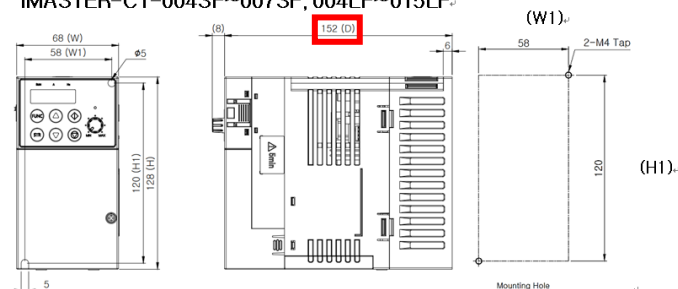


Error of the specifications in the instruction manual are corrected.

■ 3.2 Dimension

■ 1.2.1 IMASER-C1-004SF~007SF, 004LF~015LF



■ 3.1 Specification (Rated Output Current ND)

Inverter Model	300HF/ 370HFP	370HF/ 450HFP	450HF/ 550HFP	550HF/ 750HFP	750HF/ 900HFP	900HF/ 1100HFP
Rated Output Current (A)	71	86	102	135	160	194

Inverter Model	1100HF/ 1320HFP	1320HF/ 1600HFP	1600HF/ 2000HFP
Rated Output Current (A)	231	277	324

■ Minimum Value

Func-Code	Before	After
B10	0.5	0.1

■ New Function Code

Func-Code	Name	Range	Default	Run-time Edit
A95	Deceleration time after DC injection braking	0.0~1.0	0.0	O
b22	Decel time at FRS (Free Run Stop Command)	0.0~6000.0	0.0	O

■ Function Code Name

Func-Code	Name	
	Before	After
C30	Up/Down Acc/decel time setting	Up/Down Target Freq Acc/decel time setting

■ Communication

Modbus Exception Code		Modbus Exception Code Response	
0x01	ILLEGAL_FUNCTION	Slave ID	
0x02	ILLEGAL_DATA_ADDRESS	Function	
0x03	ILLEGAL_DATA_VALUE	Exception Code	Status with the highest bit set.
0x04	SLAVE_DEVICE_FAILURE	CRC Lo	
		CRC Hi	

■ Figure 2-9 Input Terminal and PLC Connection Diagram

