

**To:** All Employees  
**Date:** March 17, 2026  
**Re:** Weekend Schedule for March 20th - March 22nd, 2026

**FRIDAY March 20th, 2026**

<b>Melt/Iron Handler</b>		<b>Wheelabrator</b>		<b>Pattern Processor</b>	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled
<b>Mold Processor</b>		<b>Paint Line</b>		<b>Spruer</b>	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish
<b>Maintenance</b>		<b>Casting Processor</b>		<b>Laborer</b>	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled
<b>Ladle Repair</b>					
Shift 1 -	Scheduled				
Shift 2 -	Scheduled				

**SATURDAY March 21st, 2026**

<b>Melt/Iron Handler</b>		<b>Maintenance</b>		<b>Laborer</b>	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled - 3am-11:05am	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled - Need 6 @ 8am for clean up	Shift 2 -	Scheduled	Shift 2 -	Scheduled - Need 2
<b>Mold Processor</b>		<b>Ladle Repair</b>			
Shift 3 -	Scheduled	Shift 1 -	Scheduled		
Shift 1 -	Not Scheduled	Shift 2 -	Scheduled		
Shift 2 -	Not Scheduled				

**SUNDAY March 22nd, 2026**

<b>Melt/Iron Handler</b>		<b>Maintenance</b>			
Shift 3 -	Not Scheduled	Shift 3 -	Scheduled		
Shift 1 -	Scheduled - Need 2 (Need 1 - 6am-2:35pm & 1 - 6:00am-Finish)	Shift 1 -	Scheduled		
Shift 2 -	Scheduled - Need 3 for start up (1 in training)	Shift 2 -	Scheduled		

**ALL OTHER SHIFTS / JOB CLASSES NOT SCHEDULED**

**\*\*3rd Shift come in at scheduled start time Sunday, for start-up\*\***