

September 19, 2007

Bitz Power Tongs Ltd
P.O Box 5270
Edson, Alberta
T7E 1T5

Equipment Certification

Rig:	N/A
Equipment:	AOT Side Door Casing Elevator
Model:	7" - 90° - SLX 150 Ton
Serial No.:	N/A
Inspection Report No.:	H-10895
Engineering File No.:	86399-E
APEGGA permit to practice no.:	P07208

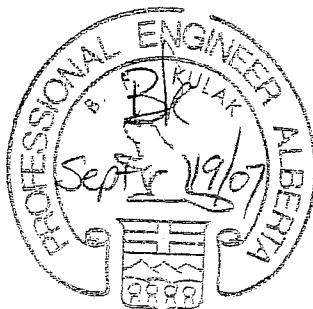
The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on August 7, 2007 after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on September 19, 2007 after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.





ALCO Inc.

5830 - 92 Street, Edmonton, Alberta, T6E 3A6
Phone: (780) 442-3448 - Fax: (780) 436-6264



CERTIFICATE OF INSPECTION

Equipment Owner : **Bitz Power Tongs Ltd.**
P.O. Box 5270
Edson, Alberta
T7E 1T5

Date: September 19, 2007

Rig # :

Equipment Description: **7" - 90° - SLX 150 Ton**
AOT Side Door Casing Elevator

Serial Number :

Inspection Report : **H - 10895**

Work Order : **86399**

The undersigned hereby certifies that an inspection has been carried out on the above mentioned equipment in accordance with the applicable standards:

CAODC R.P. 1.0, 1.0A, 2.0, 3.0, 4.0, 5.0

American Petroleum Institute Specification 8C

Inspection Method : ASTM E-709 *Standard Guide for Magnetic Particle Inspection*

Inspection Method : ASTM E-165 *Standard Guide for Liquid Penetrant Inspection*

Inspection Method: ASTM-110 *Standard Guide For Hardness Testing*

Inspection Performed In Accordance With ASME Sec. 8, Div. 1, App. 6

Acceptance Standard: ASTM E-125 *Reference Photographs For Magnetic Particle Indications*

Load Test #: **EDM 0907 11288 86399 LT**

**No Discontinuities Noted At Time Of Final Inspection
After Load Test**

Technician: L. Ponech / T. Ponech

C.G.S.B. 10873 / 5703

Signed: 

15 MIN.

567

511

453

393

336

277

220

165

106

49

ALCO HYDRA OIL TOOL

CUSTOMER Bitz Power Tool

CUST. ID# _____

W/O# 86399

DATE 18 Sept 7

MINIMUM HOLD TIME 5min

LOAD TESTED TO 225 TON INSP# 10895

LOAD TEST SERIAL# 10M090711288637

EQUIPMENT TESTED ACT 7" - 150 TON SIX SIDED

OSI-1575

CASING ELEM

49

106

165

220

277 TONS

336

393

453

511

567

1.25

2.5

5.07

5

6.25

13.75

12.5

5.11

453

393

336

277

220

165

106

49

6.01 TONS

TONS

6.25

8.75

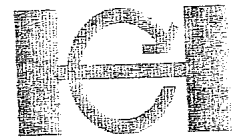
7.5

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ALCO Inc.

5830 - 92 Street, Edmonton, Alberta, T6E 3A6
Phone: (780) 442-3448 - Fax: (780) 436-6264



LOAD TEST CERTIFICATE

DATE: September 18, 2007

CUSTOMER: Bitz Power Tongs Ltd.

ADDRESS: P.O. Box 5270
Edson, AB
T7E 1T5

Serial # :

**THE FOLLOWING EQUIPMENT HAS RECEIVED A LOAD TEST TO 1.5 TIMES
ITS RATED CAPACITY.**

DESCRIPTION: 7" - 90° - SLX 150 Ton

MANUFACTURE : AOT Side Door Casing Elevator

LOAD TEST NUMBER: EDM 0907 11288 86399 LT

W.O. NUMBER: 86399

LOAD TESTED TO: 225 Ton

INSPECTION # : H - 10895

AUTHORIZED BY :

Quality Assurance Department
Hydra Group Ltd. - Edmonton, AB

Authorized VARCO BJ Repair Center

15 MIN.

567

511

453

393

336

277

220

165

106

49

TONS

ALCO HYDRA OIL TOOL

CUSTOMER BITZ POWER TOOL CO

CUST. ID# _____

W/O# 86399

DATE 18 Sept 07

MINIMUM HOLD TIME 5min

LOAD TESTED TO 225 TONS INSP# 10895

LOAD TEST SERIAL# ENM090711289863961

EQUIPMENT TESTED ACT 7" ISOTON SLX SIDEDOOR

CSI-1575

READING 69

69

106

165

220

277
TONS

336

393

453

511

567

13.75

1.25

12.5

2.5

511

453

393

336

277

220

165

106

49

TONS

49

106

165

220

277

336

393

453

511

567

TONS

10

5

8.75

6.25

7.5

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