

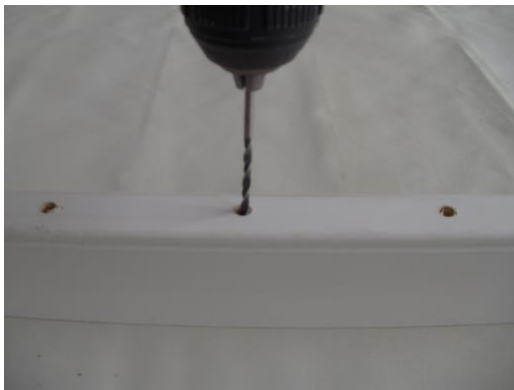
**TENSION SCREW INSTALLATION**  
1 tension screw per control rod section along with  
2 tension louver pins per section.



TENSION SCREW IN PLACE



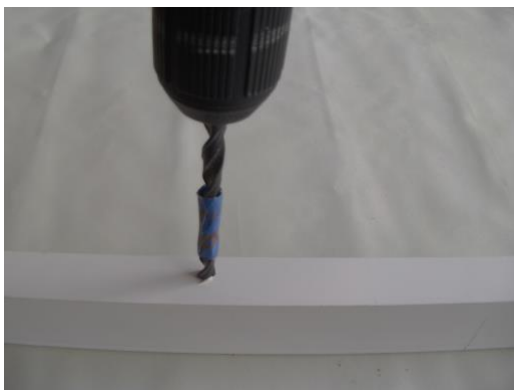
TENSION SCREW IN PLACE



DRILL 1/8" THROUGH CENTER OF 1/4"  
LOUVER PIN HOLE



1/8" HOLE OUT THE BACK OF STILE



COUNTER SINK 11/32" X 3/4" DEEP BACK  
OF STILE



#6 X 1-1/8" SCREW  
FLATEN SHARP END OF  
SCREW