

PRODUCT DATA SHEET

Sika® CNI

CORROSION INHIBITING ADMIXTURE

PRODUCT DESCRIPTION

Sika® CNI is a calcium nitrite-based corrosion inhibiting admixture containing a minimum of 30% calcium nitrite by mass. Sika® CNI meets the requirements of ASTM C1582 and ASTM C494/AASHTO M 194, Type C.

USES

Sika® CNI is designed for use in all types of conventional concrete that is exposed to chlorides from marine environments and deicing salts, as well as concrete that specifies the use of corrosion inhibiting admixtures.

Sika® CNI is also an effective accelerator where high early strength concrete is desired and the use of calcium chloride is prohibited.

Sika® CNI can be used in the production of SCC (Self-Consolidating Concrete) and conventional slump concrete, and is effective in concrete containing Portland Limestone Cement (PLC/Type IL) and supplementary cementitious materials.

CHARACTERISTICS / ADVANTAGES

Sika® CNI, when mixed in concrete, forms a passivating layer on exposed steel. This passivating layer provides corrosion protection from chlorides and other oxidative elements.

By effectively inhibiting corrosion Sika® CNI will extend the service life of steel-reinforced concrete structures.

Sika® CNI also provides:

- Accelerated setting time across a wide range of temperatures allowing earlier finishing, stripping and reuse of forms,
- Increased early and ultimate compressive and flexural strengths,
- Accelerated strength gain allowing earlier structural use and completion times.

Cold Weather Concreting: In case of freezing conditions, cold weather concreting practices in ACI 306 – Guide to Cold Weather Concreting should be followed.

Sika® CNI does not contain intentionally added chlorides.

ENVIRONMENTAL INFORMATION

Eliminates the carbon footprint of epoxy-coated reinforcing. Extends service life. Reduce or eliminate need for hot water or heated aggregates. Reduce heating forms and reduce heated enclosures.

A Manufacturer Inventory is available for Sika® CNI.

For further information, please visit:
<https://usa.sika.com/en/sustainability.html>

PRODUCT INFORMATION

Packaging	Available in 55-gallon (208-liter) drums, 275-gallon (1040-liter) totes and bulk delivery.
Shelf Life	Shelf life when stored in original packaging in dry warehouse conditions between 40°F and 80°F (5-27°C) is one year from the date of manufacture.
Storage Conditions	Sika® CNI should be stored above 20°F (-7°C). If frozen, thaw and agitate thoroughly to return to a normal state. Protect from direct sunlight.
Appearance / Color	Greenish Liquid
Specific gravity	Approx. 1.300

APPLICATION INFORMATION

Recommended Dosage	The typical dosage rate of Sika® CNI for corrosion inhibiting applications will vary between 2-6 gallons per cubic yard (approx. 7-23 liters per cubic meter) of concrete. The dosage rate will vary depending on the quality of the concrete mix, the desired life cycle of the structure and the severity of the corrosion environment. In order to prevent slump loss, a set retarding admixture, hydration controlling admixture or workability retaining admixture may be required, especially in warm weather applications or when set acceleration is not desired. The typical dosage rate of Sika® CNI for set accelerating applications will vary between 16-120 fl oz / 100 lb. (650-7820 mL / 100 kg) of cement or cementitious materials. Various factors will affect the dosage rates. Trial mixes with the actual materials should be conducted to determine the required dosage for optimum performance. To the extent specialized materials are used, extreme ambient temperatures are encountered, or for other unusual project conditions, dosage rates outside the typical range may be required. For dosage rates outside the typical range, please contact your local Sika representative or the Sika Technical Services Department at 1-800-933-7452.
Mixing	Measure the required quantity manually or by automated dispenser. Add Sika® CNI directly into the freshly mixed concrete, or as an integral material in the batching cycle. Do NOT mix with dry cement. Sika® CNI may be dispensed on-site directly prior to placement. Care must be taken to mix thoroughly. When used in combination with other admixtures dispense each admixture separately into the mix. Compatibility: Sika® CNI can be used in combination with other Sika admixtures and can be successfully used in mix designs utilizing supplementary cementitious materials.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

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Product Data Sheet
Sika® CNI
May 2024, Version 02.01
021403051000000004

SikaCNI-en-US-(05-2024)-2-1.pdf





Sika® CNI

Revision Date 02/24/2025

Print Date 02/24/2025

SECTION 1. IDENTIFICATION

Product name : Sika® CNI

Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Oral) : Category 4

Serious eye damage : Category 1

Other hazards

GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements : H302 Harmful if swallowed.
H318 Causes serious eye damage.

Supplemental Hazard Statements : Corrosive to the respiratory tract.



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Precautionary Statements

Prevention:

P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear eye protection/ face protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
Calcium nitrite	13780-06-8	Ox. Sol. 2; H272 Acute Tox. 3; H301 Eye Irrit. 2A; H319	$\geq 15 - \leq 40$
calcium nitrate	10124-37-5	Ox. Sol. 3; H272 Acute Tox. 4; H302 Eye Dam. 1; H318	$\geq 3 - \leq 7$

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.



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	If symptoms persist, call a physician.
In case of eye contact	: Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: Gastrointestinal discomfort Excessive lachrymation No known significant effects or hazards. Harmful if swallowed. Causes serious eye damage. Corrosive to the respiratory tract.
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	: Try to prevent the material from entering drains or water courses. If the product contaminates rivers and lakes or drains inform respective authorities.



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- Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

- Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.



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Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: light yellow
Odor	: No data available
Odor Threshold	: No data available
pH	: 8 - 9.5
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: not determined
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 23 hpa



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Relative vapor density	: No data available
Density	: 1.275 - 1.315 g/cm3
Solubility(ies)	
Water solubility	: not determined
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm2/s
Explosive properties	: No data available
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Volatile organic compounds (VOC) content	: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: No data available
Incompatible materials	: No data available
Hazardous decomposition products	: No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed.



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Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

IARC	Group 2A: Probably carcinogenic to humans	
	Calcium nitrate (anhydrous)	10124-37-5
	(nitrate (ingested) under conditions that result in endogenous nitrosation)	

OSHA	Not applicable
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NTP	Not applicable
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Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Corrosive to the respiratory tract.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available



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Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR Road

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.



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No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Safety Data Sheet
according to OSHA 1910.1200 Hazard Communication Standard



Sika® CNI

Revision Date 02/24/2025

Print Date 02/24/2025

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 02/24/2025

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US / Z8



51 ROUTE 100 BRIARCLIFF MANOR, NY
10510 T: 914-762-3416 F: 914-762-5726

TO: Town of Cortland
Code Enforcement

SUBMITTAL NO. _____

PROJECT : Dakota Concrete Plant
rebuild
Chemical
Trailer

SUBMITTAL
TYPE

Shop Drawing

NA

Sample

NA

Informational

X

The following items are hereby submitted:

Number of Copies	Description of Item Submitted (Type, Size, Model Number, Etc.)	Spec. and Para. No.	Drawing or Brochure Number	Contains Variation to Contract	
				No	Yes
1	Fire proofing				
1	Sika CNI				
1	Sika Stabilizer 4R				
1	Sika viscocrete 2100				
1	Sika Control 75				
1	Sika Control Air-160				
1	Sika ment 475				
1	Sika set NC				
1	SikaTard 440				

CONTRACTOR hereby certifies that (i) CONTRACTOR has complied with the requirements of Contract Documents

review, and submission of designated Submittal and (ii) the Submittal is complete and in accordance with and requirements
of laws and regulations and governing agencies.

By: 
CONTRACTOR (Authorized Signature)

PRODUCT DATA SHEET

SikaControl® AIR-160

AIR ENTRAINING ADMIXTURE

PRODUCT DESCRIPTION

SikaControl® AIR-160 is an aqueous solution of a unique, synthetically manufactured surfactant for the air entrainment of concrete. SikaControl® AIR-160 meets the requirements of ASTM C260/AASHTO M 154.

USES

SikaControl® AIR-160 is designed for use in concrete requiring air entrainment and protection from freeze-thaw damage or the harmful effect of de-icing salts. SikaControl® AIR-160 is specifically designed for use in high slump or SCC as well as in concrete mix designs requiring low dosages of air entraining agents, but is suitable for use in a variety of concrete mixes.

CHARACTERISTICS / ADVANTAGES

SikaControl® AIR-160 provides an enhanced concrete durability with a greater resistance to freeze-thaw cycles.

SikaControl® AIR-160 also provides:

- Controllability of the air content,
- Improved air-void system,
- Reduced size and number of capillary channels,
- Improved workability especially in lean or harsh mixes,
- Reduced bleeding.

SikaControl® AIR-160 does not contain intentionally added chlorides.

ENVIRONMENTAL INFORMATION

Lower carbon footprint through reduction in cementitious materials and in some cases sand. More durable concrete enhancing service life.

A Manufacturer Inventory is available for SikaControl® AIR-160.

PRODUCT INFORMATION

Packaging	Available in 55-gallon (208-liter) drums, 275-gallon (1040-liter) totes and bulk delivery.
Shelf Life	Shelf life when stored in original packaging in dry warehouse conditions between 40°F and 80°F (5-27°C) is one year from the date of manufacture.
Storage Conditions	SikaControl® AIR-160 should be stored above 40°F (5°C). If frozen, DO NOT USE. Protect from direct sunlight.
Appearance / Color	Transparent Pink Liquid
Specific gravity	Approximately 1.003

APPLICATION INFORMATION

Recommended Dosage

The typical dosage rate of SikaControl® AIR-160 will vary between 0.1-6.0 fl oz / 100 lb. (7-400 mL / 100 kg) of cement or cementitious materials. Various factors will affect the dosage rates.

Trial mixes with the actual materials should be conducted to determine the required dosage for optimum performance.

To the extent specialized materials are used, extreme ambient temperatures are encountered, or for other unusual project conditions, dosage rates outside the typical range may be required. For dosage rates outside the typical range, please contact your local Sika representative or the Sika Technical Services Department at 1-800-933-7452.

Mixing

Measure the required quantity manually or by automated dispenser. Add SikaControl® AIR-160 directly to the mixing water or to the sand stream, do NOT mix with dry cement. SikaControl® AIR-160 may be dispensed on-site directly prior to placement. Care must be taken to mix thoroughly. When used in combination with other admixtures dispense each admixture separately into the mix.

Compatibility: SikaControl® AIR-160 can be used in combination with other Sika admixtures and can be successfully used in mix designs utilizing supplementary cementitious materials.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

ENVIRONMENTAL, HEALTH AND SAFETY

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OTHER RESTRICTIONS

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SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole

remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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Product Data Sheet
SikaControl® AIR-160
May 2023, Version 02.02
021403021009000209

SikaControlAIR-160-en-US-(05-2023)-2-2.pdf





SECTION 1. IDENTIFICATION

Product name : SikaControl® AIR-160

Company name : Sika Corporation
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www.sikausa.com

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Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.



In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.
In case of eye contact	:	Flush eyes with water as a precaution. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, both acute and delayed	:	No known significant effects or hazards. No information available.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Environmental precautions	:	Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Wipe up with absorbent material (e.g. cloth, fleece). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.



Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : pink

Odor : none

Odor Threshold : No data available



pH	:	> 11 (68 °F / 20 °C)
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	> 212 °F / > 100 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	23 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.003 g/cm ³ (74.66 °F / 23.70 °C)
Solubility(ies)		
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.



Possibility of hazardous reactions : Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.



SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory



exemption.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including tetraethyl rhodamine, which is known to the State of California to cause cancer, and 2-methoxyethanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Safety Data Sheet

SikaControl® AIR-160



Revision Date 06/16/2022

Print Date 06/16/2022

Revision Date 06/16/2022

100000020085

US / Z8

PRODUCT DATA SHEET

Sika® ViscoCrete®-2100

HIGH RANGE WATER REDUCING ADMIXTURE

PRODUCT DESCRIPTION

Sika® ViscoCrete®-2100 is a high range water reducing admixture utilizing Sika's ViscoCrete® polycarboxylate technology. Sika® ViscoCrete®-2100 meets the requirements of ASTM C494/AASHTO M 194, Type A & F.

USES

Sika® ViscoCrete®-2100 is designed for use in both ready mix and precast applications whenever high plasticity, prolonged slump retention and increased strengths are required and is effective in concrete containing Portland Limestone Cement (PLC/Type IL) and supplementary cementitious materials. Sika® ViscoCrete®-2100 can be used for production of SCC (Self-Consolidating Concrete), UHPC (Ultra-High Performance Concrete) as well as for production of conventional slump concrete.

CHARACTERISTICS / ADVANTAGES

Various levels of water reduction can be achieved by adjusting the dosage rate of Sika® ViscoCrete®-2100.

When used as a high range water reducing admixture, water reduction up to 40% can be obtained. The superplasticizing action of Sika® ViscoCrete®-2100 allows for the production of high slump/flow concrete with excellent workability that can typically be placed with minimal vibration even at an extremely low water/cementitious ratio.

At lower dosages rates Sika® ViscoCrete®-2100 is an effective normal water reducing or mid-range water reducing admixture. This application is ideal for use with lean, harsh concrete mixes or concrete containing supplementary cementitious materials.

The combined water reducing and superplasticizing action of Sika® ViscoCrete®-2100 provides the following benefits:

- Reduced water cement ratios produce more durable, dense concrete,
- Increased slump and workability improves efficiency of labor and reduces labor costs,
- Improved finishing characteristics,
- Increased strengths allow faster structural use of concrete.

Sika® ViscoCrete®-2100 does not contain intentionally added chlorides.

ENVIRONMENTAL INFORMATION

Substantially lower carbon footprint through reduction in cementitious materials. Less water consumed per volume of concrete.

A product-specific Type III Environmental Product Declaration (EPD) and a Manufacturer Inventory are available for Sika® ViscoCrete®-2100.

For further information, please visit:
<https://usa.sika.com/en/sustainability.html>

PRODUCT INFORMATION

Packaging	Available in 55-gallon (208-liter) drums, 275-gallon (1040-liter) totes and bulk delivery.
Shelf Life	Shelf life when stored in original packaging in dry warehouse conditions between 40°F and 80°F (5-27°C) is one year from the date of manufacture.
Storage Conditions	Sika® ViscoCrete®-2100 should be stored above 40°F (5°C). If frozen, thaw and agitate thoroughly to return to a normal state. Protect from direct sunlight.
Appearance / Color	Blue to Dark Brown Liquid
Density	Approx. 1.080

APPLICATION INFORMATION

Recommended Dosage	The typical dosage rate of Sika® ViscoCrete®-2100 will vary between 1-6 fl oz / 100 lb. (65-390 mL / 100 kg) of cement or cementitious materials. If maximum water reduction is required, dosage rates up to 12 fl oz / 100 lb. (780 mL / 100 kg) of cement or cementitious materials may be used. For UHPC (Ultra-High Performance Concrete) applications higher dosage rates may be required. Various factors will affect the dosage rates. Trial mixes with the actual materials should be conducted to determine the required dosage for optimum performance. To the extent specialized materials are used, extreme ambient temperatures are encountered, or for other unusual project conditions, dosage rates outside the typical range may be required. For dosage rates outside the typical range, please contact your local Sika representative or the Sika Technical Services Department at 1-800-933-7452.
Mixing	Measure the required quantity manually or by automated dispenser. Add Sika® ViscoCrete®-2100 directly into the freshly mixed concrete, or as an integral material in the batching cycle. Do NOT mix with dry cement. Sika® ViscoCrete®-2100 may be dispensed on-site directly prior to placement. Care must be taken to mix thoroughly. When used in combination with other admixtures dispense each admixture separately into the mix. Compatibility: Sika® ViscoCrete®-2100 can be used in combination with other Sika admixtures and can be successfully used in mix designs utilizing supplementary cementitious materials.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental,

OTHER RESTRICTIONS

See Legal Disclaimer.

Product Data Sheet
Sika® ViscoCrete®-2100
March 2024, Version 03.03
021301011000000012



LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

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Lyndhurst, NJ 07071
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Product Data Sheet
Sika® ViscoCrete®-2100
March 2024, Version 03.03
021301011000090912

SikaViscoCrete-2100-en-US-(03-2024)-3-3.pdf





SECTION 1. IDENTIFICATION

Product name : Sika® ViscoCrete®-2100

Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.



In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.
In case of eye contact	: Flush eyes with water as a precaution. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, both acute and delayed	: No known significant effects or hazards. No information available.
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Environmental precautions	: Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Wipe up with absorbent material (e.g. cloth, fleece). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Normal measures for preventive fire protection.
Advice on safe handling	: For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	: Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.



Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : blue to dark brown

Odor : like acrylic to aromatic

Odor Threshold : No data available



pH	: ca. 4.30 (73 °F / 23 °C)
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: > 212 °F / > 100 °C (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 23 hpa
Relative vapor density	: No data available
Density	: ca. 1.08 g/cm ³ (73 °F / 23 °C)
Solubility(ies)	
Water solubility	: completely soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: ca. > 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	: No data available
Oxidizing properties	: No data available
Volatile organic compounds (VOC) content	: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.



Possibility of hazardous reactions : Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.



SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Global warming potential

Assessment Report of the Intergovernmental Panel on Climate Change (IPCC) of the United Nations Framework Convention on Climate Change (UNFCCC)

Components:

octamethylcyclotetrasiloxane:

20-year global warming potential: 2.66

100-year global warming potential: 0.739

500-year global warming potential: 0.211

Atmospheric lifetime: 0.027 yr

Radiative efficiency: 0.12 Wm²ppb

Further information: Miscellaneous compounds

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations



IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

: No SARA Hazards

SARA 313

: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including 1,4-dioxane, which is known to the State of California to cause cancer, and ethylene oxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data re-



garding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 01/12/2023

000000604072

US / Z8

PRODUCT DATA SHEET

SikaSet® NC

Accelerating admixture

PRODUCT DESCRIPTION

SikaSet® NC is a non-chloride, water reducing and accelerating admixture. SikaSet® NC meets the requirements of ASTM C-494 Types C and E admixtures.

USES

SikaSet® NC is an effective accelerator where high early strength concrete is desired and the use of calcium chloride is prohibited.

CHARACTERISTICS / ADVANTAGES

Accelerated Set Times and Strength Development:

SikaSet® NC may be used to accelerate set times and increase early strength gain where job-site efficiency is important in order to meet construction deadlines. SikaSet® NC saves time and money by allowing faster finishing and stripping of concrete surfaces.

- Accelerated setting time across a wide range of temperatures.
- Increased early and ultimate compressive and flexural strengths.
- Insulation and heating costs during curing time are reduced.
- Accelerated set times allow crews to finish concrete earlier, saving on labor costs.
- Earlier stripping and reuse of forms increases labor productivity.
- Accelerated strength gain allows earlier structural use and speeds completion time.

Cold Weather Concreting:

In case of freezing conditions, cold weather concreting practices as specified in ACI 306 - Standard Specification for Cold Weather Concreting should be followed.

SikaSet® NC does not contain calcium chloride or any other intentionally added chlorides and will not initiate or promote the corrosion of steel members present in the concrete.

PRODUCT INFORMATION

Packaging	SikaSet® NC is available in 55 gallon drums (208 liters), 275 gallon totes (1040 liters) and bulk delivery.
Appearance / Color	Blue Liquid
Shelf Life	Shelf life when stored in dry warehouse conditions between 50 °F and 80 °F (10–27 °C) is 12 months.
Storage Conditions	SikaSet® NC will begin to freeze at 20°F (-7°C). If frozen, thaw and agitate thoroughly to return to its normal state before use.
Specific Gravity	Approx. 1.37

APPLICATION INFORMATION

Recommended Dosage	To accelerate set times dosage at the rate of 10-45 fl. oz. per 100 lbs. (650-2940 ml / 100 kg.) of cement is recommended. When used to protect concrete from freezing, dosage will vary with different brands of cement and ambient temperatures and higher dosages may be necessary. Sika recommends that trial mixes be performed to determine the most efficient dosage. When using 16 fl. oz. / 100 lbs. or more, adjust mixing water accordingly.
Mixing	Add the correct amount of SikaSet® NC at the concrete plant. The admixture may be added manually or by automated dispenser directly in the mixer or into the water line at the batch plant. When used in combination with other admixtures care must be taken to dispense each admixture separately into the mix. Do not mix with dry cement. Field evaluations should be carried out to determine the minimum ambient and concrete temperature required, and the optimum dosage for the desired setting time and strength performance. Sika strongly recommends that appropriate, sound curing practices be followed to protect fresh concrete from excessive heat loss in extreme weather conditions. Combination with Other Admixtures SikaSet® NC is highly effective as a single admixture or in combination with other admixtures in the Sika System.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

Avoid contact with skin and eyes, wear personal protective equipment, gloves and safety goggles. Do not ingest if possible. Use only in ventilated areas.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED

- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

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Sika Mexicana S.A. de C.V.
Carretera Libre Celaya Km. 8.5
Fracc. Industrial Balvanera
Corregidora, Queretaro
C.P. 76920
Phone: 52 442 2385800
Fax: 52 442 2250537



Product Data Sheet
SikaSet® NC
January 2020, Version 01.04
021402621009000938

SikaSetNC-en-US-(01-2020)-1-4.pdf





SECTION 1. IDENTIFICATION

Product name : SikaSet® NC

Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Acute toxicity (Oral) : Category 4

Serious eye damage : Category 1

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H302 Harmful if swallowed.
H318 Causes serious eye damage.

Precautionary Statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear eye protection/ face protection.

Response:
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with



water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**Mixtures****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Calcium nitrate tetrahydrate	13477-34-4	Acute Tox. 4; H302 Eye Dam. 1; H318	$\geq 50 - < 70$
sodium thiocyanate	540-72-7	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Eye Dam. 1; H318	$\geq 1 - < 5$

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.



	Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	: No known significant effects or hazards. Gastrointestinal discomfort Excessive lachrymation Harmful if swallowed. Causes serious eye damage.
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	: Try to prevent the material from entering drains or water courses. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Normal measures for preventive fire protection.
Advice on safe handling	: Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing.



For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.



Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: blue
Odor	: odorless
Odor Threshold	: No data available
pH	: ca. 6.00 (73 °F / 23 °C)
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: > 212 °F / > 100 °C (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 23 hpa
Relative vapor density	: No data available
Density	: ca. 1.375 g/cm ³ (73 °F / 23 °C)
Solubility(ies)	
Water solubility	: completely soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available



Viscosity, kinematic	: ca. > 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	: No data available
Oxidizing properties	: No data available
Volatile organic compounds (VOC) content	: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: No data available
Incompatible materials	: No data available
No decomposition if stored and applied as directed.	

SECTION 11. TOXICOLOGICAL INFORMATION

Harmful if swallowed.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable



Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code



Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65 : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ADR	: Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of



	test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 11/15/2019

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US / Z8

PRODUCT DATA SHEET

SikaTard®-440

Hydration Controlling Admixture

PRODUCT DESCRIPTION

SikaTard®-440 is a hydration controlling admixture to control the hydration of cement. The use of SikaTard®-440 allows the concrete producer to stabilize concrete mixes for long periods without negatively affecting concrete durability. SikaTard®-440 can also be used to stabilize returned concrete and re-use it. SikaTard®-440 can also be used in concrete wash water application. SikaTard®-440 meets the requirements of ASTM C-494, Type B and Type D admixture.

USES

Typical Applications:

- Transport freshly batched ready mix concrete for long distances.
- For better control of concrete set time in hot and cold weather concreting applications.
- Large concrete pours; to help prevent cold joints.
- Pumping long distances
- Low water cement ratio concrete, such as high strength or pervious concrete.
- High early strength concrete for improvement of workable life without a detrimental effect on early strengths.
- Utilize returned concrete and wash water applications.
- Pervious concrete application.
- Stabilize shotcrete mixes
- Whenever controlled set time or cement hydration is required.

PRODUCT INFORMATION

Packaging

SikaTard®-440 is available in 55 gallon drums (208 liters), 275 gallon totes (1040 liters) and bulk delivery.

CHARACTERISTICS / ADVANTAGES

- Increases workable life of concrete up to several hours.
- Allows controlled delay in set time.
- Provides flexibility in planning and scheduling concrete pours.
- Allows returned concrete to be re-used.
- When used in wash water application, prevents concrete producers from having to clean the truck at the end of day's work and saves water.
- The effect of SikaTard®-440 in concrete can be negated by addition of appropriate accelerators, at any time.



BUILDING TRUST

Product Data Sheet
SikaTard®-440

November 2018, Version 01.02
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For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety

ENVIRONMENTAL, HEALTH AND SAFETY

See Legal Disclaimer.

OTHER RESTRICTIONS

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

BASIS OF PRODUCT DATA

Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

Combination with Other Admixtures: SikaTard®-440 can be used in conjunction with all Sigunit® accelerators. SikaTard®-440 is also compatible with all other Sika admixtures.

Introduce SikaTard®-440 at a suitable time during the mixing process of concrete. Preliminary trials on site should be conducted to determine the required dosage rates. To optimize the stabilizing effect, after the addition of SikaTard®-440, Sika recommends that the combined materials be mixed for 80-100 revolutions, either in the concrete mixer or in the Ready-Mix truck.

Dosage rates will vary according to materials used, ambient conditions, and the requirements of a specific project. For normal applications, depending on retardation required, the dosage of SikaTard®-440 will vary from 2-8 fl.oz. per 100 lbs. (130-520 ml / 100 kg) of cementitious mass. For stabilization for longer periods the dosage can be increased up to 48 fl.oz. per 100 lbs. (3130 ml / 100 kg) of cementitious mass. Concrete trial mixes must be conducted to determine the optimum dosage. For more information about the use of this product please contact the local Sika sales representative or the Technical Service Department at 1-800-933-7452.

Recommended Dosage

APPLICATION INFORMATION

Appearance / Color	Green Liquid
Shelf Life	Shelf life when stored in dry warehouse conditions between 50 °F and 80 °F (10-27 °C) is 1 year. Protect from direct sun and freezing temperatures.
Storage Conditions	SikaTard®-440 should be stored at above 40 °F (5 °C). If frozen, thaw and agitate thoroughly to return to normal state.
Specific Gravity	Approx. 1.152

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.



Product Data Sheet
SikaTard®-440

November 2018, Version 01.02
0214060110000000048

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SikaTard-440-en-US-(11-2018)-1-2.pdf



SikaTard-440

Revision Date 03/27/2025

Print Date 03/28/2025

SECTION 1. IDENTIFICATION

Product name : SikaTard-440
Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)
Not a hazardous substance or mixture.
Other hazards
GHS label elements
Not a hazardous substance or mixture.
Additional Labeling
There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures
Components
No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.



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If inhaled : Move to fresh air.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

In case of eye contact : Flush eyes with water as a precaution.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Most important symptoms : No known significant effects or hazards.

No information available.

Notes to physician : Treat symptomatically.

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment : In the event of fire, wear self-contained breathing apparatus. for fire-fighters

SECTION 6. ACCIDENTAL RELEASE MEASURES

Environmental precautions : Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Wipe up with absorbent material (e.g. cloth, fleece). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : For personal protection see section 8.
No special handling advice required.



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- Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage :
- Keep container tightly closed in a dry and well-ventilated place.
 - Store in accordance with local regulations.
- Materials to avoid :
- No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures

- Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

- Respiratory protection :
- Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection :
- Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection :
- Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection :
- Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures

- Wash hands before breaks and immediately after handling the product.
- Remove contaminated clothing and protective equipment before entering eating areas.



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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: green
Odor	: odorless
Odor Threshold	: No data available
pH	: ca. 6 (73 °F / 23 °C)
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: > 212 °F / > 100 °C (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 23 hpa
Relative vapor density	: No data available
Density	: ca. 1.152 g/cm ³ (73 °F / 23 °C)
Solubility(ies) Water solubility	: completely soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: ca. > 20.5 mm ² /s (104 °F / 40 °C)



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Explosive properties : No data available
Oxidizing properties : No data available
Volatile organic compounds (VOC) content : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.
Chemical stability : The product is chemically stable.
Possibility of hazardous reactions : Stable under recommended storage conditions.
Conditions to avoid : No data available
Incompatible materials : No data available
Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified due to lack of data.
Skin corrosion/irritation
Not classified due to lack of data.
Serious eye damage/eye irritation
Not classified due to lack of data.
Respiratory or skin sensitization
Not classified due to lack of data.
Skin sensitization
Not classified due to lack of data.
Respiratory sensitization
Not classified due to lack of data.
Germ cell mutagenicity
Not classified due to lack of data.
Carcinogenicity
Not classified due to lack of data.
IARC
Not applicable
OSHA
Not applicable



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SECTION 12. ECOLOGICAL INFORMATION

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information

: Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.



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Print Date 03/28/2025

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SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR Road

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards

: No SARA Hazards

SARA 313

: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.



SikaTard-440

Print Date 03/28/2025

Revision Date 03/27/2025

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 03/27/2025

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US / Z8

PRODUCT DATA SHEET

Sikament®-475

MULTI-RANGE WATER REDUCING ADMIXTURE

PRODUCT DESCRIPTION

Sikament®-475 is a multi-range water reducing admixture with extended workability utilizing the combination of Sika's ViscoCrete® and ViscoFlow® polycarboxylate technology. Sikament®-475 meets the requirements of ASTM C494/AASHTO M 194, Type A & F.

USES

Sikament®-475 is designed for use in both ready mix and precast applications whenever high plasticity, extended slump retention and increased strengths are required and is effective in concrete containing Portland Limestone Cement (PLC/Type IL) and supplementary cementitious materials. Sikament®-475 can be used for production of high slump/flow concrete as well as for production of conventional slump concrete.

CHARACTERISTICS / ADVANTAGES

Sikament®-475 provides the maximum level of slump retention in the Sikament® product line. Various levels of water reduction can be achieved by adjusting the dosage rate of Sikament®-475.

When used as a high range water reducing admixture, water reduction up to 25% can be obtained. The superplasticizing action of Sikament®-475 allows for the production of high slump/flow concrete with excellent workability and extended slump retention that can typically be placed with minimal vibration even at a low water/cementitious ratio.

At lower dosage rates Sikament®-475 is an effective normal water reducing or mid-range water reducing admixture. This application is ideal for use with lean, harsh concrete mixes or concrete containing supplementary cementitious materials.

The combined water reducing and superplasticizing action of Sikament®-475 provides the following benefits:

- Reduced water cement ratios produce more durable, dense concrete,
- Reduced concrete stickiness results in lower pumping pressures,
- Increased slump and workability improves efficiency of labor and reduces labor costs,
- Improved finishing characteristics,
- Increased strengths allow faster structural use of concrete.

Sikament®-475 does not contain intentionally added chlorides.

ENVIRONMENTAL INFORMATION

Enables a substantially lower carbon footprint through reduction in cementitious materials. Reduces the amount of water required to produce concrete.

A Manufacturer Inventory is available for Sikament®-475

For further information, please visit:
<https://usa.sika.com/en/sustainability.html>

PRODUCT INFORMATION

Packaging	Available in 55-gallon (208-liter) drums, 275-gallon (1040-liter) totes and bulk delivery.
Shelf Life	Shelf life when stored in original packaging in dry warehouse conditions between 40°F and 80°F (5-27°C) is one year from the date of manufacture.
Storage Conditions	Sikament®-475 should be stored above 40°F (5°C). If frozen, thaw and agitate thoroughly to return to a normal state. Protect from direct sunlight.
Appearance / Color	Light Gray Liquid
Specific gravity	Approx. 1.049

APPLICATION INFORMATION

Recommended Dosage	The typical dosage rate of Sikament®-475 will vary between 3-15 fl oz / 100 lb. (195-980 mL / 100 kg) of cement or cementitious materials. If maximum water reduction is required, dosage rates up to 20 fl oz / 100 lb. (1300 ml / 100 kg) or above of cement or cementitious materials may be used. Various factors will affect the dosage rates. Trial mixes with the actual materials should be conducted to determine the required dosage for optimum performance. To the extent specialized materials are used, extreme ambient temperatures are encountered, or for other unusual project conditions, dosage rates outside the typical range may be required. For dosage rates outside the typical range, please contact your local Sika representative or the Sika Technical Services Department at 1-800-933-7452.
Mixing	Measure the required quantity manually or by automated dispenser. Add Sikament®-475 directly into the freshly mixed concrete, or as an integral material in the batching cycle. Do NOT mix with dry cement. Sikament®-475 may be dispensed on-site directly prior to placement. Care must be taken to mix thoroughly. When used in combination with other admixtures dispense each admixture separately into the mix. Compatibility: Sikament®-475 can be used in combination with other Sika admixtures and can be successfully used in mix designs utilizing supplementary cementitious materials. If used in combination with certain Sikament® high range water reducers, it may affect the plastic properties of fresh concrete.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental,

toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
Phone: +1-800-933-7452
Fax: +1-201-933-6225
usa.sika.com



Product Data Sheet
Sikament®-475
April 2024, Version 02.01
021301011000001904

Sikament-475-en-US-(04-2024)-2-1.pdf





Sikament®-475

Revision Date 01/30/2024

Print Date 01/30/2024

SECTION 1. IDENTIFICATION

Product name : Sikament®-475

Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.



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If inhaled	: Move to fresh air.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.
In case of eye contact	: Flush eyes with water as a precaution. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
Most important symptoms and effects, both acute and delayed	: No known significant effects or hazards. No information available.
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	: In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Environmental precautions	: Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	: Wipe up with absorbent material (e.g. cloth, fleece). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Normal measures for preventive fire protection.
Advice on safe handling	: For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handling chemical products.



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- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.
- Materials to avoid : No special restrictions on storage with other products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

- Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures** : Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid



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Color	:	light gray
Odor	:	characteristic
Odor Threshold	:	No data available
pH	:	ca. 3.9 (68 °F / 20 °C)
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	> 214 °F / > 101 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	23 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.049 g/cm ³ (73 °F / 23 °C)
Solubility(ies)		
Water solubility	:	completely soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available



Sikament®-475

Revision Date 01/30/2024

Print Date 01/30/2024

Volatile organic compounds : Not applicable
(VOC) content

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac- : Stable under recommended storage conditions.
tions

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition : No decomposition if stored and applied as directed.
products

SECTION 11. TOXICOLOGICAL INFORMATION

Not classified due to lack of data.

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.



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STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code



Sikament®-475

Revision Date 01/30/2024

Print Date 01/30/2024

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including 1,4-dioxane, which is known to the State of California to cause cancer, and ethylene oxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader



Sikament®-475

Revision Date 01/30/2024

Print Date 01/30/2024

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 01/30/2024

100000009734
US / Z8

PRODUCT DATA SHEET

Sika® Stabilizer-4 R

VISCOSITY MODIFYING ADMIXTURE

PRODUCT DESCRIPTION

Sika® Stabilizer-4 R is a ready to use liquid-based viscosity modifying admixture. Sika® Stabilizer-4 R improves stability and segregation resistance of concrete mixes without significant reduction of slump or flow, resulting in improved surface quality and aesthetics. Sika® Stabilizer-4 R is suitable for various types of concrete. Sika® Stabilizer-4 R has been found to improve plastic properties of Self Consolidating Concrete (SCC) as well as high slump conventional concrete mixes, and mixes containing manufactured sand and/or poorly graded aggregates.

Sika® Stabilizer-4 R helps stabilize the air void system in freshly mixed and placed concrete and increases the overall concrete stability. Sika® Stabilizer-4 R also reduces the consolidation effort, which could be utilized in a dry-cast application to reduce the production cycle time. Sika® Stabilizer-4 R is compatible with Sika® ViscoCrete® high range water reducing admixtures and is recommended for precast and ready mix concrete applications. Sika® Stabilizer-4 R meets the requirements for ASTM C-494, Type S admixture.

USES

Sika® Stabilizer-4 R is suitable for usage in cases when:

- Improved flow & aesthetics of low slump extruded concrete mixes
- Higher resistance to segregation is required
- Improved stability during transportation is required
- Lean concrete mix designs are used for SCC production
- Manufactured sand and/or "gap-graded" coarse aggregate is used
- Migration of air within the concrete mixture is observed
- Fluctuation of water content in aggregates causes inconsistent production
- Faster concrete consolidation is required

CHARACTERISTICS / ADVANTAGES

Sika® Stabilizer-4 R increases overall mix cohesiveness without promoting concrete stiffening, which ultimately results in easier placement, reduced consolidation effort and improved aesthetics.

- Enhances stability of concrete matrix integrity during high slump placements
- Improves distribution of aggregate in the concrete mixture
- Increases the cohesiveness of lean and harsh mix designs
- Reduces segregation and bleeding
- Improves surface finishability
- Improves the air void distribution within the concrete matrix
- Reduces consolidation effort due to reduced stiffening

PRODUCT INFORMATION

Packaging	Sika® Stabilizer-4 R is available in 55 gallon drums (208 liters), 275 gallon (1040 liters) totes and bulk tanker.
Appearance / Color	Green Liquid
Shelf Life	Shelf life when stored in dry warehouse conditions between 40°F and 80°F (5°C - 27°C) is one year. Protect from frost and direct sunlight.
Storage Conditions	Sika® Stabilizer-4R should be stored above 40°F (5°C). If frozen, thaw and agitate thoroughly to return to normal state.
Specific gravity	Approx. 1.01

APPLICATION INFORMATION

Recommended Dosage	Dosage rates will vary according to materials used, ambient conditions and the requirements of a specific project. Sika recommends dosage up to 7 fl.oz/100 lbs.(455 ml/100 kg) of cementitious materials. Dosage rates outside the recommended range may be used where specialized materials such as microsilica are specified, extreme ambient conditions are encountered or unusual project conditions require special consideration. In this case please contact your local regional office or Technical service department at 1-800-933-7452.
Mixing	Sika® Stabilizer-4 R should be added to the fresh concrete after all other mix ingredients have been blended together. Addition of the Sika® Stabilizer-4 R directly into the concrete too early may promote clumping of the mix materials. For best results, the concrete should be prepared in a concrete mixer that can thoroughly shear the materials and blend all of the components. Turbine mixers and central mix plants often perform better than dry batched transit mixers. Insufficient mixing or use of less than recommended quantities of Sika® Stabilizer-4 R may result in a concrete mix that is more likely to bleed or separate. Sika® Stabilizer-4 R may also be dispensed into freshly mixed concrete in a ready mix truck at the concrete plant or at the job site. When added on site, mixer should rotate its drum at maximum speed for a minimum of 1 minute/cu.yd or at least 5 minutes.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

OTHER RESTRICTIONS

See Legal Disclaimer.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
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Fax: +1-201-933-6225
usa.sika.com

Sika Mexicana S.A. de C.V.
Carretera Libre Celaya Km. 8.5
Fracc. Industrial Balvanera
Corregidora, Queretaro
C.P. 76920
Phone: 52 442 2385800
Fax: 52 442 2250537



Product Data Sheet
Sika® Stabilizer-4 R
August 2020, Version 01.01
021404021000000931

SikaStabilizer-4R-en-US-(08-2020)-1-1.pdf





SECTION 1. IDENTIFICATION

Product name : Sika® Stabilizer-4 R

Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.



- | | | |
|---|---|--|
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water. |
| In case of eye contact | : | Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing. |
| If swallowed | : | Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person. |
| Most important symptoms and effects, both acute and delayed | : | No known significant effects or hazards.
No information available. |
| Notes to physician | : | Treat symptomatically. |

SECTION 5. FIRE-FIGHTING MEASURES

- | | | |
|--|---|---|
| Suitable extinguishing media | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Further information | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for fire-fighters | : | In the event of fire, wear self-contained breathing apparatus. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

- | | | |
|---|---|--|
| Environmental precautions | : | Local authorities should be advised if significant spillages cannot be contained. |
| Methods and materials for containment and cleaning up | : | Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal. |

SECTION 7. HANDLING AND STORAGE

- | | | |
|---|---|---|
| Advice on protection against fire and explosion | : | Normal measures for preventive fire protection. |
| Advice on safe handling | : | For personal protection see section 8.
No special handling advice required.
Follow standard hygiene measures when handling chemical products. |
| Conditions for safe storage | : | Keep container tightly closed in a dry and well-ventilated place. |



- Store in accordance with local regulations.
- Materials to avoid : No special restrictions on storage with other products.
- Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

- Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

- Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection**
Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures** : Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES



Appearance	: liquid
Color	: blue
Odor	: odorless
Odor Threshold	: No data available
pH	: ca. 8.0 (68 °F / 20 °C)
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: No data available
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 23 hpa
Relative vapor density	: No data available
Density	: ca. 1.029 g/cm ³ (68 °F / 20 °C)
Solubility(ies)	
Water solubility	: soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm ² /s (104 °F / 40 °C)
Explosive properties	: No data available
Oxidizing properties	: No data available



Volatile organic compounds : Not applicable
(VOC) content

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

SECTION 11. TOXICOLOGICAL INFORMATION

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.



STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information

: Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good



SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65 : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Safety Data Sheet

Sika® Stabilizer-4 R



Revision Date 04/10/2019

Print Date 04/10/2019

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 04/10/2019

100000017299

US / Z8

PRODUCT DATA SHEET

SikaControl®-75

SHRINKAGE REDUCING ADMIXTURE

PRODUCT DESCRIPTION

SikaControl®-75 is a shrinkage reducing admixture used to produce high performance concrete with greatly reduced drying shrinkage. SikaControl®-75 conforms to the requirements of ASTM C494 Type S.

USES

SikaControl®-75 can be used in any type of cast-in-place or precast/prestressed concrete, grouts, mortars or any other cementitious mixes. Some of the applications of SikaControl®-75 may include:

- Concrete floors, to compensate for drying and autogenous shrinkage, cracking, control curling and increase joint spacing.
- Utilized in topping slabs to minimize cracking.
- For durable concrete in marine environments.
- For watertight concrete in reservoirs, sewage treatment plants and dams.
- Minimize shrinkage in heavily restrained structures.

CHARACTERISTICS / ADVANTAGES

- Greatly reduced cracking potential related to drying and autogenous shrinkage.
- Reduced curling and increased joint spacing.
- Substantially improved impermeability, resulting in improved concrete durability and life cycle.

SikaControl®-75 does not contain intentionally added chlorides.

PRODUCT INFORMATION

Packaging	SikaControl®-75 is available in 55 gallon drums (208 liters), 275 gallon totes (1040 liter) and bulk supply.
Appearance / Color	Clear Orange Liquid
Shelf Life	Shelf life when stored in dry warehouse conditions between 40°F and 80°F (5-27°C) is one year from date of manufacture.
Storage Conditions	SikaControl®-75 should be stored above 40°F (5°C). If frozen, thaw and agitate thoroughly to return to a normal state. Protect from direct sunlight.
Specific gravity	Approx. 0.996

APPLICATION INFORMATION

Recommended Dosage

The typical dosage range of SikaControl®-75 is 8-30 fluid ounces per 100 lbs. (502-1950 ml / 100 kg) of cementitious for general concrete applications. Laboratory tests show that at a dosage of 30 fluid ounces per 100 lbs. of cementitious, shrinkage over the long term can be reduced by as much as 40%.

To the extent specialized materials (such as microsilica) are specified, extreme ambient project conditions are encountered, or other unusual project conditions require special consideration outside the recommended dosage, please contact your local regional Sika office or Sika technical service department at 1-800-933-7452 prior to using the Sika admixture.

Mixing

Measure the required quantity manually or by automated dispenser. Add SikaControl®-75 directly into the freshly mixed concrete, or as an integral material in the batching cycle. Do not mix with dry cement. SikaControl®-75 may be dispensed on site directly prior to placement. Care must be taken to mix thoroughly. When used in combination with other admixtures dispense each admixture separately into the mix.

For use in air entrained concrete, the dosage of the air entrainment admixture may need to be adjusted. Conduct trial mixes to evaluate and confirm air entrainment admixture dosages, as well as concrete properties prior to production use.

Compatibility:

SikaControl®-75 can be used in combination with other Sika admixtures and can be successfully used in mix designs utilizing supplementary cementitious materials.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

recommend the use of SikaFilm® evaporation retardant and curing compounds for this purpose. Refer to the respective technical data sheets for information.

- SikaControl®-75 may cause retardation when used during cold weather concreting. This effect can be reduced by adding set accelerating or hardening admixtures.

LIMITATIONS

Important Notes

- SikaControl®-75 will reduce drying shrinkage. It will not eliminate cracking. The reduction of cracking is dependent on good engineering design that allows for concrete shrinkage by incorporating well designed and properly located shrinkage control joints.
- It is essential to protect the concrete from water evaporation during the crucial early age period. We

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- KEEP CONTAINER TIGHTLY CLOSED
- KEEP OUT OF REACH OF CHILDREN
- NOT FOR INTERNAL CONSUMPTION
- FOR INDUSTRIAL USE ONLY
- FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 1-800-933-7452.

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Product Data Sheet
SikaControl®-75
July 2021, Version 02.02
021403041000000625

SikaControl-75-en-US-(07-2021)-2-2.pdf





SECTION 1. IDENTIFICATION

Product name : SikaControl®-75

Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage : Category 1

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H318 Causes serious eye damage.

Precautionary Statements :

Prevention:

P280 Wear eye protection/ face protection.

Response:

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**Mixtures****Components**

Chemical name	CAS-No.	Classification	Concentration (% w/w)
2-(2-butoxyethoxy)ethanol	112-34-5	Eye Irrit. 2A; H319	$\geq 30 - < 50$
2,2-dimethylpropane-1,3-diol	126-30-7	Eye Dam. 1; H318	$\geq 20 - < 30$

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
- Most important symptoms and effects, both acute and delayed : No known significant effects or hazards.
Excessive lachrymation
Causes serious eye damage.
- Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES



- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Deny access to unprotected persons.
- Environmental precautions : Try to prevent the material from entering drains or water courses.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of	Control parameters / Permissible	Basis
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		exposure)	concentration	
2-(2-butoxyethoxy)ethanol	112-34-5	TWA (Inhalable fraction and vapor)	10 ppm	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : light orange

Odor : Glycol



Odor Threshold	: No data available
pH	: 7 (73 °F / 23 °C)
Melting point/range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: > 212 °F / > 100 °C (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 23 hpa
Relative vapor density	: No data available
Density	: 0.996 g/cm3 (73 °F / 23 °C)
Solubility(ies)	
Water solubility	: completely soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	: No data available
Oxidizing properties	: No data available
Volatile organic compounds (VOC) content	: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
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Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

2-(2-butoxyethoxy)ethanol:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): ca. 2,700 mg/kg

2,2-dimethylpropane-1,3-diol:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC Not applicable

OSHA Not applicable

NTP Not applicable



Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code



Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH / TWA : 8-hour, time-weighted average

Notes to Reader

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Revision Date 04/06/2023

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