

To:		All Employees			
Date:		June 25, 2025			
Re:		Weekend Schedule for July 3rd-July 6th, 2025			
THURSDAY July 3rd, 2025					
Melt/Iron Handler		Wheelabrator		Pattern Processor	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Volunteer
Shift 1 -	Scheduled	Shift 1 -	Volunteer	Shift 1 -	Volunteer
Shift 2 -	Scheduled	Shift 2 -	Volunteer	Shift 2 -	Volunteer
Mold Processor		Paint Line		Spruer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Volunteer
Shift 1 -	Scheduled	Shift 1 -	Volunteer	Shift 1 -	Volunteer
Shift 2 -	Volunteer	Shift 2 -	Volunteer	Shift 2 -	Volunteer
Maintenance		Casting Processor		Laborer	
Shift 3 -	Scheduled	Shift 3 -	Scheduled	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Volunteer	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Volunteer	Shift 2 -	Scheduled
Ladle Repair					
Shift 1 -	Scheduled				
Shift 2 -	Scheduled				
FRIDAY July 4th, 2025					
Maintenance					
Shift 3 -	Scheduled				
Shift 1 -	Need 2				
Shift 2 -	Need 2				
NO SHIFTS / JOB CLASSES SCHEDULED					
SATURDAY July 5th, 2025					
Maintenance					
Shift 3 -	Need 2				
Shift 1 -	Scheduled				
Shift 2 -	Scheduled				
ALL OTHER SHIFTS / JOB CLASSES NOT SCHEDULED					
SUNDAY July 6th, 2025					
Maintenance		Melt/Iron Handler			
Shift 3 -	Scheduled	Shift 3 -	Not Scheduled		
Shift 1 -	Scheduled	Shift 1 -	Not Scheduled		
Shift 2 -	Scheduled	Shift 2 -	Need 2 - Scheduled		
ALL OTHER SHIFTS / JOB CLASSES NOT SCHEDULED					
3rd Shift come in at scheduled start time Sunday, for start-up					