

To: All Employees					
Date: August 24, 2025					
Re: Weekend Schedule for August 29th-September 1st, 2025					
FRIDAY August 29th, 2025					
<u>Melt/Iron Handler</u>		<u>Wheelabrator</u>		<u>Pattern Processor</u>	
Shift 3 -	Scheduled	Shift 3 -	Scheduled to Finish	Shift 3 -	Volunteer
Shift 1 -	Scheduled	Shift 1 -	Volunteer	Shift 1 -	Volunteer
Shift 2 -	Scheduled	Shift 2 -	Volunteer	Shift 2 -	Volunteer
<u>Mold Processor</u>		<u>Paint Line</u>		<u>Spruer</u>	
Shift 3 -	Scheduled	Shift 3 -	Volunteer	Shift 3 -	Volunteer
Shift 1 -	Scheduled	Shift 1 -	Volunteer	Shift 1 -	Volunteer
Shift 2 -	Volunteer	Shift 2 -	Volunteer	Shift 2 -	Volunteer
<u>Maintenance</u>		<u>Casting Processor</u>		<u>Laborer</u>	
Shift 3 -	Scheduled	Shift 3 -	Volunteer	Shift 3 -	Scheduled
Shift 1 -	Scheduled	Shift 1 -	Volunteer	Shift 1 -	Scheduled
Shift 2 -	Scheduled	Shift 2 -	Volunteer	Shift 2 -	Scheduled
<u>Ladle Repair</u>					
Shift 1 -	Scheduled				
Shift 2 -	Scheduled				
SATURDAY August 30th, 2025					
<u>Maintenance</u>					
Shift 3 -	Scheduled				
Shift 1 -	Scheduled				
Shift 2 -	Scheduled				
ALL OTHER SHIFTS / JOB CLASSES NOT SCHEDULED					
SUNDAY August 31st, 2025					
<u>Maintenance</u>					
Shift 3 -	Scheduled				
Shift 1 -	Scheduled				
Shift 2 -	Scheduled				
ALL OTHER SHIFTS / JOB CLASSES NOT SCHEDULED					
MONDAY September 1st, 2025					
LABOR DAY					
<u>Melt/Iron Handler</u>		<u>Maintenance</u>			
Shift 3 -	Not Scheduled	Shift 3 -	Scheduled		
Shift 1 -	Not Scheduled	Shift 1 -	Scheduled		
Shift 2 -	Need 2 - Scheduled	Shift 2 -	Scheduled		
ALL OTHER SHIFTS / JOB CLASSES NOT SCHEDULED					
3rd Shift come in at scheduled start time Monday, for start-up					