

HONDA VALKYRIE INTERSTATE & TOUR  
1997 TO PRESENT

SIDECAR PARTS LIST

- 1 45-Degree clamp with two 1/2 x 20 x 2 bolts and nuts
- 1 45-Degree boss with two 1/2 x 20 x 2 bolts and nuts
- 1 70-Degree clamp with two 1/2 x 20 x 2 bolts and nuts
- 1 70-Degree boss with two 1/2 x 20 x 2 bolts and nuts
- 2 Bent struts
- 1 Upper front mount with one 10 x 1.5 x 395 threaded bar with two 10mm s/s washers, two 10mm x 1.50 nyloc nuts, one 8mm x 1.25 x 35 with flat washer, one 10mm x 1.25 x 55 with two flat washers and 10mm x 1.25 nylock nut
- 1 Lower front mount with four 8mm x 1.25 x 25 socket head cap screws, 1 5/8 x 18 x 2-1/2 bolt, two 5/8 Gr.8 flat washer and nut
- 1 Upper & Lower rear mount with 8mm x 1.25 x 70 bolt and nut, two 10mm x 1.25 x 35 bolts with eight 10mm washers and two 10 x 1.25 nyloc nuts, 1 5/8 x 18 x 2-1/2 bolt, two 5/8 Gr.8 flat washer and nut
- 2 Rod ends with jam nuts
- 1 Instructions, Manual and Warranty card
  
- Optional:
- 1 Brake System - 1 brake line, coupler and 10mm banjo bolt
- 1 Steering Damper - 1 front fork clamp, two 6mm x 1.0 x 40mm socket head cap screw, two jam nuts, two rod ends, two 3/8 x 18 nyloc nuts

Special Tools Needed:

- 1 1/8 hole saw

California Sidecar Parts & Technical Support  
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### STEP 1: INSTALLING UPPER FRONT MOUNT

1. Remove both left and right radiator covers.
2. Drain radiator and save coolant.
3. Remove both the left and right bolts that secure the horn bracket as well as second bolt adjacent to horn bracket bolt.
4. Unplug wires for cooling for now. Remove upper radiator mounting bolt located at center top front of radiator. Remove upper radiator hose from radiator (be sure not to unplug wires to cooling fan).
5. Locate engine crash guard on right side and remove upper bolt.
6. Place upper front sidecar mount on right side and install (10mm x 1.50 x 395mm) threaded bar through frame support tube with s/s washers and 2, 10mm x 1.5 nyloc nuts.
7. Install 8mm x 1.25 bolt with flat washer through engine crash guard into bottom bolt hole of mount. Install 10mm x 1.25 x 55 with two flat washers and 10mm x 1.25 nyloc nut in the remaining mount hole.
8. Locate the template attached to these instructions. Mark location to be drilled. Using a 1 1/8 hole saw it will be necessary to cut a hole in the right radiator pod. Use template to mark location. When you finish drilling hole, slide pod onto strut to upper front mount then slide pod into position and reinstall.

### STEP 2: INSTALLING LOWER FRONT MOUNT

1. On right engine guard at the bottom, you will find an air scoop. You will need to remove it by cutting it off. This will allow the lower front mount the clearance it needs to be installed.
2. Remove left engine guard bolts where they mount to lower frame tube. Place sidecar mount in position and install clamp around right lower frame tube.
3. Re-install original bolt removed in Step 2.1 into left engine guard / frame tube.
4. Install four 8mm x 1.25 x 25 socket head bolts into frame clamp.

### STEP 3: INSTALLING UPPER & LOWER REAR MOUNT

1. Remove seat and master cylinder cover. Raise rear wheel so you can remove right hand shock and upper shock stud from frame.
2. Remove right saddlebag.
3. Remove rear bolt from master cylinder support bracket and tap all the way through frame (8mm x 1.25 nut tap).
4. Remove right hand passenger footrest.
5. Remove inner nut on kickstand mount on lower left side under engine.

6. Place mount into position and replace upper shock stud bolt. Install new 8mm x 1.25 x 70 bolt through master cylinder support bracket and new sidecar mount and attach with 8mm x 1.25 nyloc nut.
7. Reinstall passenger footrest previously removed in Step 3.3 with new 10m x 1.25 x 35 bolts. Use four washers as spacers and place them between the mount and the frame. Secure bolt with nyloc nuts.
8. Reinstall kickstand nut and tighten.
9. Check all fasteners and insure all are tightened down properly.

NOTE: When using chrome guards for saddlebags, it will be necessary to bend or rotate upper mounting ear of guard to realign mounting hole with upper shock mount.

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