

# BAUER INDUSTRIAL EQUIPMENT LTD.

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Celebrating quality products  
at competitive prices since 1973!



**newall**



## TRAK CNC

### TRAK Model 2OP Portable 2<sup>nd</sup> Operation CNC Machining Center

#### FEATURES

- Made in the USA
- Easy to learn and use TMX CNC controller can be programmed on the shop floor with clear, consistent screen organization; logical operation with few input keys; prompts are in understandable, plain language but can still run G-codes.
- Increase productivity by running part of the operation through the 2OP and keep primary machines running jobs that fit their capabilities which reduce overall cycle times.
- Easily move and set up 2OP in minutes, with the included pallet jack, from one cell to another in the shop depending on what job is currently being produced. Eliminate stacking or moving parts.
- 8-station tool changer with 3-axis simultaneous CNC.
- Table has built-in locating holes for automatic fixture offsets through Jergens ball-lock system to decrease set up time.
- Indexer compatible
- Compact 2.5' x 4' footprint that fits through min. 92" doorway



#### SPECIFICATIONS

Table Size	15" x 18"	Tool Holder	BT30
Table Load – max.	500 lbs.	ATC Capacity	8 tools
Ball Lock Hold Down Force	2250 lbs. @ 35"/lb. of torque	Tool Diameter – max.	2"
Tee Slots / Pitch / Width	4 / 2.5" / 0.63"	Spindle Nose Diameter	2.2"
Spindle Nose to Table	2.75" – 20.25"	Spindle Motor	3 HP
Spindle Center to Column	14"	Spindle Speed	6000 RPM
Travel (X,Y,Z)	14" x 12" x 17"	Electrics	220/60/3
Rapid (X,Y,Z) – max.	600"/min	Net Weight	2,825 lbs.
Dimensions (W x D x H)	30.5" x 52" x 101" (max.)		

#### ACCESSORIES

Networking	Automatic lubrication	Worklamp	Coolant pump
Limit switches	Electronic handwheel	4 ball locks built in table	Pallet jack
Removable chip pan	Main electrical cord with plug	Modified Kurt 6" vise	
Ball lock liners (set of 8)		Fixture plate w/liners (15"x18")	
Ball lock clamping devices (set of 4)		Vise fix plate w/liners, fence, vise stop assembly	
Retention knob kit (set of 8)		Vise stop assembly	
Tool holders (set of 8, assorted sizes)		Tooling cart	
Indexer Ready Kit (includes: fixture plate, 4 ball locks, mounting hardware)			

Lifetime toll-free phone support from factory technical service personnel on software and hardware.

Please feel free to contact us for pricing or if you have any questions.

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