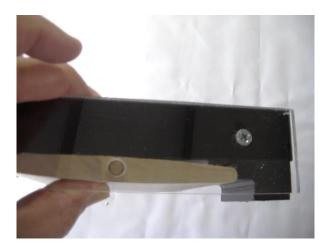
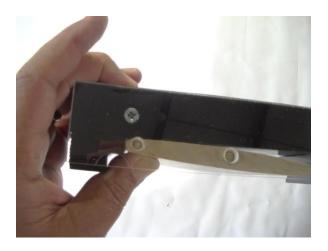
## CUSTOMSHUTTERSGURU 3-1/2" & 4-1/2" LOUVER JIG INSTRUCTIONS



1) Stand the louver up and place inside of the jig as shown, holding the louver against the jig.

Once secure, using the 9/64" self-centering bit, drill louver pin hole.



- 2) Now slid your thumb over to edge of the louver, holding the louver against the jig. Once secure, using the 3/64" self-centering bit, drill rear tilt pilot hole.
- 3) Now flip the louver around to the other end, <u>keeping the same face side against the jig</u> and drill 9/64" louver pin hole only as in step 1.

Use 16 gauge serrated s.s. nails, ¾" to 7/8" long for rear tilt rod.

Please use a 2500 RPM maximum drill only

Note: Your louver jig may need re-calibration at times from heavy use, dropping, etc. Simply loosen the screws and move to the desired point and retighten screws.