

#### PRODUCTION DIMENSION RANGE:

Pipe wall thickness: 0.5mm - 8.0mm

Pipe outer diameter: 8mm – 219.1mm

Pipe length: 6 meters in standard. Pipes can also be produced in special sizes upon request.

#### USAGE AREAS:

It is widely used in Table, Chair, Steel construction, Machinery, Bicycle, Automotive, Furniture, Design tools, Textile, White goods, Scaffolding systems, Elevator, Agriculture sector, Tent and Shelf manufacturing.

#### OPTIONAL PROCESSES:

Pipe production suitable for galvanized coating

Pipe production suitable for polishing and chrome plating

Pipe sizing for custom lengths and custom mm tolerances

Delivery with or without preservative oil

Pipe internal deburring process

Optional special quality testing

Eddy current - tightness test

Special material on the surface (B surface)

#### PRODUCTION STANDARDS:

DIN 2394, DIN 1615

TS EN 10305-3, EN 10305-3

TS EN 10219-2, EN 10219

BS 6363, ASTM A 500, SI 1458

#### TOLERANCES:

- Wall Thickness

12.5%, + 10% (Net thickness varies depending on order.)

- Weight

One size pipe  $\pm 10\%$  according to standard

$\pm 7.5\%$  compared to standard for a 10-ton batch

- Size

$\pm 50\text{mm}$

- Curvature

1mm/m