

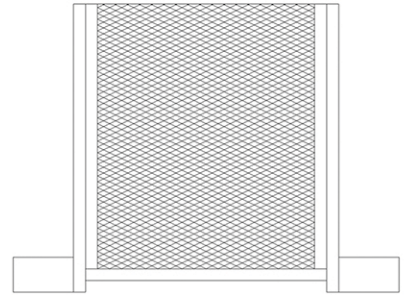
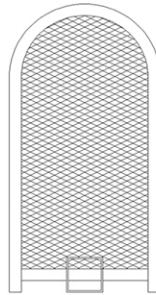
# STANDARD GORILLA CAGE ENCLOSURES

## Cage Sizes and Internal Dimensions

GC-1	12.5" W x 24.8" H x 22" L	Lift-Off
GC-2	12.5" W x 24.8" H x 32" L	Lift-Off
GC-3	12.5" W x 24.8" H x 42" L	Lift-Off
GC-4	12.5" W x 24.8" H x 48" L	Lift-Off

## Gorilla Cage General Specifications

- End frame tubing is 1" square carbon steel with 1/8" wall.
- End frames feature a welded steel strip 1/8" x 1" for reinforcing the expanded steel skin welds.
- End frames feature a 3" x 3" x 1/8" welded steel tube 5" long to provide maximum security to the hold down hardware and lock.
- Angle Iron framework is 1" x 1" x 1/8" structural steel.
- Expanded metal skins closing out the open areas of the framework are 1/2" #13 flattened expanded carbon steel.
- Welding a minimum of 1/4" long welds on 4" spacing.
- All welding accomplished using MIG process, proper filler wire and shielding gas per industry standards.
- Cages capable of withstanding a minimum of 200 lbs. per square foot without any permanent deflection or distortion.
- 1" spacing between the angle iron framework of enclosure and slab to prevent rusting. End frame tube ends support entire cage on slab.
- Every cage shipped with a pre-built wooden concrete form with pre-installed hold down hardware.



## Pre-powdercoat Treatment Process

Finish welded Gorilla Cages are heated in a heating unit to vaporize and remove any oils or contaminants. The cages are then sandblasted to the base metal to smooth the cages, remove any final impurities and improve powdercoat adhesion.

## Powdercoat Treatment Process

Preheated cages are then powdercoated by electrostatic application either Evergreen by Axalta (p/n PFG500S9) or Caramel by PPG (p/n PCT20170). Cages meet or exceed ASTM D-2794, ASTM D-523 and ASTM D-3359 standards

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# GENERAL SPECIFICATIONS FOR STANDARD GORILLA CAGE ENCLOSURES

REV A  
9/21/2016