

THE PROFESSIONAL MANUFACTURER OF

TOOL AND **CUTTER GRINDERS**





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PALMARY









COMPANY PROFILE

Founded in 1980, TOP WORK Industry. Co., Ltd. is a specialized tool grinder manufacturer in Taiwan. Our manufacturing base is located in Taichung with a factory area of 6,000 sq. meters.

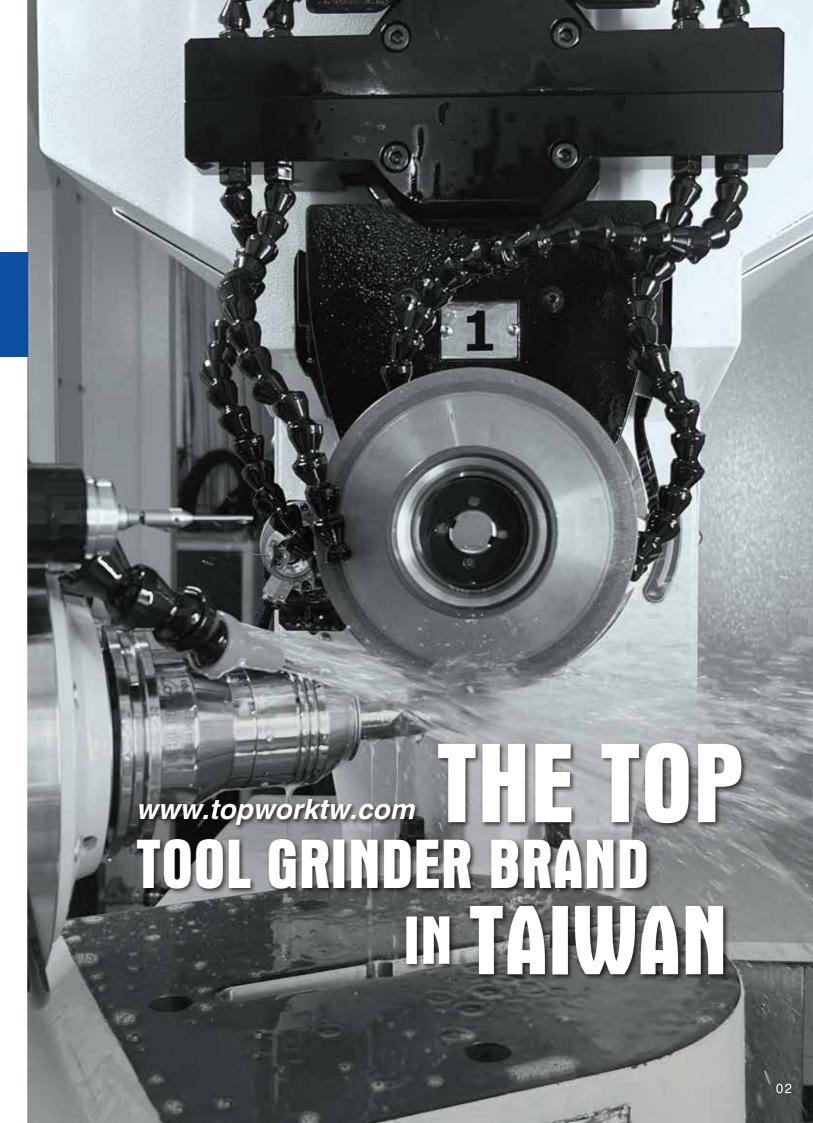
The 4-axis and 5-axis manual type and CNC control type are the main products in the TOP WORK tool grinder series. Major customers for these machines include those who are involved in tool production and tool resharpening, all over the world.

Based on our extensive experience in tool grinding, we not only offer global customers high quality products and services, but also provide technical support in tool grinding. Top work products have been certified by ISO 9001:2000 and CE, and our company has received R&D awards from the Industrial Bureau for three consecutive years. We joined the Palmary Group in 2017 and introduced European NUMROTO tool grinding software, that



helps to upgrade the performance of the 5-axis CNC tool grinder. In short, we provide a wide range of complete tool grinding solutions. we can provide complete tool grinding solutions.

TOP WORK is not only our company's name, but also our guiding principle - we are dedicated to constant excellence. Any detail related to "TOP WORK" is a goal that our company will always pursue. Based on the "striving for perfection" spirit of R&D, we continuously conduct product innovation and improvement. This allows us to offer the move sophisticated tool grinders and become the best business partner for our customers.



CNC TOOL GRINDER SERIES

CNC RESHARPENING GRINDER SERIES





Hob Resharpening Grinder Grinding range dia.

≺TM-4(H) series

TG-4(H) series



Max. Ø130 mm Max. Ø250 mm Workpiece length Max.150 mm Max. 250 mm

<TM-4(S) series TG-4(S) series

Helical Shaper Cutter Resharpening Grinder

MODEL	TM-4S	TG-4S
Grinding range dia.	Ø15~140 mm	Ø15~240 mm
Workpiece length	Max. 180 mm	Max. 180 mm



Precision Cylindrical Pinch / Peel Grinder

MODEL	TP-4
Grinding range dia.	Ø1~20 mm
Workpiece length	35~350 mm



≺ TB series SCNC Broach Resharpening Grinder

MODEL	TB-415	TB-515	TB-615
Grinding range dia.	Ø20~Ø125 mm	Ø20~Ø125 mm	Ø20~Ø125 mm
Workpiece weight	100 kg	100 kg	100 kg

MODEL	TB-420	TB-520	TB-620
Grinding range dia.	Ø20~Ø125 mm	Ø20~Ø125 mm	Ø20~Ø125 mm
Workpiece weight	100 kg	100 kg	100 kg

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OTHER CNC GRINDERS

PTG-32 series



Punch Grinder

MODEL	PTG-32
Grinding range dia.	Ø3-32 mm
Workpiece length	100 mm



▼ TD-3 / TD-5 series

Diamond Wheel Dressing Machine

MODEL	TD-3	TD-5
Wheel diameter	Ø50~Ø250 mm	Ø50~Ø250 mm
Swing distance (Z axis)	20~80 mm	20~80 mm

CONVENTIONAL TYPE GRINDER



✓ M-60 series

Universal Tool & Cutter Grinder

MODEL	M-40	M-60
Distance between centers	400 mm	600 mm
Collet clamping diameter	Ø3-32 mm	Ø3-32 mm





≺ HS-16 series

Hob Resharpening Grinder

MODEL	HS-16
Grinding dia.	Max. Ø200 mm
Workpiece length	Max. 250 mm

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