

COOK INDUSTRIAL TOOL
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CARBIDE TIPPED SAW BLADES		MACHINE KNIVES
# TEETH ATB/FLAT TCG	HOLLOW FESTOOL	PLANER AND JOINTER KNIVES
4 TO 8 \$9.00 \$12.00		THICKNESS UP TO 40"
10 TO 20 \$12.50 \$15.00	\$15.50	1/8" \$.95 PER/INCH
22 TO 30 \$15.00 \$17.00	\$18.00	5/36" \$1.25 PER/INCH
32 TO 40 \$18.00 \$20.50	\$22.00	CHOPPER KNIVES \$30.00
42 TO 50 \$20.50 \$23.00	\$31.00 \$28.00	KNICK REMOVAL SHOP RATE
52 TO 60 \$21.50 \$25.00	\$32.50 \$30.00	CARBIDE KNIVES \$3.00 PER/INCH
62 TO 70 \$25.00 \$28.00	\$34.00	BORING BITS
72 TO 80 \$28.00 \$30.50	\$35.50 \$33.50	STYLE 5MM TO 12MM 1/2" UP
82 TO 90 \$31.00 \$33.50	\$37.50	BRAD PT \$5.00 \$8.50
92 TH 100 \$34.00 \$37.00		THRU HOLE \$5.00 \$8.50
100 PLUS \$37.00 \$41.50		35MM HINGE BITS \$20.00
EXTRA CHARGES		3 WING DOOR KNOB BI \$25.00
FIRST TIP REPLACEMENT EACH BLA	ADE \$5.00	1 FLT LATCH BIT \$20.00
EXTRA LARGE OR HOLLOW FACE	\$7.00	
STRAIGHTEN SHOULDER	\$15.00	SPUR BITS
MATCH PANEL SET OR MULTIPLE BL	_ADES \$20.00	SIZE HSS CARBIDE
SAWSTOP REMOVAL	\$15.00	TO 1" \$7.50 \$ 12.50
HEAVY GRIND	QUOTE	1" TO 2" \$10.00 \$ 15.00
CARBIDE TIPPED ROUTER BITS		2" TO 3" \$15.00 \$ 19.00
# FLUTES MEDIUM LARGE		>3" \$19.00 \$ 25.00
1 FLUTE \$ 8.00 \$ 10.00		AUGER BIT
2 FLUTE \$ 9.00 \$19.00		SIZE
3 FLUTE \$ 11.00 \$22.50		TO 1/2" \$7.00
4 FLUTE \$ 15.00 \$ 35.00		1/2" TO 1" \$9.00
BEARING SERVICE \$6.00		>1" \$12.00
SOLID CARBIDE SPIRAL CNC		
# FLUTES UP OR DOWN	COMPRESSION	CARBIDE INSERTS
1 FLUTE \$14.00	\$21.00	STANDARD LARGE
2 FLUTE \$16.00	\$24.00	\$12.00 \$15.00
3 FLUTE \$19.00	\$30.00	GRIND TO MATCH SET \$119.00
4 FLUTE \$ 21.00	\$ 38.00	GRIND OUT CHIPS \$19.00
FLUTE GRIND ROUGHER	\$44.00	
END CUT TO MAINTAIN OD		HOURLY SHOP RATE \$95.00
	TO 5/8" \$44.00 3/4"	
SHAPER CUTTERS		HAND TOOLS
# WINGS STANDARD	LARGE	<3/4" 3/4"-1" 1" TO 2"
2 WING \$18.00	\$21.00	CHISELS \$5 \$8.50 \$15
3 WING \$21.00	\$26.00	HAND PLANES \$15
4 WING \$28.00	\$31.00	KNIVES
6 WING \$31.00	\$35.00	
CHIP REMOVAL	\$95 PER HOUR	