

BAUER INDUSTRIAL EQUIPMENT LTD.

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at competitive prices since 1973!



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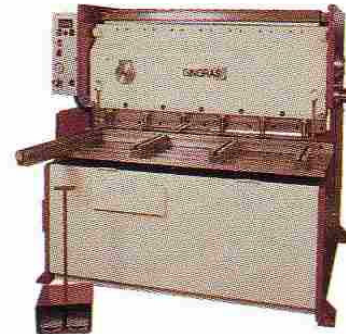
TRAK CNC

Gingras Models SPB-4 & 5

Heavy Duty, High Precision, Combination Shear/Press-brake

FEATURES

- Made in Canada
- Reduced investment, compare cost of purchasing two machines.
- Reduced work space with one machine instead of two.
- Rapid conversion from shear to press brake in 10 seconds.
- Four edged blades (high chrome, high carbon)
- 24" motorized back gauge with LED digital readout.
- Independent hydraulic hold down allowing insertion of odd shapes.
- Chrome plated hydraulic cylinders.
- 36" shearing square, graduated in metric & inches.
- Two easily retractable 48" work piece supports.
- Foot control and one panel grouping all other functions.
- Guard made of transparent polycarbonate for clear cutting view.



SPB-04-045
Shear mode

SPECIFICATIONS

	<u>SPB-04-045</u>	<u>SPB-05-060</u>
Shearing Capacity	1/4" x 53"	1/4" x 60"
Bending Capacity	45 tons x 53"	60 tons x 62"
in mild steel	3/16" x 53"	3/16" x 60"
Distance Between Housings	53"	
Back Gauge	24" (rack & pinion)	
Stroke	5"	
Open Height	8"	
Table Height	34-1/2"	
Blade Length	59"	64"
Approach Speed	46"/min	
Bending Speed	0 – 30"/min	0 – 20"/min
Return Speed	90"/min	
Motor	10 HP	
Weight (approx.)	8,000 lbs.	10,000 lbs.
Size (LxWxH)	77" x 56" x 63"	84" x 56" x 63"

OPTIONAL EQUIPMENT

Hardened steel bed
Safety package (incl. laser based press brake safety)
Ultra bright green laser line on shear edge
Hydraulic clamping of punch
Digital readout on Y-axis
2-axis CNC control (PC based, touch screen, tool library, 2D simulation)
Dies (1/4", 1/2", 1", 2", 3", 4", 5", 6")
Punches: Regular, Goose Neck & Deep Goose Neck

Please feel free to contact us for pricing or if you have any questions.