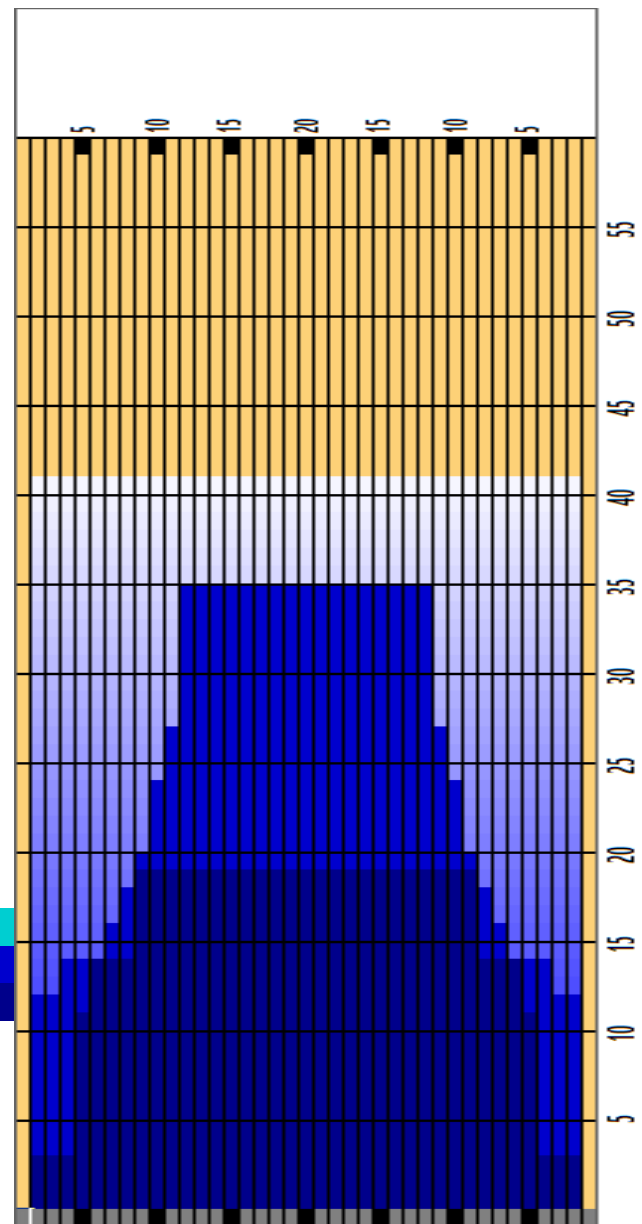


Oil Pattern Distance	41	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	13.95 mL	Reverse Oil Total	15.65 mL	Volume Oil Total	29.6 mL
Tank Configuration	N/A	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	5550
2	5L	5R	3	18	A	93	3.9	11.5	7.6	4650
3	6L	6R	1	18	A	29	11.5	14.0	2.5	1450
4	9L	9R	2	18	A	46	14.0	19.1	5.1	2300
5	2L	2R	0	18	A	0	19.1	41.0	21.9	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	A	0	41.0	35.0	-6.0	0
2	12L	12R	3	18	A	51	35.0	27.4	-7.6	2550
3	11L	11R	2	14	A	38	27.4	23.5	-3.9	1900
4	10L	10R	2	14	A	42	23.5	19.6	-3.9	2100
5	9L	9R	1	14	A	23	19.6	17.7	-1.9	1150
6	8L	8R	1	14	A	25	17.7	15.8	-1.9	1250
7	7L	7R	1	14	A	27	15.8	13.9	-1.9	1350
8	4L	4R	1	14	A	33	13.9	12.0	-1.9	1650
9	2L	2R	2	10	A	74	12.0	9.2	-2.8	3700
10	2L	2R	0	10	A	0	9.2	0.0	-9.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.68	1.29	1	1	1.29	2.68

