

To: All Employees					
Date: January 27, 2026					
Re: Weekend Schedule for January 31st-February 1st, 2026					
SATURDAY January 31st, 2026					
Melt/Iron Handler		Wheelabrator		Pattern Processor	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish
Mold Processor		Paint Line		Spruer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish
Maintenance		Casting Processor		Laborer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled
Ladle Repair					
Shift 1 -	Scheduled				
Shift 2 -	Scheduled				
SUNDAY February 1st, 2026					
Melt/Iron Handler		Mold Processor		Laborer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled - 3:00am-11:05am. Need 1 - 3:00am-2:35PM	Shift 1 -	Not Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled -Need 4 @ 8:00am for clean up; Need 2 for startup	Shift 2 -	Not Scheduled	Shift 2 -	Not Scheduled
Maintenance		Ladle Repair			
Shift 3 -	Scheduled	Shift 1 -	Scheduled		
Shift 1 -	Scheduled	Shift 2 -	Scheduled		
Shift 2 -	Scheduled				
ALL OTHER SHIFTS / JOB CLASSES NOT SCHEDULED					
3rd Shift come in at scheduled start time Sunday, for start-up					