PORT AUTHORITY NY NJ

Overview of PANYNJ Enterprise Maximo Platform Implementation Journey (2016 - 2027)

NEMUG Fall 2023 Meeting

Robert K Kumapley, PE, LEED AP October 11 & 12, 2023

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Presentation Overview

- 1. The PANYNJ Mission
- 2. Enterprise Maximo Platform Business Objective
- 3. The Vision and End Product
- 4. EAM Conceptual Integration Framework
- 5. Governance Importance & Design Standard Process
- 6. Enterprise Maximo Minimum Viable Product & Progress Update
- 7. EAM Program Milestones (2016 2027)
- 8. New Initiatives (Asset specific PCR and Integrated safety/job plans)
- 9. Concluding Remarks & Lessons Learned



The PANYNJ Mission

Our Priorities: What we focus on to achieve this mission





Business Objective (2016 ~ 2027)



- Establish a uniform Enterprise Asset Management System
- Complete an asset inventory database, and knowledge of condition of assets which are critical to performance
- Establish consistency in reporting across the Agency
- Standardize maintenance routines across the Agency
- Maintenance analysis and **failure prevention**
- Establish short and long-term capital and maintenance investment forecasting (asset and workforce)
- Establish a Strategic Asset Management Plan and Asset Management Plans integrated into Business and Capital Planning and Line Department Business Planning processes
 - Achieve maintenance and capital productivity gains



Number of Assets in the system over time







The Challenge – One Data Umbrella











Varied Process/Work Processes

- Varied data needs
- Varied data acquisition
- Data redundancies

Varied Stakeholders

- Data needs
- Data acquisition
- Data redundancies

Varied Line of Business

- Regulatory compliance
- Varied data need
- Reporting requirements



Asset Lifecycle Management Goal

Total Cost of Ownership (TCO)





The Vision and End Product



Asset Criticality ->					
	Minor	Moderate	e Major	Severe	Catastrophic
Excel	ent 306	308	189	55	771
G	ood 1393	577	4535	128	2211
	Fair 624	496	376	59	380
Ρ	oor 178	17	19	10	47
N Functio	lon- 8 onal	1	1	0	2





Low Moderate High Extreme Asset Portfolio Risk Assessment by Line Department/Facility

Asset Investment Plan Dashboard By Line Department/Facilities



EAM Conceptual Integration Framework



Program Focus – Enterprise Maximo



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Governance Importance

Governance Importance to EAM Program

- Standards Based Governance Model
- CMMS (Maximo, Asset Works)
- Geospatial/Digital Twin (BIM)
- Business Systems (SAP, PeopleSoft)
- Asset Investment Planning (Next Phase)





The PANYNJ EAM "As" vs "To-be"

PAST (As-Is)

FUTURE (industry standard/steady state)

People	 Siloed departmental approaches to achieve PA objectives Emphasis on skillset development within bus. Function More qualitative approaches to problem solving 	 Holistic approach to asset life cycle management Personnel with cross-functional skillsets Staff empowerment via data-driven work environment
Process	 Non-governed asset management processes, data standards, and technology platforms (e.g., MMIS, GIS) Manual capital investment planning process Corrective maintenance 	 Governance around processes, standards, & technology Data-driven capital investment process based on asset condition and criticality Asset Management Plans and predictive maintenance
Data	 No universal data standards Limited cross-departmental analytic capabilities Limited quality assurance procedures Burdensome data cleansing and reporting procedures 	 Enterprise Standards - Asset Data Specification (ADS) Cross-departmental analytic capabilities Coordinated enterprise quality assurance procedures Automated & Integrated AIP process
Technology	 Spreadsheets and MMIS Limited business system integration Siloed instances of Maximo 	 Integrated Enterprise Maintenance Management System Integrated Systems (CMMS, GIS, SAP, etc.) Enhanced/Agile Agency-wide reporting



Data Standards Goals & Objectives

- Make Data Visible Users can easily locate needed data
- Make Data Accessible & Interoperable Forster common data platform for all business analytics agencywide. Ensure common representation and comprehension of data. Proper exchange of data between systems is critical for successful decision-making.
- Make Data Understandable Users have access to standard taxonomies/dictionary
- Make Data Linked Data-driven decision-making requires data to be linked
- Make Data Trustworthy Users can be confident in all aspects of data for decision-making.
- Make Data Structures Flexible and Scalable Ensure data hierarchies are systems agnostic, flexible and easily updated structures to accommodate new assets, technology etc.
- Make Data Governance Priority Ensure global Governance, people, process, technology data.



Essential Areas for Success



Systems Integration Architecture -Enterprise cloud and other technologies



Standards - family of standards that enable data exchange



Governance & Culture – Oversight to effectively manage data from cradle to grave. Encourages adoption



Asset Data Specification – Key to Success

Record of Agreement – Primary source of asset registry data requirements



✓ Problem-cause-remedy,
 ✓ Default useful life,
 ✓ Equipment & asset attributes,
 ✓ Protocols for asset condition,

500 Asset classes /3,000 asset types

criticality, asset tags, photos & more

ASSET TAG PLACEMENT









Design Standard Process



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Agency-Wide System Design Standard

Enterprise System Design Standard to Define and Support EAM Systems Implementation

Enterprise Asset Management Program

Version 5.0

September 1, 2023



EMP & Governance Progress Update





EMP Minimum Viable Product

Enterprise Minimum Viable Product – Phase 1

Minimal Viable Product (MVP) for Phase 1A	Go Live Status
System hierarchies	\checkmark
Maintenance Objects (SCBD/SCDT)	\checkmark
Standardized asset ID's/classifications, etc.	\checkmark
Business Process (as-is/to-be)	\checkmark
Defined Roles – Peoplesoft	\checkmark
Identified facility system lead	\checkmark
Standardized work-flows (Gate 4)	\checkmark
Preventive maintenance routines (Gate 2)	\checkmark

Minimal Viable Product (MVP) for Phase 1A	Go Live Status
Job Plans/Safety Plans/HSE	\checkmark
Standardized KPI's and ad-hoc reporting	\checkmark
Meters, PCR, Failure Coding	\checkmark
Warrantee Management	\checkmark
Geospatial Integration	\checkmark
Support for Budgeting, Capital Renewal, SGR & AIP	2022 - 2026
Mobility	2023 - 2026
Standardized bill of materials	2024 - 2026



Enterprise Maximo System Adoption

Log in count and No. of Persons





Enterprise Maximo System Adoption







EAM Program Milestones

● Completed ● In Progress ● In Queue

Maximo becomes Agency Standard Maximo established as the standard system across the organization		EAM Support Call- in Awarded EAM support call-in agreements successfully secured for TEC & EAMD.	Agency-wide Governance Agency-wide governance protocols & requirements management.	Asset Data Collection & Validation SIB and COMSEG data collection & validation in compliance with agency-wide data standards.	a n y-wide	
2016	2017	2018	2019	2020		
	EAM Program Vision & 10-year Roadmap Recruitment of EAM team and development of a 10-year program vision & execution plan.		Retirement of Legacy CMMS Legacy mainframe CMMS phased out, enhancing risk mitigation for Aviation, TBT, and PORT departments.		Age Dat Stan proto over Used A, J	



EAM Program Milestones

● Completed ● In Progress ● In Queue

Agency-wide Governance Agency-wide governance protocols & requirements management.	Asset Data Collection & Validation SIB and COMSEG data collection & validation in compliance with agency-wide data standards.		POC: Asset Investment Planning Introduction of AIP for SGR involving 44 GWB Approach Bridge Structures. TEC call-in Awarded EAM Pending TEC call-in contract successfully awarded.		
2019	2020	2021	2022	2023	}
Retirement of Legacy CMMS Legacy mainframe CMMS phased out, enhancing risk mitigation for Aviation TBT		Agency-wide Data Standards Standardized data protocols developed for	Go-Live TBT SIB Maximo successfully integrated with over 8,000 TBT SIB assets.	Go-Live OSD COMSEG ~20,000 radio assets	Peop Data ca manag assets
and PORT departments.		Used by EWR Terminal A , JFK Redevelopment	Go-Live Geospatial Interface	Go-Live TBT-GWB ~20,000 GWB assets	Go-L i ~25,00
			geospatial interface for Maximo.	Go-Live Aviation	Go-L
				-35.700 electrical assets	Materia
				PORT AUTHORITY NY NJ	Integra

Go-Li

~80,00

Go-Li ~15,50

Go-Li ~10.00

Go-Live Traffic

Integration of 70,000

traffic assets into the

Assets

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		Go-Live Aviation M&P ~80,000 assets		
	Go-Live Traffic Assets	Go-Live Ports ~15,500 assets		In Progress A. In Queue
	Integration of 70,000 traffic assets into the Maximo system.	Go-Live TBT-LT ~10,000 assets		
POC: Asset	TEC Call-in Awarded	Go-Live TBT-HT ~7,000 assets	Go-Live TBT-PABT ~8,500 assets	PATH Asset Management
Introduction of AIP for SGR involving 44 GWB Approach Bridge Structures.	EAM Pending TEC call-in contract successfully awarded.	Roof Management System ~890 Buildings / 40 million sqft	Go-Live Aviation Struct. ~60,000 assets	standards-compliant asset management solution for PATH, total assets to be determined.
2022	2023	2024	2025	2026
Go-Live TBT SIB Maximo successfully integrated with over 8,000 TBT SIB assets.	Go-Live OSD COMSEG ~20,000 radio assets	People Movers System Data capture & performance management system for ~1,700 assets agency-wide	OSD CAD Asset Management Introduction of PANYNJ standards-compliant asset	OSD-OSPPM/CHS-ASM Asset Management Introduction of PANYNJ standards-compliant asset
Go-Live Geospatial Interface	Go-Live TBT-GWB ~20,000 GWB assets	Go-Live WTC ~25,000 assets	CAD, total assets to be determined.	osppm/CHS-ASM, total assets to be determined.
geospatial interface for Maximo.	Go-Live Aviation Elec.	Go-Live Material Management		
	~35,700 electrical assets	Material management Maximo Integration		PORT AUTHORITY NY NJ

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PANYNJ EAM Integration Framework



Post Construction Asset Data Chain of Custody

ASSET ONBOARDING

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INFORMATION ACQUISITION



25

Individual vs. System Risk Assessment

System (Instance) Based Risk





Condition, Criticality & Useful life

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Enterprise Condition Ratings

Protocol and Requirements

Enterprise Asset Management

Program

Version A, April 2019 – FINAL DRAFT

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Enterprise Criticality Assessment Protocol and

Requirements

Enterprise Asset Management

Program

Version C, September 2021

Asset Class	Default/Average Service Life (years)	Default/Average Service Life (Equipment Utilization)
AEDS	10 years	5,000 hours
AIR CONDITIONER	15 years	60000 hours
AIR DRYER	10 years	30,000 hours
AIR_HANDLING_UNIT	15 years	60,000 hours
ANTENNA	15 years	50,000 hours
BARRIER	30 years	1,000,000 cycles
BATTERY	5 years	3000 charge cycles
BATTERY RACK	10 years	5,000 charge cycles
BOLLARD	20 years	50,000 retracts and extends
BULKHEAD	30 years	5,000 load cycles
CANOPY	15 years	N/A
CCTV	10 years	87,600 hours
DECK JOINT	30 years	10,000,000 cycles
DEHUMIDIFIER	10 years	50,000 hours
DEHYDRATOR	15 years	40,000 hours
DOOR	30 years	500,000 cycles
DOOR CLOSER	15 years	500,000 cycles
ELECTRIC VEHICLE CHARGING STATION	10 years	20,000 charging cycles
ELEVATOR CAR	25 years	500,000 cycles
ESCALATOR	20 years	50,000 hours
FAN	15 years	60,000 hours
MOTOR	15 years	50,000 hours
PUMP	20 years	50,000 hours
RAILROAD FLASHER	20 years	50,000 activations
RAILROAD_SIGNAL	30 years	3,000,000 cycles
RAMP	20 years	50,000 hours
ROOF	30 years	N/A
ROOF DECKING	40 years	N/A



Condition Rating Normalization Chart

EAM Color Code	EAM Color Rating	EAM Condition Score Rating	Description - FTA	Pavement Condition Index Rating (PCI-%)	Roof Condition Index Rating (RCI-%)	Description - QAD	Description - EAM	Definition - EAM	General Maintenance Strategy
#00b050 rgb(0,176,80)	Excellent	1	No visible defects, near new condition.	100 - 90	91-100	"As New" Condition.	New or Excellent Condition Requires only normal prescribed maintenance.	Asset in excellent condition 75% to 100% of useful life remaining (0-25% of useful life consumed).	Routine/preventative maintenance
#05A3DC rgb(5,163,220)	Good	2	Some Slightly defective or deteriorated components.	90 - 80	71 - 90	The structural system is sound and performing its function, although it shows signs of wear and may require some minor repairs, mostly routine maintenance repairs.	Minor Defects Only Requires only minor maintenance.	Asset in good condition signifying 50% to 75% useful life remaining (25%-50% of useful life consumed).	Preventative maintenance/ major rehabilitation
#FFFF00 rgb(255,255,0)	Fair	3	Moderately defective or deteriorated.	80 - 70	51-70	The structural system is still performing adequately currently but needs "priority" and/or "routine" reparis to prevent future deterioration and to restore it to good condition.	Moderate Deterioration Requires significant maintenance.	Asset in fair condition signifying 25% to 50% of useful life remaining (50%-75% of useful life consumed).	Major rehabilitation
#ED7D31 rgb(237,125,49)	Poor	4	Defective or deteriorated components in need of replacement.	70 - 55	31-50	The structural system cannot be relied upon to continue to perform its original function without "immediate" and/or "priority" repair.	Significant Deterioration Requires renewal or upgrade.	Asset in poor condition with no more than 25% useful life remaining (75% of useful life consumed).	Immediate repairs/major rehabilitation reconstruction /replacement
#ff0000 rgb(255,0,0)	Non- Functional	5	Seriously damaged coponents in need of immediate repair.	55 - 0	0-30	Unserviceable requiring full or partial replacement to remain functional.	Unserviceable Requires full or partial replacement, or otherwise, unmaintainable due to unavailability of parts.	Asset in unseviceable condition signifying past useful life (100% of useful life consumed).	Reconstruction / replacement

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Integrated Job/Safety Plans (In development)



Standard integrated job/safety plans in development for 500 asset classes

HYDRAULIC PUMP (FUNCT02A-MACHR-HDPP)							
JOBPLAN	STEP	JOB TASK	SAFETY TASK				
FUNCT02A-MACHR-HDPP-JP001	Step 010	SAFETY	All personnel performing maintenance activities and tasks must possess the requisite certification and qualifications, as prescribed by the relevant regulations. If not, the supervisor must be contacted immediately.				
FUNCT02A-MACHR-HDPP-JP001	Step 020	Inspect condition of water pump and review service log.	Always wear protective gear such as eye protection, gloves, and work boots when performing maintenance.				
FUNCT02A-MACHR-HDPP-JP001	Step 030	Check water levels and replenish if necessary.	Ensure that water pump is shut off and cooled down before performing any maintenance.				
FUNCT02A-MACHR-HDPP-JP001	Step 040	Check and replace impeller, if needed.	Make sure to disconnect all power sources from the water pump before performing any maintenance.				
FUNCT02A-MACHR-HDPP-JP001	Step 050	Check motor bearings and lubricate if needed.	Dispose of old lubricants and filters in a designated container and in accordance with local laws.				
FUNCT02A-MACHR-HDPP-JP001	Step 060	Check wiring and replace if necessary.	Be aware of any potential hazards such as moving parts, electrical components, and hazardous fluids.				
FUNCT02A-MACHR-HDPP-JP001	Step 070	Change pump oil and filter.	Utilize appropriate tools and equipment during maintenance operations.				
FUNCT02A-MACHR-HDPP-JP001	Step 080	Clean pump housing and cooling fins.	TASK				
FUNCT02A-MACHR-HDPP-JP001	Step 090	Check pump wiring and connections.	TASK				
FUNCT02A-MACHR-HDPP-JP001	Step 100	Test pump for proper operation.	TASK				
FUNCT02A-MACHR-HDPP-JP001	Step 110	SAFETY	Maintain the site cleanliness by eliminating debris using appropriate materials and tools.				
		* Any other OEM and related safety requirem	ents not encompassed herein should be adhered to.				
Notes		* The Line Department should be contacted and, if necessary, the Original Equipment Manufacturer (OEM) should be referred to for any additional requirements that may be needed when preparing equipment-specific job plans, safety plans, and Preventative Maintenance (PMs).					

Benefits

Consistent Agency-wide Failure Analytics Reporting



Equipment Class Failures





Lessons Learned

- Ensure easy access to program solutions and standards across agency
- Design specifications that enable efficient data exchange and sharing
- Implement effective governance and maintenance of standards etc. Critical to program success
- Encourage enterprise compliance; collaboration & transparency
- Ensure consistent uniform hierarchy definition including naming conventions
- Accommodate varied regulatory requirements (FAA, FTA, FRA, FHWA etc.)
- Leverage in-house resources Existing data, staff experience; & technology
- Have **consistent data template, data quality and maintenance** in mind during program implementation. Feeding the beast can be a nightmare, especially as the beast grows to be a giant



Concluding Remarks

- Solutions must be **Scalable.** Don't boil the ocean
- Solutions must be Relevant to <u>end-user</u> business needs
- Solutions must be Flexible to meet changing business needs and new technology. Efficient data exchange, sharing and interoperable. Accommodate varied regulatory requirements
- Solutions must meet business needs in Timely manner
- Encourage enterprise compliance; collaboration & transparency



EAM Division Leadership Team





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Ali Toor Governance



Operations

TBD





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Thank You!

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