Warnings and considerations:

1. **Disclaimer** - These instructions assume a level of understanding of motorcycle repair and maintenance beyond that of a “beginner” and/or “novice” and California Sidecar cannot be liable for an installer’s failure to understand or follow these instructions as written. Likewise, California Sidecar cannot be responsible if any of the steps are omitted or shortcuts are taken, or parts other than those supplied by California Sidecar are used.

2. **“WARNINGS”** are all printed in bold type and capitalized. They mean to use extreme care in a given step so as not to damage the part, motorcycle, and/or yourself.

3. **Always** wear safety glasses when using hand and/or power tools.

4. When working in and around the fuel system, **always** work in a well-ventilated area, free from sparks and open flames.

5. All directional references to the “right side” and the “left side” are as you were seated on the motorcycle.

6. All directional references to “forward” mean to the front of the motorcycle while”back” means the rear of the motorcycle unless otherwise stated.

7. **Warning:** The fork spring cap is under spring pressure; use care when removing it.
Disassembly:

1. Remove side panels and seat.
2. Place Passenger Armrests in place as shown.

3. This picture may not represent your Armrest bar position. You must test fit the bars with the pads installed and place them so the pads are close to but not touching the backrest pad.

4. Mark the three holes the best you can and mark around the outside edge so you can use it to align once the Tour Box is off. Also align the Passenger Armrest bar with the tour box. You want them fairly tight.
5. Remove the Tour Box.
6. Replace the Passenger Armrest so you can mark all 6 holes then set them aside.
7. Drill the 6 marked holes with a 5/16 drill bit. Be careful not to grab the carpet on the inside. It may be necessary to melt the holes in the carpet. A soldering iron works well.
8. Secure the Passenger Armrest with 1/4-20 BHSCS, flat washers on the outside. Fender washers and nyloc nuts on the inside and tighten.
9. Reinstall the Tour Box.
10. Install the Indian armrest pads and swivel reusing the Indian bolt.
11. Make sure the armrests pivot correctly.