AGC



Safety Precautions

■ For your safety, please read the user's manual before using products, and observe all precautions listed therein.

Our continuing program of product improvement makes specifications subject to change without notice. Data given in this catalog is for reference only, and is not guaranteed.

Formal specification sheets are available upon request.

AGC ENGINEERING CO., LTD.

Membrane div.

WBG MARIVE WEST 19F, 2-6-1 Nakase, Mihama-ku, Chiba-shi, CHIBA 261-7119, JAPAN Tel: +81-43-350-3378 Fax: +81-43-350-3383





MEMBRANE GAS DRYER

































SUNSEP



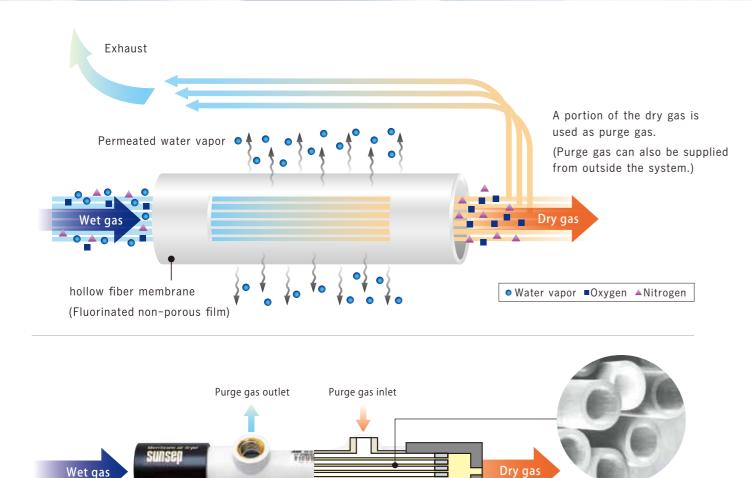
An environmentally friendly membrane gas dryer that does not require any power supply or maintenance.

What is FORBLUE™ sunsep™?

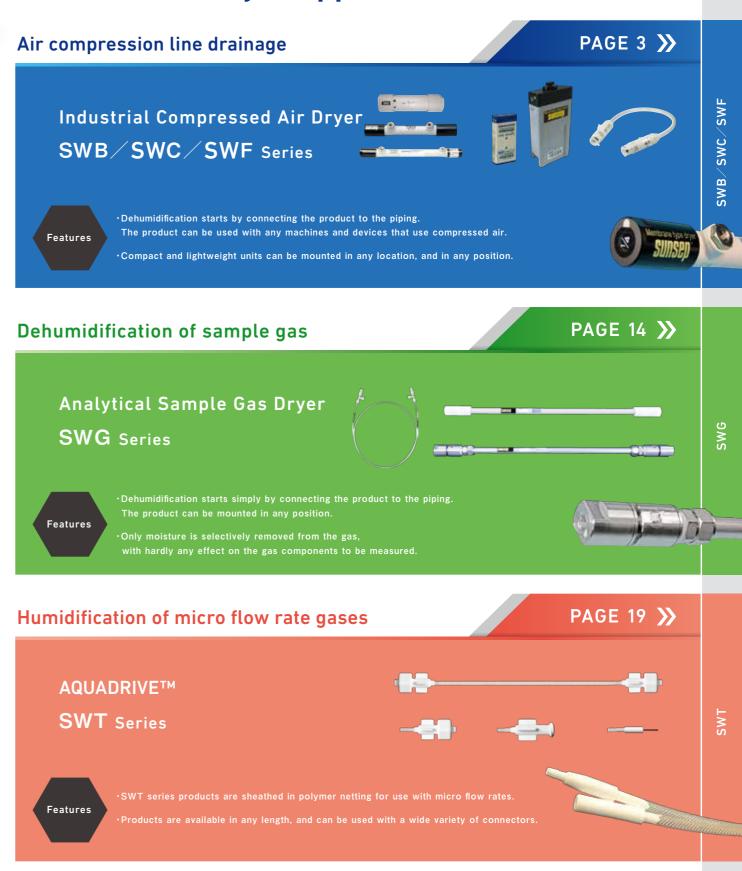
The sunsep™ dryer is made from fluoropolymer-based hollow fiber membranes. Simply requiring the supply of humidified gas to the inside of the hollow fiber membrane and dry (purge) gas to the outside, this clean and compact product allows only moisture to permeate through the membrane, efficiently dehumidifying or humidifying the target gas as required.

How does sunsep™ work?

The fluorine resin, one of the raw materials of sunsep™, has an affinity to water molecules. When there a gradient in the partial pressure of the water vapor the gases passing outside and inside the hollow fiber membrane, it generates a force to equalize the concentration in the membrane. This driving force causes the moisture contained in the wet gas to permeate continuously to the dry gas side.



Complete product lineup for a wide variety of applications



Please contact us to discuss special requirements for humidifying models, custom specifications, and OEM products, etc.

Hollow Fiber Membranes

(SEM Image)

Operating Conditions

Application	Dehumidification of in	dustrial compressed air/non-corrosive gases
Inlet gas pressure	$-20 \text{ to } +55^{\circ}\text{C}$ $-4 \text{ to } +131^{\circ}\text{F}$ (Do not freeze)	To maintain optimal dehumidification performance, we recommend that you minimize the difference between inlet (Tinlet) and ambient (Tambient) temperatures, and
Ambient temp	$-20 \text{ to } +55^{\circ}\text{C}$ $-4 \text{ to } +131^{\circ}\text{F}$ (Do not freeze)	operate within the following range: T _{inlet} - T _{ambient} ≦5°C T _{inlet} - T _{ambient} ≦9°F
Inlet fluid pressure	Supp	ly Gas: 0 to 0.85MPa(Gauge) 0 to 120 psig
p.ccca.c	Purg	ge gas: 0 to 0.05MPa(Gauge) 0 to 7 psig

SWB/SWC/SWF

Industrial Compressed Air Dryer

SWB/SWC/SWF Series



Dehumidification starts simply by connecting the product to the piping. The product can be used with any machines and devices that use compressed air.

Compact and lightweight units can be mounted in any location, and in any position.

Standard Specifications

	Supply Gas				Connec	ctor Size	Weight	Built-in
Model	Flow Rate L/min (ANR) (scfm)		Dimension mm (inch)	S	Supply Gas Inlet / Outlet	Purge Gas Inlet / Outlet	gf (lbs)	Purge circuit
SWB-01-100	~150 (~5.3)	Ø=32 (1.3)		L=240 (9.4)	Rc1/4	Rc1/8	220 (0.49)	-
SWB-01-200	~100 (~3.5)	Ø=32 (1.3)		L=340 (13.4)	(NPT1/4)	(NPT1/8)	275 (0.60)	-
SWB-02-100	~300 (~10.6)	ø=50		L=310	Rc3/8	Rc1/2	625 (1.38)	-
SWB-05-100	~600 (~21.2)	(2.0)		(12.2)	(NPT3/8)	(NPT1/2対応可)	600 (1.33)	-
SWB-10-150	~1200 (~42.4)	Ø=75 (3.0)		L=340 (13.4)	Rc1/2 (NPT1/2)	-	1400 (3.09)	0
SWB-17-200	~1800 (~63.6)	Ø=110 (4.3)		L=370 (14.6)	Rc1 (NPT1)	-	4810 (10.61)	0
SWC-M04-70/0P	~15	W=36	H=75	D=15	ME (Famala)	M5 (Female)	50	-
SWC-M04-70/IP	(∼0.5)	(1.4)	(3.0)	(0.6)	M5 (Female)	-	(0.11)	0
SWC-M08-100	~50	W=61	H=112	D=31	Rc1/8	_	270	
SWC-M08-100/H*1	(∼1.8)	(2.4)	(4.4)	(1.2)	(NPT1/8)		(0.59)	0
SWC-M15-100	~80	W=61	H=112	D=31	Rc1/8		270	0
SWC-M15-100/H*1	(∼2.8)	(2.4)	(4.4)	(1.2)	(NPT1/8)	-	(0.60)	O
SWC-01-150	~150 (~5.3)	W=70 (2.8)	H=153 (6.0)	D=40 (1.6)	Rc1/4 (NPT1/4)	-	345 (0.76)	0
SWC-02-250	~300 (~10.6)						680 (1.50)	0
SWC-03-250	~450	W=100 (3.9)	H=200 (7.9)	D=50 (2.0)	Rc3/8 (NPT3/8)	-	725	
SWC-03-250/H*1	(∼15.9)						(1.59)	0
SWF-M06-400	~30 (~1.1)	Dia=25 (1.0)		L=516 (20.3)	Rc1/4 (NPT1/4)	Rc1/8 (NPT1/8)	120 (0.27)	-



^{*1} Low purge flow model









SWF

SWB/SWC/

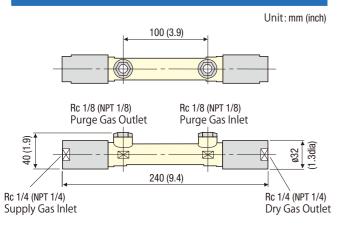
.MS

SWB-01-100

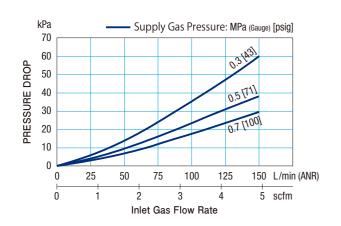
SWB Series



DIMENSIONS

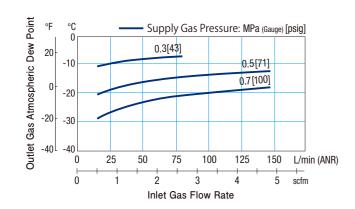


PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature: 20°C (68°F) Supply Gas Pressure Dew Point: 20°C (68°F) Purge Gas Flow Ratio: 20%

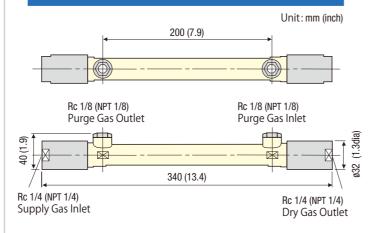


SWB-01-200

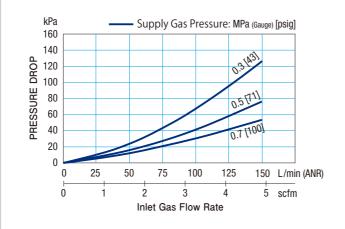
SWB Series



DIMENSIONS

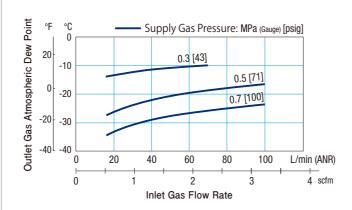


PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature: 20°C (68°F) Supply Gas Pressure Dew Point: 20°C (68°F) Purge Gas Flow Ratio: 20%

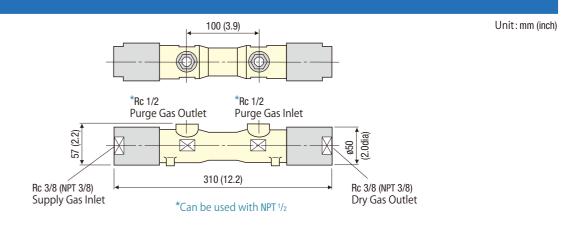


SWB-02-100·SWB-05-100

SWB Series

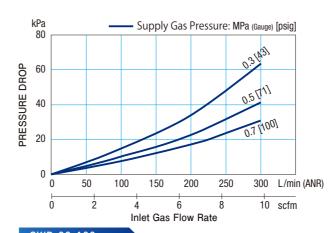


DIMENSIONS



SWB-02-100

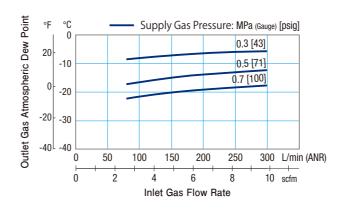
PRESSURE DROP



SWB-02-100

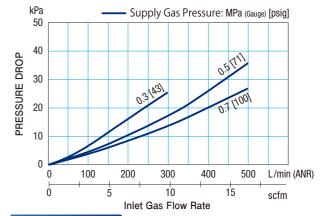
DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature: 20°C (68°F) Supply Gas Pressure Dew Point: 20°C (68°F) Purge Gas Flow Ratio: 20%



SWB-05-100

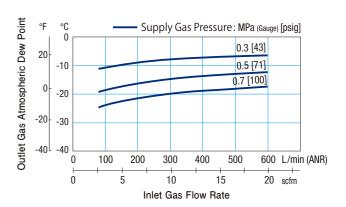
PRESSURE DROP



SWB-05-100

DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature: 20°C (68°F) Supply Gas Pressure Dew Point: 20°C (68°F) Purge Gas Flow Ratio: 20%

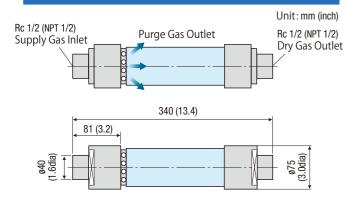


SWB-10-150

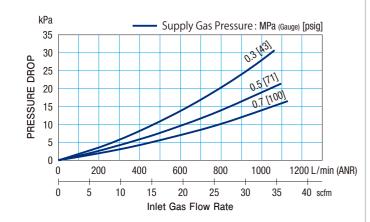


Built-in Purge Circuit

DIMENSIONS

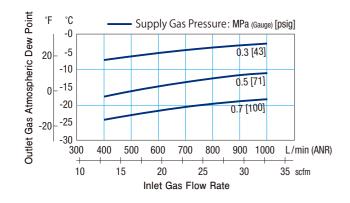


PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature : 20°C (68°F) Supply Gas Pressure Dew Point : 20°C (68°F) Purge Gas Flow Rate: see page 13

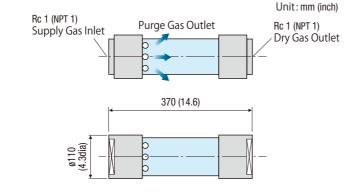


SWB-17-200

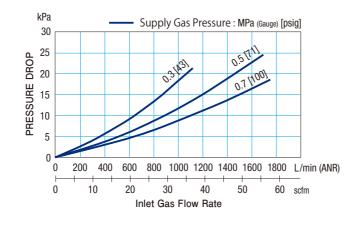


Built-in Purge Circuit

DIMENSIONS

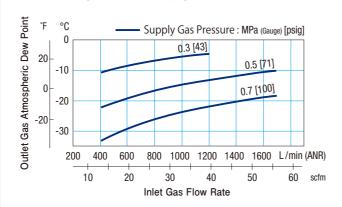


PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature: 20°C(68°F) Supply Gas Pressure Dew Point: 20°C (68°F) Purge Gas Flow Rate: see page 13



SWC-M04-70/OP·SWC-M04-70/IP



⊮ IP model only

SWC

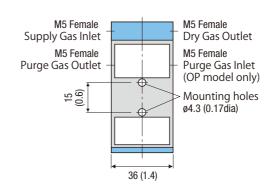
SWB

DIMENSIONS

SWC-M04-70/0P

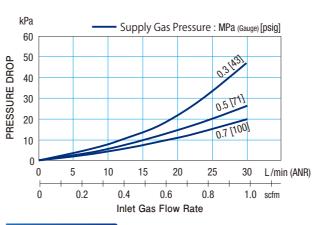
PRESSURE DROP

Unit: mm (inch)



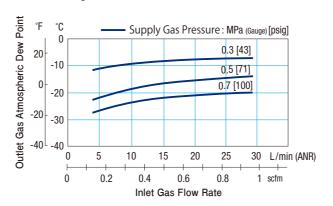
 (3.0)75 15 (0.6)

SWC-M04-70/IP

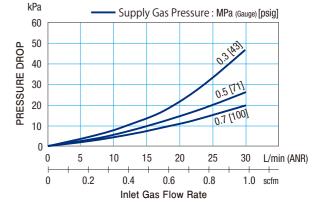


SWC-M04-70/0P DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature : 20°C (68°F) Supply Gas Pressure Dew Point: 20°C (68°F) Purge Gas Flow Ratio: 20%



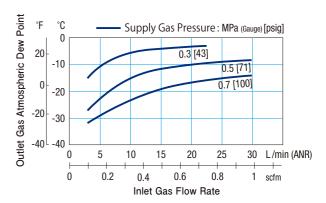
PRESSURE DROP



SWC-M04-70/IP

DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature : 20°C (68°F) Supply Gas Pressure Dew Point : 20°C (68°F) Purge Gas Flow Rate: see page 13



SWT

SWC-M08-100·SWC-M15-100

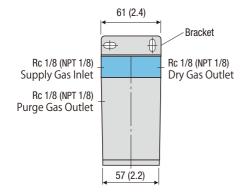
SWC Series

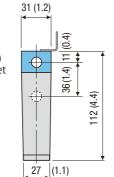


Built-in

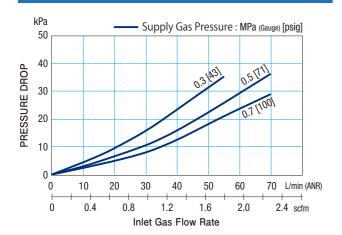
DIMENSIONS

Unit: mm (inch)





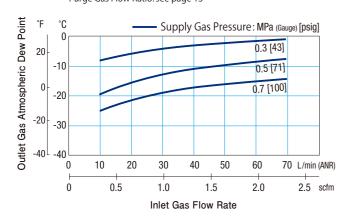
SWC-M08-100 PRESSURE DROP



SWC-M08-100

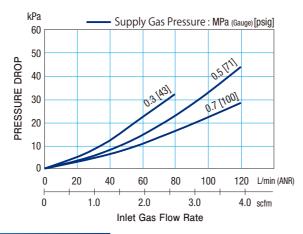
DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature: 20°C (68°F) Supply Gas Pressure Dew Point: 20°C (68°F) Purge Gas Flow Ratio: see page 13



SWC-M15-100

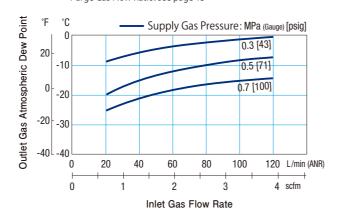
PRESSURE DROP



SWC-M15-100

DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature : 20°C (68°F) Supply Gas Pressure Dew Point: 20°C (68°F) Purge Gas Flow Ratio: see page 13



SWC-01-150

WC Series

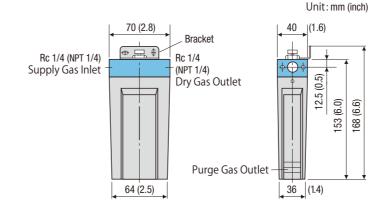


Purge Dial Included

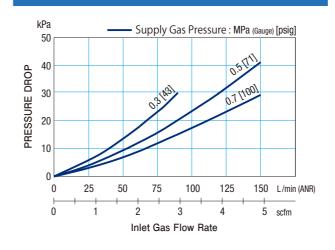
Built-in

Turge

DIMENSIONS

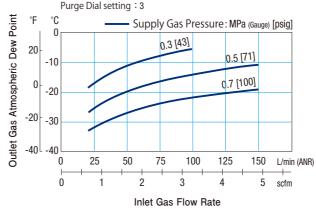


PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature: 20°C(68°F) Supply Gas Pressure Dew Point: 20°C(68°F) Purge Gas Flow Rate: see page 13 Purge Dial setting: 3



SWC-02-250

SWC Serie

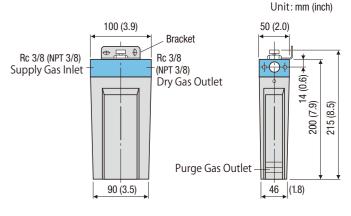


Purge Dial Included Built-in

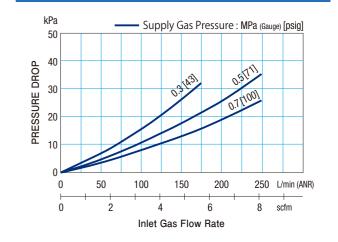
SWC/SWF

SWB

DIMENSIONS (The same as SWC-03-250)

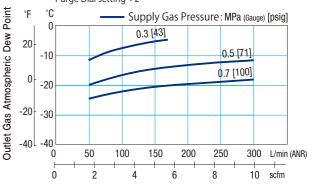


PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature: 20°C(68°F) Supply Gas Pressure Dew Point: 20°C(68°F) Purge Gas Flow Rate: see page 13 Purge Dial setting : 2



Inlet Gas Flow Rate

Ĺ

SWB

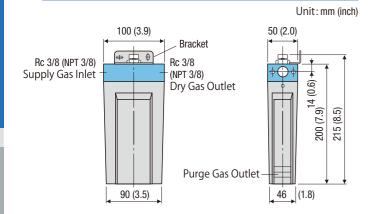
SWC-03-250

SWC Series

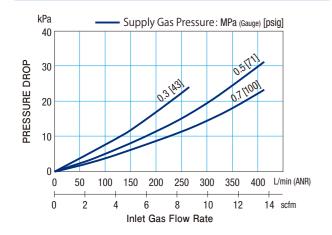


Purge Dial Included Built-in

DIMENSIONS (The same as SWC-02-250)

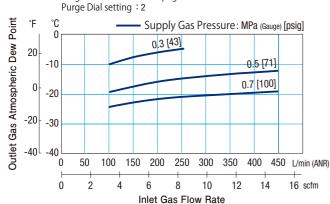


PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature: 20°C(68°F) Supply Gas Pressure Dew Point: 20°C(68°F) Purge Gas Flow Rate: see page 13

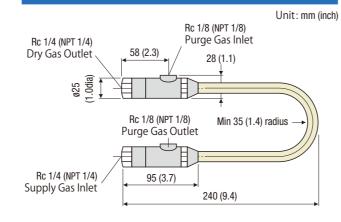


SWF-M06-400

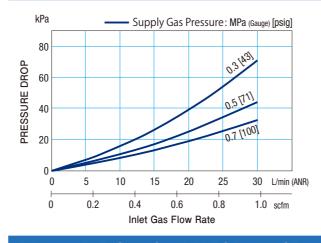
SWF Series



DIMENSIONS

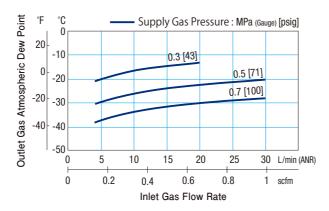


PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Temperature : 20°C (68°F) Supply Gas Pressure Dew Point: 20°C (68°F) Purge gas Flow Ratio: 20%



Operating Precautions

Supply Gas

- To remove drainage, dust, etc., we recommend installing a filter (pore size 5 μ m) and an automatic drain system at the supply gas inlet. Dehumidification efficiency may decrease if drainage is mixed into the supply gas.
- When using a lubricated compressor, we recommend installing an automatic oil mist separator at the supply gas inlet side with filtration of <0.3 μ m, 95% particle size collection rate, and oil-mist concentration of <1 mgf/Nm3.
- ■Supply gas should be clean and free of dust, corrosive gases, organic solvents and chemicals.
- When installing a pressure-reducing valve, we recommend installing the valve at the outlet side of the dryer to improve dehumidification efficiency.

Purge Gas

■Purge gas is used to purge permeated water vapor from the outside of the hollow fiber membrane.

Purge Rate

The ratio of purge gas flow rate to supply gas flow rate is referred to as the purge rate.

The typical purge gas flow ratio for sunsepTM is about 10-20% of the supply gas flow rate. In other words, 80-90% of the supply gas flow rate produces dehumidified gas.

Purge Rate (%) = Purge Gas Flow Rate

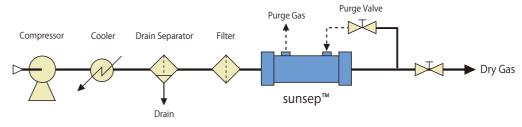
Supply Gas Flow Rate

- ■Excessive pressure should not be applied to the purge gas inlet and outlet (max. 0.05 MPa (Gauge)) (max.7.1 psig).
- For operation with a small amount of purge gas, (less than 10 /min(ANR) (0.35 scfm)), we recommend installing a small-aperture fixed orifice rather than a needle valve.

Typical Examples

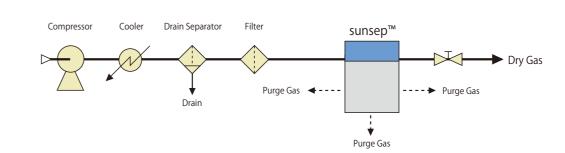
SWB & SWF Series

Excluding SWB-10-150, SWB-17-200



SWC Series

Excluding SWC-M04-70/0P



13

Models with Built-in Purge Circuits

- Models SWB-I0-I50, SWB-I7-200 and SWC Series (excluding SWC-M04-70/OP) have built-in purge circuits.
- ■With these models, a portion of the supply gas is automatically fed to the purge gas circuit. This eliminates the need for an outside purge line, simplifying installation and use.
- ■Purge gas can be discharged from the lower part of the housing or from the purge gas outlet. It is also possible to direct purge gas elsewhere by connecting a pipe to the outlet.

Models with Built-in Purge Circuits: Purge Gas Flow Rates

- The purge gas flow rates of models with built-in purge circuits is determined as per the following table according to the inlet pressure of the supply gas. (Rates fluctuate slightly according to supply gas inlet temperature and ambient temperature). For purge gas flow rates at other pressures, contact us.
- ■It is possible to adjust the circuit to achieve the desired purge flow rate at the designated pressure. Please contact us to discuss your specific requirements.
- ■The SWC-01, 02 and 03 Series models feature a Purge Dial. Purge flow rates for each of the three settings of the dial at each pressure level are shown in the following table.

■ Model with Built-in Purge Circuit: Purge Gas Flow Rate

Supply gas	MPa (Gauge) [psig]	0. [4		0 [7	.5 1]		.7 00]
Model	Purge Dial			Purge Gas I	low Rate		
Model	Setting	L/min (ANR)	scfm	L/min (ANR)	scfm	L/min (ANR)	scfm
SWB-10-150	-	80	2.82	120	4.24	150	5.65
SWB-17-200	-	136	4.80	203	7.17	270	9.53
SWC-M04-70/IP	-	1	0.04	1.5	0.05	2	0.07
SWC-M08-100	-	3	0.11	5	0.18	6	0.21
SWC-M08-100/H*	-	1.5	0.05	2	0.07	3	0.11
SWC-M15-100	-	6	0.21	9	0.32	12	0.42
SWC-M15-100/H*	-	3	0.11	5	0.18	6	0.21
	1	3	0.11	5	0.18	6	0.21
SWC-01-150	2	6	0.21	9	0.32	12	0.42
	3	12	0.42	19	0.67	25	0.88
	1	12	0.42	19	0.67	25	0.88
SWC-02-250	2	25	0.88	38	1.34	50	1.77
	3	37	1.31	56	1.98	75	2.65
	1	25	0.88	38	1.34	50	1.77
SWC-03-250	2	37	1.31	56	1.98	75	2.65
	3	63	2.22	94	3.32	125	4.41
	1	12	0.42	19	0.67	25	0.88
SWC-03-250/H*	2	25	0.88	38	1.34	50	1.77
	3	37	1.31	56	1.98	75	2.65

*Low purge flow model

SWG

Analytical Sample Gas Dryer

SWG Series



With the SWG series installed in your analysis line, it is possible to dehumidify without the loss of target gases.

Select the materials and tube length that are best suited to your application.



Scope of Operating Conditions

Application		Dehumidification of Sa	mple Gas for Gas Analyzers
		SWG-A01 seri	es
Inlet fluid temperature	PP series KF series	-15 to +80°C +5 to 176°F (Do not frozen) -15 to +100°C +5 to 212°F (Do not frozen)	To maintain optimal dehumidification performance, we recommend that you minimize the difference between inlet (T _{inlet}) and ambient (T _{ambient}) temperatures, and operate within the
Ambient temp	PP series KF series	-15 to +80°C +5 to 176°F (Do not frozen) -15 to +100°C +5 to 212°F (Do not frozen)	following range:
Inlet Fluid Pressure Range	The pressure ran dry hollow fiber in The graph to the and operating ter pressure range.	0.04 to 0.5MPa (Gauge) at 25°C i.0 to + 72psig at 77°F ge shown above applies to membranes. right shows the effect of moisture mperature on the applicable	MPaG 0.6 0.7 0.8 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9 0.9
		SWG-035, 100	series
Inlet fluid temperature	PP series PS series	$-15 \text{ to } +60^{\circ}\text{C}$ +5 to 140°F (Do not frozen)	To maintain optimal dehumidification performance, we recommend that you minimize the difference between inlet (Tinlet) and ambient (Tambient) temperatures, and operate within the
Ambient temp	SS series	+5 to 140 F	following range: T _{inlet} - T _{ambient} ≤5°C T _{inlet} - T _{ambient} ≤9°F
Inlet Fluid Pressure Range	The pressure ran the values under The value varies at the right accor hollow fiber or th	2.04 to 0.5MPa (Gauge) at 25°C i.0 to + 72psig at 77°F ge shown above shows the dry hollow fiber condition. as per the graph shown rding to the wet condition of the ne operating temperature. 2.04 ~ 0.05MPa (Gauge) at 25°C (MPaG 0.6 0.5 0.4 0.3 0.2 0.1 0 -15 -5 5 15 25 35 45 55 °C 20 40 60 80 100 120 °F Fluid (Ambient) Temperature

Note: The graphs above assume that the hollow fiber purge gas pressure is roughly the same as atmospheric pressure. The applicable pressure varies according to hollow fiber moisture or condensate mixing. Please contact us or your local representative if you are using a purge line with negative pressure, or in a pressurized atmosphere.

Standard Specifications

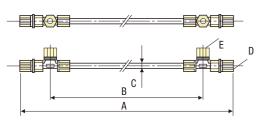
		Standard		Length	Connec	tor Size	
Model	Connector Material	Supply Flow Rate L/min. (ANR) (scfm)	Total mm (inch)	Purge Gas Port from Inlet to Outlet mm (inch)	Supply Gas Inlet / Outlet	Purge Gas Inlet / Outlet	Weight gf (lbs)
SWG-A01-03/PP	PP		390	300			40 (0.09)
SWG-A01-03/KF	PVDF		(15.4)	(11.8)			55 (0.12)
SWG-A01-06/PP	PP		690	600			50 (0.12)
SWG-A01-06/KF	PVDF		(27.2)	(23.6)			65 (0.15)
SWG-A01-12/PP	PP		1290	1200			75 (0.17)
SWG-A01-12/KF	PVDF	~ 2	(50.8)	(47.2)	Ø6.35mm	Ø6.35mm	90 (0.20)
SWG-A01-18/PP	PP	(∼0.07)	1890	1800	(Ø1/4inch)	(Ø1/4inch)	100 (0.22)
SWG-A01-18/KF	PVDF		(74.4)	(70.9)			115 (0.25)
SWG-A01-24/PP	PP		2490	2400			125 (0.27)
SWG-A01-24/KF	PVDF		(98.0)	(94.5)			140 (0.30)
SWG-A01-36/PP	PP		3690	3600			175 (0.38)
SWG-A01-36/KF	PVDF		(145.3)	(141.8)			185 (0.41)
SWG-035-06/PP	PP	~4	714 (28.1)	600 (23.6)			240 (0.53)
SWG-035-12/PP	PP	(∼0.14)	1314 (51.7)	1200 (47.2)			350 (0.78)
SWG-100-03/PS	PP		414	300	Rc1/4	Rc1/8	1000 (2.2)
SWG-100-03/SS	SUS316		(16.3)	(11.8)	(NPT1/4)	(NPT1/8)	1200 (2.65)
SWG-100-06/PS	PP	~12	714	600			1200 (2.65)
SWG-100-06/SS	SUS316	(∼0.42)	(28.1)	(23.6)			1450 (3.20)
SWG-100-12/PS	PP		1314	1200			1680 (3.71)
SWG-100-12/SS	SUS316		(51.7)	(47.2)			1925 (4.25)

LMS

SWG-A01 Series



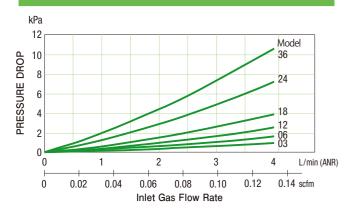
DIMENSIONS



Unit: mm (inch)

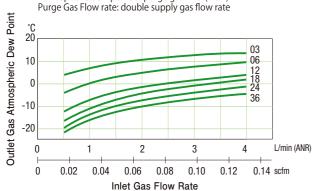
Model	D	imensions		Connec	tor Size
	Α	В	С	D	E
-03	390 (15.4)	300 (11.8)			
-06	690 (27.2)	600 (23.6)			
-12	1290 (50.8)	1200 (47.2)	ø6.35	ø6.35	ø6.35
-18	1890 (74.4)	1800 (70.9)	(0.25dia)	(0.25dia)	(0.25dia)
-24	2490 (98.0)	2400 (94.5)			
-36	3690 (145.3)	3600 (141.7)			

PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

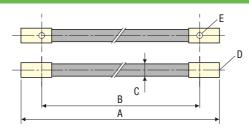
Supply Gas Pressure: Approx. atomospheric pressure Supply Gas Temperature: 20°(68°F)
Atmospheric dew point of purge gas: -40°(-40°F)
Purge Gas Flow rate: double supply gas flow rate



SWG-035, 100 Series



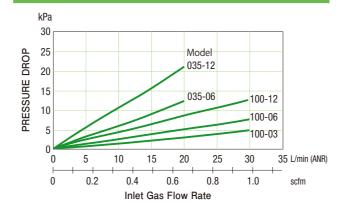
DIMENSIONS



Unit: mm (inch)

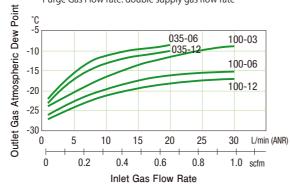
Model		Dimensions		Connec	tor Size
	Α	В	С	D	Е
-035-06	714 (28.1)	600 (23.6)	20 (0.8)		
-035-12	1314 (51.7)	1200 (47.2)	20 (0.0)	Rc1/4	Rc1/8
-100-03	414 (16.3)	300 (11.8)		(NPT1/4)	(NPT1/8)
-100-06	714 (28.1)	600 (23.6)	19 (0.75)	(,	(111 1 1 / 0)
-100-12	1314 (51.7)	1200 (47.2)			

PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Pressure: Approx. atomospheric pressure Supply Gas Temperature: 20°(68°F)
Atmospheric dew point of purge gas: -40°(-40°F)
Purge Gas Flow rate: double supply gas flow rate



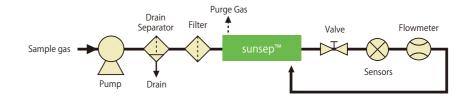
Typical Examples

Usage Example

Using all sample gas as purge gas

- ▶ Effective if the sample gas flow rate is relatively low.
- ▶ The sample gases loses pressure as it passes through the analyzers.

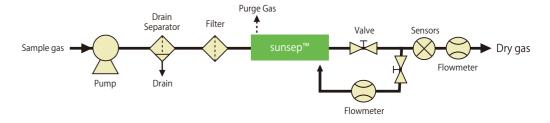
 This pressure loss should be considered in determining the appropriate supply pressure.



Usage Example 2

Using a portion of the sample gas as purge gas

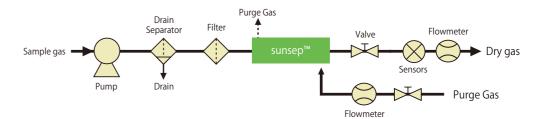
▶ Effective if the sample gas flow rate is relatively high.





Supplying purge gas separately

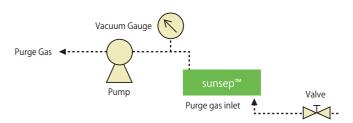
- ▶ Effective if instrumentation air or dried nitrogen gas is supplied separately.
- Shows stable performance even if the supply pressure is lower than that of examples I and 2.
- ▶ Dehumidification performance depends on the dryness of the supplied purge gas.



Usage Example 4

Vacuum purge line

Sample schematic:



In all cases:

- ▶ The purge gas outlet should be open to the atmosphere or decompressed.
- ▶ Purge gas and sample gas should be removed to a treatment facility or a safe location.
- ▶ Be sure to install the purge gas flow rate control valve upstream of the purge gas inlet.

SWT Series

SWT

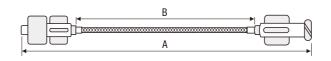
AQUADRIVETM

SWT Series



This structure allows micro flow rate gases to freely exchange moisture with the ambient environment while protecting the hollow fiber dehumidification tube.

DIMENSIONS



Jnit: mm (inch)	
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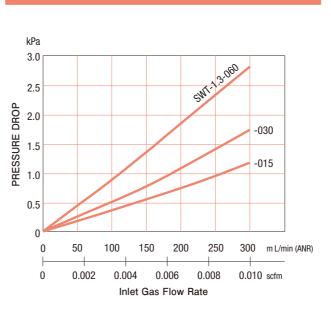
Model		Dimensions	mm (inch)		
			A		В
	MM	FF	FM	SS	
SWT-1.3-015	194 (7.6)	194 (7.6)	194 (7.6)	184 (7.2)	150 (5.9)
SWT-1.3-030	344 (13.5)	344 (13.5)	344 (13.5)	334 (13.1)	300 (11.8)
SWT-1.3-060	644 (25.4)	644 (25.4)	644 (25.4)	634 (25.0)	600 (23.6)

Different connector bores are also available. Please contact us for more information.

Joints

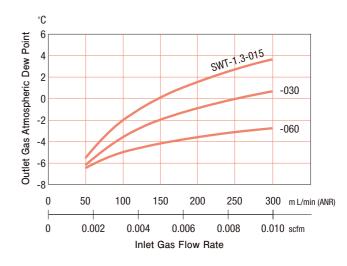
Type of Joint	Product Code	Outer diameter [mm] (inch)
Male Locking Luer Fitting	ММ	-
Female Locking Luer Fitting	FF	-
Female-Male Locking Luer Fitting	FM	-
Barb Fitting	МВ	2.55 (0.1)
Straight Fitting	P4	4(0.16)
Stainless Steel Tube	SS	1.27 (0.05)

PRESSURE DROP



DEHUMIDIFICATION PERFORMANCE

Supply Gas Pressure Dew Point : 20°C (68°F) Ambient Temperature: 20-25°C (68 to 77°F) Ambient Humidity: RH 13% or less



What is a "Dew Point"?

Dew point is defined as the temperature at which air that contains water vapor begins to condense. The term is often used as an indicator of the degree of dryness of a wet gas. The lower the dew point, the less water vapor is included, which means a higher degree of dryness.

How Is the Dew Point Decreased?

Increase the purge gas flow rate.

Methods to lower the dew point, or increase the dryness of dehumidified air with the use of the sunsepTM module, are as follows:

Lower the temperature of the supply gas at the inlet. (Reduce the load of water vapor on the module.) Increase the pressure of the supply gas. Lower the flow rate of the supply gas. Decrease the product dry gas flow rate.

How Is the Purge Gas Flow Rate Decided for a Fluctuating Dehumidified Gas Flow?

One of the characteristics of the sunsepTM membrane is that its components retain water, making it possible to equalize dehumidification performance even with large load fluctuations and a relatively short cycle time. The purge gas flow rate can therefore be selected using the average load of the product gas flow rate.

Clean Humidification

Another characteristic of the sunsep™ hollow fiber membrane is that it moves moisture toward the drier of the gases flowing inside and outside the membrane. For example, if dry gas is supplied to the inside of the hollow fiber membrane and humidified gas or purified water is supplied to the outside, the gas on the inside of the membrane will be humidified. (Fluids other than gases can be used - please contact us for details.)

In addition, the materials used in sunsepTM hollow fiber membranes are highly selective for water vapor (water molecules). Since permeation of gas components other than water vapor is extremely low, it is possible to humidify even when different gases flow on either side of the membrane with virtually no impact on the composition of either gas. This illustrates how sunsep™ can be used as a clean humidifier.

CUSTOM MADE

Custom Products, Prototypes, and OEM Products

sunsepTM's unique gas dehumidification/humidification technologies are used in a wide variety of fields and applications. If you don't see a product that meets your needs in our catalog, please feel free to contact us about custom products, prototypes, and OEM products.

Modules with non-standard joints/shapes

Large-scale gas humidification modules Manufacturing and supply of **OEM** modules

See page 22 for contact information.

Contact Us

Company/Organization* How can we contact you? (Telephone #, email address)* Subject*	
Subject*	
Subject*	
□ Purchase of sunsep [™] product	
 □ Selection of product (Choose the application.) □ Dehumidification □ Humidification □ Humidity conditioning (dehumidification/humidification □ Other applications □ Other 	n)
	_
Please provide as much of the following information as possible.	
Supply gas (Gas to be dehumidified or humidified): Name/components of gas	
Name/components of gas Concentration [%]	
Supply gas (Gas to be dehumidified or humidified): Name/components of gas Concentration [%] Flow rate [L/min] (ANR),scfm	
Supply gas (Gas to be dehumidified or humidified): Name/components of gas Concentration [%] Flow rate [L/min] (ANR),scfm Pressure [MPa] (Gauge)	
Supply gas (Gas to be dehumidified or humidified): Name/components of gas Concentration [%] Flow rate [L/min] (ANR),scfm	
Supply gas (Gas to be dehumidified or humidified): Name/components of gas	
Supply gas (Gas to be dehumidified or humidified): Name/components of gas Concentration [%] Flow rate [L/min] (ANR),scfm Pressure [MPa] (Gauge) Temperature [°C],[°F] Humidity [%]	
Supply gas (Gas to be dehumidified or humidified): Name/components of gas Concentration [%] Flow rate [L/min] (ANR), scfm Pressure [MPa] (Gauge) Temperature [°C],[°F] Humidity [%] Air/gas processed: Target dew point [°C],[°F] (ADP or PDP) or humidity [%] (RH)	
Supply gas (Gas to be dehumidified or humidified): Name/components of gas	