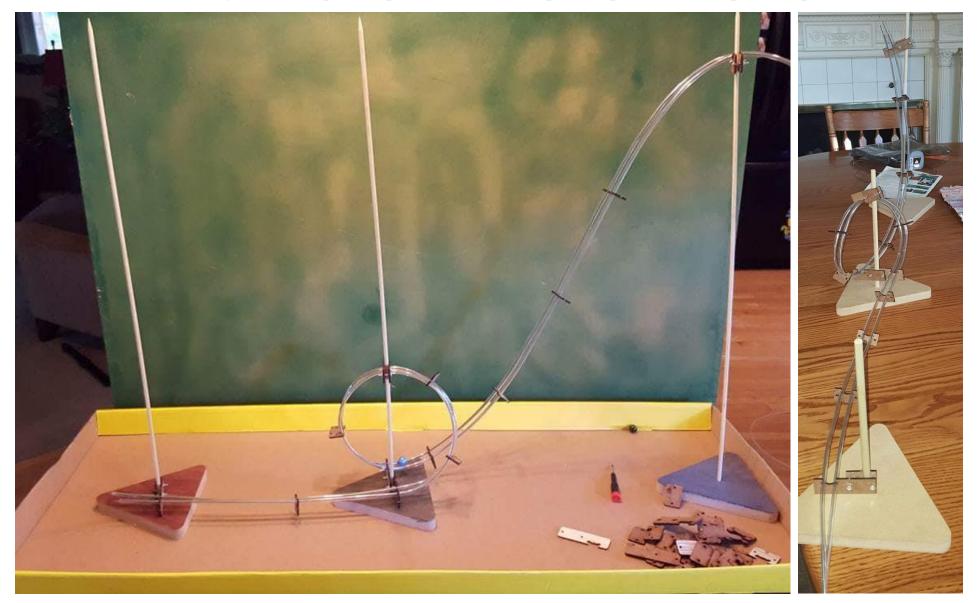
The key to constructing a successful Loop-de-loop is keeping the loop small and setting the track's release point approximately 3 times the height of the loop. Add spacers around the loop, to keep the track rails perfectly parralel.



Marbles For Good by Rich Maxwell (Amazon.com) contains over 82 activities designed to inspire kids to be exceptional.