**Makrolon Cleaning instructions**

The following techniques for cleaning Makrolon polycarbonate sheet are based on standard industry practice. To ensure acceptability of the results, always test a sample of the material with the cleaner and technique to be used.

**GUIDELINES:**

**Do** rinse the sheet with warm water prior to cleaning process.

**Don’t** use abrasives or high alkaline cleaners.

**Don’t** leave cleaners on sheet for long periods, wash immediately.

**Don’t** apply cleaners in direct sunlight or at elevated temperatures.

**Don’t** use scrapers, squeegees or razors.

**Don’t** clean with gasoline.

**Do** follow the application with a lukewarm water rinse.

**COMPATIBLE CLEANERS AND DETERGENTS:**

Formula 409

Joy2

Windex with Ammonia D3

Palmolive4

Naphtha VM&P Grade

Isopropyl Alcohol

**TO MINIMIZE FINE OR HAIRLINE SCRATCHES**:

Plastic Polishes applied and removed per manufacturer instructions.

**SUGGESTED POLISHES:**

210 Plastic Cleaner & Polish

Mirror Glaze Clear Plastic Polish, Cleaner & Detailer by Meguiars

Novus Plastics Polish #1, #2

Plexus Plastic Cleaner and Polish

**TO REMOVE MASKING ADHESIVE AND GLAZING COMPOUND:**

Apply Naphtha VM&P grade or Isopropyl Alcohol with clean soft cloth. Wash immediately with soap and lukewarm water and rinse with thoroughly with clean water.