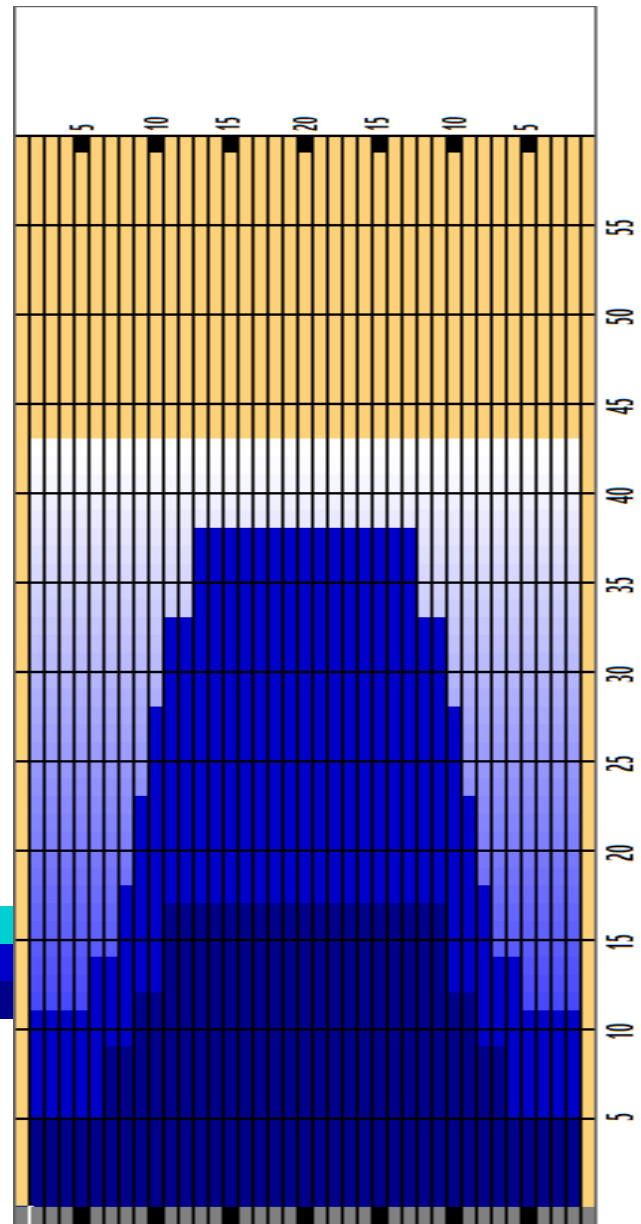


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|---------|
| Oil Pattern Distance | 43 | Reverse Brush Drop | 38 | Oil Per Board | 50 ul |
| Forward Oil Total | 13.15 mL | Reverse Oil Total | 18.75 mL | Volume Oil Total | 31.9 mL |
| Tank Configuration | N/A | Tank A Conditioner | | Tank B Conditioner | |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 4 | 14 | A | 148 | 0.0 | 5.9 | 5.9 | 7400 |
| 2 | 7L | 7R | 2 | 14 | A | 54 | 5.9 | 9.8 | 3.9 | 2700 |
| 3 | 9L | 9R | 1 | 18 | A | 23 | 9.8 | 12.3 | 2.5 | 1150 |
| 4 | 11L | 11R | 2 | 18 | A | 38 | 12.3 | 17.4 | 5.1 | 1900 |
| 5 | 2L | 2R | 0 | 18 | A | 0 | 17.4 | 28.0 | 10.6 | 0 |
| 6 | 2L | 2R | 0 | 22 | A | 0 | 28.0 | 43.0 | 15.0 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 26 | A | 0 | 43.0 | 38.0 | -5.0 | 0 |
| 2 | 13L | 13R | 2 | 18 | A | 30 | 38.0 | 32.9 | -5.1 | 1500 |
| 3 | 11L | 11R | 2 | 18 | A | 38 | 32.9 | 27.8 | -5.1 | 1900 |
| 4 | 10L | 10R | 2 | 18 | A | 42 | 27.8 | 22.7 | -5.1 | 2100 |
| 5 | 9L | 9R | 2 | 18 | A | 46 | 22.7 | 17.6 | -5.1 | 2300 |
| 6 | 8L | 8R | 2 | 14 | A | 50 | 17.6 | 13.7 | -3.9 | 2500 |
| 7 | 6L | 6R | 2 | 10 | A | 58 | 13.7 | 10.9 | -2.8 | 2900 |
| 8 | 2L | 2R | 3 | 10 | A | 111 | 10.9 | 6.7 | -4.2 | 5550 |
| 9 | 2L | 2R | 0 | 10 | A | 0 | 6.7 | 0.0 | -6.7 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.93 | 1.32 | 1 | 1 | 1.32 | 2.93 |

