

P.O. Box 17, 4870 AA Etten-Lour, The Netherlands Telephone. +31 76 5083000 Telefax: + 31 76 5046000 Trade registernumber: 20055512 VAT NL 00,90,62,646,8:01 Banka: ABN AMRO Etlem-Leur, Acc.no. 82,61,89,454 F, van Lanschot N.V. Breda, Acumo, 22,55,04,264

## CERTIFICATE OF MANUFACTURE & INSPECTION/ EC DECLARATION OF CONFORMITY

This is to certify that the part(s) and/or assembly listed below was (were) designed, manufactured and inspected in accordance with the latest revision of the following specifications:

API Specification 8C/ISO 13535

> European Directive 98/37/EG: Safety of Machinery Harmonized standards applied are:

\* EN-ISO-12100-1 Safety of Machinery; Basic concepts, general principles for design; Part 1:Basic terminology. methodology

EN-1050 Safety of Machinery, Principles for risk assessment

> VarcoBJ specifications

Customer specifications (If applicable)

Date

. D8 May 2006

Serial number

: NL64118

Part number & Description : 200350Y

Type MYC Slip Type Elevator complete less Slips

capacity: 125 tons

The assembly was proof load tested, prior to receiving its final MPI and functional testing. A test load equal to 1.5 times the rated load capacity, simulating the same manner as in actual service, was applied and held for a minimum period of 5 minutes.

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Rated Load Capacity:	Proofload:	 	
125.00 Short ton	187.50 Short ton		
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Each critical load bearing component of the assembly was Magnetic Particle examined by wet fluorescent method in accordance with ASTM E709.

ASTM E125 (Reference Photographs) and, where applicable, VarcoBJ critical area drawings were used as a reference standard for the evaluation of magnetic particle indications.

All personnel performing Magnetic Particle Inspection were qualified to ASNT TC-1A Level II (minimum).

Statement: No relevant indications outwith the applicable acceptance criteria were detected.

All other inspections and/or tests were performed by qualified VarcoBJ personnel and all results were found to be within the acceptance criteria.

> Yvonne van Hees Document Control Supervisor

## ACCESS OIL TOOLS CERTIFICATION

ACCESS OIL TOOLS certifies that the following equipment has been manufactured in accordance with API SPEC 7K requirements. The material has passed our quality control department with the following specifications.

DESCRIPTION: AOT 5 1/2" X 5 1/2" SLIP ASSEMBLY f/ YC ELEVATOR

PART NO. E24072-2 SERIAL NO. 42895 INSPECTED YES BRINELL HARDNESS INSPECTION OK INSPECTED YES MATERIAL SPECIFICATION INSPECTION OK INSPECTED YES NDE INSPECTION OKINSPECTED YES DIMENSIONAL INSPECTION OKINSPECTED YES OK INSPECTED YES FUNCTIONAL INSPECTION LOAD TEST NAINSPECTED N/A INSPECTED N/A LOAD APPLIED DURING TEST NADURATION OF LOAD TEST NAINSPECTED N/A P.O.: 31243 CUSTOMER: ALCO INC CO 5010 DATE ISSUED:

Access Oil Tools Representative