



Bench Oven Series



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### Bench Oven Series

Investing in an oven means investing in the success and growth of your business. We designed our bench oven series to provide a reliable and durable unit that's trusted to perform to the highest standards.

Deliver perfectly baked, cured, or dried materials with precise temperature controls, heavy-duty construction, and safety features that reduce downtime and maintenance costs.





# Multiple Applications

Our Bench Ovens, combining ample working space and excellent portability, are your perfect partner to deliver a consistent and accurate distribution of heat across multiple applications, including:

- Adhesive Bonding
- Annealing
- Baking
- Curing
- Dehydrating

- Evaporating
- Gravimetric Analysis
- Heat Treatment
- Sterilization
- Thermoforming





# Industry Usage

Designed to meet the diverse needs of numerous industries, our bench ovens have found their place in a multitude of sectors. Each sector benefits from their exceptional versatility and functionality, making them an invaluable asset.

Explore the extensive range of applications below and experience the transformative power of our bench ovens in your industry today.

- Aerospace
- Agriculture
- Automotive
- Construction
- Education
- Electronics

- Engineering
- Government
- Manufacturing
- Medicine
- Military
- Petrochemical





## **Superior Durability**

We designed our Bench Ovens to be robust and reliable partners capable of performing under the most strenuous conditions.

#### **High Temperature Door Seal**

We use a tightly woven stainless steel and fiberglass seal to keep the heat inside the oven where it belongs.

- Won't smolder or burn
- Maintains its size and shape
- Resists corrosive elements



#### **Eco-Friendly Mineral Wool Insulation**

Our choice of mineral wool insulation – greatly reduces thermal conductivity transfer in our ovens. That translates to:

- Greater affordability
- Increased energy efficiency
- Lower exterior wall temperatures

#### **High Quality Steel**



An aluminized steel interior comes standard.



A stainless steel interior is optional for more aggressive applications.



Our door handles are sturdy enough to thrive in an industrial environment and resist heat to protect your hands.

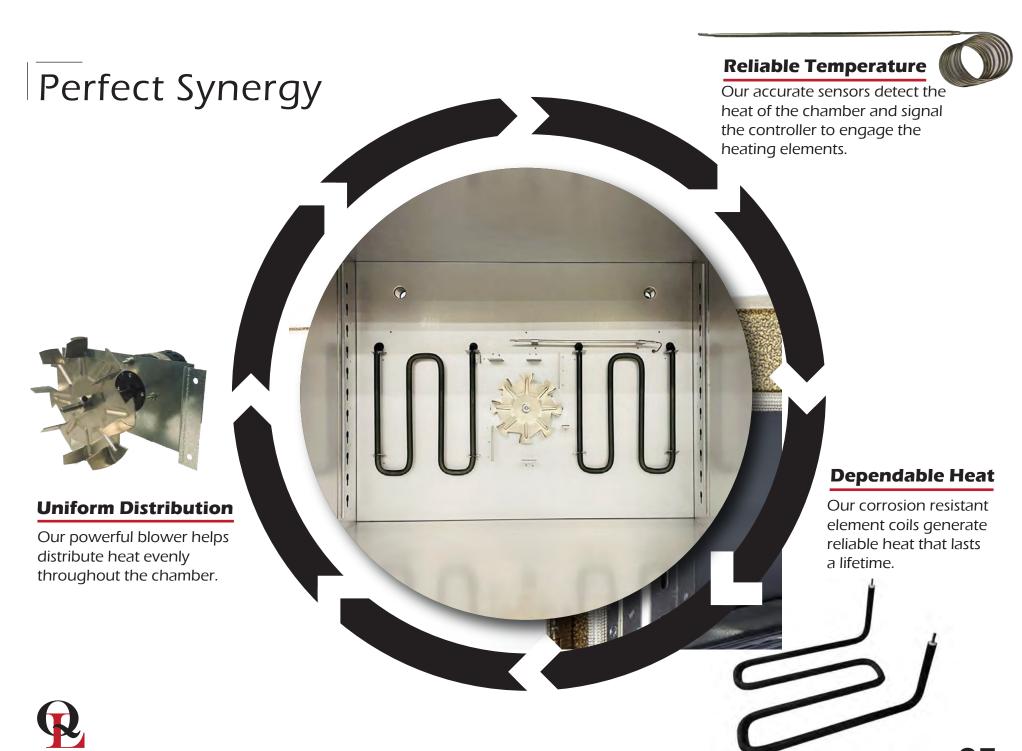


### **Powder-Coated Paint**

This lasting, textured finish protects your investment by resisting everything from chemicals and chipping to fingerprints and fading.







### Take Control



### **Hydraulic Thermostat**

Our reliable, cost-effective thermostats recover temperature quickly after loading and unloading contents, allowing you to continue building, testing, and working without limitations.





### **Digital Controller**

You now have the ability to control every aspect of time and temperature inside your chamber.

With five ramp and soak programs and a countdown timer, our digital controller is the most accurate, convenient, and reliable way to control your environment.





### Safety & Protection



#### Manual Reset "Snap Disc"

To protect your contents and work space, our thermal sensor "snap disc" cuts power to the unit in the event of an overtemperature condition.



### **Digital Controller High-limit Alarm**

In addition to the standard snap disc, our digital bench ovens have another layer of protection within the controller: a high-limit alarm that shuts off the heating elements in the event of an overtemperature condition.

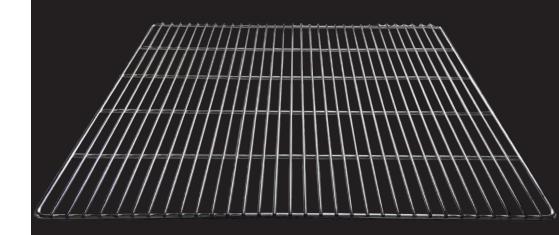
Additional high-limit backup options are available, refer to oven options on page 17.



### Shelves

To ensure uniform heat distribution with long-lasting durability, we use nickel-plated, chemical resistant, heavy gauge wire shelves that allow hot air to circulate around the chamber contents.





Each shelf can easily support up to 80 lbs. of material, with our 31 series accommodating up to 17 shelves.

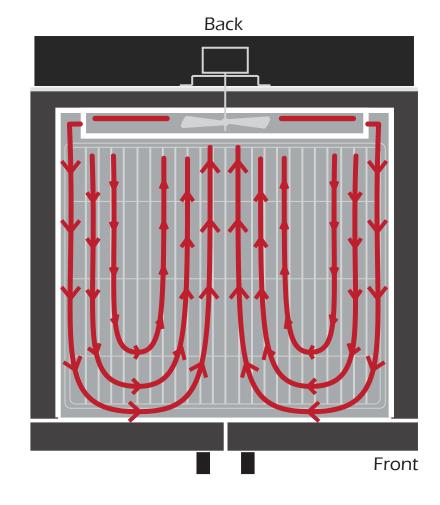


### Heat Distribution

Dual elements coils in the back of our bench ovens generate heat that a fan blows forward along the sides of the unit.

The hot air circulates back in the center of the chamber with a consistent, horizontal airflow that applies heat evenly.

This design gives you better uniformity throughout the oven, resulting in greater control over the contents inside.





### Model Selection

#### You're in control

Choose the model that meets your unique size, temperature, and precision needs.

From our rugged and affordable analog units to our extremely accurate, convenient, and reliable digital ovens, Quincy is your partner to **control your environment.** 





### Digital Bench Ovens





#### Models

- ▶ 21-250ER
- ▶ 31-250ER
- ▶51-550ER

- ▶ 21-350ER
- ▶ 31-350ER

### Capacity

- ► Model 21 7 Cubic Feet / 198 Liters
- ► Model 31 10.6 Cubic Feet / 300 Liters
- ► Model 51 7 Cubic Feet / 198 Liters

### Temperature

▶ 250ER Series

Ambient +25°F minimum to a maximum of 300°F, (149°C).

▶ 350ER Series

Ambient +25°F minimum to a maximum of 450°F, (232°C).

► 550ER Series (230V only)

Ambient +25°F minimum to a maximum of 550°F, (287°C).





Aluminized steel comes standard Includes (2) nickel plated wire shelves Models are available in optional 230 volts.





# Specifications Digital Bench Oven Series

#### **Capacity**

21 Series - 7.0 Cubic Feet / 198 Liters
31 Series - 10.6 Cubic Feet / 300 Liters
51 Series - 7.0 Cubic Feet / 198 Liters

### **Temperature Range**

Models 250ER- Ambient +25°F to 300°F (149°C) Models 350ER - Ambient +25°F to 450°F (232°C) Models 550ER - Ambient +25°F to 550°F (287°C)

#### **Temperature Control**

Digital P.I.D controller

	Model <b>21-250ER</b>	Model <b>21-350ER</b>	Model <b>31-250ER</b>	Model <b>31-350ER</b>	Model <b>51-550ER</b>
INTERIOR DIMENSIONS Inches W x H x D (cm) W x H x D	25.5x19.7x24	25.5x19.7x24	25.5x29.7x24	25.5x29.7x24	25.5x19.7x22.5
	64x49.5x60	64x49.5x60	64x75.5x60	64x75.5x60	64x49.5x57
<b>EXTERIOR DIMENSIONS</b> Inches W x H x D (cm) W x H x D	33x24x35.5	33x24x35.5	33x34x35.5	33x34x35.5	33x24x35.5
	83x60x90	83x60x90	83x86x90	83x86x90	83x60x90
<b>WEIGHT</b> Shipping Stand Alone	185 165	185 165	225 200	225 200	195 170
<b>ELECTRICAL</b> Volts / Amps Watts Frequency (Hz) Plug Type	120 / 8.75	120 / 16.3	115 / 9.1	120 / 16.3	230 / 12.4
	1050	1950	1050	1950	2850
	50/60Hz.	50/60Hz.	50/60Hz.	50/60Hz.	50/60Hz.
	5-15P	5-20P	5-15P	5-20P	6-20P
<b>PERFORMANCE*</b> Control Stability @ 100°C Control Stability @ 200°C	± 0.5°C	±0.5°C	±0.5°C	± 0.5°C	± 0.5°C
	± 0.5°C	±0.5°C	±0.5°C	± 0.5°C	± 0.5°C
Time to temp. Ambient to 150°C	≈ 20 min	≈ 23 min	≈ 21 min	≈ 19 min	≈ 16 min
Time to temp. Ambient to Max	≈ 38 min	≈ 32 min	≈ 32 min	≈ 38 min	≈ 45 min
Recovery time, door open 15 sec.	≈ 5 min	≈ 3 min	N/A	≈ 4 min	≈ 2 min
Recovery time, door open 30 sec.	≈ 6 min	≈ 4 min	N/A	≈ 5 min	≈ 3 min
Repeatability @ 150°C (set-point drift)**	±0.5°C	±0.5°C	N/A	±0.5°C	±0.8°C
Max. Chamber Air Velocity	1.68m/s (5.5 ft/s)				
Air changes max. per hour	18	18	14	14	18
Exhaust (CFM)	2.30	2.30	2.30	2.30	2.30
Evaporation Rate (per ASTM C88) @ $110^{\circ}$ C $\pm 5^{\circ}$ (230°F $\pm 9^{\circ}$ )	30-35 g/h				

<sup>\*</sup>Performance characteristics for standard voltage medels, alternate voltage models may vary. All test were conducted under controlled laboratory conditions \*\*Repeatability or set point drift measured for 24hrs. with controlled lab ambient temperatures not varying more than 2°C & supplied voltage by no more than 2%.

### Analog Bench Ovens





#### Models

- **▶** 21-250
- ▶ 31-250
- **▶** 51-550

- **▶** 21-350
- **▶** 31-350

### Capacity

- ► Model 21 7 Cubic Feet / 198 Liters
- ► Model 31 10.6 Cubic Feet / 300 Liters
- ► Model 51 7 Cubic Feet / 198 Liters

### Temperature

- ► 250 Series
  - Ambient +25°F minimum to a maximum of 300°F, (149°C).
- ► 350 Series
  Ambient +25°F minimum to a maximum of 450°F, (232°C).
- ► 550 Series (230V only) Ambient +25°F minimum to a maximum of 550°F, (287°C).





Aluminized steel comes standard Includes (2) nickel plated wire shelves Models are available in optional 230 volts.





### Specifications Analog Bench Oven Series

**Capacity** 

21 Series - 7.0 Cubic Feet / 198 Liters
31 Series - 10.6 Cubic Feet / 300 Liters
51 Series - 7.0 Cubic Feet / 198 Liters

### **Temperature Range**

Models 250 - Ambient +25°F to 300°F (149°C) Models 350 - Ambient +25°F to 450°F (232°C) Models 550 - Ambient +25°F to 550°F (287°C)

#### **Temperature Control**

Automatic Hydraulic Thermostat

	Model <b>21-250</b>	Model <b>21-350</b>	Model <b>31-250</b>	Model <b>31-350</b>	Model <b>51-550</b>
INTERIOR DIMENSIONS Inches W x H x D (cm) W x H x D	25.5x19.7x24	25.5x19.7x24	25.5x29.7x24	25.5x29.7x24	25.5x19.7x22.5
	64x49.5x60	64x49.5x60	64x75.5x60	64x75.5x60	64x49.5x57
EXTERIOR DIMENSIONS Inches W x H x D (cm) W x H x D	33x24x35.5	33x24x35.5	33x34x35.5	33x34x35.5	33x24x35.5
	83x60x90	83x60x90	83x86x90	83x86x90	83x60x90
<b>WEIGHT</b> Shipping Stand Alone	185 165	185 165	225 200	225 200	195 170
<b>ELECTRICAL</b> Volts / Amps Watts Frequency (Hz) Plug Type	120 / 8.75	120 / 16.3	115 / 9.1	120 / 16.3	230 / 12.4
	1050	1950	1050	1950	2850
	50/60Hz.	50/60Hz.	50/60Hz.	50/60Hz.	50/60Hz.
	5-15P	5-20P	5-15P	5-20P	6-20P
PERFORMANCE*  Control Stability @ 100°C  Control Stability @ 200°C	± 2.0°C	±2.0°C	±2.0°C	± 2.5°C	± 3.0°C
	N/A	±2.5°C	N/A	± 3.0°C	± 3.5°C
Time to temp. Ambient to 150°C	≈ 15 min	≈ 16 min	≈ 15 min	≈ 9 min	≈ 13 min
Time to temp. Ambient to Max	≈ 36 min	≈ 30 min	≈ 32 min	≈ 35 min	≈ 40 min
Recovery time, door open 15 sec.	≈ 4 min	≈ 8 min	N/A	≈ 3 min	≈ 1 min
Recovery time, door open 30 sec.	≈ 5 min	≈ 6 min	N/A	≈ 4 min	≈ 2 min
Repeatability @ 150°C (set-point drift)**	±2.0°C	±1.0°C	±1.5°C	±1.5°C	±2.0°C
Max. Chamber Air Velocity	1.68m/s (5.5 ft/s)	1.68m/s (5.5 ft/s)	1.68m/s (5.5 ft/s)	1.68m/s (5.5 ft/s)	1.68m/s (5.5 ft/s)
Air changes max. per hour	18	18	14	14	18
Exhaust (CFM)	2.30	2.30	2.30	2.30	2.30
Evaporation Rate (per ASTM C88) @ 110°C ±5° (230°F ±9°)	30-35 g/h	30-35 g/h	30-35 g/h	30-35 g/h	30-35 g/h

<sup>\*</sup>Performance characteristics for standard voltage medels, alternate voltage models may vary. All test were conducted under controlled laboratory conditions \*\*Repeatability or set point drift measured for 24hrs. with controlled lab ambient temperatures not varying more than 2°C & supplied voltage by no more than 2%.





Options & Accessories

# Oven Options



**Single Window in Door** 

Continuously monitor your contents without letting any of the heat out.



**Access Porthole** 

Insert pipes, wiring, or other components into the chamber through a custom access hole.



**Chamber Light** 

Perfect for low-light environments, and especially useful when paired with a window.



# Oven Options







### **High-Limit Analog Back Up**

This factory installed high-limit back up is an additional analog controller that that gives you peace of mind by enabling heat control if the main controller fails.

### **High-Limit Digital Back Up**

This factory installed high-limit back up is an additional digital controller that that gives you peace of mind by enabling heat control if the main controller fails.

#### **In-door Dial Thermometer**

Our rugged dial thermometer provides you with an easy-to-read visual of the chamber temperature. It is available installed from our factory or private installation.



# Oven Options

### Accessories



#### **Auto Shut-Off Timer**

This timer is installed at our factory and allows you to easily program your oven to automatically shut off after extended heating applications, for up to 999 hours.



### **Programmable 7 Day ON/OFF**

Our seven day timer is factory installed and allows you to conveniently set your oven to automatically turn on and off every day, giving you the proper heat when you need it most.



### **TempAssure Chamber Monitor**

Calibrate chambers and monitor internal temperatures with ease.

### Accessories



### **Storage Cabinet**

Our cabinet serves as an oven stand and an attractive storage space for implements and tools.



### **Bench Oven Stand**

A sturdy, easy-to-assemble platform and shelf for your oven and essentials.



### **Exhaust Chamber Adapter**

Our robust adapter to 3" pipe delivers long-lasting performance and reliable operation, allowing you to vent fumes, smells, and exhaust outside your facility.





Quincy Lab, Inc., with over half a century of innovation, is committed to delivering superior, cost-effective solutions that cater to your unique needs, enhancing operations and driving breakthroughs. Choosing Quincy Lab means investing in more than just a product - you're partnering with a company dedicated to your success.

### Contact Us

### **General Inquiries**

Phone: 1800-482-4328(HEAT)

Email: information@quincylab.com

**For Sales and Orders** 

Phone: 773-622-2428 Option 1

Email: orders@quincylab.com

**Technical Questions** 

Phone: 773-622-2428 Option 2

Email: information@quincylab.com

To see our complete product line visit us on the web at: www.quincylab.com

