

# BAUER INDUSTRIAL EQUIPMENT LTD.

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**newall**



**TRAK CNC**

## TRAK Model TRL-1630RX Series High Speed, High Precision CNC Lathe

### FEATURES

- Made in the USA
- Perfect blend and flexibility of a manual machine with the speed and precision of a CNC.
- Control can be programmed easily by any machinist without need of a trained CNC programmer.
- High precision ground ballscrews on all axes
- Electronically controlled, inverter driven spindle motor.
- Constant Surface Speed (CSS) or Inch Per Revolution operation.
- Powerful, brushless servo motors for rapid movement up to 400 IPM and ultra fine 0.000003" encoder resolution.
- Full sized, 2-speed handwheels for easy manual operation.
- 4-way joystick for easy rapid in all directions.
- Quick change 2-way dovetail, 4-station, or 8-station toolposts.
- Dynamic spindle motor brake.
- Meehanite cast base with Turcite coated hardened & ground ways.
- Chuck guard and sliding door for operator safety.
- Removable chip tray for easy machine cleaning.



### CNC CONTROL FEATURES

- The ProtoTRAK RLX is the world's most popular and powerful CNC control for small lot turning.
- Blends advanced technology with a natural user interface that is the easiest control to learn.
- Touchscreen with clear, uncluttered display allows you to zoom, pan, and rotate your drawings and 3D models.
- No codes needed as logical operation with few input keys and prompts are in understandable, plain language.
- Set-up your machining style through completely customizable defaults that will autofill for even faster programming.
- Powerful software automatically calculates missing data as you program.
- Manual operation still allows automatic taper and radius/fillet cutting by combining X&Z axes onto one handwheel.
- Fine-tune programmed feedrate and spindle speed on the fly during operation for perfect cut chips.
- Precise tool setting through graphics and prompts then save tool offsets in a library for faster set-up.
- Choose to start CNC run or use TRAKing which allows you to control the run by turning a handwheel. As you crank the machine starts cutting. Turn the handwheel forward, reverse or pause and the machine will move forward, backward or pause through the programmed run. Take control or give back control at any point during the CNC run.
- Always on-screen graphic shows what is being programmed with each step.
- Simply define your part geometry and stock dimensions and the toolpath will automatically be generated.
- Shows video toolpath of how material will be cut prior to start of CNC run.
- Math helps and calculator will enter calculation directly into program.
- Program run-time clock shows machining time of programmed part.
- During CNC run a countdown clock tracks time to next tool change.
- Windows-based file manager for easy program loading/saving on five USB ports.
- Built-in programming assistance through diagrams, screen-shots and videos (with supplied headphones) that can all be viewed during programming.
- Opt. converter for inputting DXF/DWG files or outputting CAM files.
- Opt. offline software for programming away from machine control.
- Supports MTConnect protocols, components, and data tags.



SPECIFICATIONS

	<u>1630</u>	<u>1630HS (High Speed)</u>
Swing over Bed	16"	
Swing over Cross Slide	8.6"	
Distance Between Centers	30"	
Cross Slide Travel	8.5"	
Tool Section (max.)	3/4"	
Width of Bed	12.6"	
Spindle Nose	D1-6	A2-4
Spindle Bore	2.12"	1.57"
Spindle Taper	MT#6	MT#5
Spindle Speed Range (infinitely variable)	150 – 2500 RPM	150 – 4000 RPM
Tailstock - quill travel / diameter / taper	5.75" / 2.36" / MT#4	
Rapid Feed (max.)	Z: 400; X: 200 IPM	
Main Motor	7.5 HP	
Electrics	220V, 3Ph, 44A	
Net Weight	2750 lbs.	
Dimensions (LxWxH)	82" x 45" x 72"	

ACCESSORIES

Automatic oil lubrication	Toolbox with tools and manuals
Electronic Handwheels (TRAKing)	Coolant Pump
Work Lamp	3-jaw Chuck (6" or 8")
Quick Change Toolpost Kit (3/4")	4-Position Indexer (3/4")
8-Position Indexer (3/4")	Faceplate (14")
Roller Steady Rest (1/2 - 5-3/4")	Follow Rest (5")
Remote Stop / Go Switch	Limit Switches (X & Z)
5C Collet Closer	

SOFTWARE

Auxiliary Functions (programmable coolant)	Input DXF/DWG files
Save as CAM files	Convert to Parasolid 3D
Offline Software	

Please feel free to contact us for pricing or if you have any questions.