

To: All Employees					
Date: June 17, 2025					
Re: Weekend Schedule for June 21st-22nd, 2025					
SATURDAY June 21st, 2025					
Melt/Iron Handler		Wheelabrator		Pattern Processor	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish
Mold Processor		Paint Line		Spruer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled to Finish
Maintenance		Casting Processor		Laborer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Scheduled to Finish	Shift 2 -	Scheduled
Ladle Repair					
Shift 1 -	Scheduled				
Shift 2 -	Scheduled				
SUNDAY June 22nd, 2025					
Melt/Iron Handler		Mold Processor		Laborer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled - 3:00am-11:05am.	Shift 1 -	Not Scheduled	Shift 1 -	Scheduled
Shift 2 -	Scheduled - Need 2 @ 8:00am for clean up; Need 2 for startup	Shift 2 -	Not Scheduled	Shift 2 -	Scheduled
Maintenance		Ladle Repair			
Shift 3 -	Scheduled	Shift 1 -	Scheduled		
Shift 1 -	Scheduled	Shift 2 -	Scheduled		
Shift 2 -	Scheduled				
ALL OTHER SHIFTS / JOB CLASSES NOT SCHEDULED					
3rd Shift come in at scheduled start time Sunday, for start-up					