

## HELPFUL HINTS

*Building a cardboard boat is all about trying to meet "The Challenge" ...to build a person-powered cardboard boat that can complete three trips around a 200-yard course.*

You will enjoy encountering and dealing with many small details along the way. But look ahead to the satisfaction of knowing you accomplished something that most people won't even try -- building a boat made of corrugated cardboard.

- First things first . . . start with some objective in mind. Maybe you want to build the fastest boat at the Regatta. Perhaps you are more interested in one of the Judges Awards for design or eye appeal. Maybe you want to win the Best-Dressed Team Award or the Team Spirit Award. Perhaps you want to get on television or be the featured photo in the newspaper. Or maybe you just want to take home the Titanic Award for the most spectacular sinking.
- Next . . . start with a design idea, a vision of what you want your cardboard creation to look like. But consider this first -- it doesn't have to be a boat at all! It can be any design you like or want to try out. We've had jeeps, exotic cars, full-scale pickup trucks, school buses, fire trucks, and other vehicles. We've seen space shuttles, Elvis on his guitar, beds, foldout soft drink cans, personal computers (with a mouse that trailed in the water), a raft with a trailing shark fin, a floating outhouse, a taco, a bratwurst, a giant Tootsie Roll, Tessie the Loch Ness Monster, Deidra the Dragonfly, the Statue of Liberty hand (from "Planet of the Apes"), and so much more. We've had many boats too: submarines, aircraft carriers, PT boats, lake freighters, pirate ships, the Exxon Valdez (with simulated oil slick), and so on.
- Try this to save time . . . build a model using a manila folder or other heavy paper or lightweight cardboard. That way, you can fold, re-fold, and fold again to your heart's content. You can cut it up, glue it together, and try out your design idea on a small scale before working on a full-sized creation. Or you can throw out an idea that sounded great but won't work, then try something else before you have wasted any cardboard.
- How about a little science? If you want, you can toss in a little physics or other sciences. Maybe you will choose to calculate the displacement of your design idea so that you will have some certainty about the buoyancy of your design. Here's the basic number: a cubic foot of water weighs about 62 pounds. That means that a 180-pound man will float in a boat that is 1 foot by 1 foot by 3 feet -- of course, that could be a bit uncomfortable! But at least you would know just how much boat you will need for you (and your crew) so you don't overdesign it and add unnecessary weight.
- Then again, how about some art? Perhaps you have a really creative idea, maybe something that nobody has done before. Unless you get your kicks from putting in lots of hours and making discoveries along the way -- hey, sometimes that can be great fun -- you may want to at least try out that unique or innovative idea in model form. If you want to put a palm tree in the middle of

your "desert island," be sure you won't make the whole thing top-heavy -- unless, of course, you are trying for the Titanic Award.

- Now, go full-scale . . . but first, think about this: make sure your creation will be able to get out the door of wherever you choose to build it. We have many tales of woe about boats that had to be dismantled -- or even trashed and rebuilt -- just because no one thought about the size of the boat and the size of the door.
- Hmm, where to get cardboard? At some Regatta sites, the local organizers bring in a truckload of cardboard so that boat builders can buy it. You might get cardboard from appliance stores. The shipping boxes for refrigerators and big freezers can be good possibilities. Maybe you can get boxes for TVs, bedding, bookcases, or other furniture. Of course, you can also use smaller sheets and glue them or fasten them together. The cardboard must be corrugated. Cardboard comes in different thickness which is determined by the number of individual layers of corrugations. A double thickness would consist of paper, corrugation, paper, and corrugation. This is the minimum thickness to use.
- Creative problem-solving is the name of the game. Whether you get your creative insights from methodical effort or from wide-ranging trial-and-error, building a cardboard boat can be -- no, make that, will be -- both fun and challenging. Refer to [Boat Building 101](#) for basic steps to build a cardboard boat.
- Hey, maybe you are more the "wing it" type -- okay, get some cardboard, fold it a little, cut out any excess here and there, add a little glue or duct tape, maybe some paint or water sealant, and presto-chango, you have a boat for the Regatta.
- Let's see, other materials . . . You can use glue and tape. You can use paint, tape, and other stuff. But first, look at ["The Rules"](#) to find a short list of substances that are not to be used. We're not trying to make it tough on you, but we are steering you away from stuff that is toxic, either for you or for the environment. There is also a difference in the materials that are allowed in the Class II cardboard creations, so be sure to check out that section of "The Rules."

Handling cardboard -- you will find it easier and more fun if you keep in mind a few tips.

- You can have strength and still keep your boat light if you laminate layers of cardboard. In fact, try placing one layer so that the corrugations run in one direction, then placing the second layer so that the corrugations run at a 90-degree angle to the first layer.
- To fold cardboard across the corrugations, consider scoring the line of the fold with the butt end of your utility knife or by using a screen roller.
- Don't step on your cardboard! If you break the corrugations -- well, think about it.
- To keep your cardboard dry, don't forget to seal the edges with caulk, silicone, or construction adhesive. If water gets into your corrugations, you can have great fun watching it get drawn through the corrugation just like in a drinking straw. That may be okay when you have time to do something about it, but if you see this happen in the middle of a race . . . !!

Here's a bunch of other items to think about.

- A flat bottom is recommended. A V-shaped bottom is likely to tip over unless the V is very gentle.
- The lowest center of gravity is the most stable; kneeling or standing may cause you to tip over.

- Longer boats go faster, but they are harder to turn.
- Boats shorter than 10 feet are difficult to steer.
- For height, allow about 12 inches for you to sit and paddle effectively without the edge of your boat blocking your arms.
- For width, figure about 28 inches for a kayak, about 28- 40 inches for a canoe. Figure about 28 inches for 1 person, 32 – 40 inches for two or more people.
- Use contact cement to glue pieces together. This allows you to put the boat together without having to wait for glue to dry. Use construction adhesive or caulk to seal the joints.
- Once the boat is together, use oil-based paint for the first coat. This seals the cardboard and will not cause it to expand and ripple like water-based paint would if used as the first coat. After this, you can use water-based paint as the final layer.
- Duct tape shrinks when it is painted.
- Clear tape melts when it is painted.
- Paper tape works well over caulked edges and seams. Paint areas where you want to use paper tape with contact cement. Once it dries place the paper tape over it; this will keep the paper tape from lifting when it is painted.
- Forget about “glue guns” because that type of glue melts on hot days.