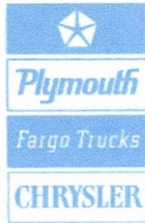


SERVICE



BULLETIN

DATE 7-24-70 NO. 1890

SUBJECT: ENGINE
SUJET: NEW INTAKE MANIFOLD GASKET PACKAGE

MODELS: ALL PASSENGER CARS EQUIPPED WITH
MODÈLES: 340 C.I.D. ENGINE

A new intake manifold gasket package Part No. 3514187 has been released for Service use on all 340 C.I.D. engines. This package contains two 0.030" thick composition side gaskets, two sponge rubber end gaskets and a 3" length of tacky sealer.

The package is installed in production on all "Trans-AM" and "AAR Cuda" 340 C.I.D. six pack engines and should also be installed as a service replacement on 340 C.I.D. 4-bbl. engines in place of the existing steel gasket package, where a complaint of intake manifold gasket failure is encountered.

Installation Instructions

1. Thoroughly clean all mating surfaces.
2. Cement the composition side gaskets to the cylinder heads with General Purpose Cement, Part No. 2299314. Apply cement sparingly.
3. Divide the tacky sealer into four pieces 3/4" long. Press into each of the four corners where the cylinder head meets the block.
4. Position the sponge rubber end gaskets in place (cement with General Purpose Cement, if necessary).
5. Install intake manifold, ensuring that the gaskets remain in position, and torque manifold bolts to 35 ft. lbs.

A handwritten signature in cursive script, appearing to read "W. F. Chisholm".

W. F. Chisholm
Service Manager

(THIS BULLETIN IS SUPPLIED AS TECHNICAL INFORMATION ONLY AND IS NOT AN AUTHORIZATION FOR REPAIRS)
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