BAUERBIONERIAL (Office) #109 - 8678 Greenall Ave, Burnaby, B.C. Canada (Warehouse) 5758 Beresford St., Burnaby, B.C. Canada Tel: (604) 438-1121, (877) 438-1121 Fax: (604) 438-1122 Email: solutions@bauerItd.ca Web: www.bauerItd.ca

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2.4450 ABS -0.5000 ABS

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# TRAK Model TRL-1440+

Precision Lathe with Auto Moving Axes

#### **FEATURES**

· American made, built-in digital readout (DRO) can automatically move both axes

14"

7" 40"

8"

3/4"

8.1"

D1-4

1.56"

5"

MT #5

1.575"

MT #3

5 HP

100"/min

1.800 lbs.

73" x 44" x 57"

Coolant system

Oil lubrication pump

60 - 2400 RPM

220V / 60Hz / 3Ph

- Quickly and easily set up tools through graphical interface
- Input the profile to be cut and the DRO will clear the excess stock for you
- DC Servo motors with 280 in-oz. continuous torque
- Precision ballscrews for smooth & precise control
- · Geared headstock for highest torque thru full spindle speed range
- Electronic handwheels with selectable fine/coarse movement
- · Modular design to simplify service and maximize uptime

### **SPECIFICATIONS**

Swing over Bed Swing over Cross Slide **Distance Between Centers** Cross Slide Travel Tool Section (max.) Width of Bed Spindle Nose Spindle Bore Spindle Taper Spindle Speed Range (12 steps) - quill travel Tailstock - quill diameter - quill taper Rapid Feed X&Z (max.) Main Motor Electrics Net Weight Dimensions (LxWxH)

#### STANDARD ACCESSORIES

6" 3-jaw chuck 2-way dovetail quick change toolpost Input DRO data offline on PC software

#### OPTIONAL EQUIPMENT

Faceplate (10") Remote Stop/Go Switch Steady Rest (0.2" – 2.4") 5C Collet Closer

Please feel free to contact us for pricing or if you have any questions.



Work lamp Toolbox with tools and manuals

Follow Rest (2")

(More on next page...)

## DIGITAL READOUT FEATURES

- 7" colour LCD display with adjustable contrast
- Clear and concise on-screen display and graphics
- LOOK button displays what has been inputted so far
- Override, from 10% to 150%, any inputted feedrate during cutting
- Inch/Metric conversion
- Absolute/Incremental dimensions
- Jog both axes
- · Power feed both axes separately or simultaneously
- Feedrate can be set from 1 to 100 inches per minute
- Return to Absolute 0 with one button press
- · Specify and save tool types and offsets in to tool table
- Compensates for cutter diameter
- Circular and linear interpolation
- Automatically radius corners
- Automatically moves both axes for:
  - Positioning
  - Drilling / Boring Turning
  - Arcs

Cycling for automatic roughing & finishing passes Threading

- Repeat steps for even quicker inputting
- Two USB ports for saving data
- Machine error and backlash compensation
- Downloadable free DRO software for inputting data offline on PC



