

US Trends towards Energy Efficient Conditioning of the Indoor Environment – 1B



Presenter

V.P. New Business Development -Price Industries. HNc. Mechanical & Production Engineering.

35+ Years of Experience in HVACIndustry, working in UK, Europe,Middle East, Asia & Australia.Resident in US since 2004, citizen since 2012

30 years with Trox, followed by 4 years with Dadanco.



Sold my first chilled ceiling job in 1992. Sold largest passive beam job in Europe with 18km (11 miles) of beams. Sold largest active beam job in US with over 7000 beams USA reflecting the changes made in Europe.

Adoption of Kyoto protocol to reduce man made CO2 emissions.

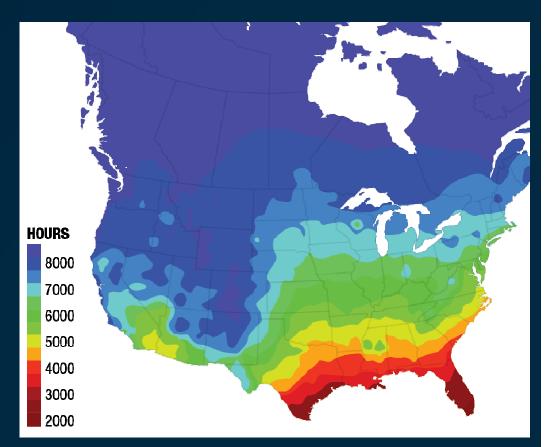


Changed their building codes.

US moved from fashion recommendations to code & goals such as 90.1, 2020 and local law 87.

Energy Efficient HVAC Location Suitability

- Climate will have an impact on operable hours throughout the year
- 60-70 F is the ideal exterior temperature range



Energy Efficient HVAC Design Considerations

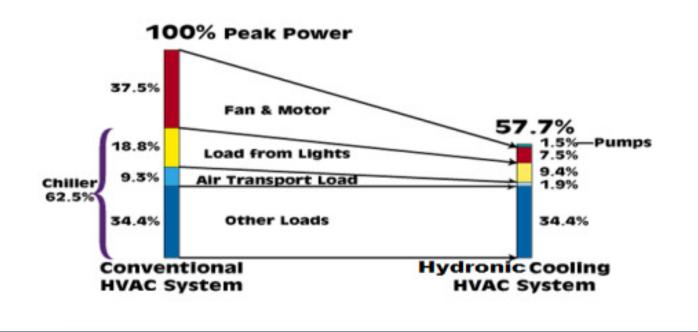
- Climate
- Indoor Air Quality
- Floor/wall space
- Thermal mass
- Glazing area
- Occupancy profile
- G-value
- Additional heat gains (ex. IT)



Building HVAC Energy Building Energy Consumption Characteristics

• The Goal:

- Reducing energy required for air
- Transport and/or removal of heat

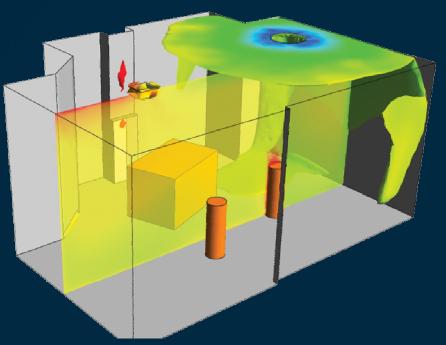


Trend – the move away from all air mixed to hybrids

- Thermal Displacement Ventilation
- Displacement Chilled Beams
- Chilled Beams, Active & Passive
- Chilled Sails
- Chilled Sails and TDV
- Mixed Mode Hybrids natural vent/hydronic (future)

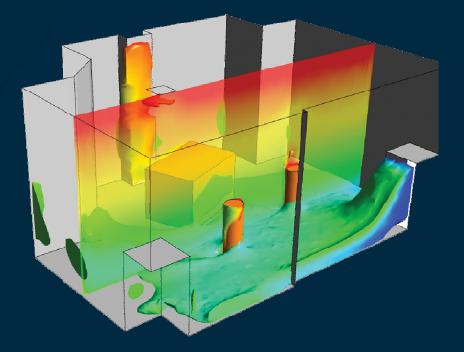
Building HVAC Energy

- Mixing systems:
- 55° F Supply Air
- Mix the entire space
- Diffusers drive air motion
- High velocity supply



Displacement Systems:

- 65-68° F supply air
- Low velocity
- No mixing in space
- Heat sources drive air motion
- Only conditions the occupied zone
- Heat and contaminants rise to ceiling



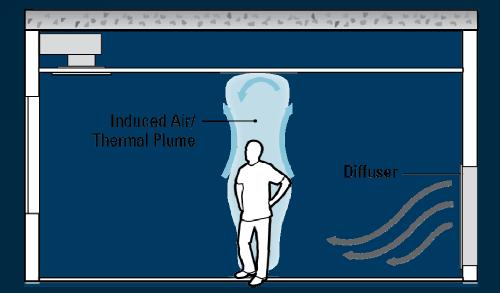
Common Applications

- Healthcare
- Schools
- Theaters / Casinos
- Airports
- Halls & Conference Rooms
- Offices & Lobby Areas
- Restaurants & Cafeterias
- Industrial Spaces



How DV Works:

- Thermal Plumes:
 - Create temperature stratification
 - Carry contaminants from breathing zone
 - Improve air quality in occupied zone



Schools

- Largest application for displacement ventilation
- Higher IAQ can lead to:
 - Higher student test scores
 - Reduced absenteeism
 - Reduced transmission of airborne illness and asthma/ allergy symptoms
- School Rating Systems:
 - CHPS
 - LEED for Schools



Active Displacement Ventilation

Schools

- In order to reduce energy further, the combination of active chilled beam (induction) and DV is starting to be widely adopted
 - These make use of DV
 - Transportation of cooling via chilled water



Hydronic Chilled Water



On a Mass Flow Rate Basis:-

1 lbs of chilled water (6° Δt) transports 4x more cooling energy than 1 lbs of air (20° Δt)



As water weighs 800 times that of air

On a Volume Flow Rate Basis:-

 1 FT³ of chilled water transports 1000 more cooling energy than 1 FT³ of air (20 Δt)

Transportation Energy

Transportation of a ton of cooling by air requires 7 to
 10 times more energy than by chilled water.

DV vs. Active Displacement Ventilation

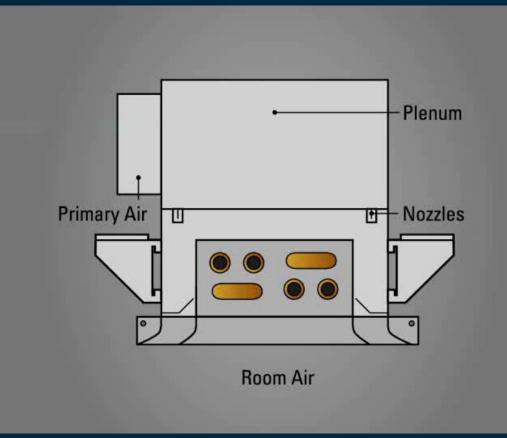
DV

- Air temperature & volume
- Free cooling
- ADV
- Reduced air temperature & volume
- Longer free cooling hours
- Tighter control over latent gains
- Lower energy

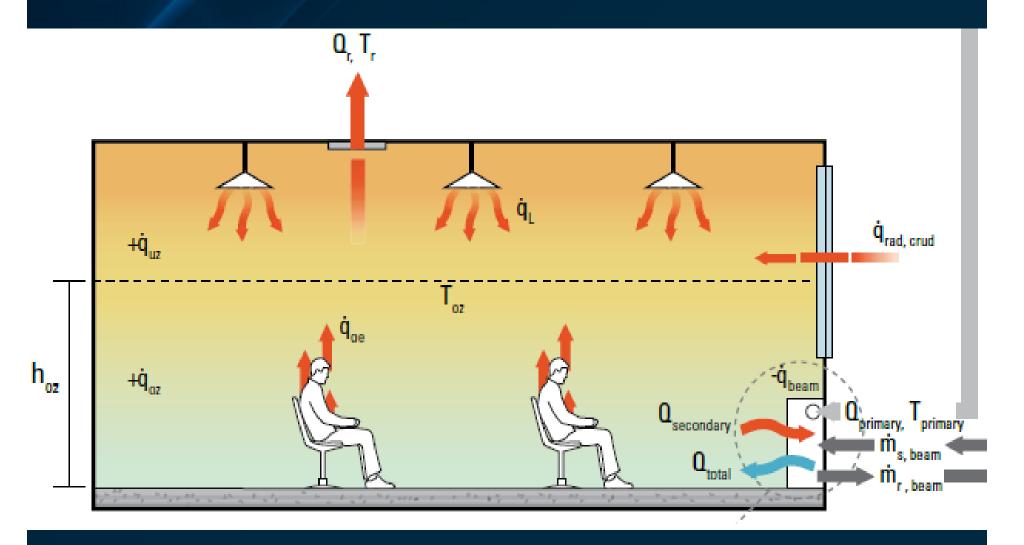


Active Beams Induction unit by any other name



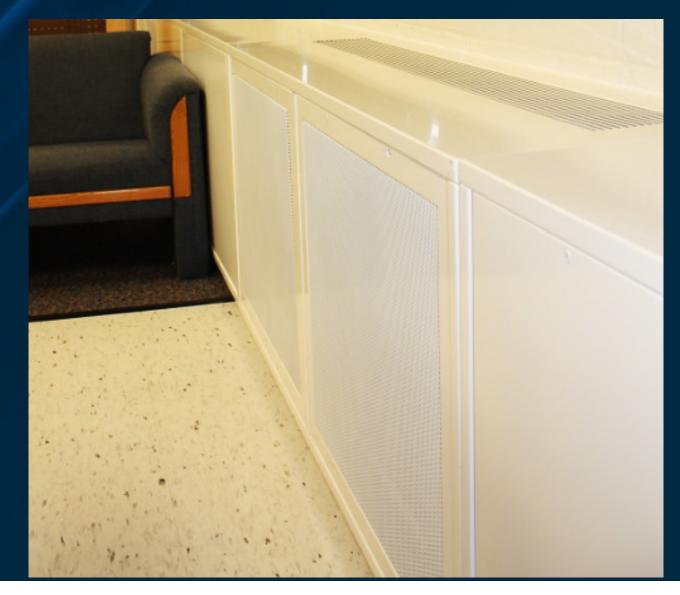


Floor mounted Active displacement Beams





ACBV-D – Active Displacement Beam 2.0

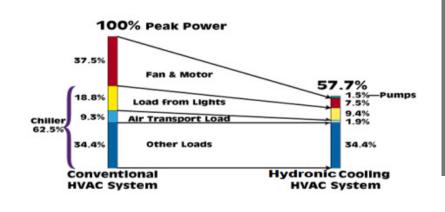


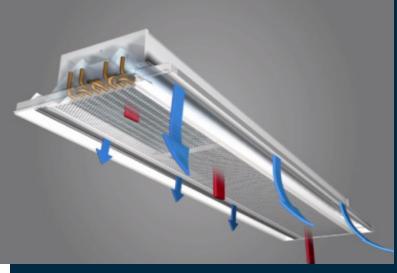
Déjà vu – all over again



Building HVAC Energy Hydronic

- Use of Water as media for bulk of sensible heat transfer
- Commonly used 20's to mid 70's
- Still a recirculation system, just localized to the space.





Smaller Ductwork





Reduced Slab - Slab heights

More floors - maximizes rentable floor space



Minimal Maintenance





Improved Indoor environment

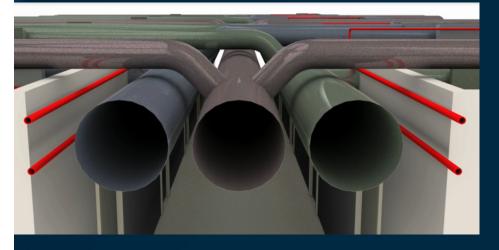
Sustainable

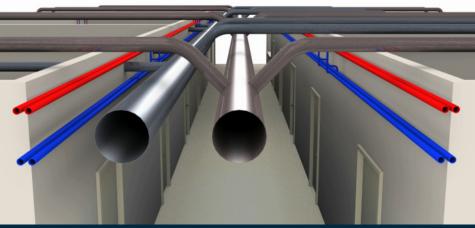


Building HVAC Energy Benefits of Hydronic Systems

Less ductwork and smaller risers

- Higher ceilings
- Lower floor-to-floor height
- Lower first cost
- Increased space for revenue





Building HVAC Energy Active chilled beams

 Traditionally used in higher education sector, universities for classrooms and life science teaching labs or MOBs

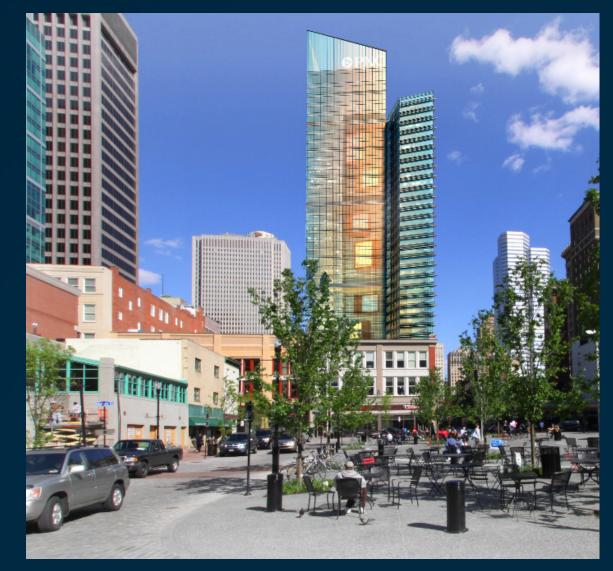


- Emerging into healthcare after ASHRAE 170 Addendum H
- Positive use into mid to high rise office towers



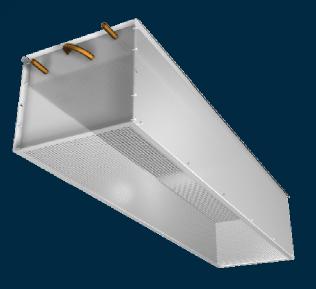
Building HVAC Energy Pittsburg PNC New 40-story Office tower

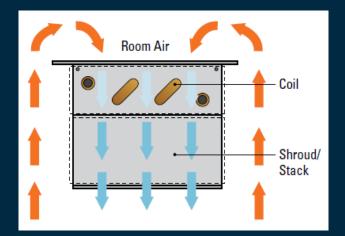
- 800,000 SF
- \$400m
- 2500 jobs
- Worlds 'Greenest' skyscraper
- Comcast & CHOP -Philly



Passive Beams

- Water coil in plenum
- Application:
 - Cools through natural convection
 - No primary air flow is supplied
 - Concealed, Exposed and T-bar





Passive Beams PCB





Laboratory

Audi Museum

100 Howe Building, Covington, KY

- Call center, 350,000 sq ft
- 2,200 occupants, LEED design
- ASHRAE 2010 Award winner

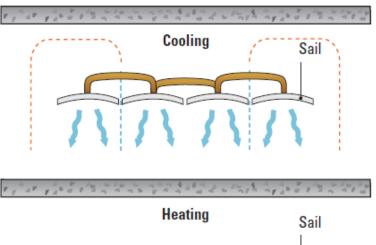


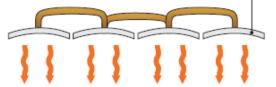
- Real energy results based on comparison with another building on the same campus running VAV
- Energy usage data collected over 1 year
- Electrical energy consumption reduced by 41%
- Natural gas consumption reduced by 24%

	UFAD Alone	UFAD With Radiant Cooled Ceilings	UFAD With Passive Chilled Beams
Supply Air Quantity (cfm)	560,000	240,000	240,000
Supply Fan Pow er (hp)	600	280	280
Return Fan Pow er (hp)	280	120	120
Total Swirl Diffusers Required	5,600	2,400	2,400
Weighted Airflow (cfm/ft ²)	1.6	0.7	0.7
Qualitative Flexibility	Good	Fair	Good
First Cost (\$)	Reference	4,250,000	100,000
Operating Cost Payback	N/A	>50 years	<2 years

Chilled Sails

- Chilled sail
 - High capacity panel
 - Induces room air
 - Radiant and convective modes of heat transfer
 - Exposed and concealed applications
 - Often used in interior zones



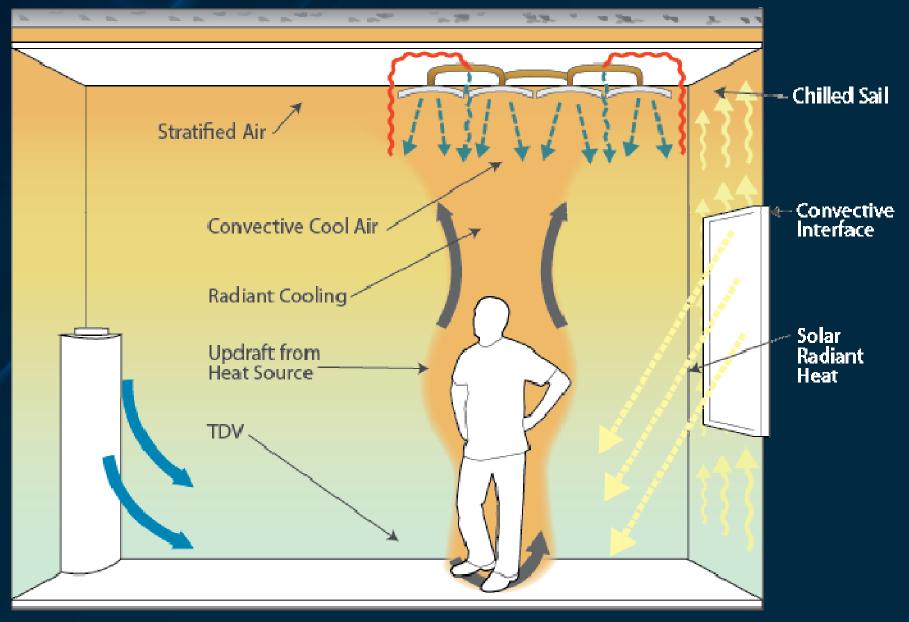


Chilled Sails

Exposed Installation



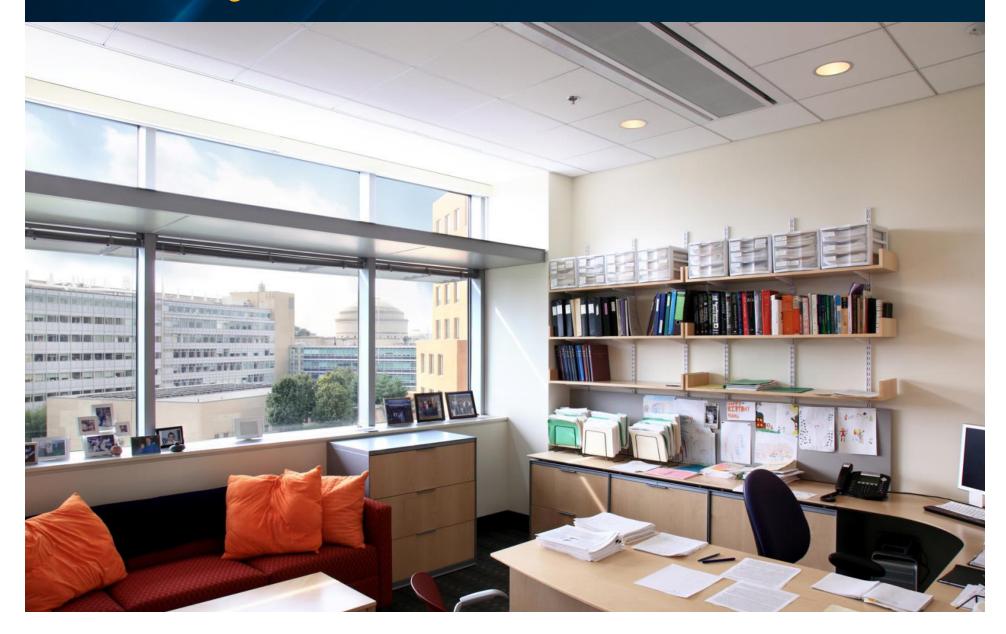
Chilled Sails and TDV



Research – CBE / Hybrid



Radiant Light Shelf



Application

Liberal Arts Building, Fayette, Iowa



Application

- Liberal Arts Building
 - LEED Silver
 - TDV (underfloor) and Chilled Sails
 - 100 % OA system
 - Ground source heat pumps for hydronic cool/heat
 - When compared to the base model 90.1 2004
 - Alliant Energy found the building to have a 67% energy cost performance gain compared to similar buildings in the area
 - Building owner was offered by Alliant a six figure rebate
 - Payback for investment cost is around 3 ¹/₂ years

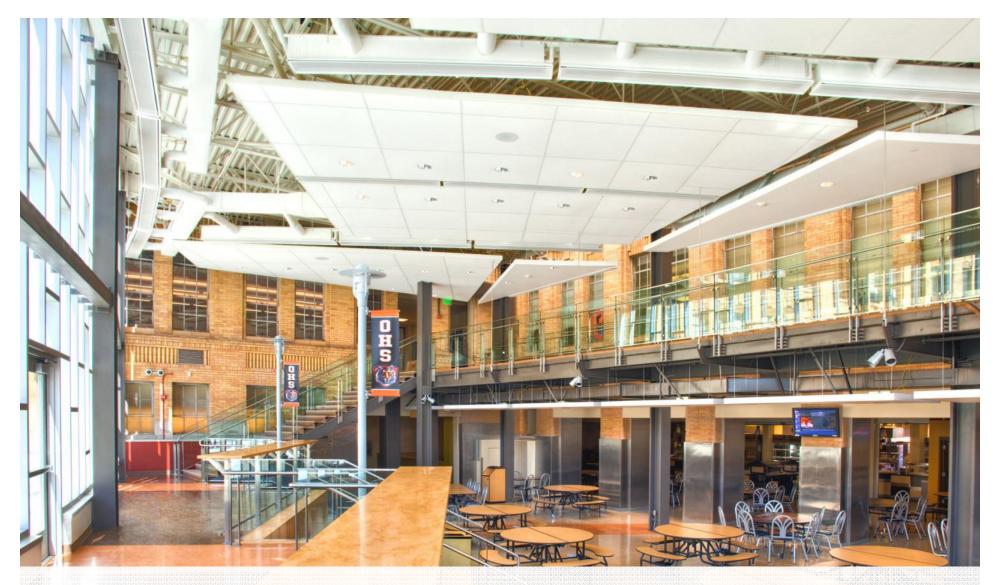




The first historic building on the University of Georgia Campus to receive **LEED certification (Gold)**.

OGDEN HIGH SCHOOL

Architect: EDA Architects Inc. Engineer: Colvin Engineering Assoc. +++++



Active Beams were **strategically positioned** along the perimeter to manage the skin loads off the large glass curtain wall.

MEMORIAL HOSPITAL

Architect: BSA LifeStructures Engineer: BSA LifeStructures





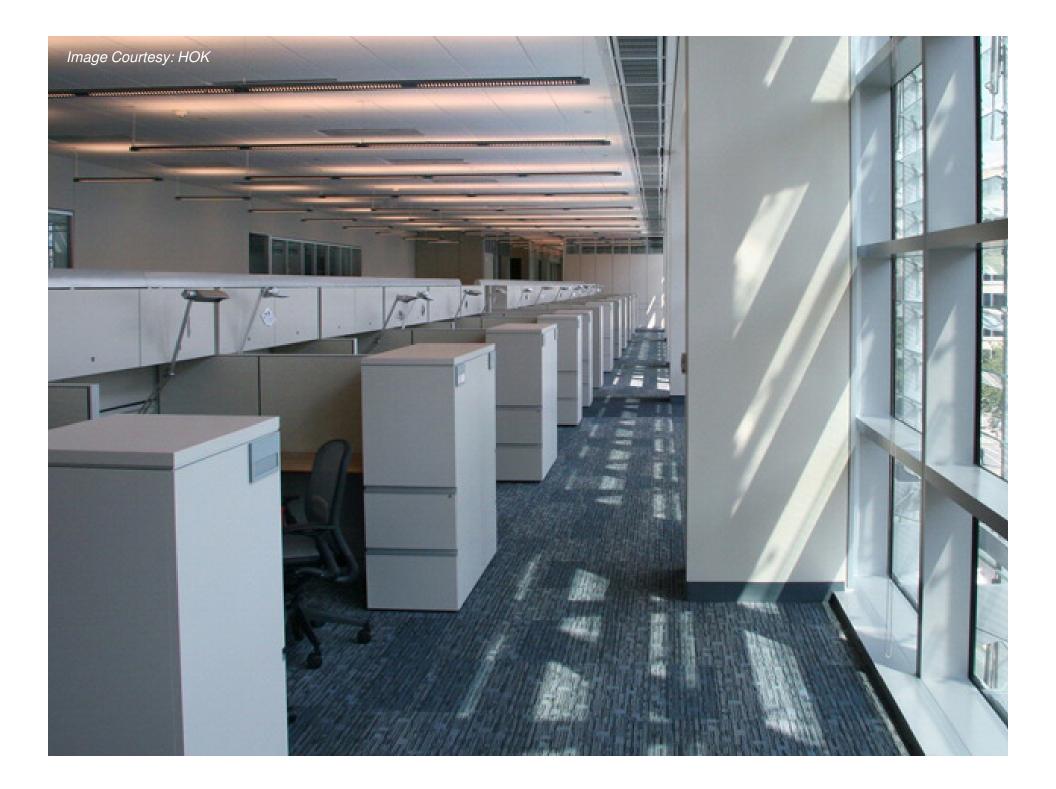
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Architect: Rafael Vinoly

Image Courtesy: Rafael Vinoly Architects













Left: Active beams with wings for exposed application are installed on the second floor.

Above: A cloud ceiling on the third floor houses beams and linear slot diffusers.

Case Study UC Davis Heath & Wellness Center





Facility Overview

- Primary Care Facility
- 75,000 sq ft, 3 story new build
- Non-OSHPD "B-occupancy"
- In operation since early 2009
- Not a 24/7 facility
- Came in slightly over VAV



Owner Experience

- University surveyed 100 occupants and received a 91% satisfaction rating
- No operational problems attributable to beams -ACB coils have not been cleaned yet
- Projected to be 35% better than Title 24 from energy modeling
- Actual energy savings from metering are 50% better than Title 24

- New \$15.8m facility (original estimate \$20m)
- 68,000 ft2, 7 floors
- Consists of labs, lecture halls and classrooms
- LEED Silver Certification
- Completion fall 2011



Viterbo School of Nursing, WI

HVAC First Costs Savings Compared to VAV

- Smaller AHU's
- Smaller ductwork
- Controls
 - Simple two position zone valves
- Electrical infrastructure costs
 - Increased pump HP more than offset by reduced fan HP

HVAC First Costs Increases Compared to VAV • More terminals (beams) More distribution piping More piping insulation - Requirement depends on chilled water temperature and dewpoint Overall HVAC cost increase = \$260,000 compared to VAV (\$3.82/SF)

503.2.8 Piping insulation. All piping serving as part of a neating or cooling system shall be thermally insulated in accordance with Table 503.2.8.

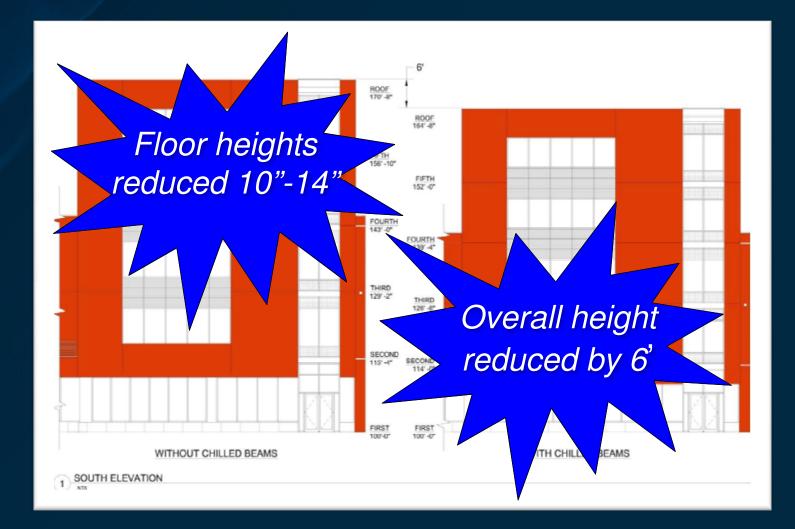
Exceptions:

- 1. Factory-installed piping within HVAC equipment tested and rated in accordance with a test procedure referenced by this code.
- 2. Piping that conveys fluids that have a design operating temperature range between 55°F (13°C) and 105°F (41°C).
- 3. Piping that conveys fluids that have not been heated or cooled through the use of fossil fuels or electric power.
- 4. Runout piping not exceeding 4 feet (1219 mm) in length and 1 inch (25 mm) in diameter between the control valve and HVAC coil.

2006 INTERNATIONAL ENERGY CONSERVATION CODE®

Viterbo School of Nursing, WI

Construction Costs



Construction Costs Savings due to reduced height



Pricing provided by CD Smith Construction

Case Study TCU – Bass Building - School of Nursing (Midwifery)



EDUCATING THE DESIGN TEAM & OWNER

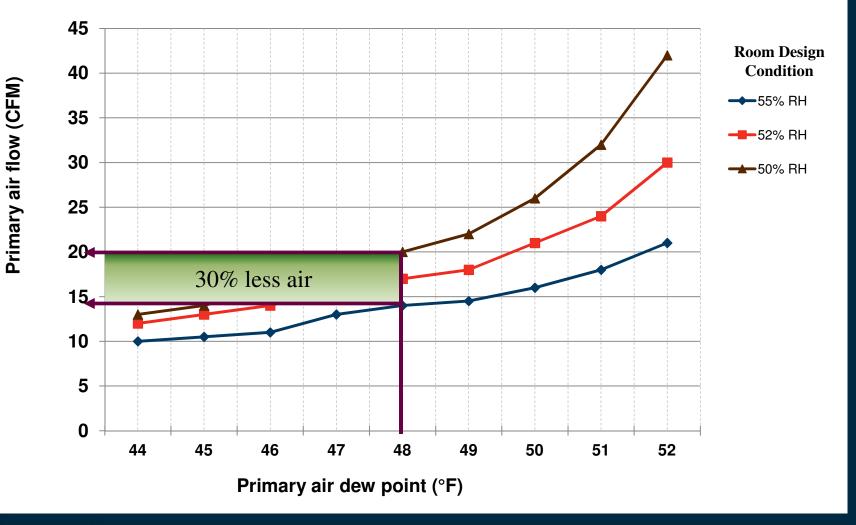
- PRODUCT INTRODUCTION
- DESIGN REVIEW MEETINGS
 - EQUIPMENT SELECTION
 - SEQUENCE OF OPERATIONS

CONTRACTOR EDUCATION

- BUILT MOCKUP & ELIMINATE
 INTERPRETATIONS
 - GAVE OWNER AND CONTRACTORS THE ABILITY TO VIEW WHAT WAS WANTED

Reconsider discharge condition

Dehumidification Air for 1 Person – 200 Btu/h

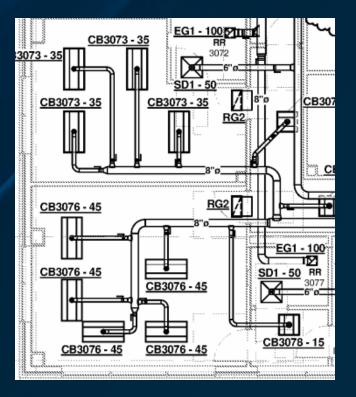


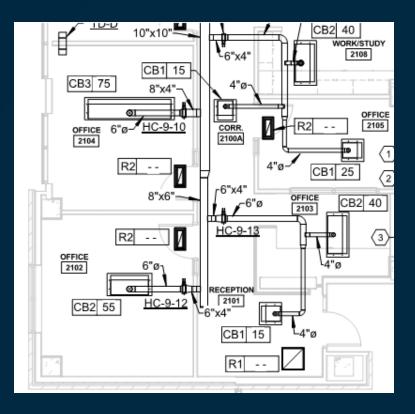
Common Layout Errors – *Too Many Beams*

- Least primary vs. fewest beams.
- 2 pipe over 4.

Project "X"

TCU – 2nd Floor





TCU Bass Building ACB System Design Overview

- VAV all air for the Atrium
- Restrooms constant volume air
- 2-Pipe active chilled beams for rest of building
 Chilled Water cooling, hot air heating

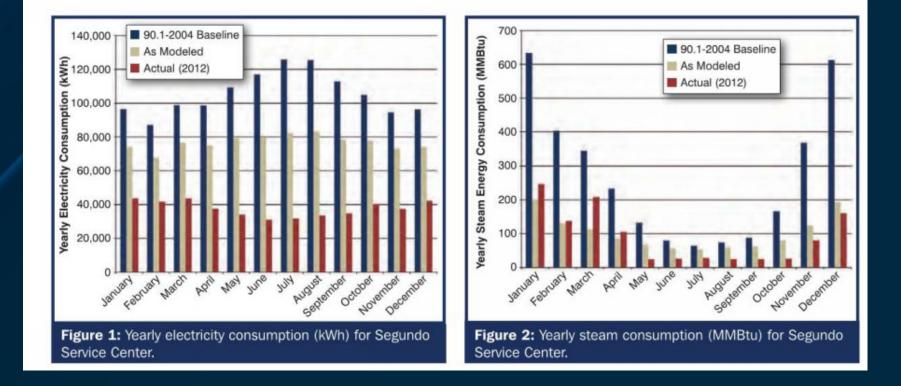
POST DESIGN

BIDDING

- CAME IN AT THE SAME MECHANICAL CONSTRUCTION COST AS AN ALMOST IDENTICAL BUILDING ON CAMPUS WHICH HAD VAV
- CONSTRUCTION
 - VERY FEW QUESTIONS
 - 3 RFIs
- OCCUPATION
 - Happy client
 - ASHRAE CHAPTER TOUR (APRIL 2015)

UC Davis Segundo Measured Energy Use

2013 Technology Award Case Studies



Questions

Thank You

