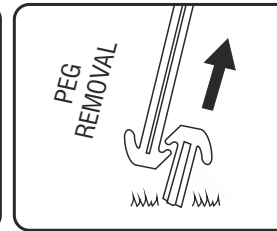
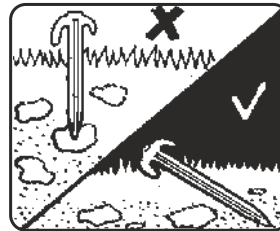
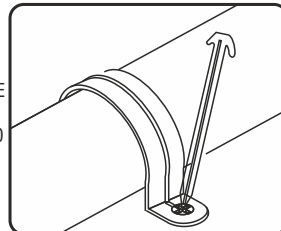
## FASTER MATCH DAY

ASSEMBLY & DISASSEMBLY

The goal net can be left attached to the pre-assembled goal post side frames. After games detach crossbar and back bar for storage. We advise fitting the optional net ties to the side frames and stanchions.

OPTIONAL - Net ties are ideal to fit nets tightly to the side ground frames and stanchions. This is ideally when nets are left attached to the fully assembled side frames.

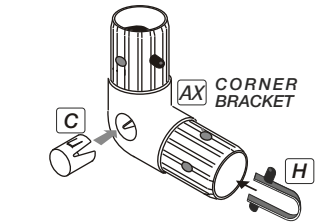
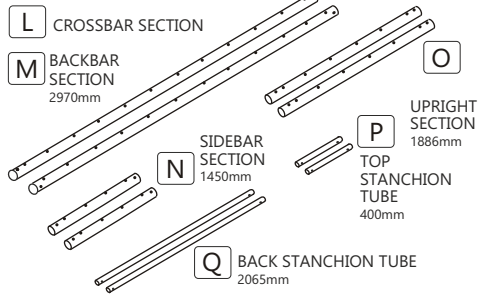
**ANCHORING YOUR GOAL ON GRASS** - POSITION YOUR GOAL ON A LEVEL PLAYING SURFACE. PLACE THE MULTI-SURFACE ANCHOR OVER EACH SIDE OF THE GROUND FRAME (POSITIONS SHOWN) HAMMER THE PEGS DOWN UNDER THE FRAME INTO THE GRASS. ADDITIONAL ANCHORS OR LARGER PEGS CAN BE PURCHASED FOR USE ON SOFT GROUND OR SAND. THESE ANCHORS CAN BE USED FOR HARD SURFACES, SUCH AS TARMAC BY USING BOLTS THROUGH THE MULTI SURFACE ANCHORS INTO CONCRETE PADS. COUNTER BALANCE WEIGHTS CAN ALSO BE USED (SUPPLIED SEPARATELY). CHAINS ARE AVAILABLE SEPARATELY THAT CAN BE USED TO SECURE GOALS TO SEPARATE ANCHOR POINTS.



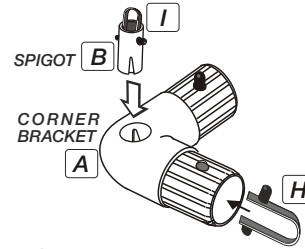
**STEP BY STEP ASSEMBLY** FOR EASIER ASSEMBLY Use a rubber mallet and also spray furniture polish inside posts. Do not use a metal hammer. Do not apply grease or vaseline.

**STEP 1**

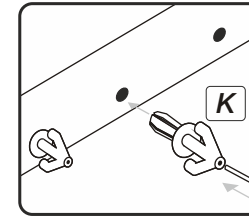
Lay out all Posts & components



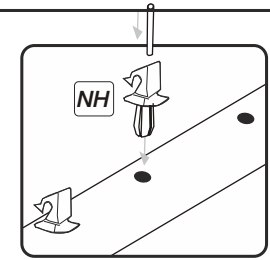
**STEP 2**  
Insert Blanking Cap part **C** and insert Large Quick Release Button **H** (x2) into Corner Bracket **X**. (NOTE: Corner Bracket **X** is different from Corner Bracket **A**. Corner Bracket **X** is to be fitted into the upright posts and has 8 holes.



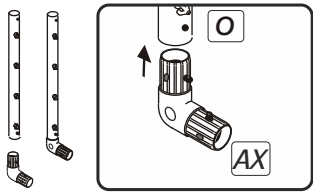
**STEP 3**  
Insert Small Quick Release Black Button **I** into the Spigot **B**. Insert Spigot **B** and insert **H** (x2) into Corner Bracket **A**. (NOTE: Corner Bracket **A** has 4 holes)



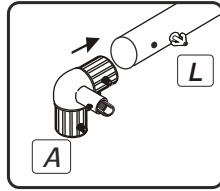
**STEP 4**  
Insert Arrow Head Net Fixings **K** into Upright Posts and Crossbar. **DO NOT THROW AWAY LOCKING PINS**



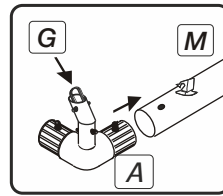
**STEP 5**  
Insert Ground Frame net Fixings **NH** into Back bar and Side bar. see details about removing burrs overleaf. **DO NOT THROW AWAY LOCKING PINS**



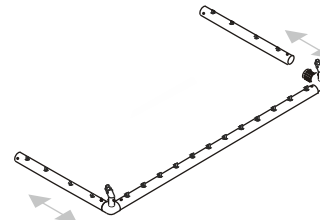
**STEP 6**  
Insert Corner Brackets **AX** into the upright posts **O** (uprights have logos on the side)



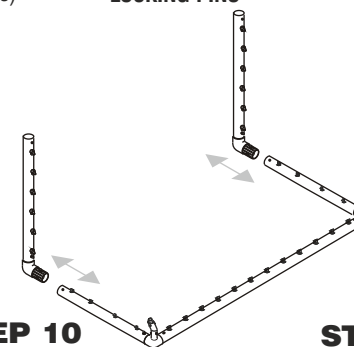
**STEP 7**  
Insert Corner Brackets **A** into each end of the crossbar **L**



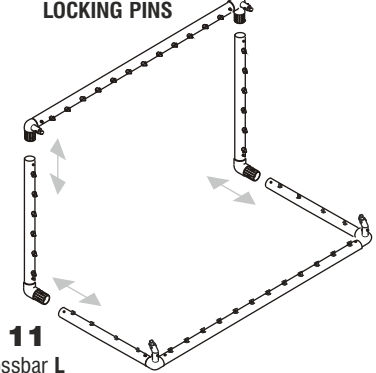
**STEP 8**  
Fit **G** and insert Corner Brackets **A** into each end of the Backbar **M**



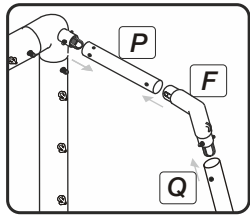
**STEP 9**  
Attach Side bars **N** to the ground back bar by slotting into the corner brackets



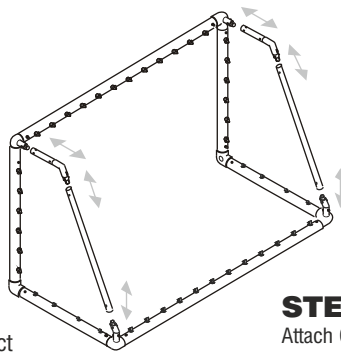
**STEP 10**  
Attach Upright **O** to the Side bars **N**



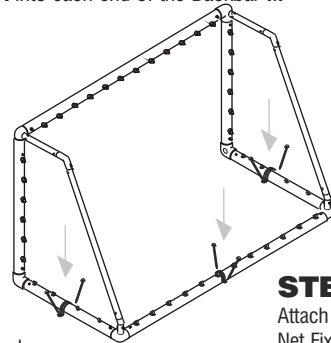
**STEP 11**  
Attach Crossbar **L** to uprights **O**



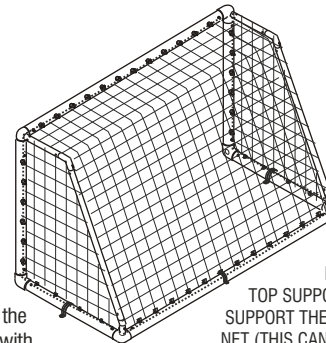
**STEP 12**  
Join top tubes **P** to elbows **F** and back tubes **Q** and connect to the goalpost.



**STEP 13**  
Attach Ground Anchors see details of use overleaf.



**STEP 14**  
Attach The Net to the Net Fixings. Start with each corner



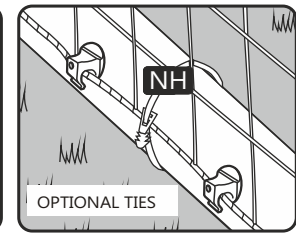
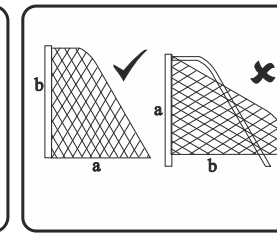
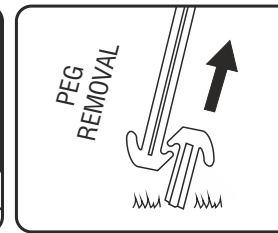
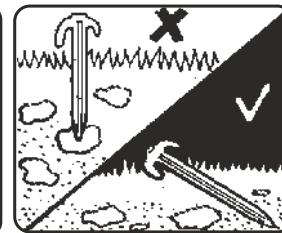
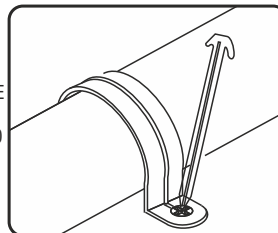
TIE A CORD BETWEEN THE TOP SUPPORT TUBES TO SUPPORT THE ROOF OF THE NET (THIS CAN BE LEFT TIED IN POSITION WHEN DISMANTLED)

**FASTER MATCH DAY**  
ASSEMBLY & DISASSEMBLY

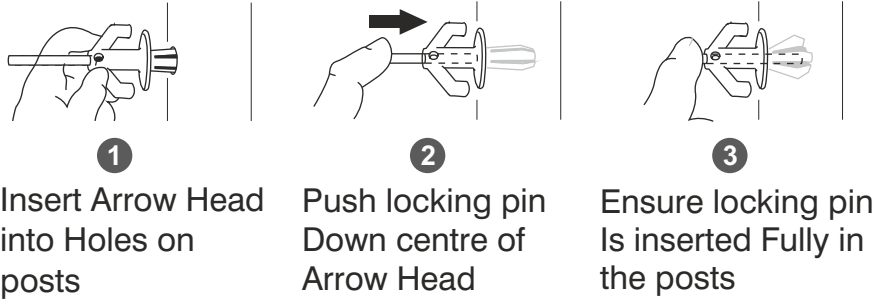
The goal net can be left attached to the pre-assembled goal post side frames. After games detach crossbar and back bar for storage. We advise fitting the optional net ties to the side frames and stanchions.

OPTIONAL - Net ties are ideal to fit nets tightly to the side ground frames and stanchions. This is ideally when nets are left attached to the fully assembled side frames.

**ANCHORING YOUR GOAL ON GRASS** - POSITION YOUR GOAL ON A LEVEL PLAYING SURFACE. PLACE THE MULTI-SURFACE ANCHOR OVER EACH SIDE OF THE GROUND FRAME (POSITIONS SHOWN) HAMMER THE PEGS DOWN UNDER THE FRAME INTO THE GRASS. ADDITIONAL ANCHORS OR LARGER PEGS CAN BE PURCHASED FOR USE ON SOFT GROUND OR SAND. THESE ANCHORS CAN BE USED FOR HARD SURFACES, SUCH AS TARMAC BY USING BOLTS THROUGH THE MULTI SURFACE ANCHORS INTO CONCRETE PADS. COUNTER BALANCE WEIGHTS CAN ALSO BE USED (SUPPLIED SEPARATELY). CHAINS ARE AVAILABLE SEPARATELY THAT CAN BE USED TO SECURE GOALS TO SEPARATE ANCHOR POINTS.



# DO NOT THROW THE PINS AWAY



At the end of the season nets can be tied into a bundle and placed into a pillow case (not to damage washing machine) and washed at 40 C0 with normal washing powder. The ground frame can be washed with hot soapy water. Any scuff marks on posts can be rubbed off with a light abrasive scouring pad.

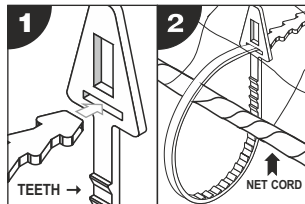
**WARNING:** Check the position of any underground services before using the ground anchors and pegs. We take no responsibility for any damage or injury caused in this manner.

**NEVER** use the goals without the ground anchor system. In severe weather or windy conditions it is advisable to take your goal down as damage is not covered by the guarantee in such circumstances. If you find the nets are worn along the floor it may be rodents, by spreading pepper along the base frame rodents will be deterred. It is advisable in any contact sport to take out the relevant insurance's to cover against injury both from taking part, equipment and other unforeseeable circumstances. Crossbars will not be replaced within the guarantee period if broken by swinging or climbing or any other misuse.

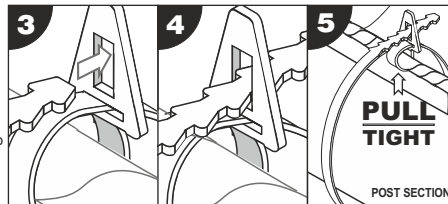
**DO NOT** try to glue any damaged fixings. Plastic materials in this product vary and this may cause the plastic to break. Always replace any damaged components.

## NET TIES

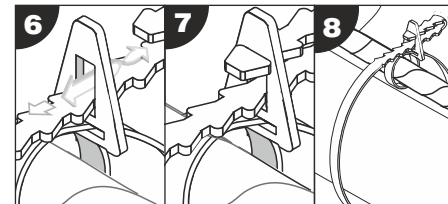
Ensure the teeth of the Net tie are facing you (see step 1). Loop the Net Tie around the Net Cord and slide the end into the horizontal slot and pull tight onto Net Cord (see step 1- 2).



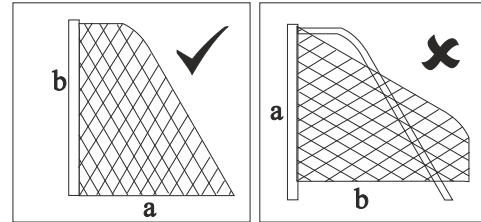
The vertical slot of the Net Tie is used to secure the net to the post. Loop the Net Tie around the post and insert through vertical slot and twist to lock. (steps 3 - 5).



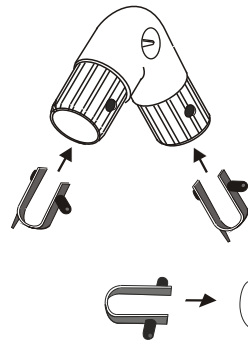
Any excess Net Tie can looped back into the vertical slot. This will also secure the net tie in a fixed position (steps 6 - 8). If Net Ties are to be removed after use then do not loop back into vertical slot.



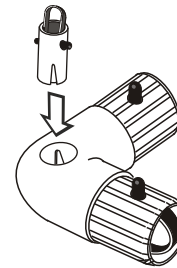
**SQUARE MESH** Net is cut to shape. Simply throw over the frame and fit each end onto top stanchion by securing on each corner of crossbar.  
NOTE: If your net does not fit the first time, you may be fitting it to the goal frame upside down i.e. that is to say the net from the crossbar to the floor (a) is longer than the length of the net to the bottom of the upright. (b)



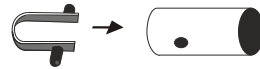
## CORNER BRACKETS



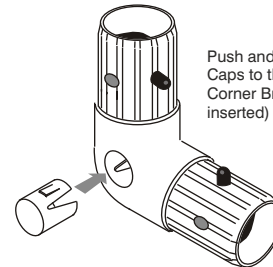
Push and Lock the Large Quick Release Buttons into the ends of the Corner Brackets.



Push and Lock the spigots to two of the four Corner Brackets.



Push and Lock the Small Quick Release Buttons into the ends of the Spigots.



Push and Lock the Blanking Caps to the two remaining Corner Brackets. (already inserted)

We advise adult supervision during assembly and use. Observe and follow warning labels attached to goal. Do not use any components, nets or parts if they are damaged or broken. Spare parts and replacement nets are readily available. If others are to install your goal you should show them how to erect and dismantle the goal and hand them a copy of the fitting instruction. If you lose your instructions copies can be attained from our company website. To avoid damage when dismantling the goal follow these guidelines: it is advisable in extreme windy conditions to dismantle the goal and store away. Do not drop any heavy objects on ends of tubes. When dismantling the goal ensure that all fittings are packed away and that non are left on the playing surface. Warning goals must never be left up or used unless they are properly fitted with ground anchors with net attached and securely pegged down.

Do not use the goal in sub zero temperatures. warning labels should be replaced when worn and we recommend replacing them every two years - spare labels available. damaged components requested under guarantee must be returned for inspection. Failure to follow the warnings, fitting instructions contained in this document, may invalidate your guarantee. The company, its agents and representatives do not accept any product liability if used outside the EU. Use of the product in other countries outside the EU including the USA is not covered and appropriate insurance should be taken out by the user to cover for any eventuality. We reserve the rights to amend the specifications of our soccer products in the interest of continued development. Your product therefore may differ slightly to those illustrated. Not suitable for children under 36 months until assembled due to small parts.

**NOTE :** All plastic extrusions vary and therefore some tubes may be looser or tighter to connector fittings. If you want to increase the diameter of the fitting just wrap masking tape around the part that fits into the tube, twist as you insert the fitting and it will grab to the tube tight ...you can make tighter fits by adding more tape.

*Guarantee*

**REGISTER YOUR GUARANTEE**

To register for your guarantee visit [www.itsagoal.net](http://www.itsagoal.net) scroll to the bottom of the page and click on the link 'Guarantee' and follow the instructions. Thank you.



**SPARE PARTS**  
TEL: 0114 24 34 200