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# ISO 15848-1 QUALIFICATION **CERTIFICATE**



Certificate No.: 276378

Ref. Test report No.: 276377

We hereby certify that the valve below has passed the fugitive emission test successfully according to Class of ISO15848-1:2015+Amd.1:2017 for a total of 5000 cycles.

Name of manufacturer	Jiangsu Xinzhongxin Co., Ltd.	
Address of manufacturer	No. 18 Danyan Rd., Fenghuang Industrial Park, Danya	
	City, Jiangsu Province, P.R. China	
Item	1/2"-6000PSI 32 Series HP Needle Valve	
Valve size	1/2"	
Pressure rating	6000PSI	
Stem size	Ф8mm	
Body/bonnet material	316SS	
Seal material	PTFE	
Valve assembly drawing no.	SS32-FX8FN8-11	

The tested valve covers performance class (para.6.6):

ISO FE BH - CO3 -SSA 0 - t (-53°C to 232°C) - 6000PSI - ISO 15848-1

Extension of qualification (in particular) to untested valves in accordance with paragraph 8 of ISO15848-1.

Other stem sizes qualified: 4mm up to 16mm

Other pressure ranges qualified: 6000PSI and lower

This certificate must be read in conjunction with test report No.: 276377

Shanghai, Mar. 15th, 2021

(Place, date)

Xie Zhenrong **TÜV SÜD Industrie Service** 

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# **Test Report**

(Valve fugitive emission test according to ISO15848-1: 2015+Amd.1:2017)

Certificate No.: 276378 Test Report No.: 276377

Applicant / Manufacturer: Jiangsu Xinzhongxin Co., Ltd.

Inspection body: <u>TÜV SÜD Industrie Service GmbH</u>

Floor 3-13, No.151, Heng Tong Road, Shanghai, P. R. China

Lab of test: Wenzhou Haichuan Inspection Co., Ltd.

Test Date: Mar. 09~14, 2021

Description of valves: 1/2"-6000PSI 32 Series HP Needle Valve

Size: 1/2"

Pressure Rating: 6000PSI

Drawing No.: SS32-FX8FN8-11

Test Witnessed By: Wang Zhongxiang / TÜV SÜD Inspector

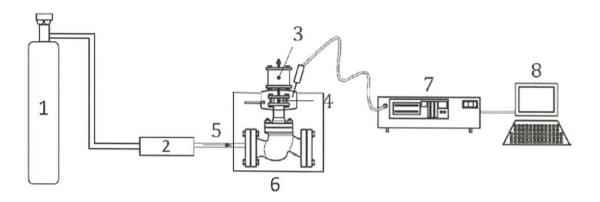


# **Inspection and Tests**

### 1. Conformity of Equipment

The test equipment was verified by TÜV SÜD inspector according to requirements of ISO15848-1:2015+Amd.1:2017 and found satisfactory. The detailed arrangement of the fugitive emission test equipment is shown below:

Figure 1 Typical stem seal leakage measurement system with Bagging Method



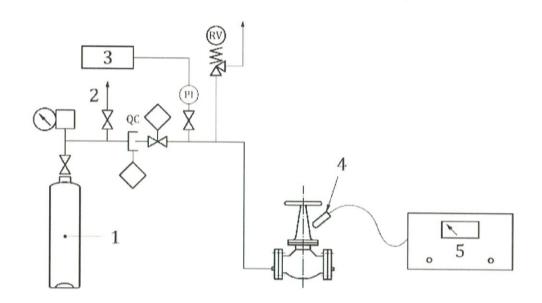
### Key:

- 1 99%浓度氦气 Helium at 99% Purity
- 压力控制装置 Pressure Control
- 3 执行器 Actuator
- 4 密封容器或者口袋 Sealed Volume or Bag

- 5 氦气 Helium
- 6 加热装置 Heating Device
- 7 **氦气质谱仪** Helium Mass Spectrometer
- 8 数据采集 Date Acquisition



Figure 2 Typical body seal leakage measurement system with Sniffing Method



### Key

- 1 helium gas supply
- 2 vent
- 3 pressure recorder
- 4 probe

- 5 mass spectrometer
- QC quick coupling
- RV relief valve
- Pl pressure sensor

### 2. Document review

The specific product data file provided by the valve manufacturer includes:

- a) cross sectional valve assembly drawing;
- b) bill of valve material
- c) stem or shaft seal description, dimension and specifications;
- d) body seal description, dimension and specifications;
- e) material specifications of stem or shaft seal components;
- f) hydrostatic test certificate.

The above documents are reviewed with no objection.



#### 3. Technical Data of Test Valve:

### a) General description of test valve

Name of manufactuer	Jiangsu Xinzhongxin Co., Ltd.	
Address of manufactuer	No. 18 Danyan Rd., Fenghuang Industrial Park, Danyang City,	
	Jiangsu Province, P.R. China	
Item	1/2"-6000PSI 32 Series HP Needle Valve	
Valve size	1/2"	
Pressure rating	6000PSI	
Stem size	Ф8тт	
Body/bonnet material	316SS	
Seal material	PTFE	
Valve assembly drawing no.	SS32-FX8FN8-11	

# 4. Visual and dimensional check of the test valve:

The test valve was chosen at random by the manufacturer in its workshop and submitted to the laboratory. The visual and dimensional check was performed according to drawing No.: SS32-FX8FN8-11 and results found satisfactory. The mark was verified on valve as following:

A STATE OF THE PARTY OF THE PAR			
SON DITTO	1/2"	6000PSI	<u>316SS</u>
Manufacturer` Brand	Size	Class	Material

The stem size was measured as Ø8mm.

#### 5. Preparation of the test valve:

Before the fugitive emission test, the test valve was hydrostatic tested under 62MPa, the test showed no visible leakage or deformation. Then the valve was cleaned and dried.

### 6. Calibration of test instrument

The test instrument was turned on, warmed up at the minimum time according to the requirements of the equipment manufacturer and calibrated with the standard calibrated leak 99% helium according to the procedure specified in Annex A, Para.A.1.4.2 of ISO15848-1:2015+Amd.1:2017.

# 7. Fugitive emission test and measurement

The test valve was mounted on a test rig with the stem positioned vertical. And the fugitive emission test is carried out as per requirement of ISO15848-1:2015+Amd.1:2017 Para.5.



### 7.1 Preliminary tests at room temperature (test 1)

The valve was pressurized with test fluid Helium to 41.37MPa according to manufacturer's requirements in the partly opened position, the temperature at locations "X"/"Y"/"Z" are measure and recorded as room temperature.

The stem seal leakage measurement was performed by the Vacuum method as described in ISO15848-1 Annex A.

The body seal leakage measurement was performed by the sniffing method as described in ISO15848-1 Annex B.

The test results are as follows:

### Test results of preliminary tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	1.64x10 <sup>-7</sup>
Body seal leakage(ppmv)	≤ 50	5.33
The test results meet the requirement	nts of ISO15848-1:2015+Amd.1:2017.	

# 7.2 Mechanical cycle test at the room temperature (test 2)

A total of 50 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at room temperature. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	1.87x10 <sup>-7</sup>
The test results meet the requiremen	ts of ISO15848-1:2015+Amd.1:2017.	

### 7.3 Static test at the selected temperature (test 3)

The test valve was reduced till to -53°C. The test valve was kept pressure with 41.37MPa according to manufacturer's requirements. The leakage from the stem seal was measured with following results:

### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	3.99x10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

# 7.4 Mechanical cycle test at the selected temperature (test 4)

A total of 50 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at -53°C. The leakage from the stem seal was measured with following results:

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	2.67x10 <sup>-7</sup>
The test results meet the requiremen	ts of ISO15848-1:2015+Amd.1:2017.	



### 7.5 Repeat static test at the room temperature (test 5)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured using the same method as above and the test result was recorded as follow-

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	2.24x10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

# 7.6 Repeat mechanical cycle test at the room temperature (test 2)

A total of 50 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at room temperature. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	3.01x10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

### 7.7 Repeat static test at the selected temperature (test 3)

The test valve was reduced till to -53°C. The test valve was kept pressure with 41.37MPa according to manufacturer's requirements. The leakage from the stem seal was measured with following results:

### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	4.55x10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

### 7.8 Repeat mechanical cycle test at the selected temperature (test 4)

A total of 50 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at -53°C. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	4.87x10 <sup>-7</sup>
The test results meet the requirement	ts of ISO15848-1:2015+Amd.1:2017.	

# 7.9 Intermediate static test at room temperature (test 5)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured and the test result was recorded as follow-



#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	3.26x10 <sup>-7</sup>
The test results meet the requirements of ISO15848-1:2015+Amd.1:2017.		

#### 7.10 Final test at room temperature (test 6)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured using the same method as mentioned in paragraph 7.1 after 5 mechanical cycles and the test result was recorded as follow-

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42×10 <sup>-5</sup>	3.11x10 <sup>-7</sup>
The test results meet the requireme	nts of ISO15848-1:2015+Amd.1:2017.	

# 7.11 Repeat mechanical cycle test at the room temperature (test 2)

A total of 795 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at room temperature. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	3.97×10 <sup>-7</sup>
The test results meet the requiremen	ts of ISO15848-1:2015+Amd.1:2017.	

### 7.12 Repeat static test at the selected temperature (test 3)

The test valve was reduced till to -53°C. The test valve was kept pressure with 41.37MPa according to manufacturer's requirements. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	5.55x10 <sup>-7</sup>
The test results meet the requirement	ts of ISO15848-1:2015+Amd.1:2017.	

# 7.13 Repeat mechanical cycle test at the selected temperature (test 4)

A total of 500 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at -53°C. The leakage from the stem seal was measured with following results:

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	5.64x10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	



### 7.14 Final test at room temperature (test 6)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured using the same method as mentioned in paragraph 7.1 and the test result was recorded as follow-

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	4.47x10 <sup>-7</sup>
The test results meet the requirement	ts of ISO15848-1:2015+Amd.1:2017.	

# 7.15 Repeat mechanical cycle test at the room temperature (test 2)

A total of 500 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at room temperature. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	4.93x10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

# 7.16 Repeat static test at the selected temperature (test 3)

The test valve was reduced till to -53°C. The test valve was kept pressure with 41.37MPa according to manufacturer's requirements. The leakage from the stem seal was measured with following results:

### Test results of final tests

	/alue
$\leq 1.42 \times 10^{-5}$ 6.32x'	10-6
	$\leq 1.42 \times 10^{-5}$ 6.32x1 848-1:2015+Amd.1:2017.

# 7.17 Repeat mechanical cycle test at the selected temperature (test 4)

A total of 500 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at -53°C. The leakage from the stem seal was measured with following results:

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	5.42x10 <sup>-7</sup>
The test results meet the requireme	nts of ISO15848-1:2015+Amd.1:2017.	



### 7.18 Final test at room temperature (test 6)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured using the same method as mentioned in paragraph 7.1 and the test result was recorded as follow-

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	6.11x10 <sup>-7</sup>
Body seal leakage(ppmv)	≤ 50	7.98
The test results meet the requirement	nts of ISO15848-1:2015+Amd.1:2017.	

# 7.19 Preliminary tests at room temperature (test 1)

The valve was pressurized with test fluid Helium to 41.37MPa according to manufacturer's requirements in the partly opened position, the temperature at locations "X"/"Y"/"Z" are measure and recorded as room temperature. The test results are as follows:

#### Test results of preliminary tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	6.43x10 <sup>-7</sup>
Body seal leakage(ppmv)	≤ 50	7.69
The test results meet the requireme	nts of ISO15848-1:2015+Amd.1:2017.	

# 7.20 Mechanical cycle test at the room temperature (test 2)

A total of 50 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at room temperature. The leakage from the stem seal was measured with following results:

### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	6.66x10 <sup>-7</sup>
The test results meet the requireme	nts of ISO15848-1:2015+Amd.1:2017.	

### 7.21 Static test at the selected temperature (test 3)

The test valve was heated till to 232°C. The test valve was kept pressure with 28.50MPa according to manufacturer's requirements. The leakage from the stem seal was measured with following results:

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	8.56x10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	The state of the s



# 7.22 Mechanical cycle test at the selected temperature (test 4)

A total of 50 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 28.50MPa according to the manufacturer's requirements at 232°C. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	8.47x10 <sup>-7</sup>
The test results meet the requirement	nts of ISO15848-1:2015+Amd.1:2017.	

# 7.23 Repeat static test at the room temperature (test 5)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured using the same method as above and the test result was recorded as follow-

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	7.41x10 <sup>-7</sup>
The test results meet the requiremen	ts of ISO15848-1:2015+Amd.1:2017.	

# 7.24 Repeat mechanical cycle test at the room temperature (test 2)

A total of 50 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at room temperature. The leakage from the stem seal was measured with following results:

### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	7.79x10 <sup>-7</sup>
The test results meet the requirement	nts of ISO15848-1:2015+Amd.1:2017.	

# 7.25 Repeat static test at the selected temperature (test 3)

The test valve was heated till to 232°C. The test valve was kept pressure with 28.50MPa according to manufacturer's requirements. The leakage from the stem seal was measured with following results:

# Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	8.99×10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

# 7.26 Repeat mechanical cycle test at the selected temperature (test 4)

A total of 50 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 28.50MPa according to the manufacturer's requirements at 232°C. The leakage from the stem seal was measured with following results:



#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	9.25x10 <sup>-7</sup>
The test results meet the requiremen	its of ISO15848-1:2015+Amd.1:2017.	

# 7.27 Intermediate static test at room temperature (test 5)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured and the test result was recorded as follow-

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	9.62x10 <sup>-7</sup>
The test results meet the requiremen	ts of ISO15848-1:2015+Amd.1:2017.	

# 7.28 Final test at room temperature (test 6)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured using the same method as mentioned in paragraph 7.1 after 5 mechanical cycles and the test result was recorded as follow-

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42×10 <sup>-5</sup>	9.27x10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

# 7.29 Repeat mechanical cycle test at the room temperature (test 2)

A total of 795 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at room temperature. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	9.94x10 <sup>-7</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

# 7.30 Static test at the selected temperature (test 3)

The test valve was heated till to 232°C. The test valve was kept pressure with 28.50MPa according to manufacturer's requirements. The leakage from the stem seal was measured with following results:

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	2.01x10 <sup>-6</sup>



# 7.31 Mechanical cycle test at the selected temperature (test 4)

A total of 500 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 28.50MPa according to the manufacturer's requirements at 232°C. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	1.94x10 <sup>-6</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

# 7.32 Repeat static test at room temperature (test 6)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured using the same method as mentioned in paragraph 7.1 and the test result was recorded as follow-

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	1.05x10 <sup>-6</sup>
The test results meet the requirement	nts of ISO15848-1:2015+Amd.1:2017.	

### 7.33 Repeat mechanical cycle test at the room temperature (test 2)

A total of 500 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 41.37MPa according to the manufacturer's requirements at room temperature. The leakage from the stem seal was measured with following results:

### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	2.37x10 <sup>-6</sup>
The test results meet the requirement	ents of ISO15848-1:2015+Amd.1:2017.	

# 7.34 Repeat static test at the selected temperature (test 3)

The test valve was heated till to 232°C. The test valve was kept pressure with 28.50MPa according to manufacturer's requirements. The leakage from the stem seal was measured with following results:

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	4.56x10 <sup>-6</sup>



# 7.35 Repeat mechanical cycle test at the selected temperature (test 4)

A total of 500 mechanical cycles was performed on the test valve while it was kept pressurized under a differential pressure of 28.50MPa according to the manufacturer's requirements at 232°C. The leakage from the stem seal was measured with following results:

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	4.80x10 <sup>-6</sup>
The test results meet the requirement	its of ISO15848-1:2015+Amd.1:2017.	

# 7.36 Final test at room temperature (test 6)

The test valve returned to the room temperature naturally, without artificial cooling/heating. After the temperature was stabilized at room temperature. Then the stem seal leakage under 41.37MPa according to manufacturer's requirements was measured using the same method as mentioned in paragraph 7.1 and the test result was recorded as follow-

#### Test results of final tests

Item	ISO15848-1 Required Value	Actual Value
Stem leakage (mbar.l/s)	≤ 1.42x10 <sup>-5</sup>	3.69x10 <sup>-6</sup>
Body seal leakage(ppmv)	≤ 50	10.8

### 8. Post test examination

After all the above tests completed, the test valve was disassembled and all sealing components visually examined. It is found that no notable wear and any other significant observations.

# 9. Performance classes

As a result of the above tests, the test valve covered performance classes as follows: ISO FE BH - CO3 -SSA 0 - t (-53°C to 232°C ) - 6000PSI - ISO 15848-1

10. Extension of qualification to untested valves shall be according to ISO15848-1:2015+Amd.1:2017 paragraph 8.

We, hereby declare that I have checked test valve and witnessed the fugitive emission test on the tested valve according to ISO15848-1:2015+Amd.1:2017. The test results are as mentioned in this report.

TÜV SÜD Industrie Service GmbH

Wang Zhongxiang

Date: Mar 15th, 2021

#### Annexes:

- 1) Copy of Drawing No.: SS32-FX8FN8-11
- 2) Test Report of Fugitive Emission Test No.: HCT2021VB08008