

To: All Employees					
Date: September 22, 2026					
Re: Weekend Schedule for September 25th, 2026-September 27th					
FRIDAY September 25th, 2026					
Melt/Iron Handler		Wheelabrator		Pattern Processor	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled
Mold Processor		Paint Line		Spruer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish
Maintenance		Casting Processor		Laborer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled
Ladle Repair					
Shift 1 -	Scheduled				
Shift 2 -	Scheduled				
SATURDAY September 26th, 2026					
Melt/Iron Handler		Maintenance		Laborer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled - 3:00am-11:05am	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled - Need 4 @ 8:00am for clean up	Shift 2 -	Scheduled	Shift 2 -	Not Scheduled
Mold Processor		Ladle Repair			
Shift 3 -	Scheduled	Shift 1 -	Scheduled		
Shift 1 -	Not Scheduled	Shift 2 -	Scheduled		
Shift 2 -	Not Scheduled				
SUNDAY Sunday 27th, 2026					
Melt/Iron Handler		Maintenance			
Shift 3 -	Not Scheduled	Shift 3 -	Scheduled		
Shift 1 -	Need 1 - 6:00am to 235pm & 1 - 6:00am-Finish	Shift 1 -	Scheduled		
Shift 2 -	Scheduled - Need 2 for startup	Shift 2 -	Scheduled		
ALL OTHER SHIFTS / JOB CLASSES NOT SCHEDULED					
3rd Shift come in at scheduled start time Sunday, for start-up					