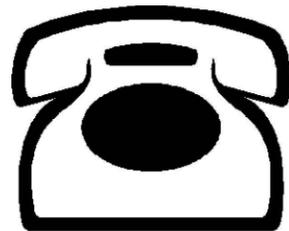


# 2015 SuperPorch Installation Manual



IF YOU HAVE ANY QUESTIONS REGARDING PARTS OR ASSEMBLY,  
PLEASE CONTACT FACTORY CUSTOMER SERVICE.



## BEFORE CALLING, PLEASE HAVE THE FOLLOWING:

- Your Order #
- Packing List (located in Box #1)
- This Manual

**Phone:** (888)-714-5224 or (502)-366-1385  
**Hours:** Monday-Friday 8:00 am - 4:00 pm EST  
**After Hours email:** [factory@sunporch.com](mailto:factory@sunporch.com)

### Order Information

Order #: \_\_\_\_\_  
Customer #: \_\_\_\_\_  
Model #: \_\_\_\_\_  
Date: \_\_\_\_\_

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### SPECIAL NOTE:

Please refer to Page 1 for the parts list of items  
to be purchased at local building supply

**Materials to be purchased locally:**

Pressure Treated Wood Headers

- (2" x 4" Verticals)
- (2" x 4" Headers or 2" x 8" Headers for extra rafters)

Fasteners to attach Headers

Flashing

J Channel (for vinyl siding)

Caulk

#8 x 3" to attach Vertical Tube to Wall Headers (Frame Install)

#8 x 2.5" to attach Receiving Channel to Wall Headers (Receiving Channel Install)

#8 x 2.5" to attach Base Channel (for decks) or

1/4" x 3" to attach Base Channel (to concrete) - (Frame Install)

**Special Tools:**

Jigsaw with 3" Blade for cutting metal

**Note regarding building codes:**

SunPorch Structures products, when properly assembled, meet many building code and permit requirements. It is the sole responsibility of purchaser to confirm compliance of the chosen product with building code and permit requirements for the selected site. SunPorch shall have no responsibility in that regard.

**Code compliance requires that all removable screen panels and/or vinyl glazed window panels shall be removed when wind speeds exceed 75 mph.**

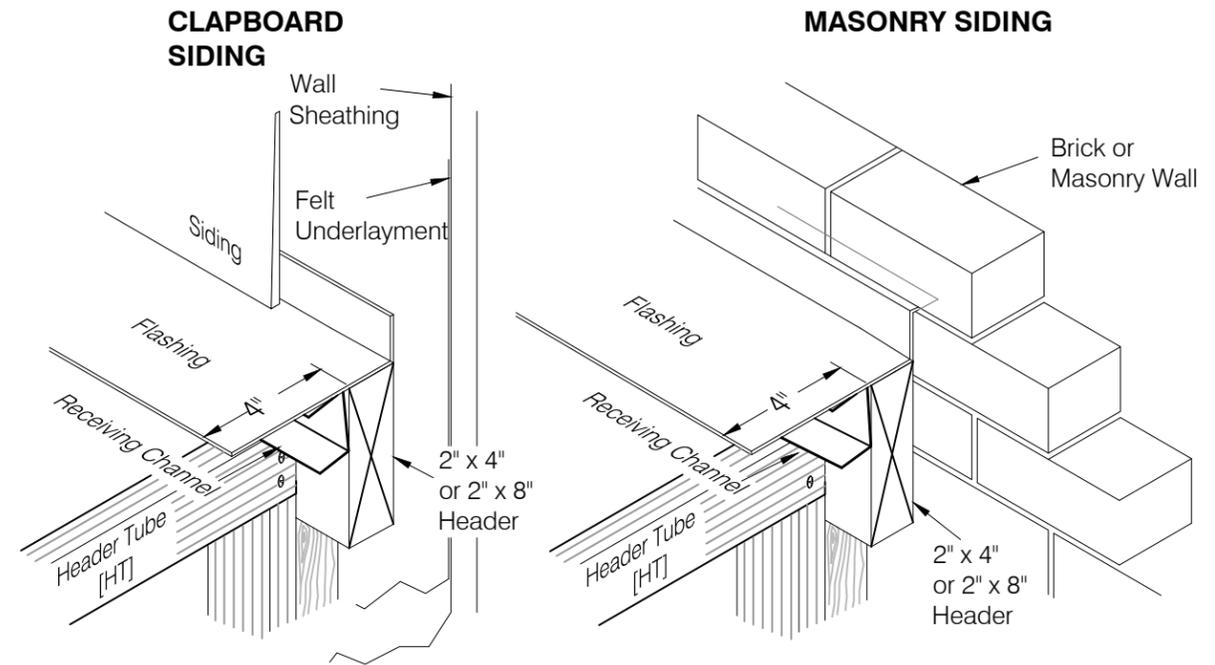
**Fall Protection Notice:**

The SuperPorch requires railings for fall safety protection. Existing decks, new deck or patios higher than 30" above grade must have safety railings. Additionally, removal of existing railings is a violation of safety codes.

**Flashing:**

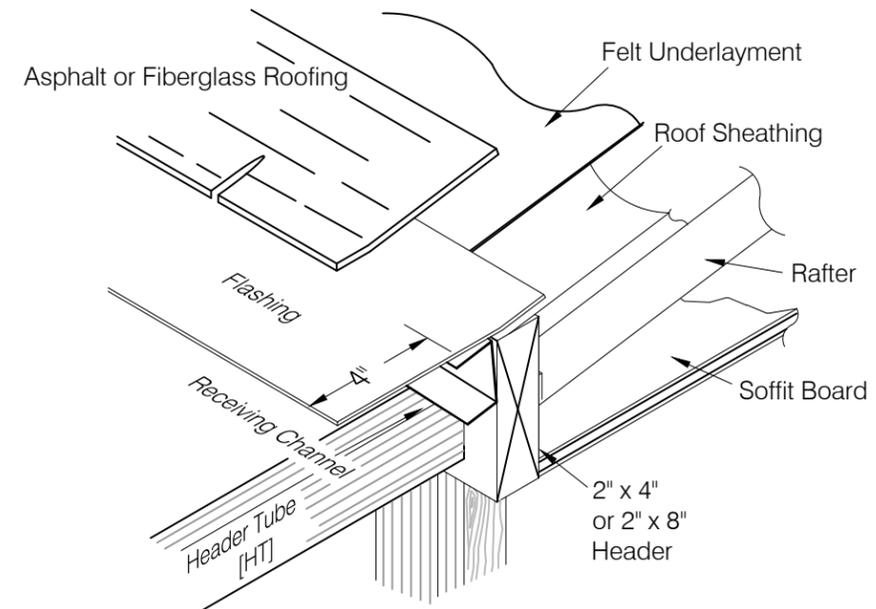
Ridge roll flashing and materials not provided. Typical installation, yours may vary. Roll flashing should extend beyond the Receiving Channel by at least 4". Mounts to wall only. Does not mount to SuperPorch.

Note: Flashing will need to be temporarily raised during roof assembly.



**NOTE:**  
Flashing Is Not Included With SunPorch.

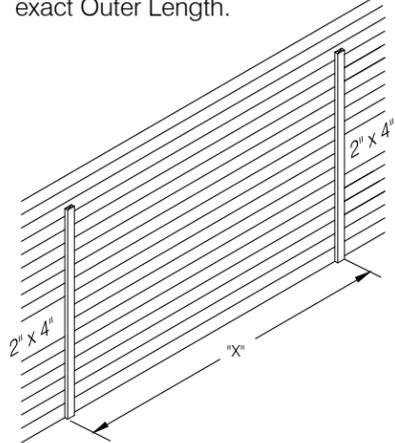
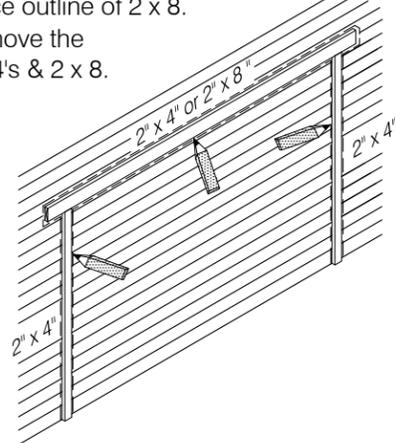
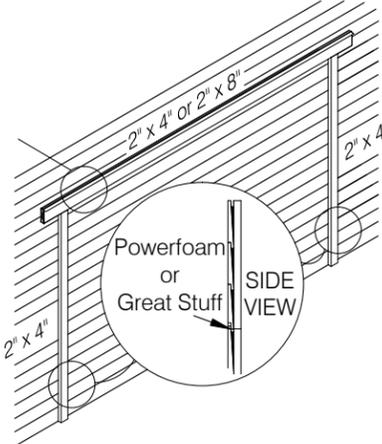
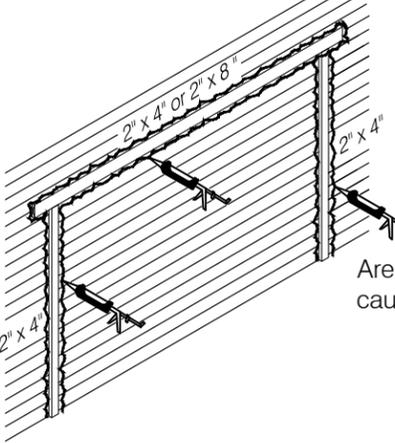
**FASCIA BOARD**



**OPTION 1) MOUNTING DIRECTLY TO FACE OF SIDING**

Use pressure treated lumber in all cases.  
 Use 2" x 8" lumber for the Horizontal Wall Header. Use 2" x 8" for snow load areas or when adding fan support.  
 Use 2" x 4" lumber for the Wall verticals  
 Uneven gaps can be filled with: CREAT STUFF aerosol spray foam  
 Seal all remaining gaps with silicone sealant.  
 You will need to purchase the materials listed above.

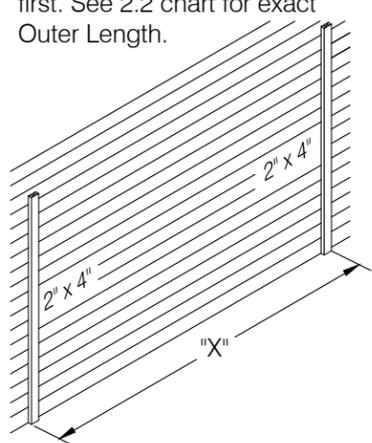
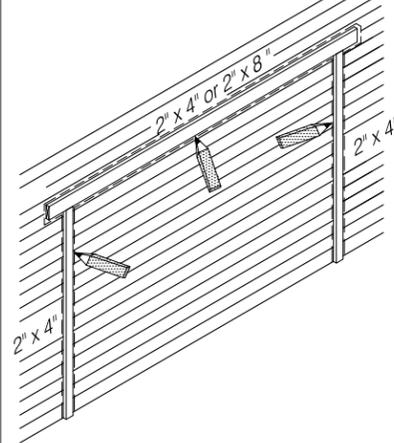
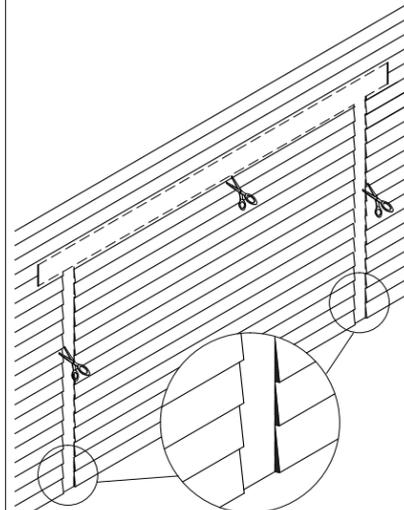
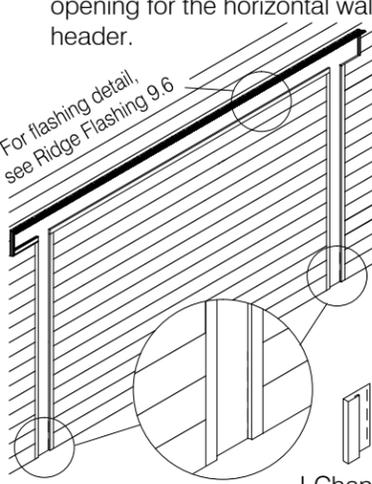
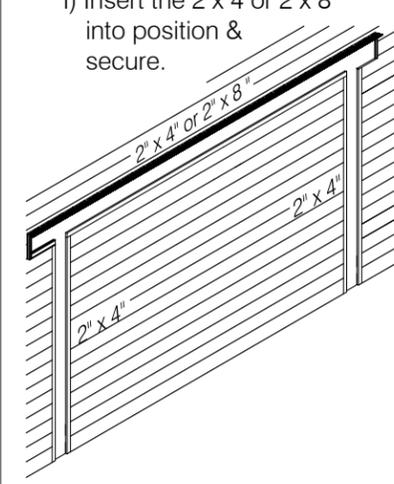
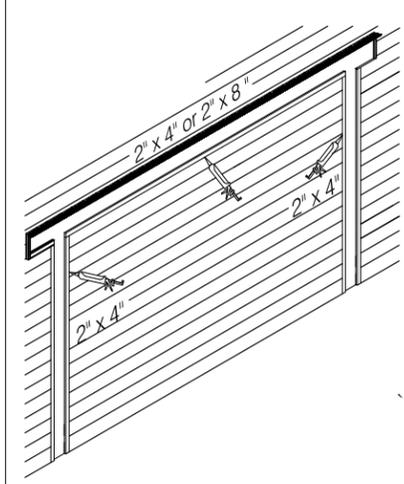
**NOTE:** Wood Header/Verticals must have proper length fasteners to penetrate through sheathing/siding.  
 Do not use plastic anchors. Countersink to provide a level surface if necessary.  
 Check with your local building center/hardware store to provide proper anchors.

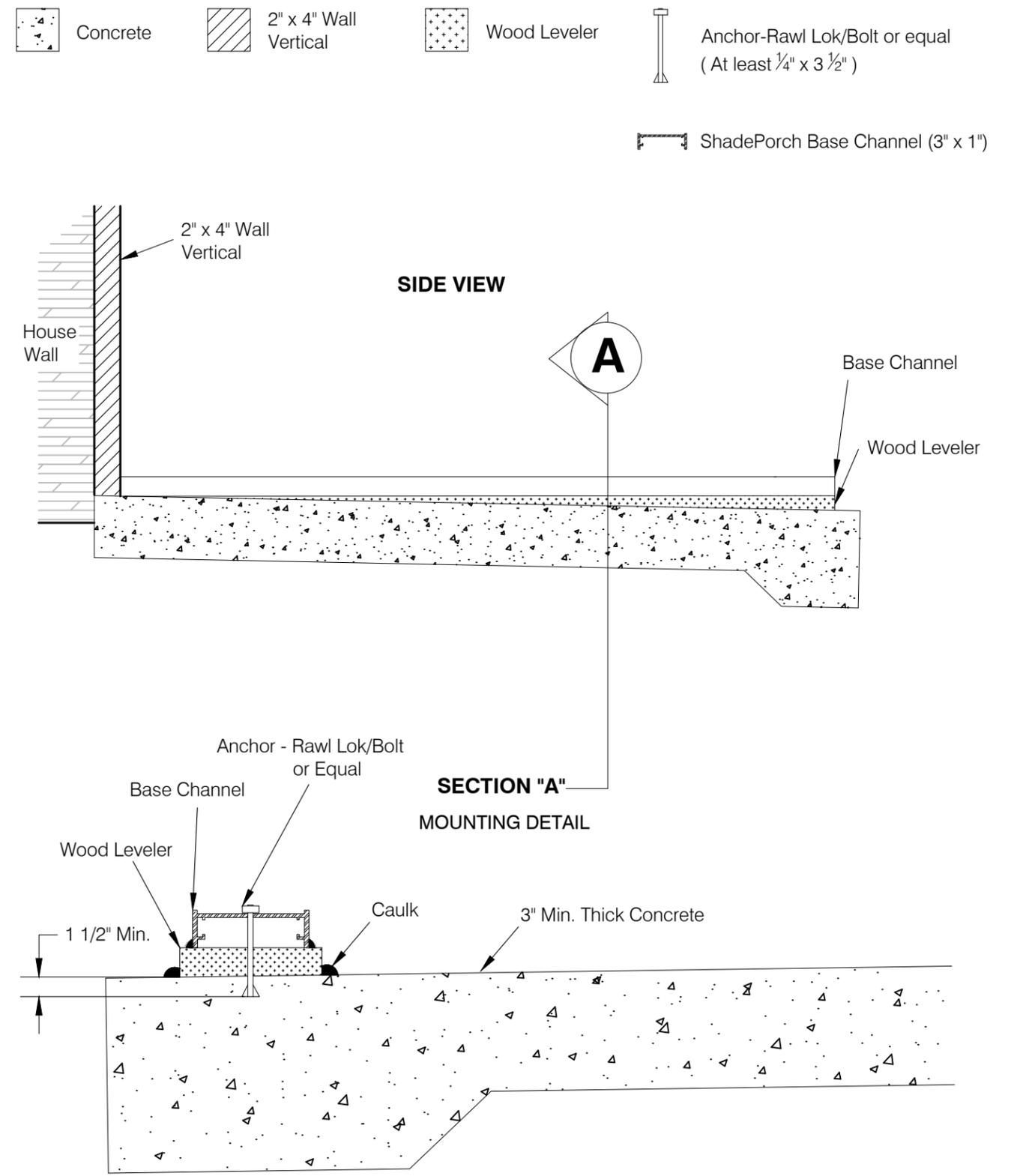
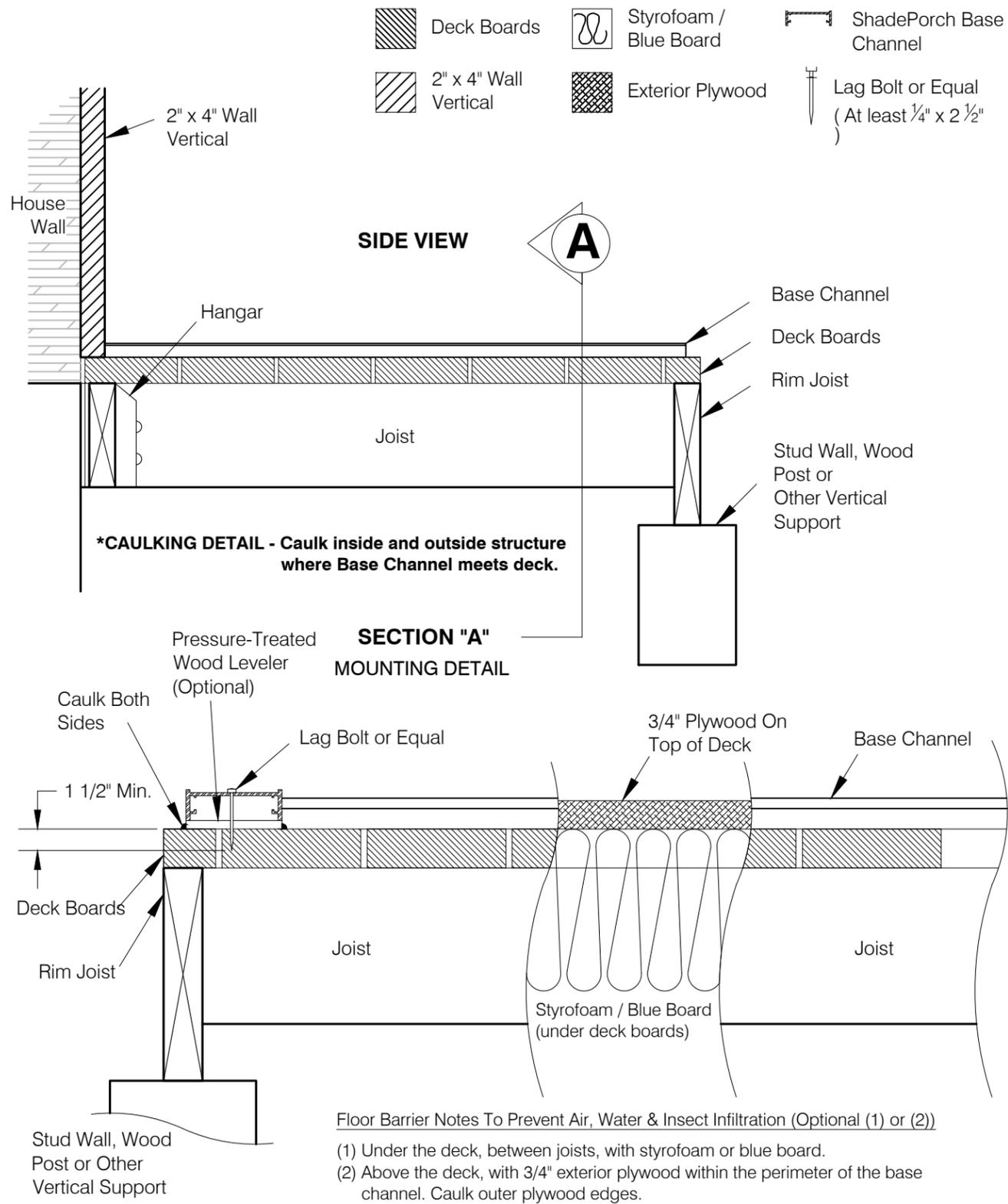
<p><b>1</b> A) Place the first 2 x 4 against house Wall.                  B) Place the second 2 x 4 at Distance "X" away from the first. See 2.2 chart for exact Outer Length.</p> 	<p><b>2</b> C) Trace outline of 2 x 4's.                  D) Place a 2 x 4 or 2 x 8 wall header on top of the 2 x 4's &amp; trace it.                  E) Trace outline of 2 x 8.                  F) Remove the 2 x 4's &amp; 2 x 8.</p> 
<p><b>3</b> F) Place the 2 x 4's into position &amp; anchor securely. Repeat this step for the 2 x 8 wall header. Fill in gaps between the house &amp; siding with a can of spray foam.</p> <p>For flashing detail, once flashing is installed, fold it up so you can proceed w/ remainder of installation (see Flashing).</p> 	<p><b>4</b> G) Caulk around edges to fill in gaps between wood &amp; siding.</p> 

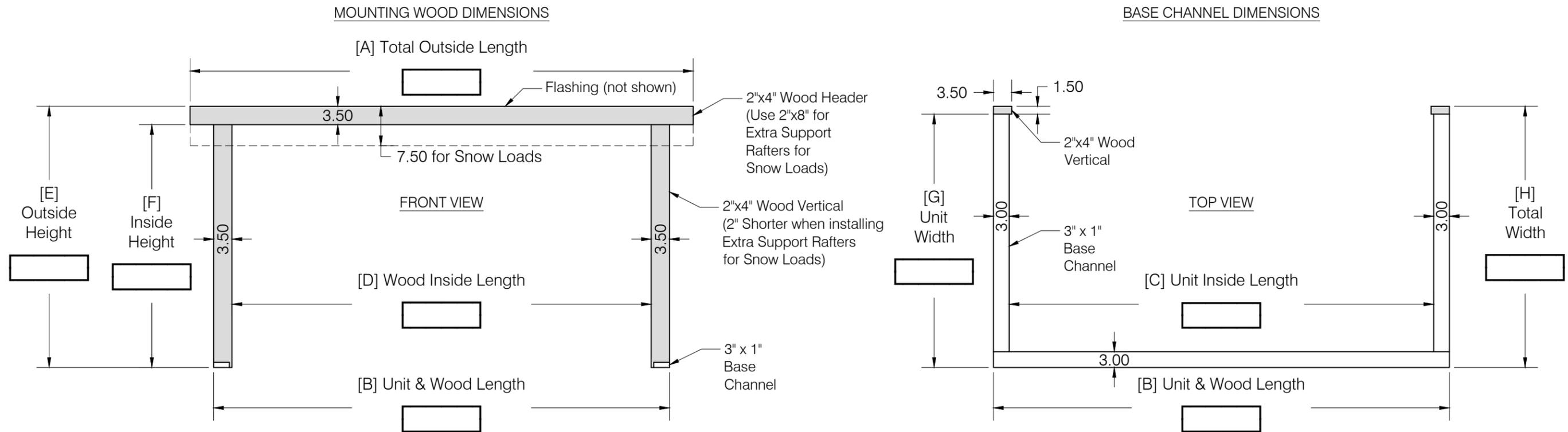
**OPTION 2) MOUNTING TO A CHANNEL CUT INTO THE SIDING**

Use pressure-treated lumber in all cases. Paint the lumber before mounting.  
 Use 2" x 4" lumber for the Horizontal Wall Header or 2" x 8".  
 Use 2" x 4" lumber for the Wall Verticals.  
 Seal all remaining gaps with Silicone sealant.  
 You will need to purchase the materials listed above.

**NOTE:** Wood Header/Verticals must have proper length fasteners to penetrate through sheathing/siding.  
 Do not use plastic anchors. Countersink to provide a level surface if necessary.  
 Check with your local building center/hardware store to provide proper anchors.

<p><b>1</b> A) Place the first 2 x 4 against house wall.                  B) Place the second 2 x 4 at distance "X" away from the first. See 2.2 chart for exact Outer Length.</p> 	<p><b>2</b> C) Trace outline of 2 x 4's.                  D) Place a 2 x 4 or 2 x 8 wall header on top of the 2 x 4's and trace it.</p> 	<p><b>3</b> E) Remove the 2 x 4's &amp; 2 x 8.                  F) Cut out along the trace line.</p> 
<p><b>4</b> F) Insert J-Channels along edges of siding to cover gaps.                  G) Insert ridge flashing over the opening for the horizontal wall header.</p> 	<p><b>5</b> H) Insert the 2 x 4's into position &amp; secure in place.                  I) Insert the 2 x 4 or 2 x 8 into position &amp; secure.</p> 	<p><b>6</b> J) Caulk around edges to fill in gaps between the wood &amp; siding.</p> 





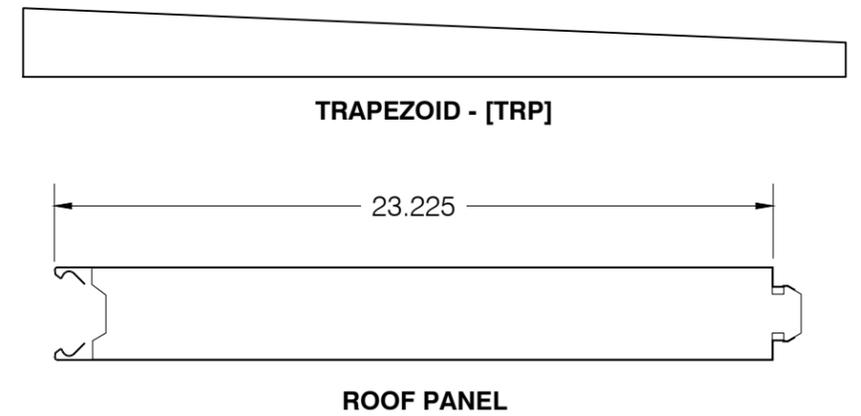
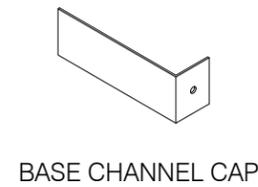
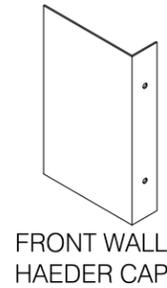
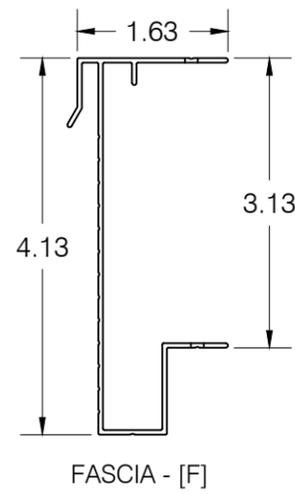
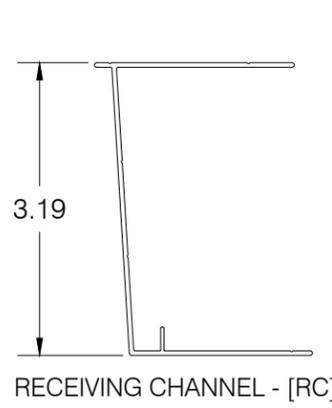
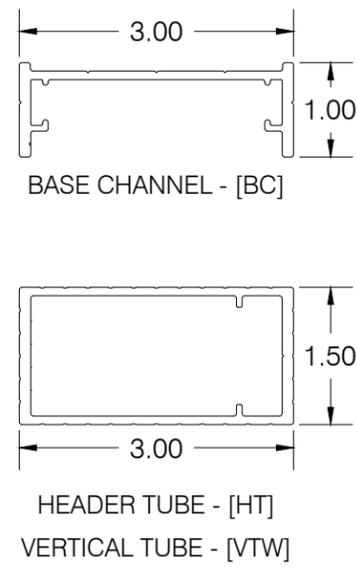
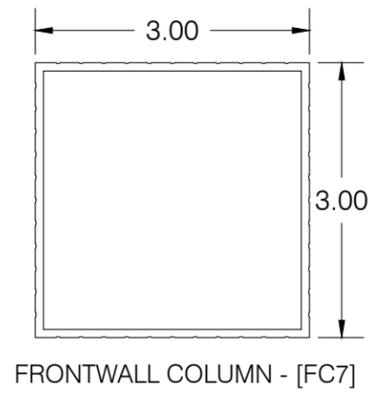
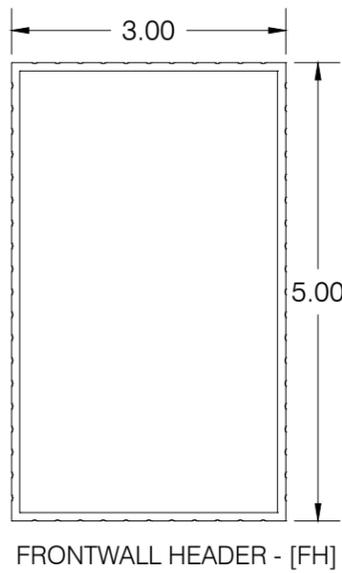
SPECIAL NOTE: Wood Headers, Flashing & Fasteners to be purchased locally

Select Model Below & Enter Dimensions Above																						
Model #	1208	1209	1210	1211	1212	1213	1214	1215	1216	1217	1218	1219	1220	1221	1222	1223	1224	1225	1226	1227	1228	1229
[A] Total Outside Length	9'-0"	10'-0"	11'-0"	12'-0"	13'-0"	14'-0"	15'-0"	16'-0"	17'-0"	18'-0"	19'-0"	20'-0"	21'-0"	22'-0"	23'-0"	24'-0"	25'-0"	26'-0"	27'-0"	28'-0"	29'-0"	30'-0"
[B] Unit & Wood Length	8'-3"	9'-3"	10'-3"	11'-3"	12'-3"	13'-3"	14'-3"	15'-3"	16'-3"	17'-3"	18'-3"	19'-3"	20'-3"	21'-3"	22'-3"	23'-3"	24'-3"	25'-3"	26'-3"	27'-3"	28'-3"	29'-3"
[C] Unit Inside Length	7'-9"	8'-9"	9'-9"	10'-9"	11'-9"	12'-9"	13'-9"	14'-9"	15'-9"	16'-9"	17'-9"	18'-9"	19'-9"	20'-9"	21'-9"	22'-9"	23'-9"	24'-9"	25'-9"	26'-9"	27'-9"	28'-9"
[D] Wood Inside Length	7'-8"	8'-8"	9'-8"	10'-8"	11'-8"	12'-8"	13'-8"	14'-8"	15'-8"	16'-8"	17'-8"	18'-8"	19'-8"	20'-8"	21'-8"	22'-8"	23'-8"	24'-8"	25'-8"	26'-8"	27'-8"	28'-8"
[E] Outside Height	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"
[F] Inside Height*	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"
[G] Unit Width	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"
[H] Total Width	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"

\* Deduct 4" when installing Extra Support Rafter for Snow Loads

Select Model Below & Enter Dimensions Above																				
Model #	1230	1231	1232	1233	1234	1235	1236	1237	1238	1239	1240	1241	1242	1243	1244	1245	1246	1247	1248	CUSTOM
[A] Total Outside Length	31'-0"	32'-0"	33'-0"	34'-0"	35'-0"	36'-0"	37'-0"	38'-0"	39'-0"	40'-0"	41'-0"	42'-0"	43'-0"	44'-0"	45'-0"	46'-0"	47'-0"	48'-0"	49'-0"	
[B] Unit & Wood Length	30'-3"	31'-3"	32'-3"	33'-3"	34'-3"	35'-3"	36'-3"	37'-3"	38'-3"	39'-3"	40'-3"	41'-3"	42'-3"	43'-3"	44'-3"	45'-3"	46'-3"	47'-3"	48'-3"	
[C] Unit Inside Length	29'-9"	30'-9"	31'-9"	32'-9"	33'-9"	34'-9"	35'-9"	36'-9"	37'-9"	38'-9"	39'-9"	40'-9"	41'-9"	42'-9"	43'-9"	44'-9"	45'-9"	46'-9"	47'-9"	
[D] Wood Inside Length	29'-8"	30'-8"	31'-8"	32'-8"	33'-8"	34'-8"	35'-8"	36'-8"	37'-8"	38'-8"	39'-8"	40'-8"	41'-8"	42'-8"	43'-8"	44'-8"	45'-8"	46'-8"	47'-8"	
[E] Outside Height	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	7'-9 1/2"	
[F] Inside Height*	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	7'-6"	
[G] Unit Width	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	12'-0"	
[H] Total Width	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	12'-1 1/2"	

\* Deduct 4" when installing Extra Support Rafter for Snow Loads



**FASTENERS**

**#14 x 4" TEK SCREW**  
w/Hex Head



**1.5" FASTENER**  
101.14 / Black  
101.20 / White



**1" FASTENER**  
101.15 / Black  
101.21 / White



**3/4" FASTENER**  
**#6 PILOT POINT**



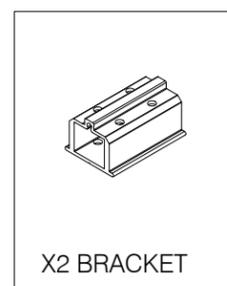
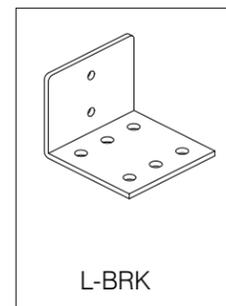
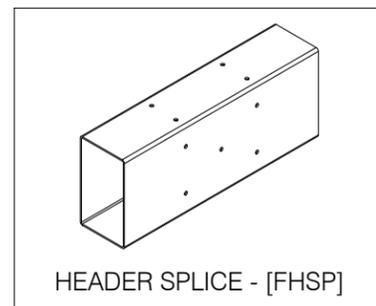
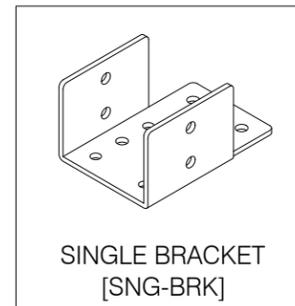
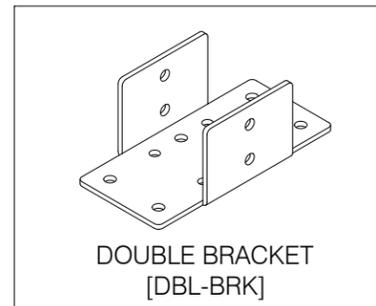
**1" FASTENER**  
**SQUARE DRIVE**  
101.31



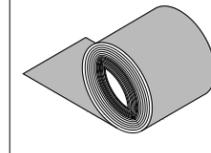
**1/4" FASTENER**  
(1/4" -20 x 5/8")  
Uses 3/8" Nutsetter  
101.18 / Black  
101.22 / White



**BRACKETS**

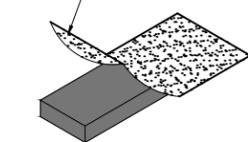


**3 1/2" TAPE**  
Peel & Seal



**BUTYL TAPE GRAY**

VST 102.08  
3/16" x 1/4" - 40' Roll  
Removeable Brown Paper



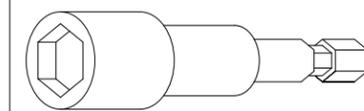
**#6 FASTENER**



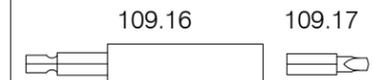
**HANDLE**



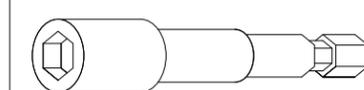
**3/8" MAGNETIC NUTSETTER**  
109.14 / Mill

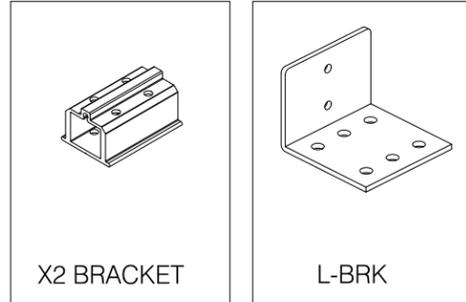
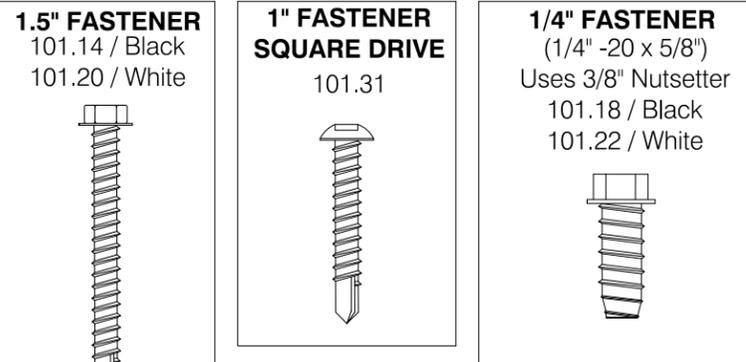


**BIT HOLDER**  
**WITH #2 SQUARE BIT**

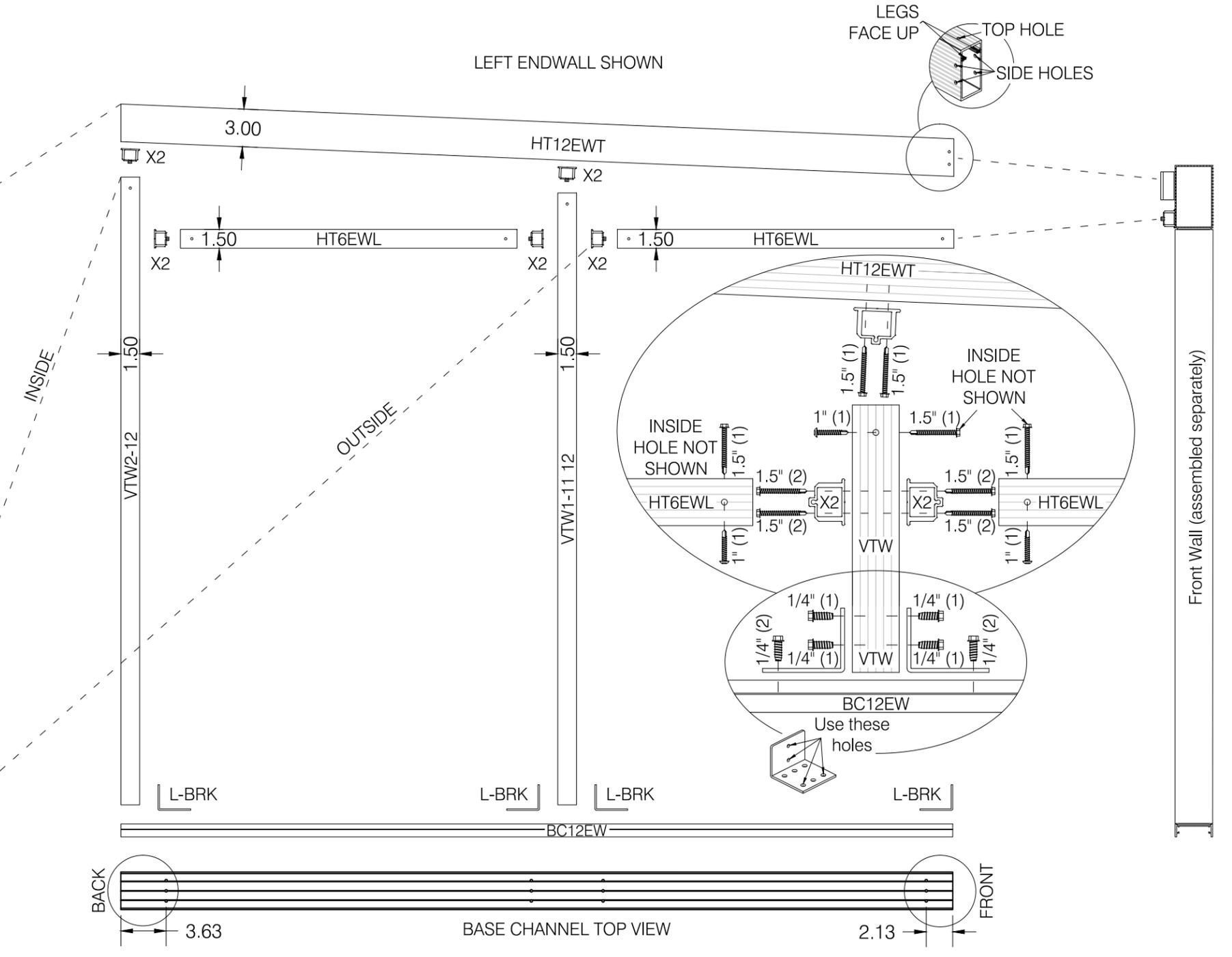
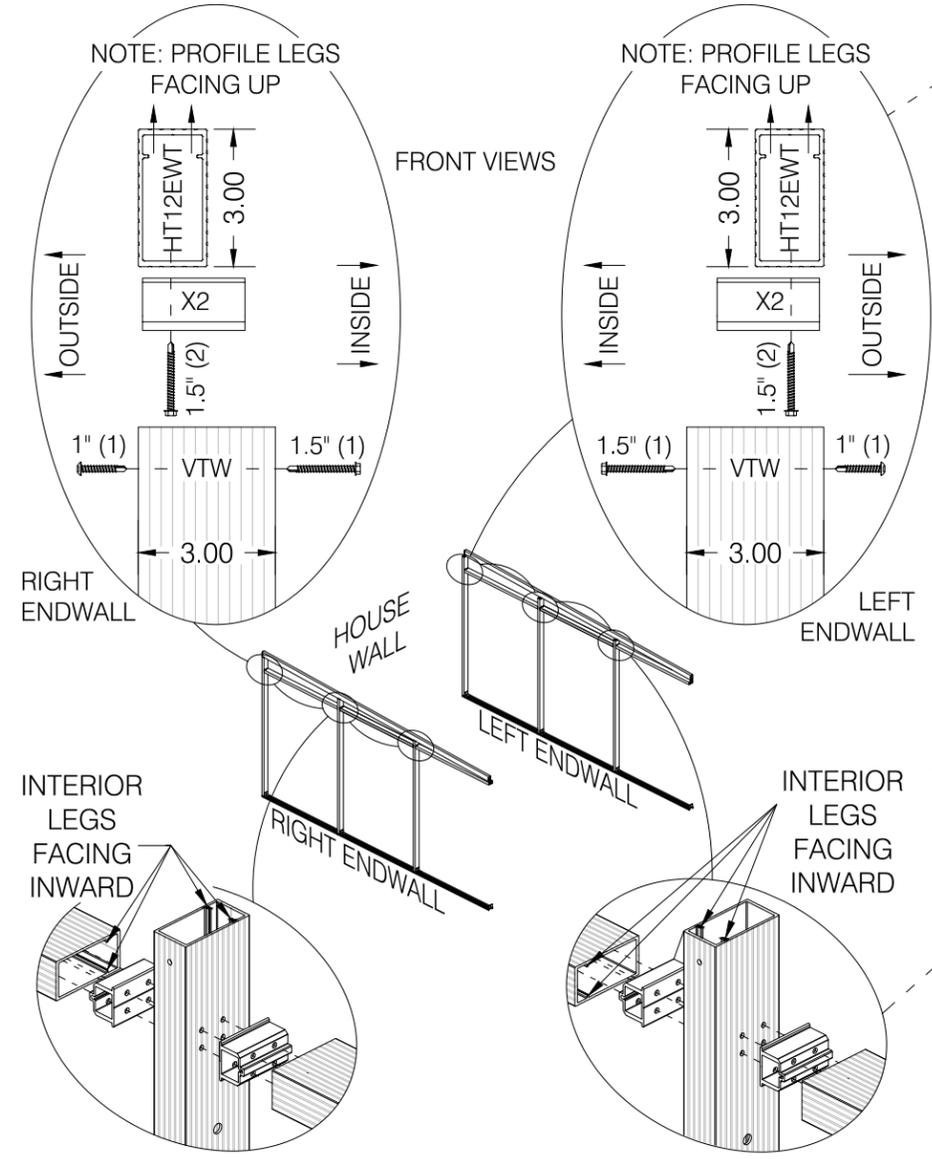
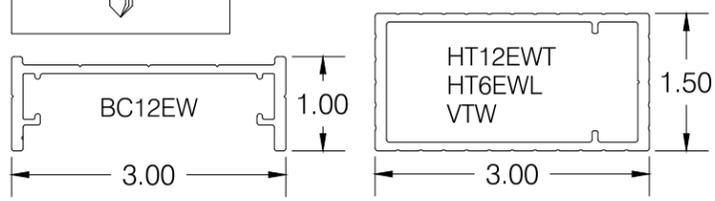


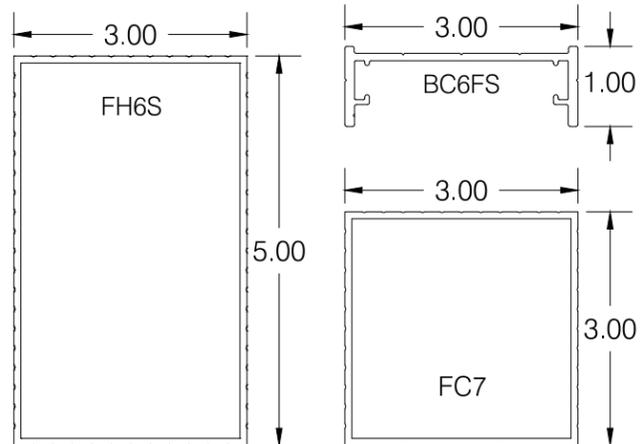
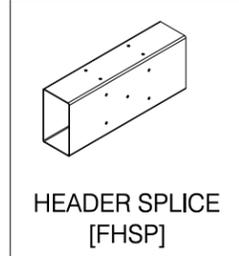
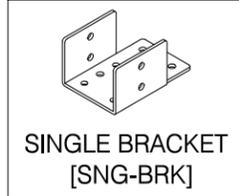
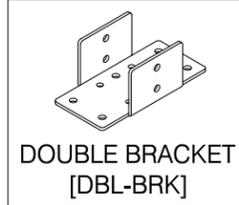
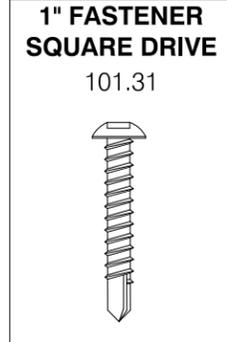
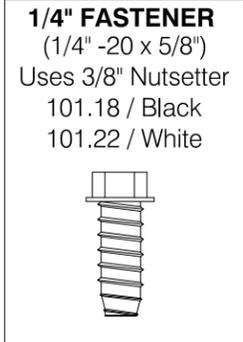
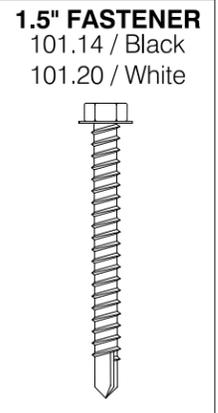
**1/4" MAGNETIC NUTSETTER**  
109.15 / Mill



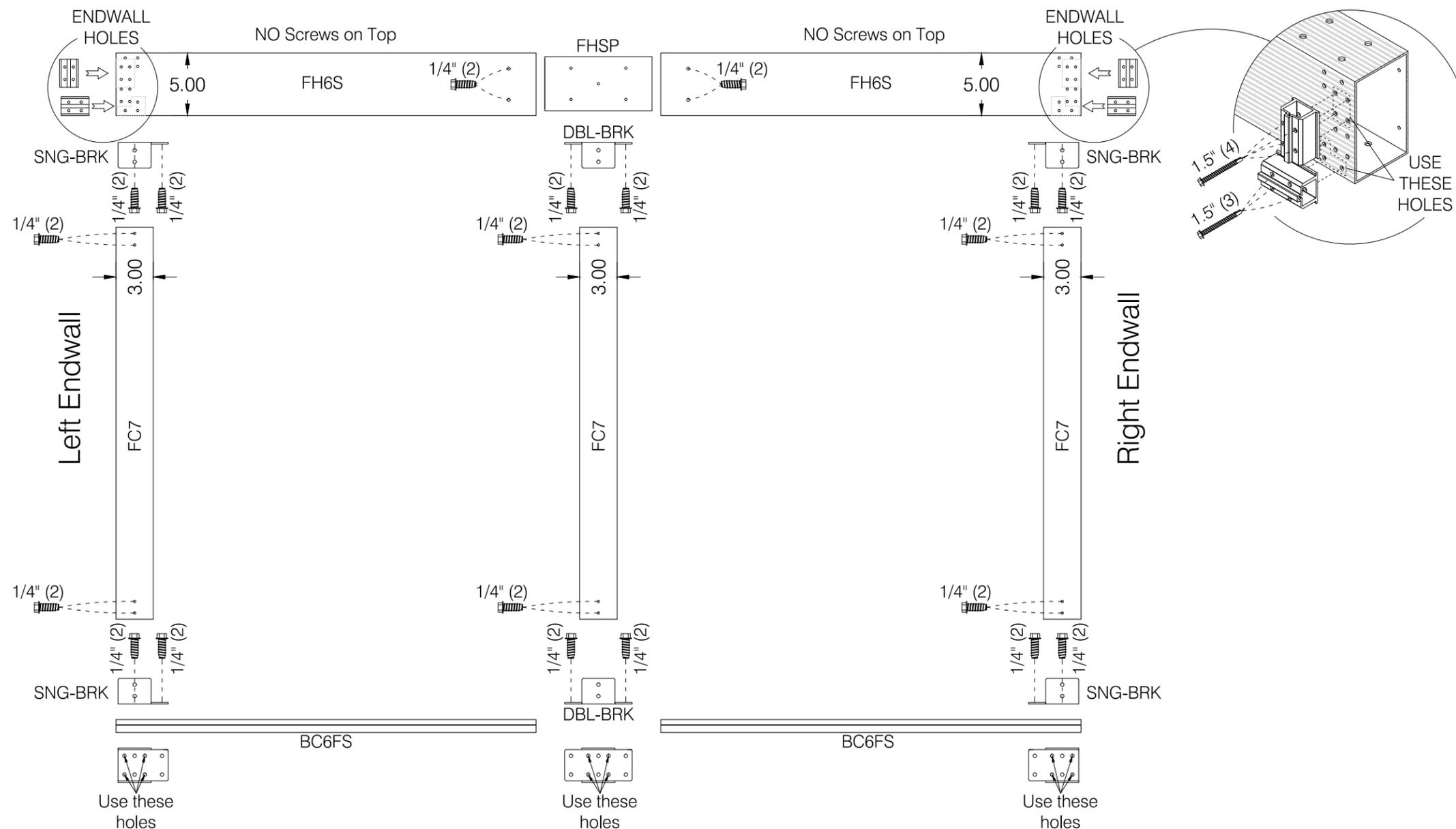


1. Install X2 Brackets (using 2 holes) on HT12EWT. Interior leg on HT faces up. Brackets face in creating one left & one right.
2. Install (2) X2 Brackets on VTW1 and (1) on VTW2.
3. Join VTW2 with VTW1 using HT6EWL. Make sure outside of HT aligns with outside of VTW.
4. Join VTW1 with HT6EWL. Make sure outside of HT aligns with outside of VTW.
5. Take assembled VTW & attach to HT12EWT. Make sure outsides align one right & one left.
6. Attach L BRK to base channel. Back of base channel has holes 3.63" from wall. Leave loose.
7. Stand up assembly & attach to base channel.

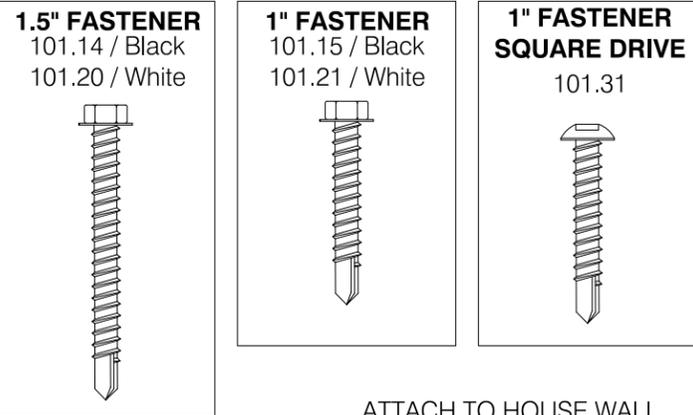




- Loosely join FH with FHSP splice. Use 2 hole pattern on each 5" side. Make sure endwall holes face inside.
- Loosely attach DBL-BRK to FH & FHSP splice one side at a time.
- With all holes aligned, tighten. Turn part over and repeat.
- Attach SNG-BRK to FH.
- Attach (2) X2 Brackets vertically each end to FH. (approx 1/2" from top)
- Attach (2) X2 Brackets horizontally each end to FH. (Uses 3 fasteners)
- Use DBL-BRK to join BC (4 holes inside of bracket)
- Fasten SNG-BRK to each end of BC (4 holes inside bracket)
- Loosely attach all FC to header. (one side only)
- Loosely attach all FC to base. (one side only)
- Stand part up, attach FC to header and base other side.
- Tighten both sides firmly.



INSIDE VIEW



Not Included:  
#8 x 3" Deck Fastener (To Wall)  
#8 x 2.5" Deck Fastener (To Deck)  
Ø1/4"x3.5" Anchor (To Ground)

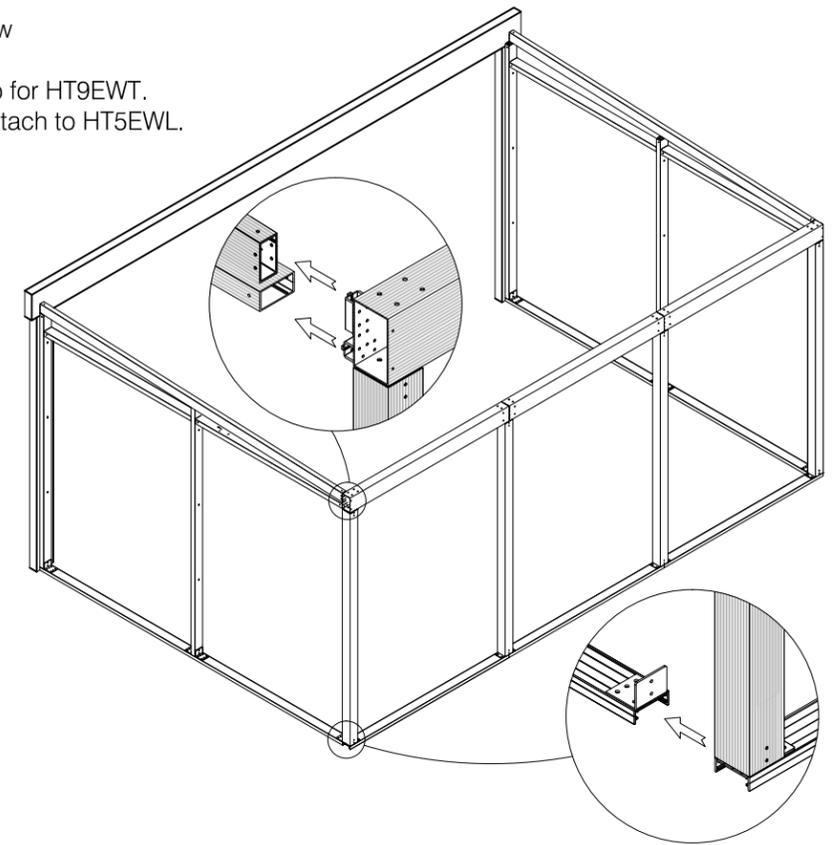
1. Stand up each endwall & attach to wood headers. Leave loose. Use #8 x 3" screws (not provided)
2. If mounting on deck, use temporary #8 x 2" screw in corner to help square.
3. Stand up front wall. Use single 1.5" screw on top for HT9EWT.
4. Use 1" screw outside, and 1.5" screw inside to attach to HT5EWL.
5. Using 1" screw inside, self drill 2 vertical holes in bracket attaching to HT9EWT.
6. Attach base to corner column.
7. Repeat procedure for other endwall.
8. Confirm all dimensions for level & square.
9. Permanently attach to wood headers at this time.

ATTACH TO HOUSE WALL  
(Screws NOT Provided)

#8 x 3" Fasteners

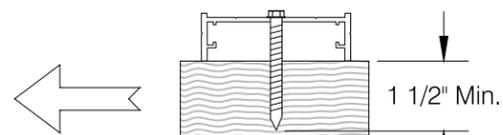
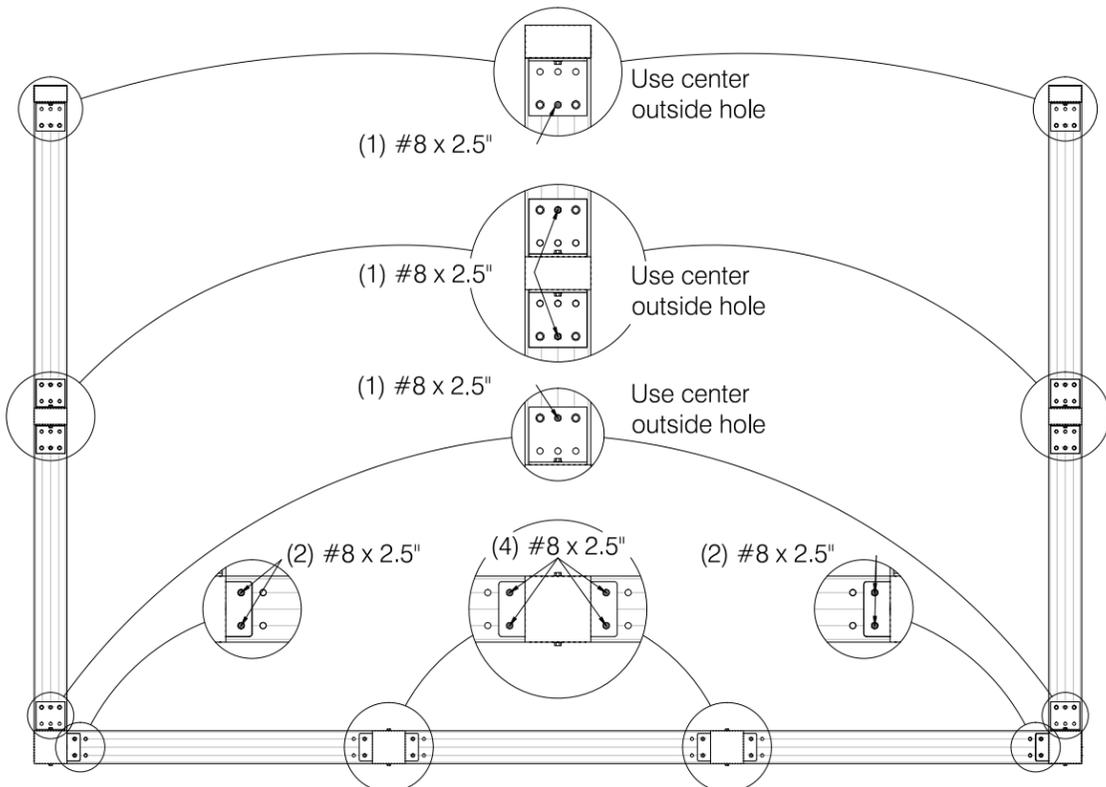
#8 x 3" Fasteners

SQUARE

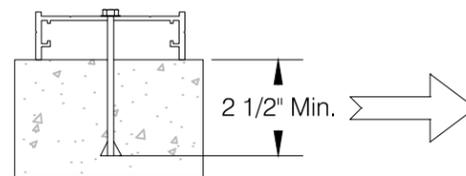


DECK MOUNTING

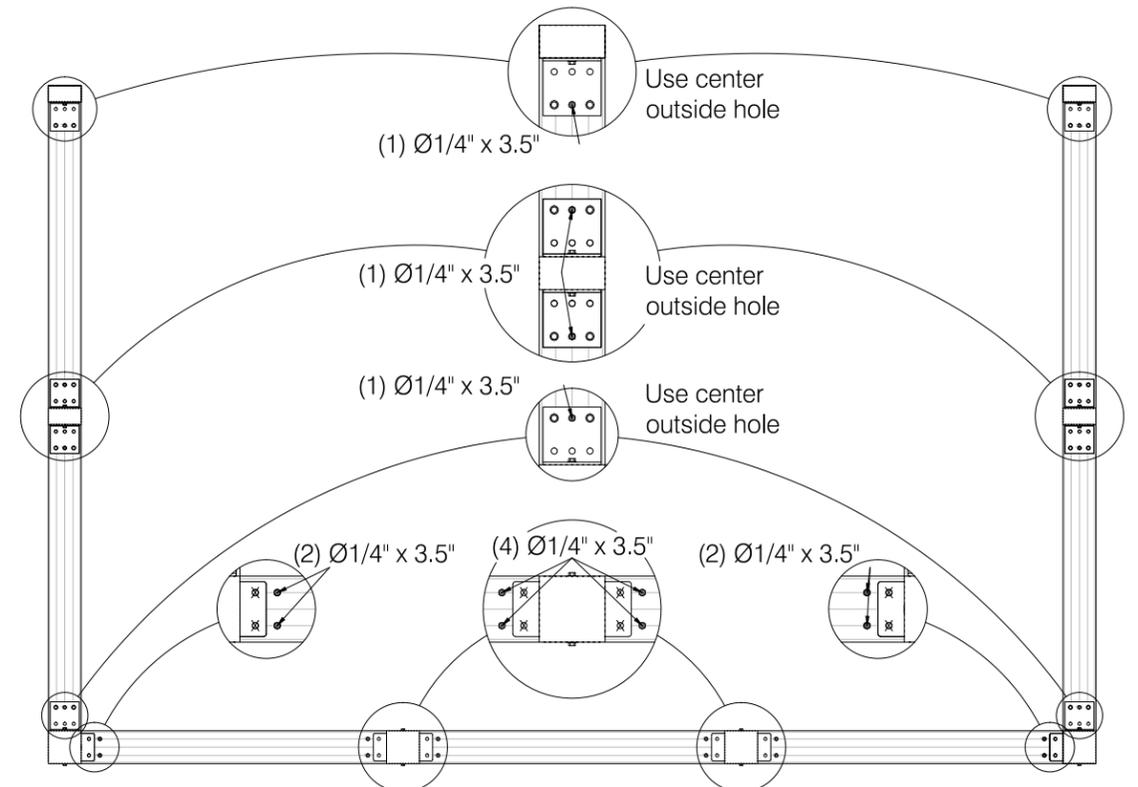
CONCRETE/BRICK/MASONRY MOUNTING



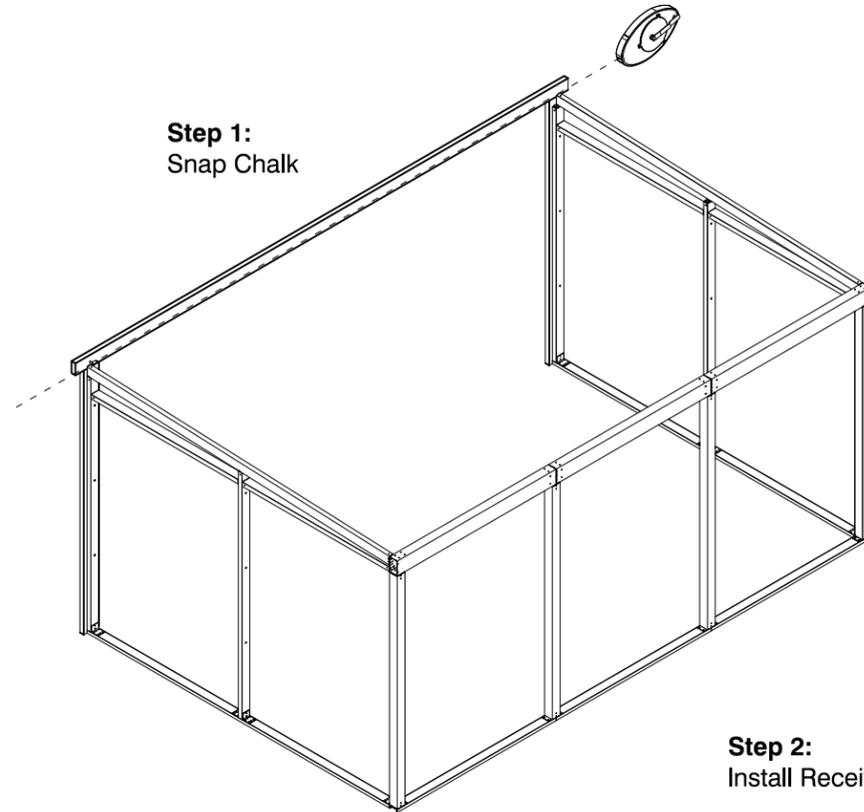
For Wood Mounting,  
Use #8 x 2.5" Fastener



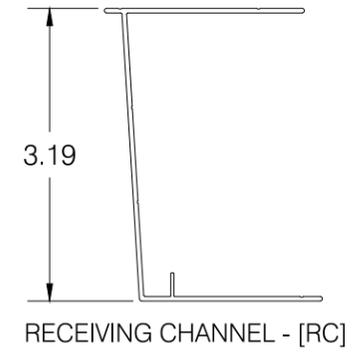
For Concrete/Brick/  
Masonry Mounting,  
Use Ø1/4" x 3 1/2" (min.)  
Anchor



NOTE: DO NOT Use Lag Bolts on these Holes as Head will interfere with Windows



**Step 1:**  
Snap Chalk

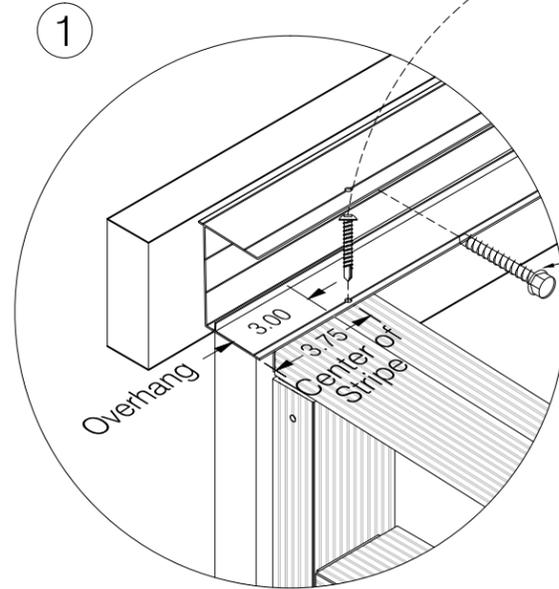


RECEIVING CHANNEL - [RC]

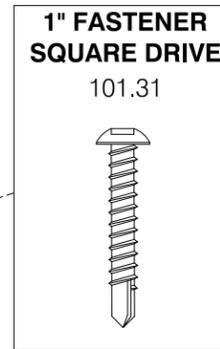
Identify & arrange the Receiving Channel parts according to your Length:

8'	RC4S	RC4S		
9'	RC5S	RC4S		
10'	RC5S	RC5S		
11'	RC6S	RC5S		
12'	RC6S	RC6S		
13'	RC4S	RC5M	RC4S	
14'	RC5S	RC4M	RC5S	
15'	RC5S	RC5M	RC5S	
16'	RC5S	RC6M	RC5S	
17'	RC6S	RC5M	RC6S	
18'	RC6S	RC6M	RC6S	
19'	RC4S	RC5M	RC5M	RC5S
20'	RC5S	RC5M	RC5M	RC5S
21'	RC6S	RC5M	RC5M	RC5S
22'	RC6S	RC5M	RC5M	RC6S
23'	RC5S	RC6M	RC6M	RC6S
24'	RC6S	RC6M	RC6M	RC6M

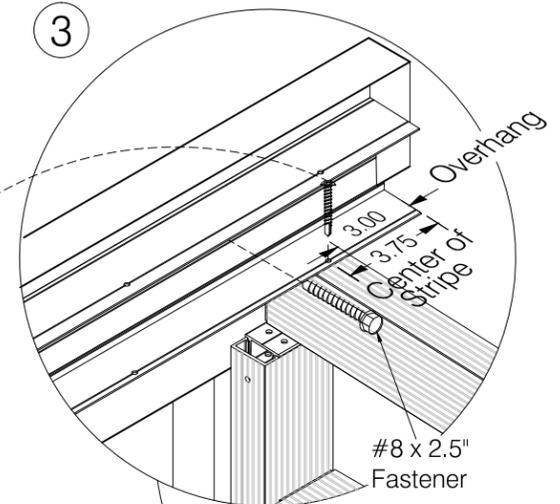
**Step 2:**  
Install Receiving Channel Parts



Not Included:  
#8 x 2.5" Fastener

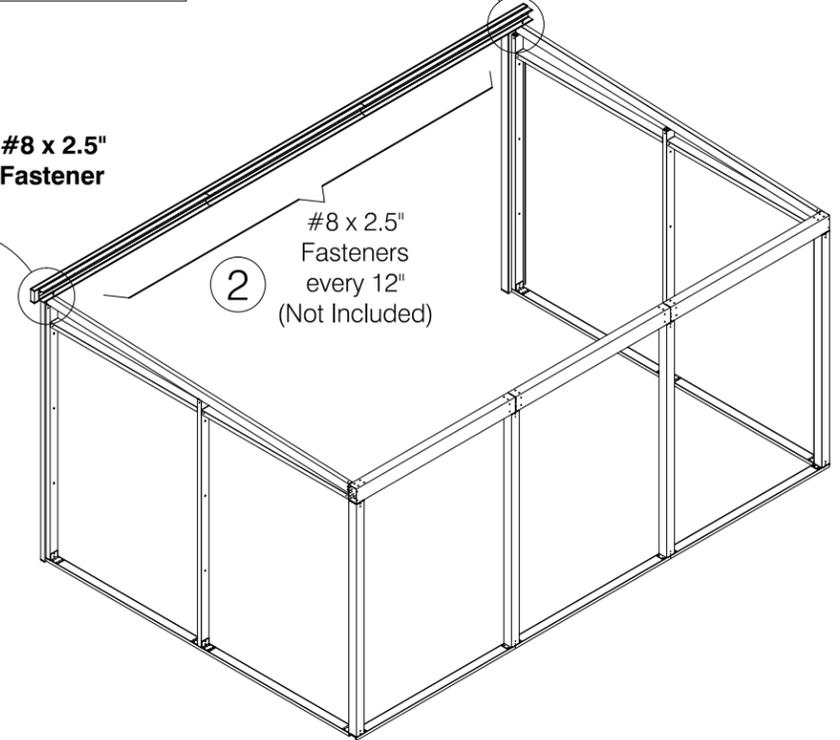


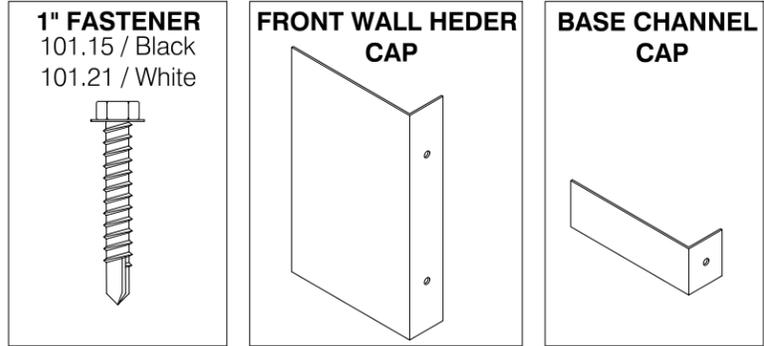
**1" FASTENER  
SQUARE DRIVE**  
101.31



#8 x 2.5" Fastener

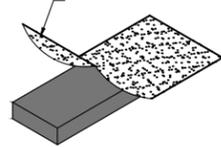
#8 x 2.5" Fasteners every 12" (Not Included)





**IMPORTANT TIP:**  
For ease of installation please place all Sealant Tape rolls (102.08) in the refrigerator.  
**BUTYL TAPE GRAY; WALL & VENT**

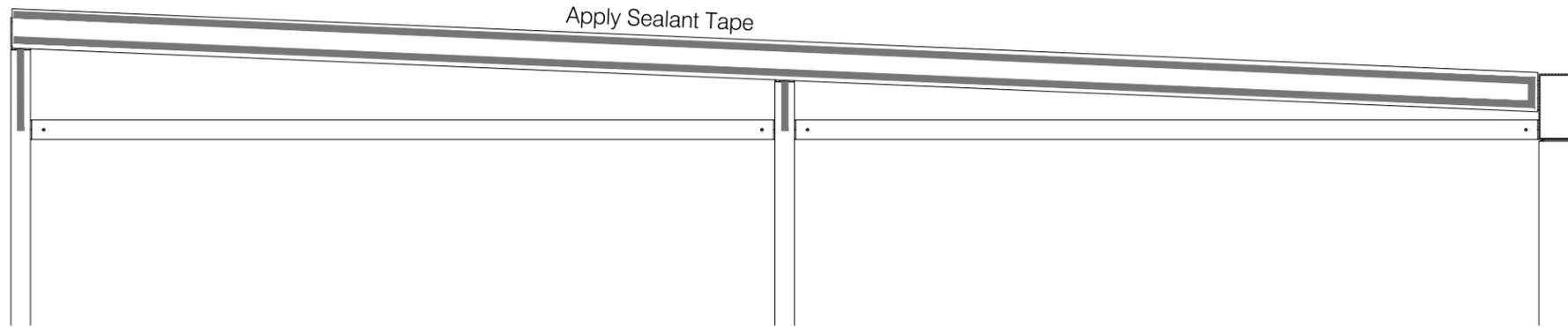
VST 102.08  
3/16" x 1/4" - 40' Roll  
Removeable Brown Paper



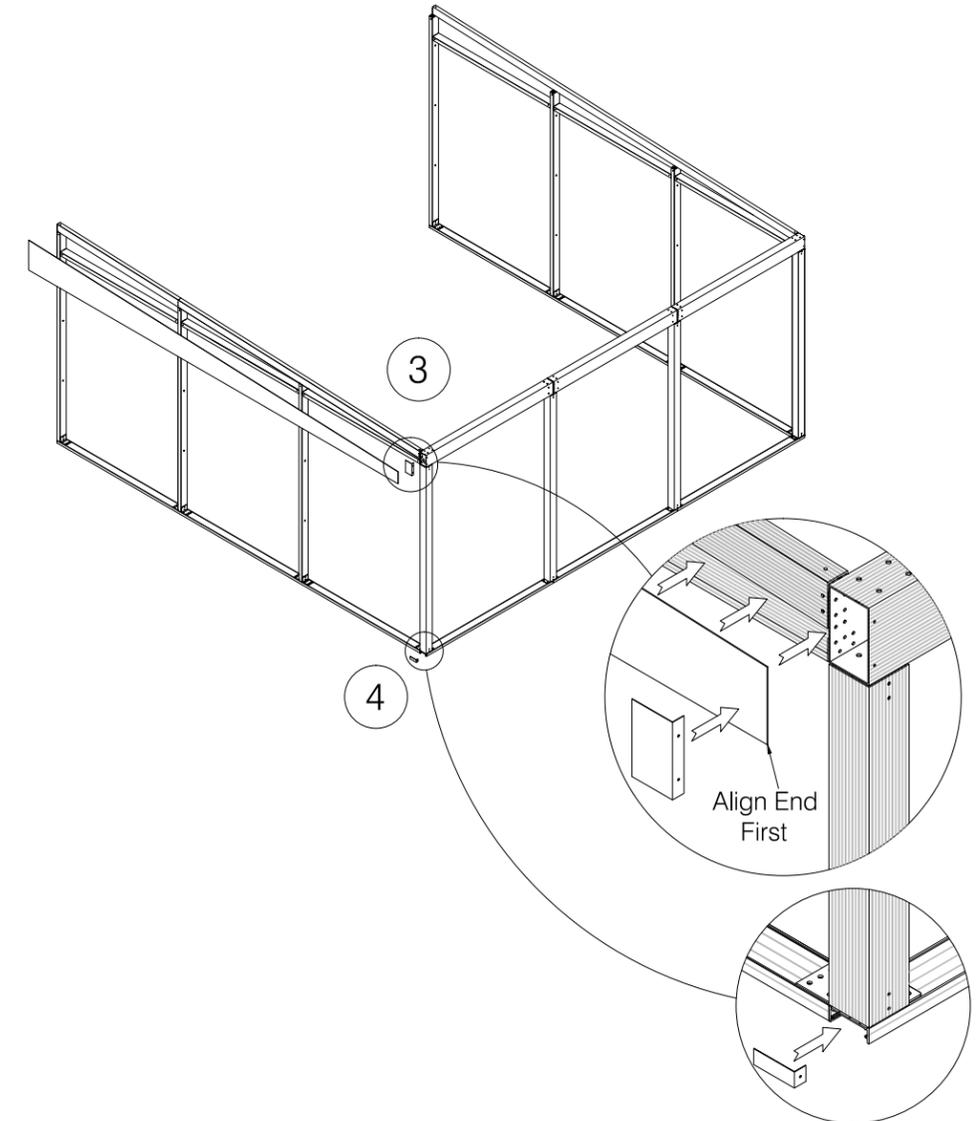
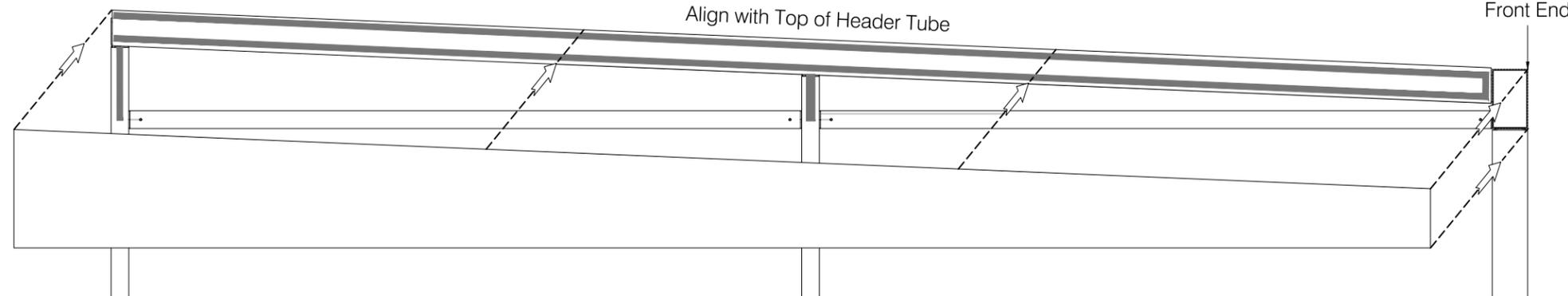
**NOTE:**  
Sealant Tape can be removed used a heat gun

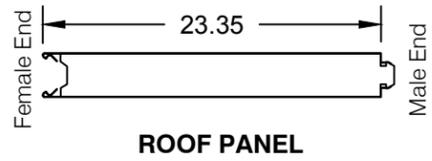
WIDTH	WHITE	BRONZE	
	Right / Left	Right	Left
8'	TRP8-WH	TRP8R-BZ	TRP8L-BZ
9'	TRP9-WH	TRP9R-BZ	TRP9L-BZ
10'	TRP10-WH	TRP10R-BZ	TRP10L-BZ
11'	TRP11-WH	TRP11R-BZ	TRP11L-BZ
12'	TRP12-WH	TRP12R-BZ	TRP12L-BZ
13'	TRP13-WH	TRP13R-BZ	TRP13L-BZ
14'	TRP14-WH	TRP14R-BZ	TRP14L-BZ
15'	TRP15-WH	TRP15R-BZ	TRP15L-BZ

1

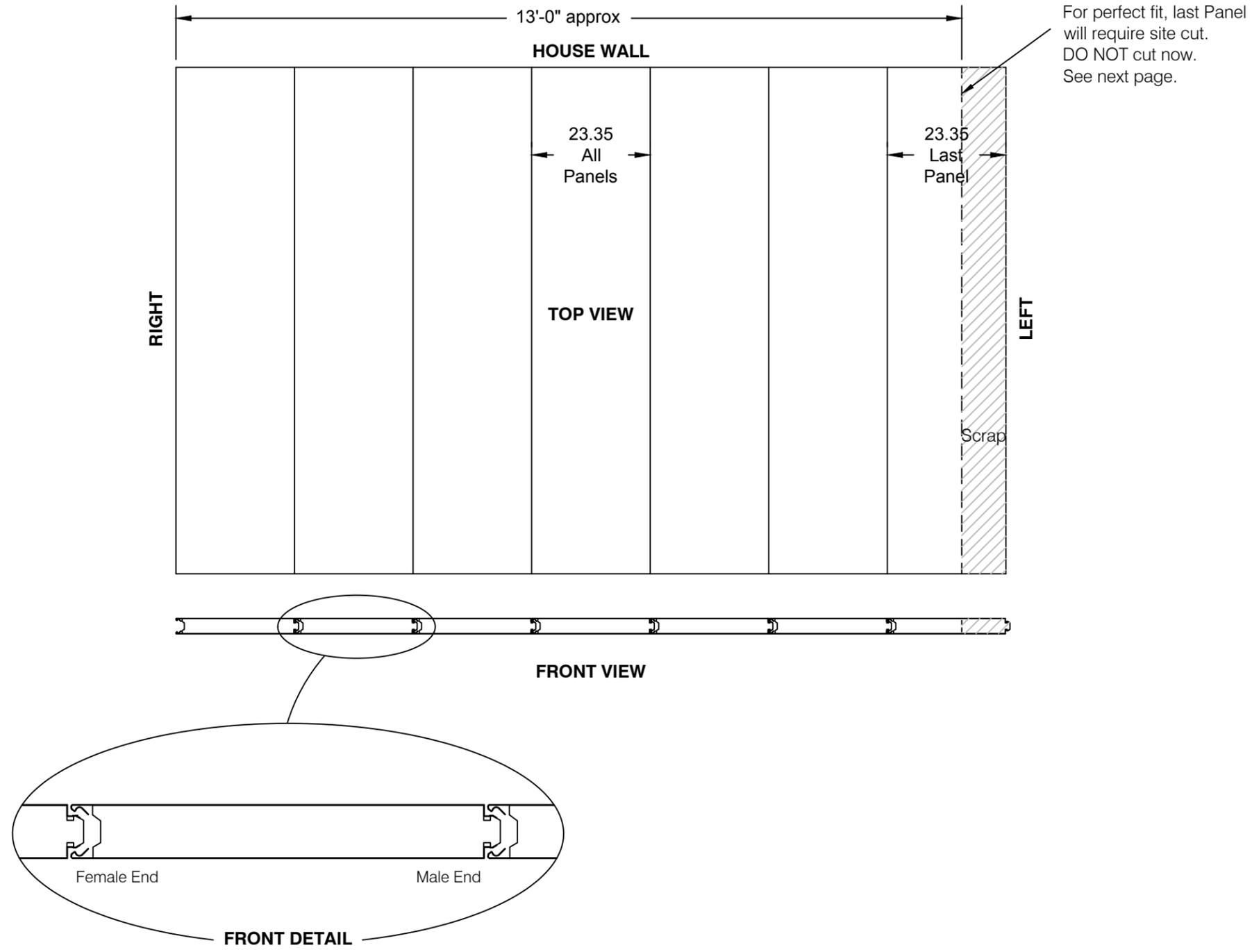


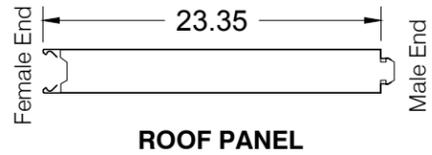
2





SPECIAL NOTE: Please see detailed Roof Install Instructions on next page  
This page is for reference only





ROOF PANEL

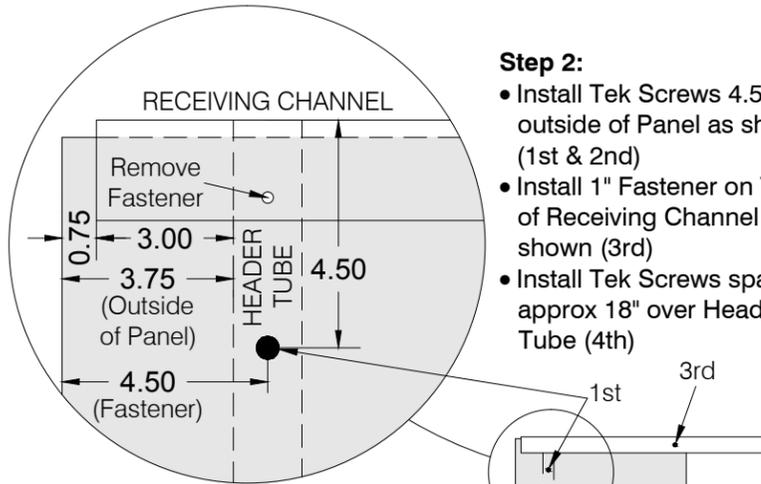
**Step 1:**

- Start from the Right End
- Locate 0.75 from End of Receiving Channel and 3.75 from Header Tube

**#14 x 4" TEK SCREW**  
w/Hex Head



**1" FASTENER**  
101.15 / Black  
101.21 / White

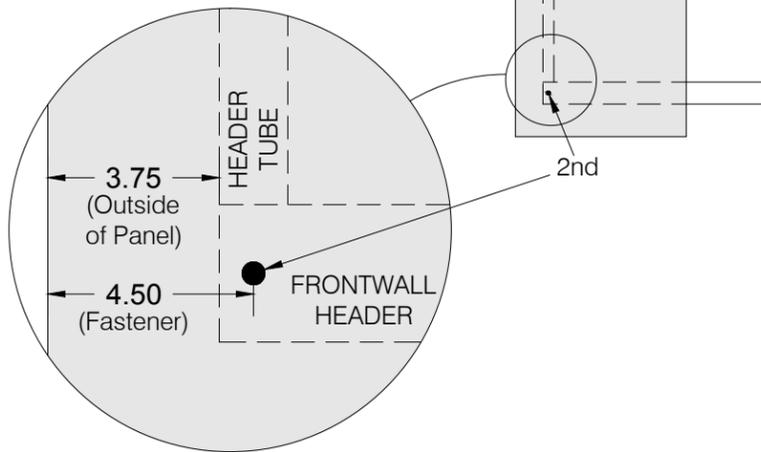


**Step 2:**

- Install Tek Screws 4.5" from outside of Panel as shown (1st & 2nd)
- Install 1" Fastener on Top of Receiving Channel as shown (3rd)
- Install Tek Screws spaced approx 18" over Header Tube (4th)

RIGHT END

4th (spaced approx 18" apart)

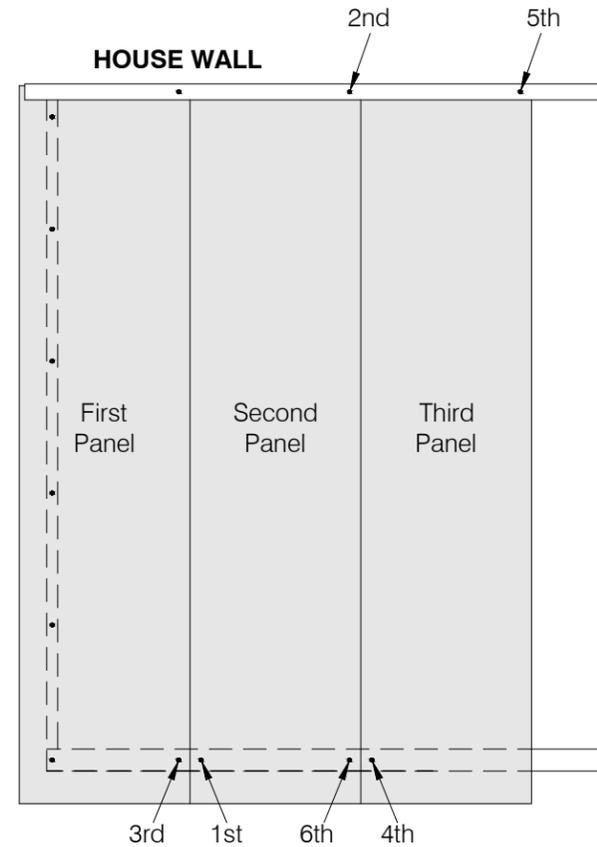


**Step 3:**

- Snap second Panel into first Panel
- Push Panel up into Receiving Channel
- Install Tek Screw into Frontwall Header (1st)
- Install 1" Fastener into Receiving Channel (2nd)
- Install Tek Screw into Frontwall Header (3rd)

**Step 4:**

- Snap third Panel into second Panel
- Push Panel up into Receiving Channel
- Install Tek Screw into Frontwall Header (4th)
- Install 1" Fastener into Receiving Channel (5th)
- Install Tek Screw into Frontwall Header (6th)

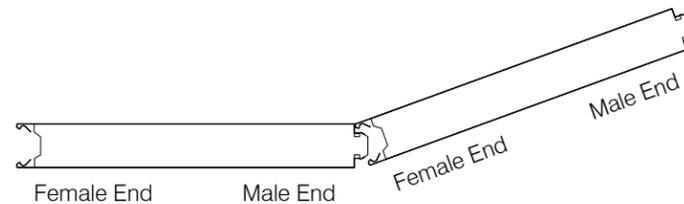
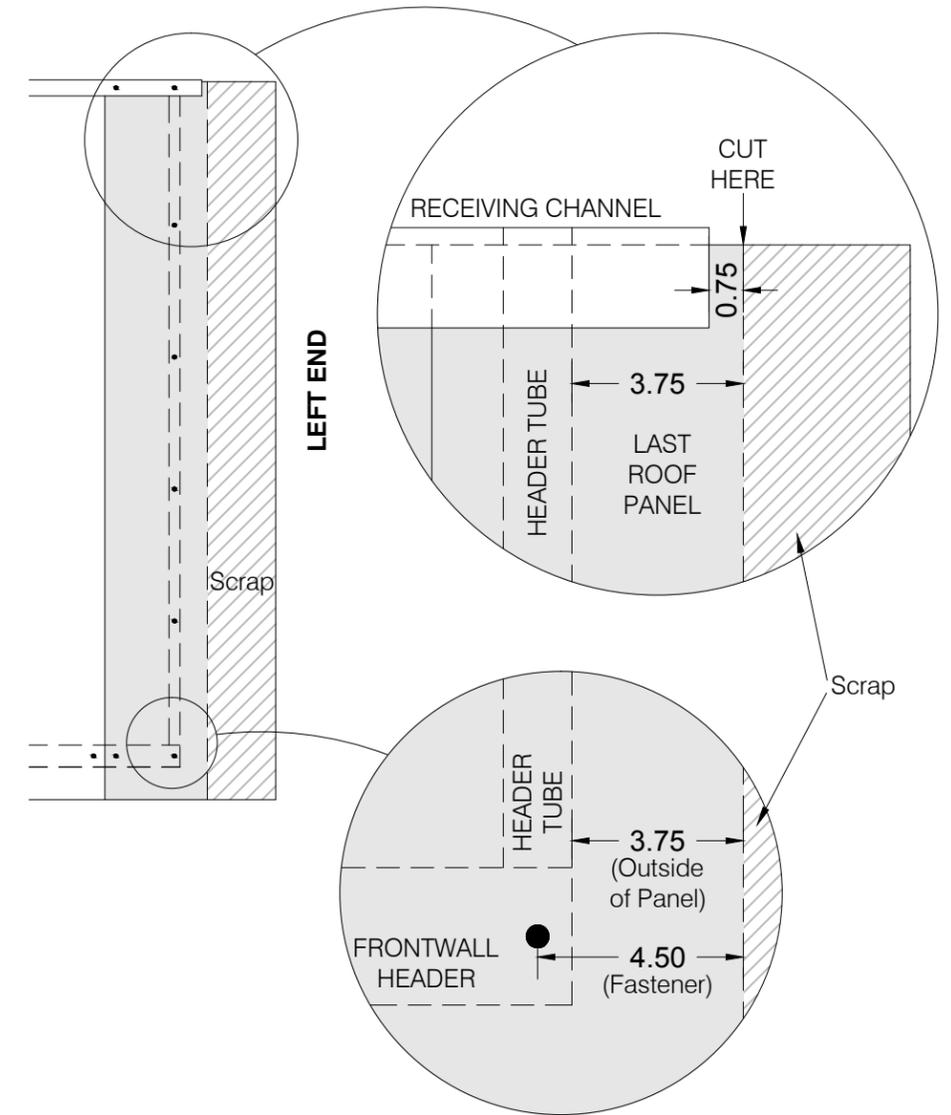


**Step 5:**

- Continue installing remaining Panels and Install Screws in the order shown (DO NOT put screws in last Panel)

**Final Step (Last Panel):**

- Position last roof panel in place
- Locate and mark 0.75 from end of Receiving Channel
- Locate and mark 3.75 from Header Tube (Top & Bottom)
- Remove Panel
- Cut with 3" Jigsaw w/Metal Blade
- Re-insert Panel and repeat Step 2





FASCIA

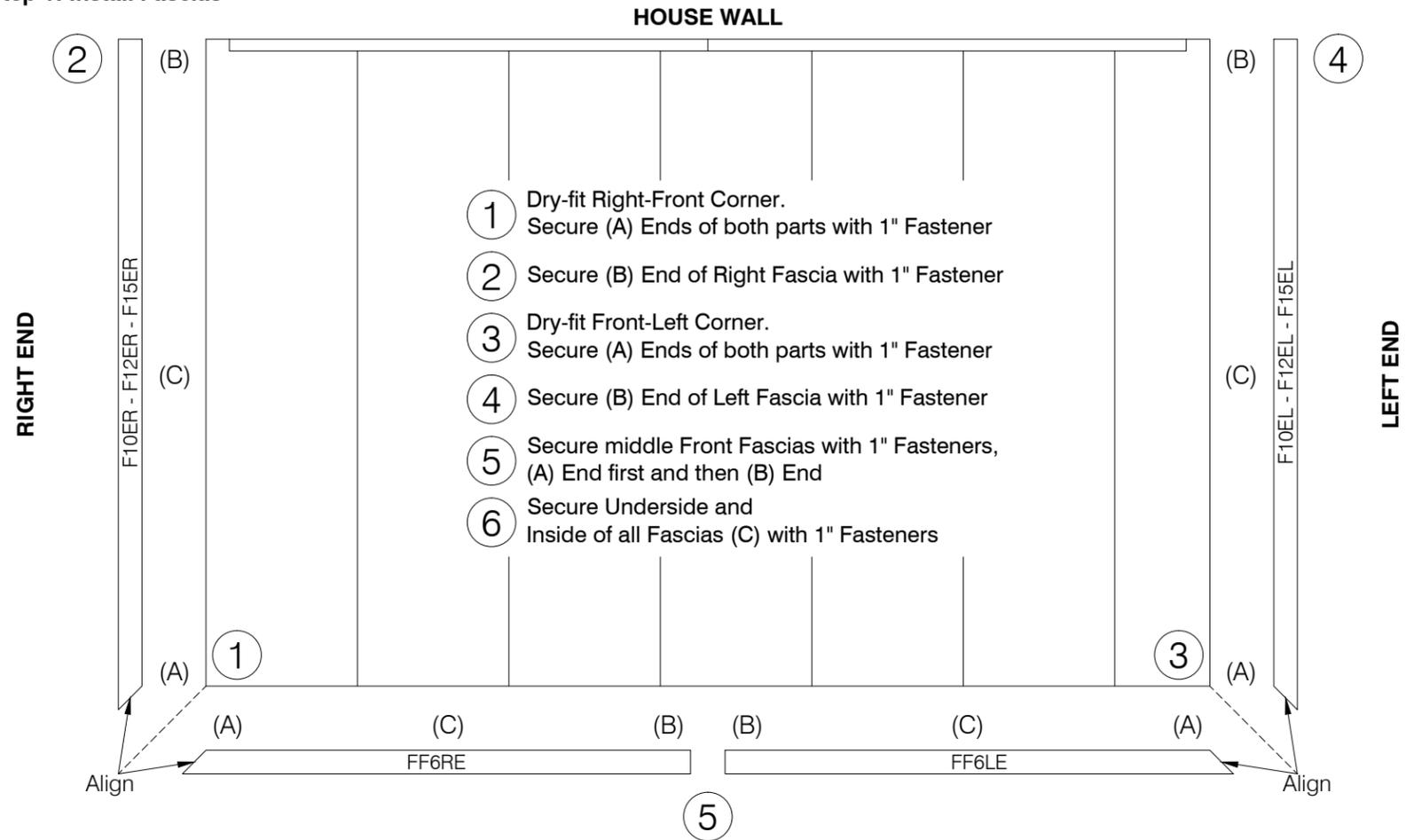
**1" FASTENER**  
101.15 / Black  
101.21 / White



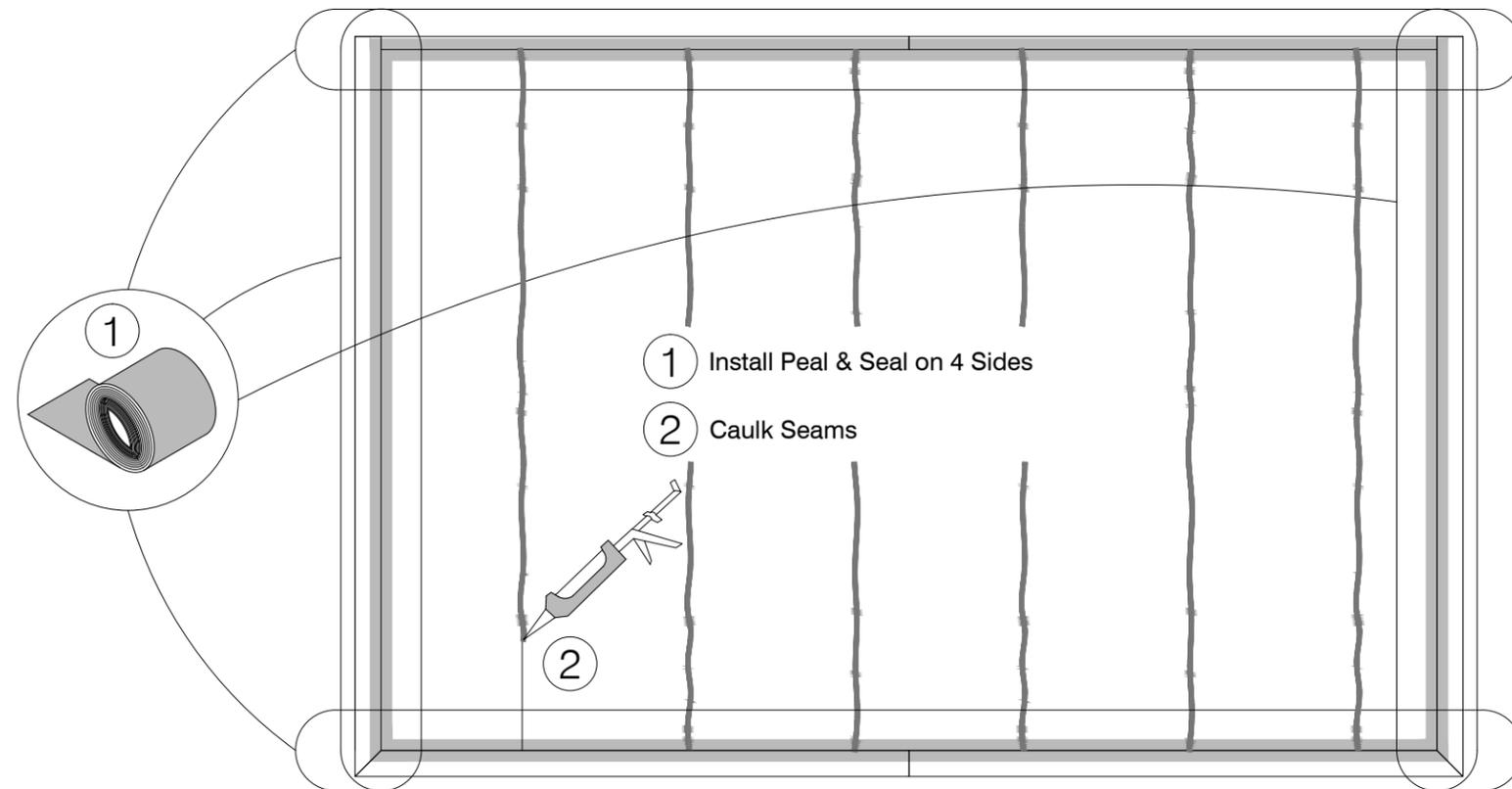
**3 1/2" TAPE**  
Peel & Seal



**Step 1: Install Fascias**



**Step 2: Sealing & Caulking**

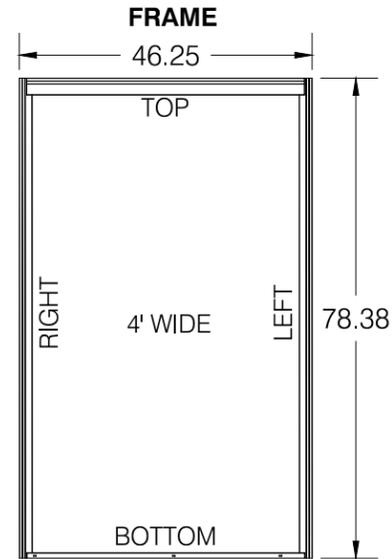
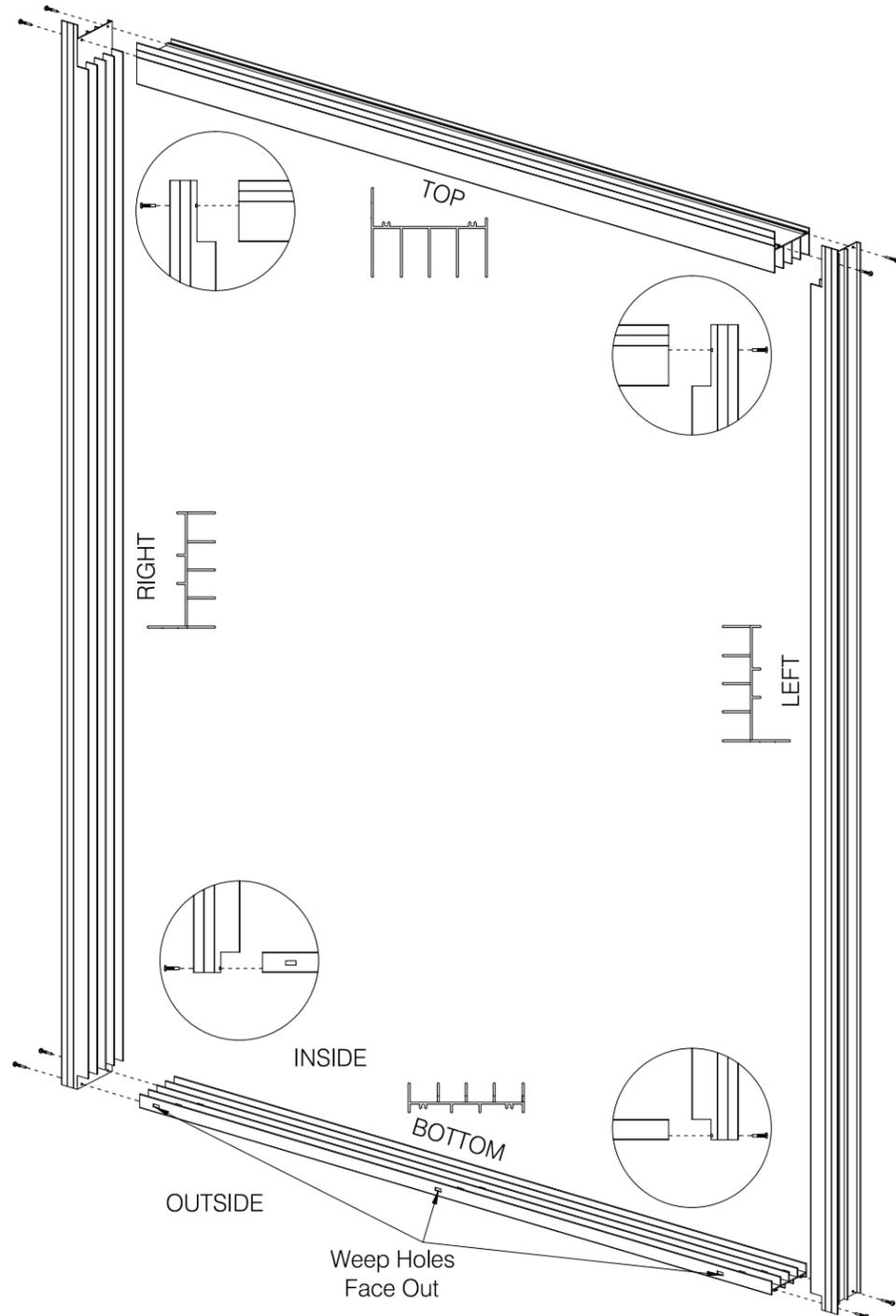


3/4" FASTENER  
#6 PILOT POINT

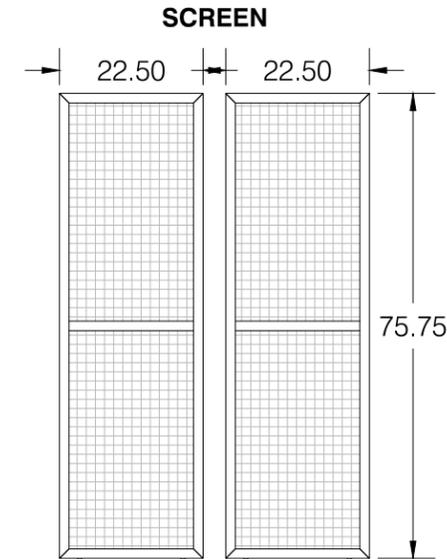


NOTES:

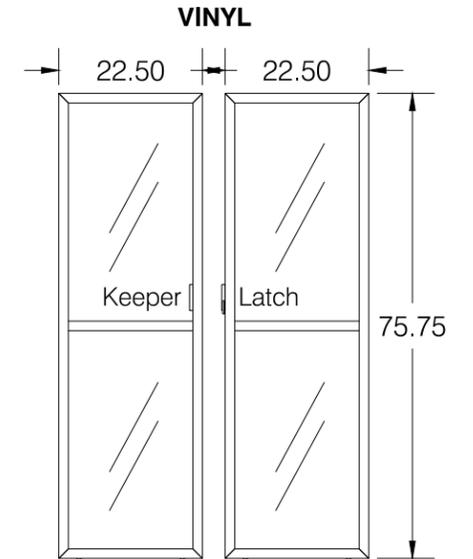
- Keeper & Latch on Vinyl Windows face inside
- Screens do not have Keeper & Latch
- Black Spline faces outside of structure



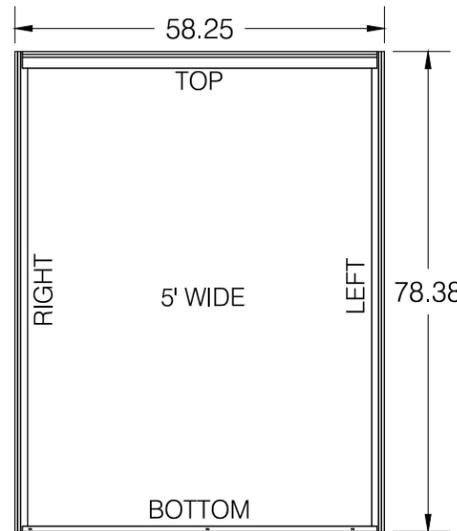
701.01 CW4P - BRONZE  
701.02 CW4P - WHITE



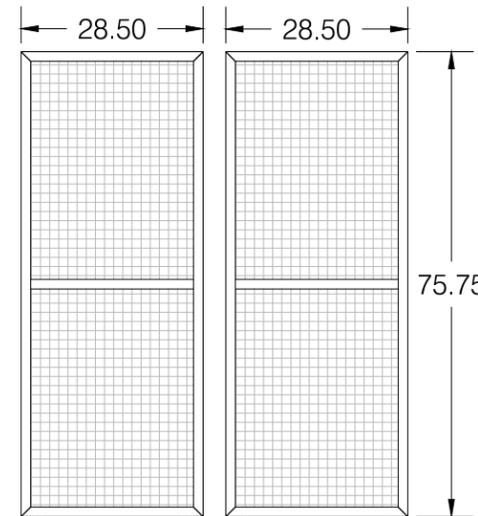
701.13 - BRONZE  
701.14 - WHITE



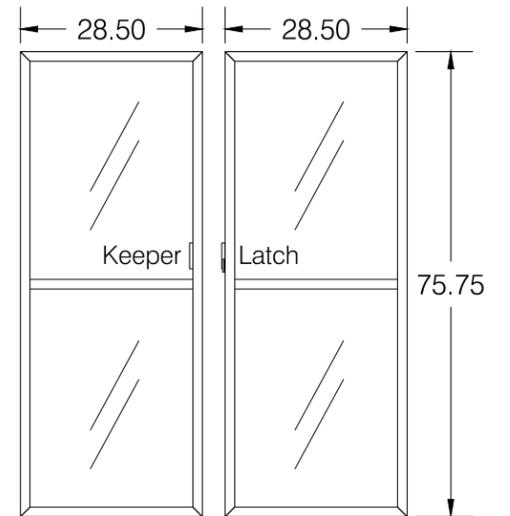
701.25 - BRONZE  
701.26 - WHITE



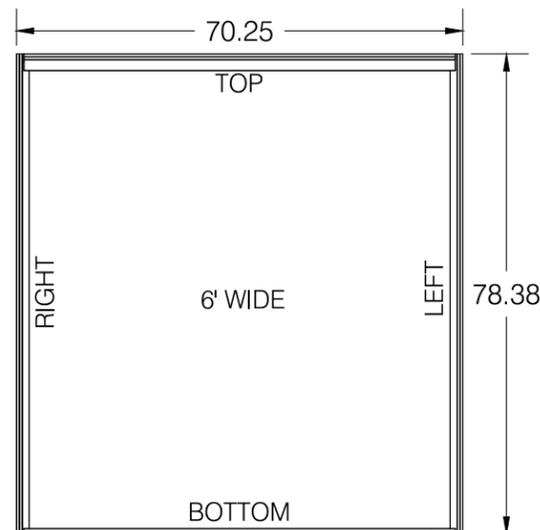
701.03 CW5P - BRONZE  
701.04 CW5P - WHITE



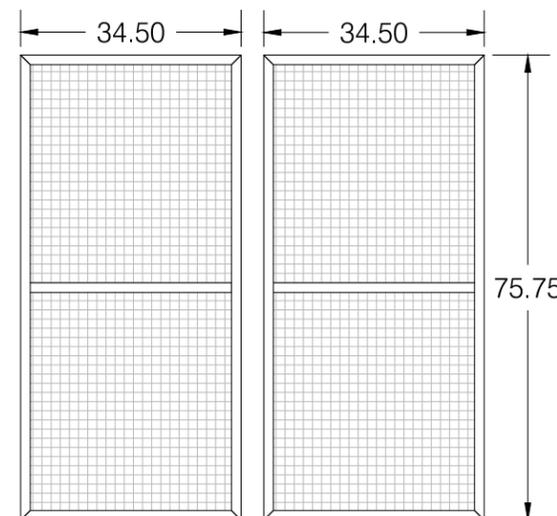
701.15 - BRONZE  
701.16 - WHITE



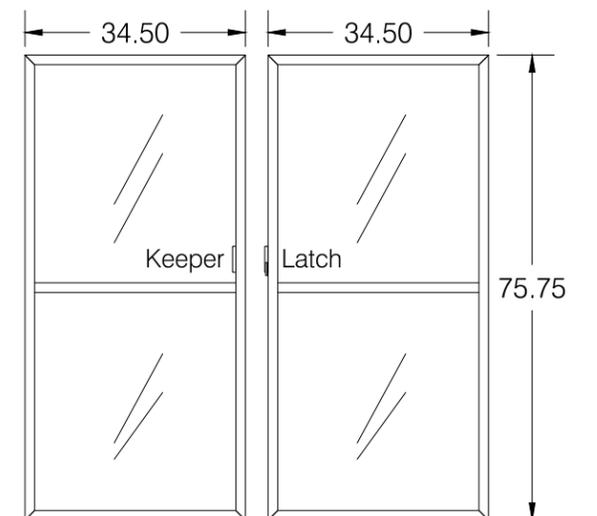
701.27 - BRONZE  
701.28 - WHITE



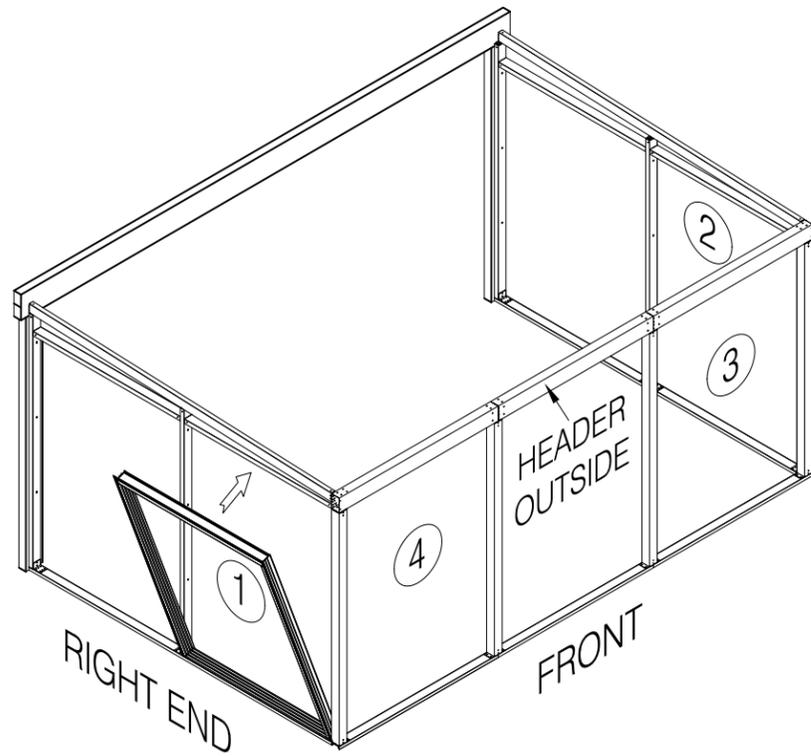
701.05 CW6P - BRONZE  
701.06 CW6P - WHITE



701.17 - BRONZE  
701.18 - WHITE



701.29 - BRONZE  
701.30 - WHITE



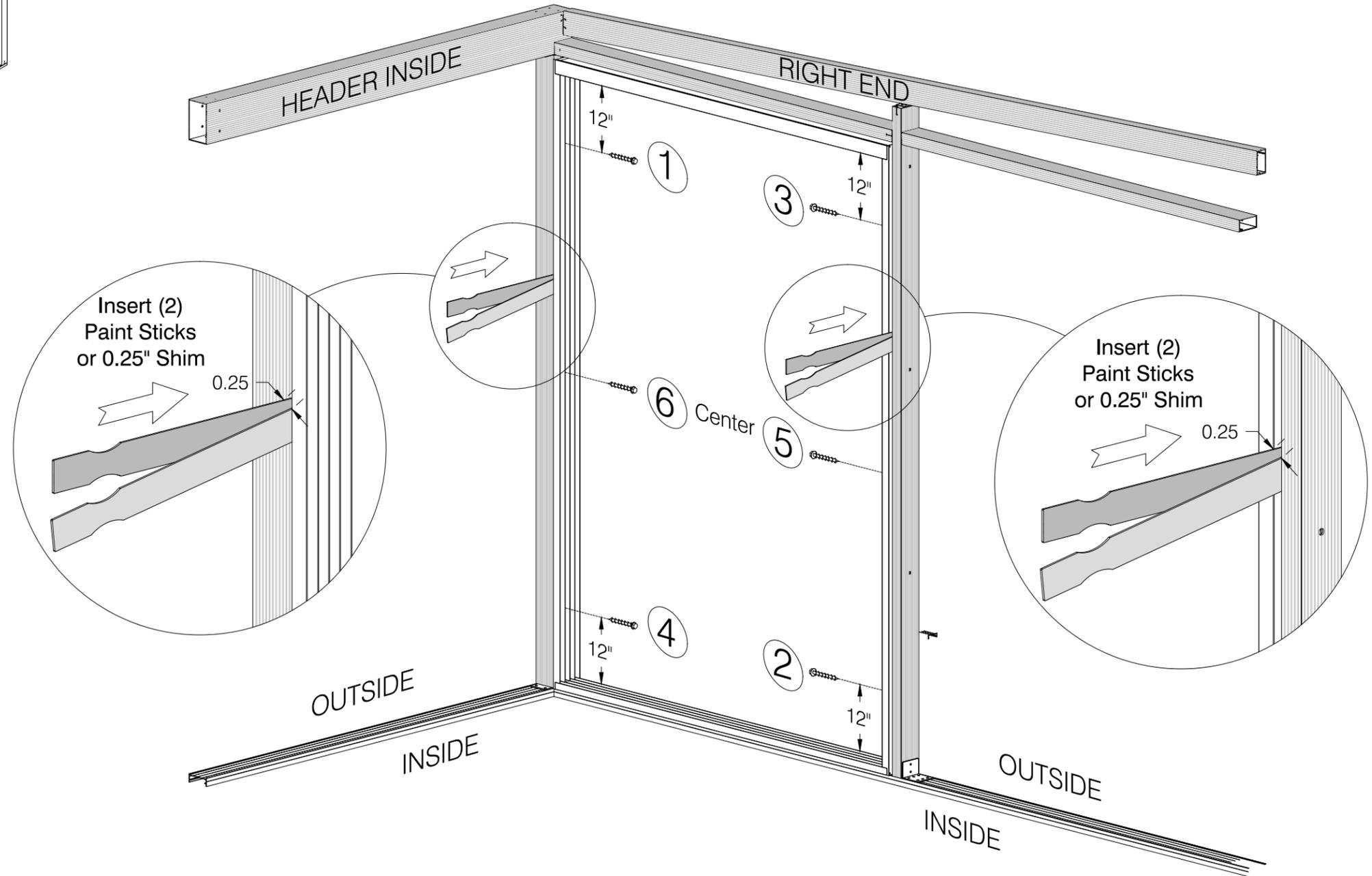
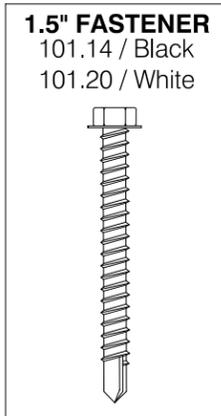
**Step 1:**  
Start in Outside Corners.

**Step 2:**  
Make sure Frame is level, square & centered.

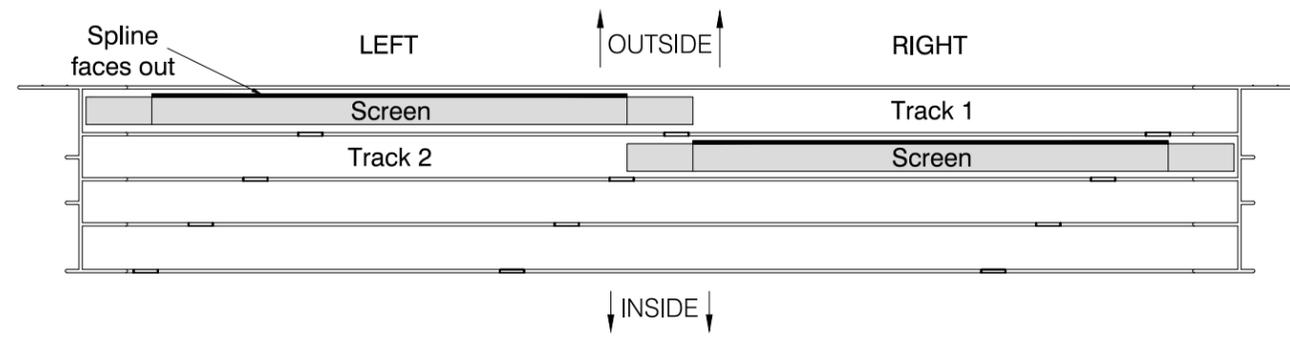
**Step 3:**  
Pre-drill 6 Holes in Frame with 5/32" bit.

**Step 4:**  
With Shim in place self drill  
1.5" Fastener into Vertical Tubes.  
Gap should be 0.25" or greater.

Tighten Frame stopping at Shim.  
**DO NOT BOW OR OVERTIGHTEN!**



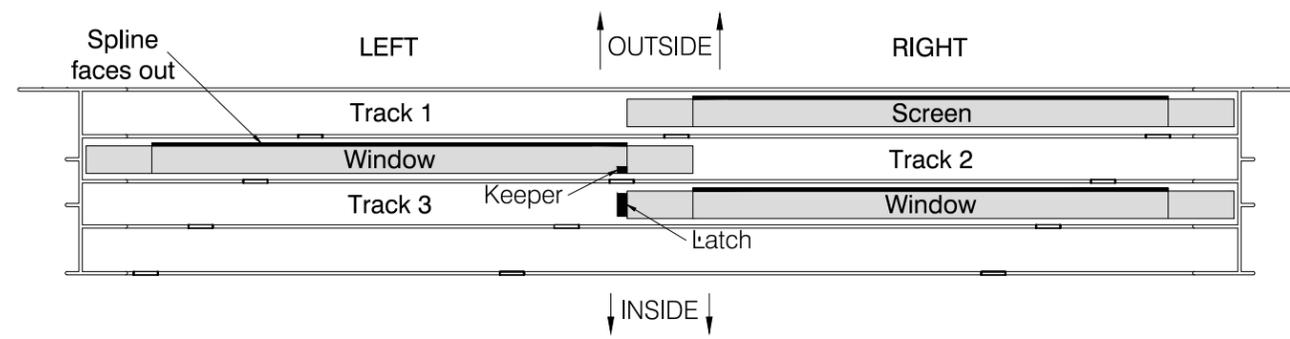
**SuperPorch 2**



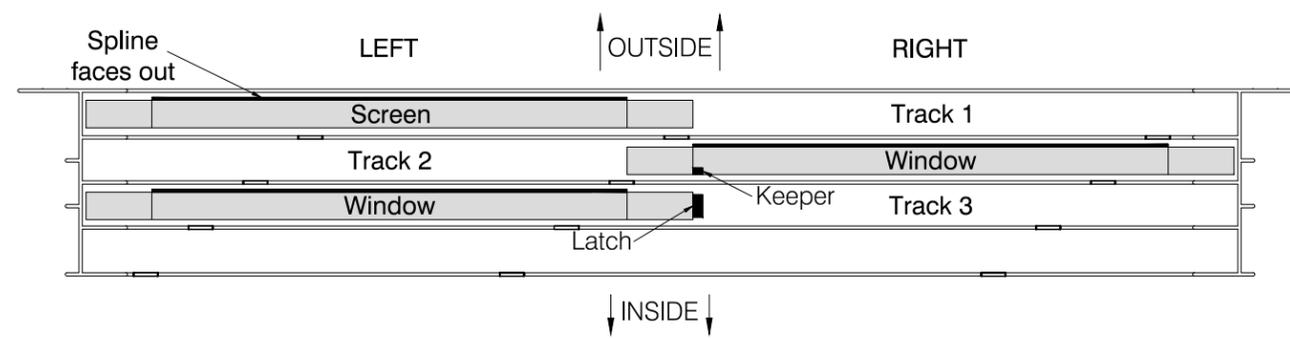
**Installation Steps for All Models**

- Locate & insert Panels as shown
- Panels insert from Inside with Spline facing out
- Follow sequence for install

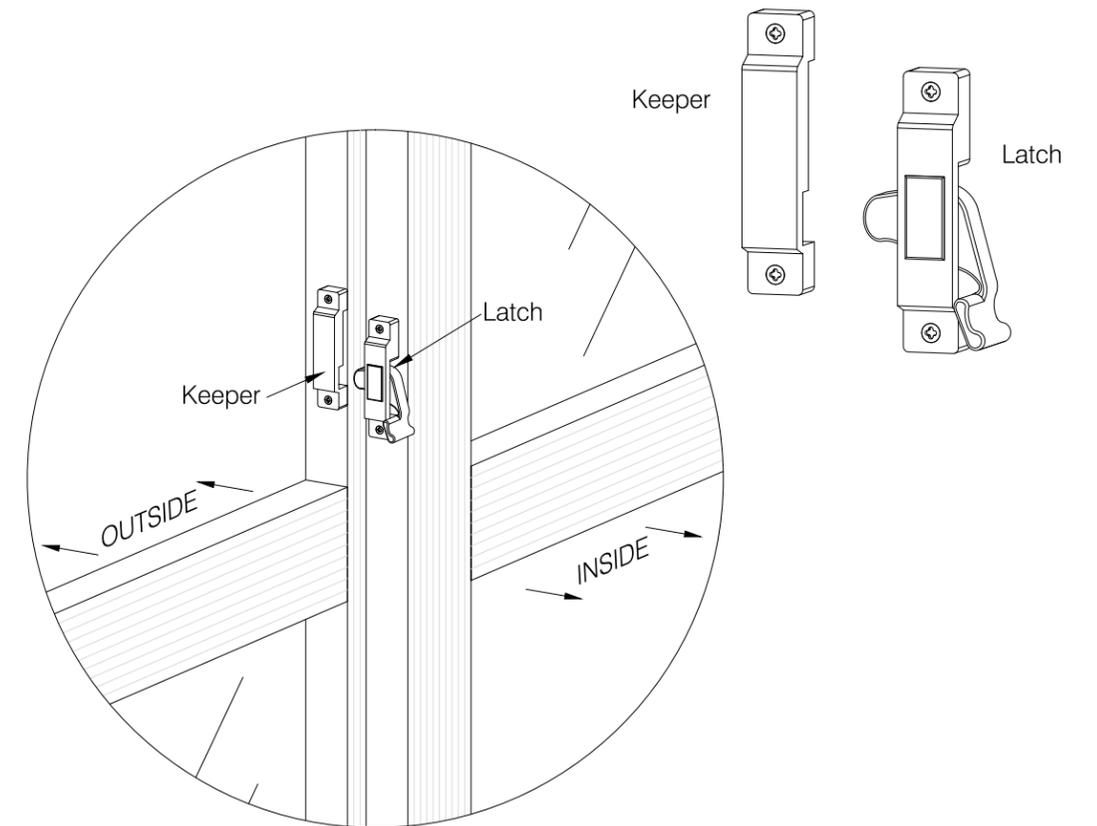
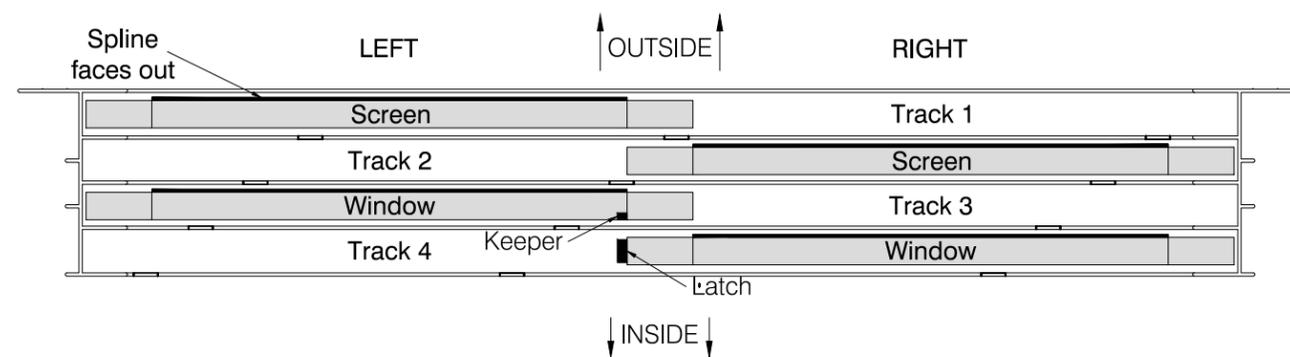
**SuperPorch 3 (Shipped Screen Right)**



**SuperPorch 3 (Screen Left requires Keeper & Latch relocation)**



**SuperPorch 4**



#6 FASTENER



HANDLE



STEP 1

- Install Handles on Screens facing Outside first
- Use 7/64" drill bit to drill holes
- Holes are located on 3rd dimple between stripes
- Drill first hole closest to post side (approx 3/8" to outside of handle)
- Mount Handle, tighten Fastener & level
- When level, drill second hole
- Install second fastener

STEP 2

- Repeat procedure for Screens facing Inside

STEP 3

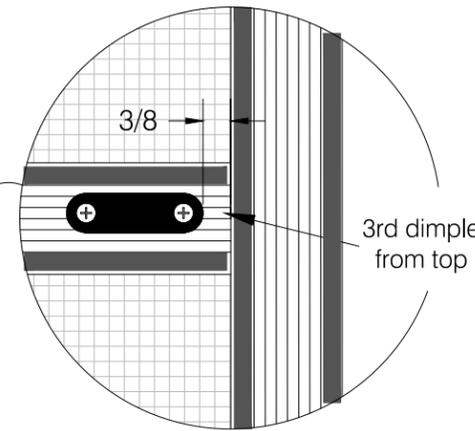
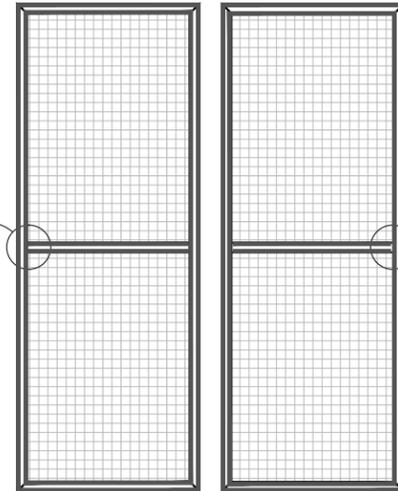
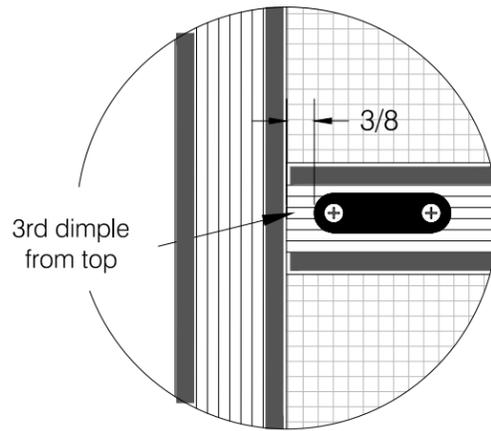
- Install Handles on (1) just ONE Window facing Out.
- NOTE:** They install on 2nd dimple from bottom
- Test to make sure Window Handle slides below Screen Handle
- Repeat procedure with remaining Window Handles facing Out

STEP 4

- Install Handles on Windows facing Inside

1

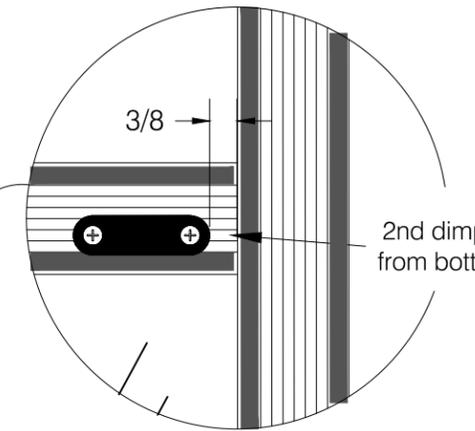
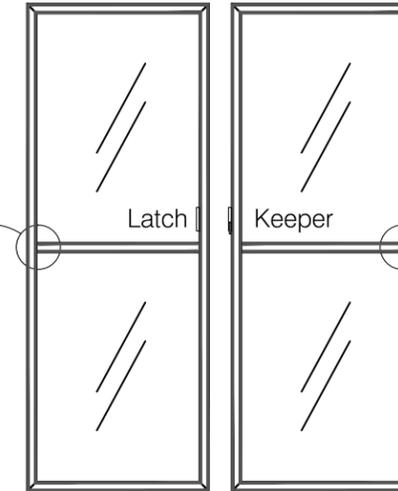
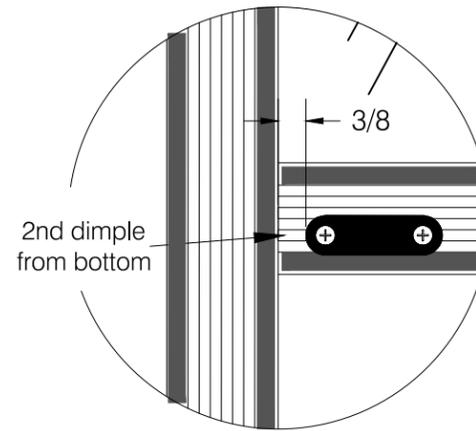
Screens Facing Out



All Models: Track 2 Track 1

3

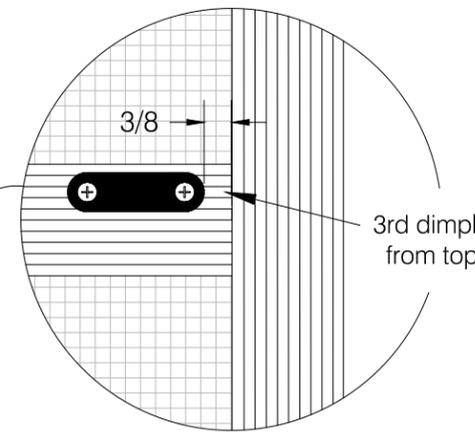
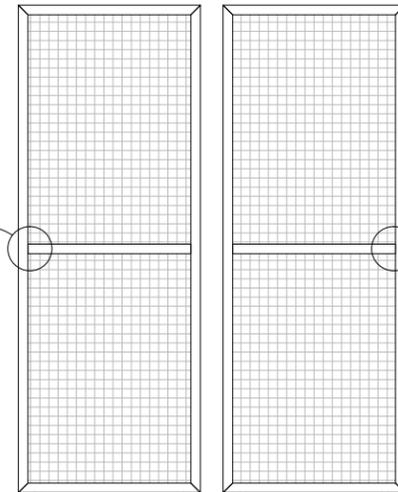
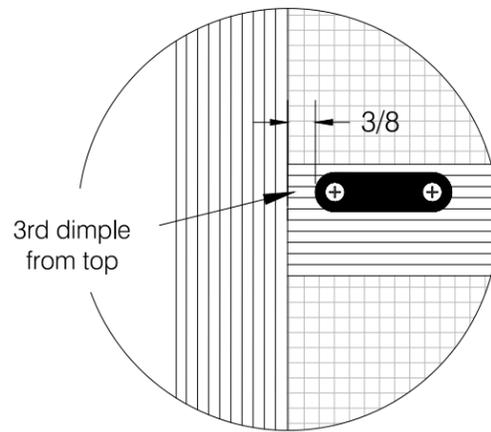
Windows Facing Out



SuperPorch 3: Track 3 Track 2  
SuperPorch 4: Track 4 Track 3

2

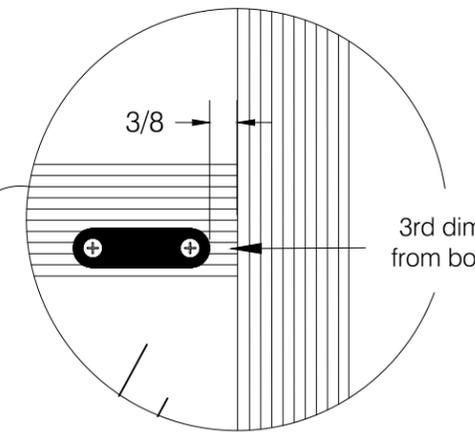
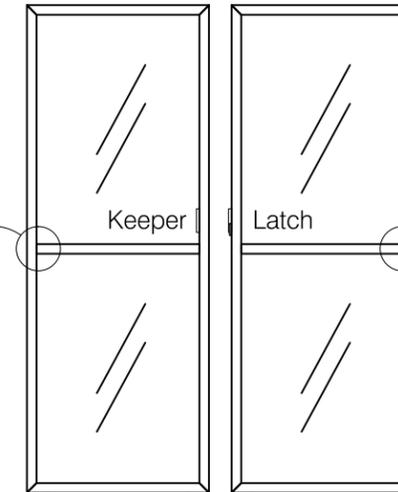
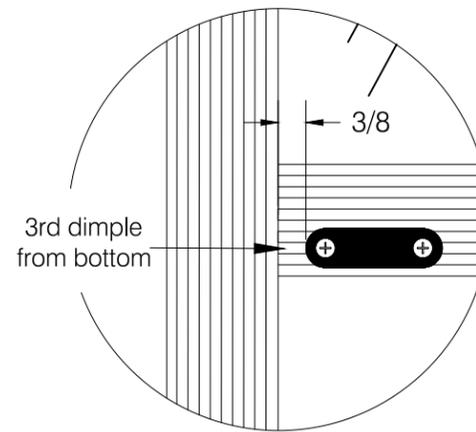
Screens Facing In



All Models: Track 1 Track 2

4

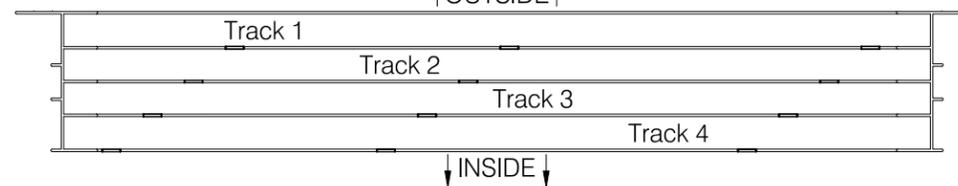
Windows Facing In



SuperPorch 3: Track 2 Track 3  
SuperPorch 4: Track 3 Track 4

TRACK REFERENCE

↑ OUTSIDE ↑



↓ INSIDE ↓