BAUER INDUSTRIAL EQUIPMENT LTD.

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Celebrating quality products at competitive prices since 1973!



Gingras Model SPB-08

Heavy Duty, High Precision, Combination Shear/Press-brake

FEATURES

- Made in Canada
- Reduced investment, compare cost of purchasing two machines.
- Reduced work space with one machine instead of two.
- Rapid conversion from shear to press brake in 10 seconds.
- Table equipped with transfer balls for handling heavy plates.
- Four edged blades (high chrome, high carbon)
- Motorized back gauge with high accuracy ball screws & LED digital readout.
- Independent hydraulic hold down allowing insertion of odd shapes.
- Chrome plated hydraulic cylinders.
- 36" shearing square, graduated in metric & inches.
- Two easily retractable 48" work piece supports.
- Foot control and one panel grouping all other functions.
- Guard made of transparent polycarbonate for clear cutting view.



<u>SPECIFICATIONS</u>	SPB-08-80	SPB-08-120	SPB-08-160	SPB-08-240
Shearing Capacity	1/4" x 8'	3/8" x 8'	1/2" x 8'	5/8" x 8'
Bending Capacity	80 tons x 8'	120 tons x 8'	160 tons x 8'	240 ton x 8'
in mild steel	10ga. x 8'	1/8" x 8'	1/4" x 8'	3/8" x 8'
Distance bet. Housings	98"			
Back Gauge (ball screw)	27"			36"
Stroke	5"			7-1/2"
Open Height	10"			12"
Table Height	34-1/2"			36"
Blade Length	102" (in 34" sections)			125" (31-1/4" sec.)
Motor	25 HP			50 HP
Weight (approx.)	18,000 lbs.	21,500 lbs.	25,000 lbs.	40,000 lbs.
Size (LxWxH)	124x70x76"	124x70x80"	124x70x84"	130x81x88"

OPTIONAL EQUIPMENT

Hardened steel bed

Safety package (incl. laser based press brake safety)

Ultra bright green laser line on shear edge

Hydraulic clamping of pumch

Digital readout on Y-axis

2-axis CNC control (PC based, touch screen, tool library, 2D simulation)

Dies (1/4", 1/2", 1", 2", 3", 4", 5", 6")

Punches: Regular, Goose Neck & Deep Goose Neck

Please feel free to contact us for pricing or if you have any questions.