



LABORATORY REPORT

MATERIAL : **HNBR 70**
 COMPOUND: **N2307 (H7000AE)**
 SPEC.: **ASTM D2000 M4DH716 A26 B36 EO16 EO36**
 COLOR: **LIGHT GREEN**

E-07-C
 DATE : Jun/07/2014

Original Physical Properties

	<u>Requirements</u>	<u>Results</u>
Hardness, (Shore A) (ASTM D2240-05)	70±5	74
Tensile Strength, psi (MPa) (ASTM D412-06a)	2321(min)	2846(19.63)
Elongation, (%) (ASTM D412-06a)	250(min)	326
Modulus at 100%,psi (MPa) (ASTM D412-06a)		877(6.05)
Specific Gravity (g/cm³)		1.35

A26 Heat Age, 70 Hrs @ 150°C (ASTM D865-99)

Hardness Change, pts	+10(max)	+3
Tensile Strength Change, %	-15(max)	+7
Elongation Change, %	-25(max)	-15
Weight Change, %		-2.1

B36 Compression Set, 22 Hrs @ 150°C (ASTM D395-03,Method B)

	35%(plied)(max)	20.6
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EO16 IRM901 Oil, 70 Hrs @ 150°C (ASTM D471-12a)

Hardness Change, pts.	-5~+10	+3
Tensile Strength Change, %	-20(max)	+11
Elongation Change, %	-30(max)	-9
Volume Change, %	-10~+5	-2.5

EO36 IRM903 Oil, 70 Hrs @ 150°C (ASTM D471-12a)

Hardness Change, pts.	-15(max)	-6
Tensile Strength Change, %	-40(max)	+5
Elongation Change, %	-30(max)	-13
Volume Change, %	+25(max)	+12.1

APPROVAL Ru-Ling Liu
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AUDIT Li Ling Chen
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(Laboratory Specialist)