

# Building Material Salvage & Reuse From Whole Buildings to Individual Materials



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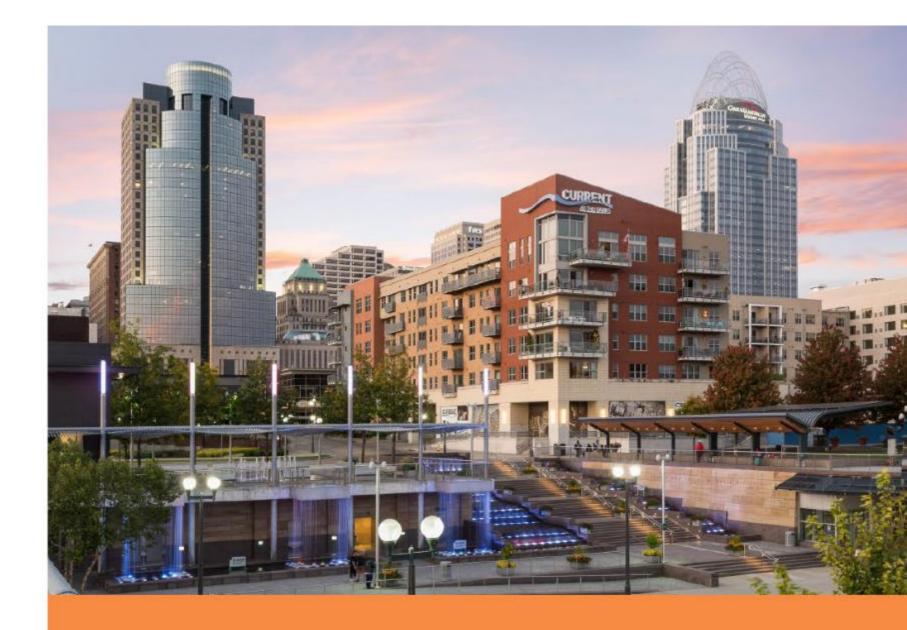
**SANYOG RATHOD**President, CEO



# **Building Lifecycle & Embodied Energy**

Sanyog B. Rathod, AIA, LEED AP President & CEO





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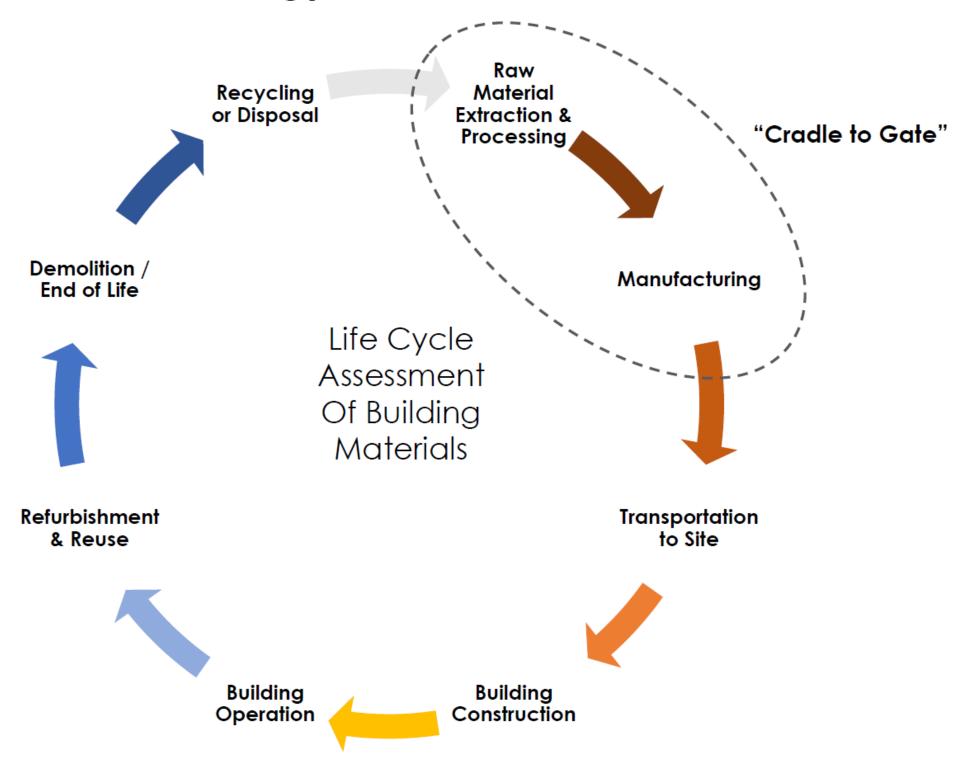
# Photo Credit: FreePik / freepik.com/free-photo/wood bars 1969946.htm#query=stacked%20wood%20panks&position=33& rom view=search&track=ais

# Learning Objectives:

- 1. Participants will understand the life cycle impact of building materials and how applying circularity principles supports numerous social, environmental, and ecojustice issues.
- 2. Participants will have a frame of reference for real world applications of reuse and salvage strategies to move forward their organizations, reduce operational impacts, cut costs, and meet client needs.
- 3. Participants will be able to articulate how green building rating systems are addressing existing buildings and salvageable materials and how it influences increasing diversion and meeting corporate ESG goals.
- 4. Participants will be able to express how implementing building material reuse and adaptive reuse strategies will positively impact the clients triple bottom line.

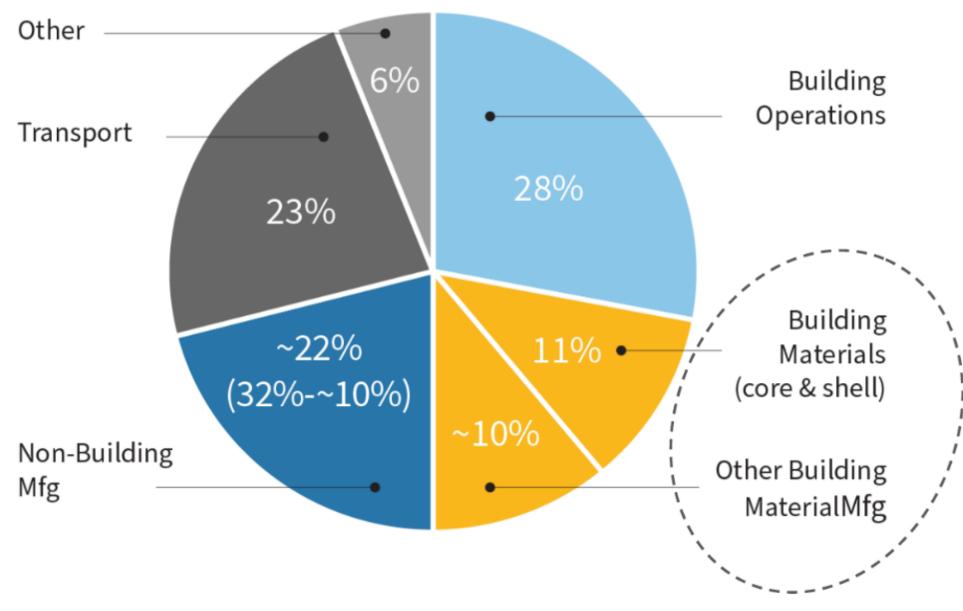
"There is no such thing as waste, only resources in the wrong place." (Braungart & McDonough, 2002)

# **Building Lifecycle & Embodied Energy**





# Global CO<sub>2</sub> Emissions by Sector: Building Materials Are ~22%



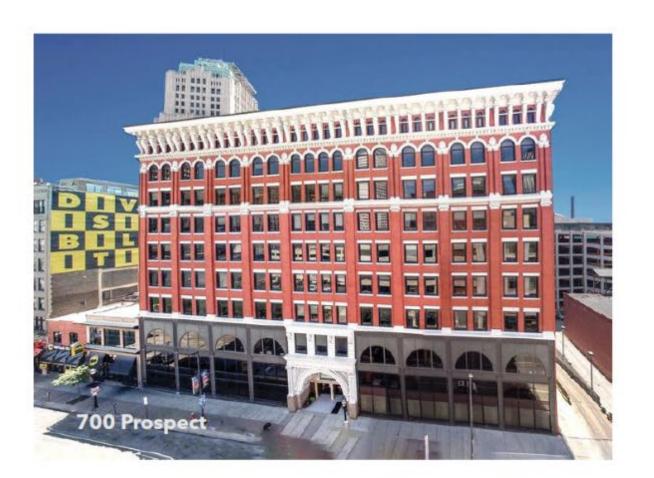


Adapted from 2019 Global Status Report, Global Alliance for Building and Construction (GABC) and Architecture 2030.

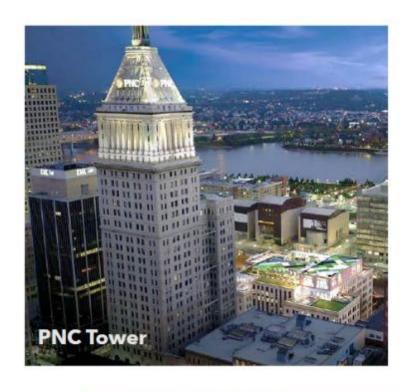
# **The Opportunity**





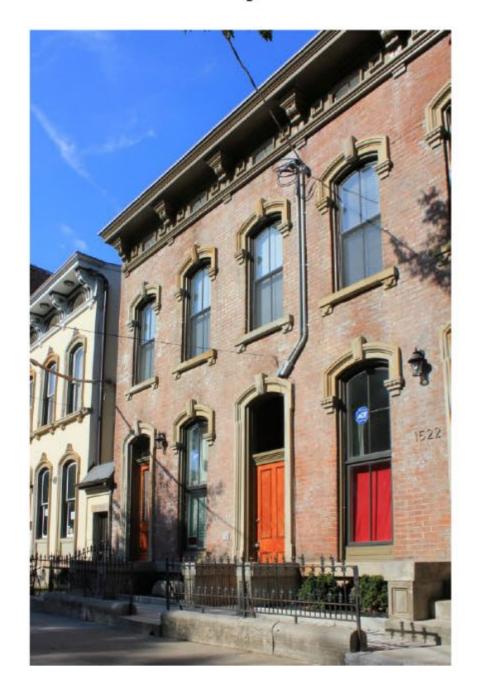








# Case Study: Habitat Homes on Elm: Retrofit vs New Construction

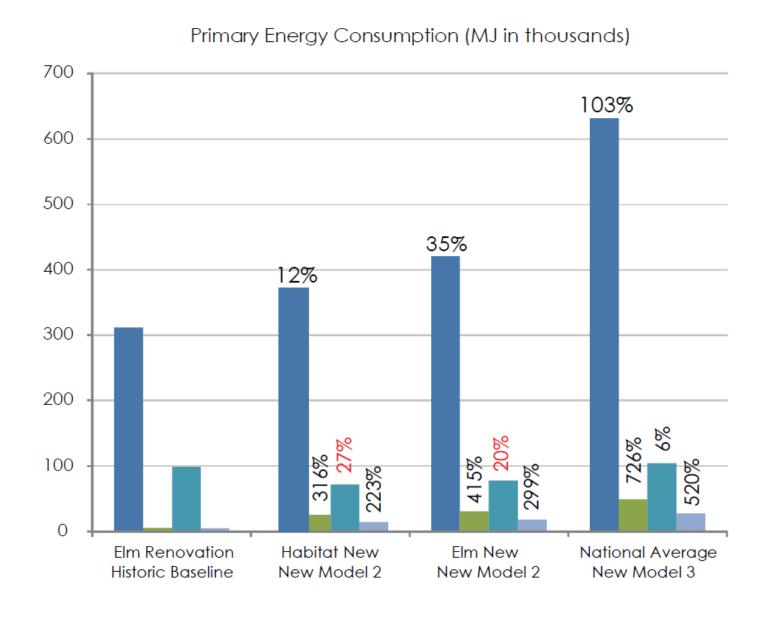


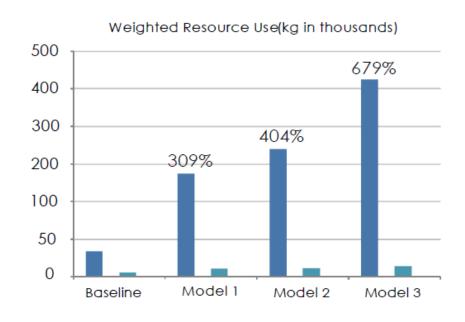


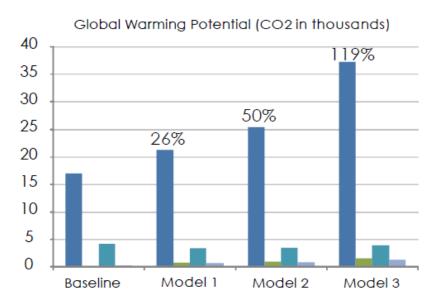


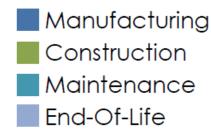


# Case Study: Habitat Homes on Elm: Life Cycle Assessment









Outputs from Athena Impact Estimator



# MYERS-HECKMAN RESIDENCE: Retrofit of 150-Year-Old Historic Home

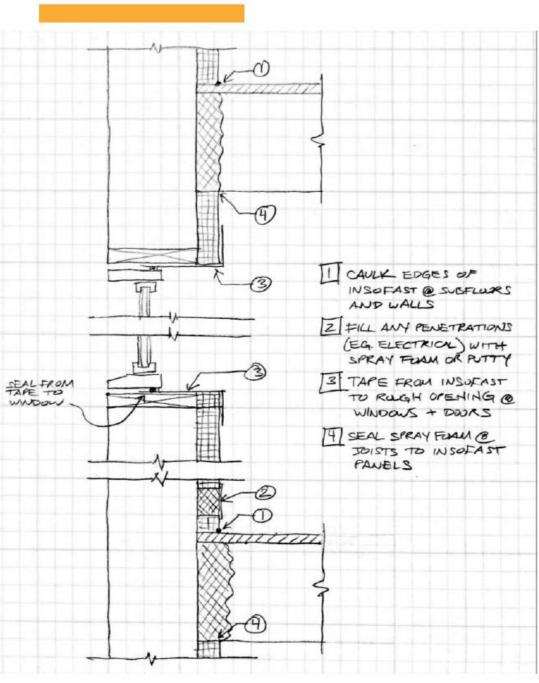








## MYERS-HECKMAN RESIDENCE: Retrofit of 150-Year-Old Historic Home

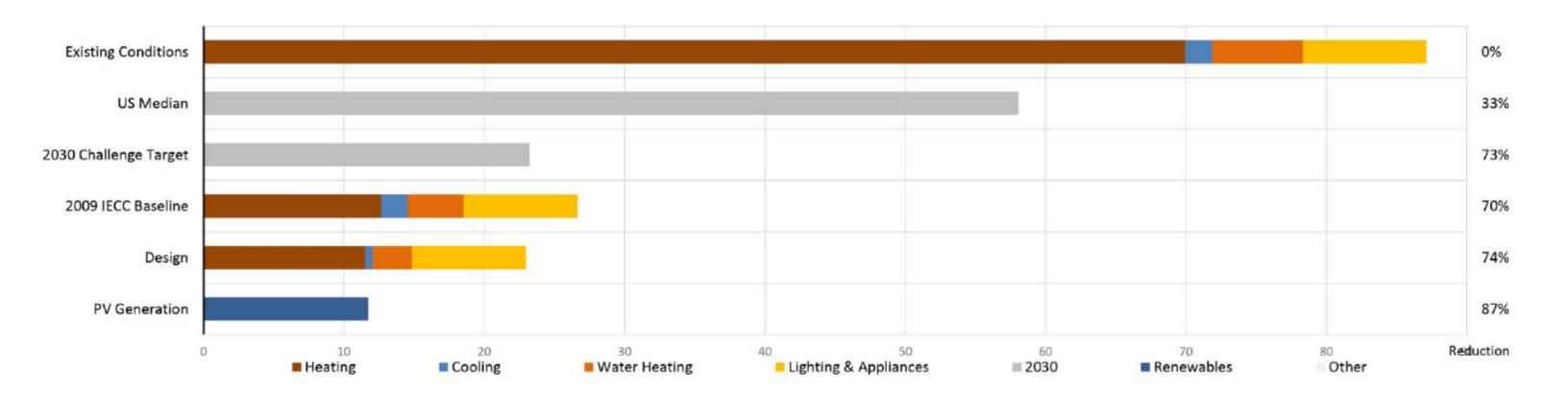






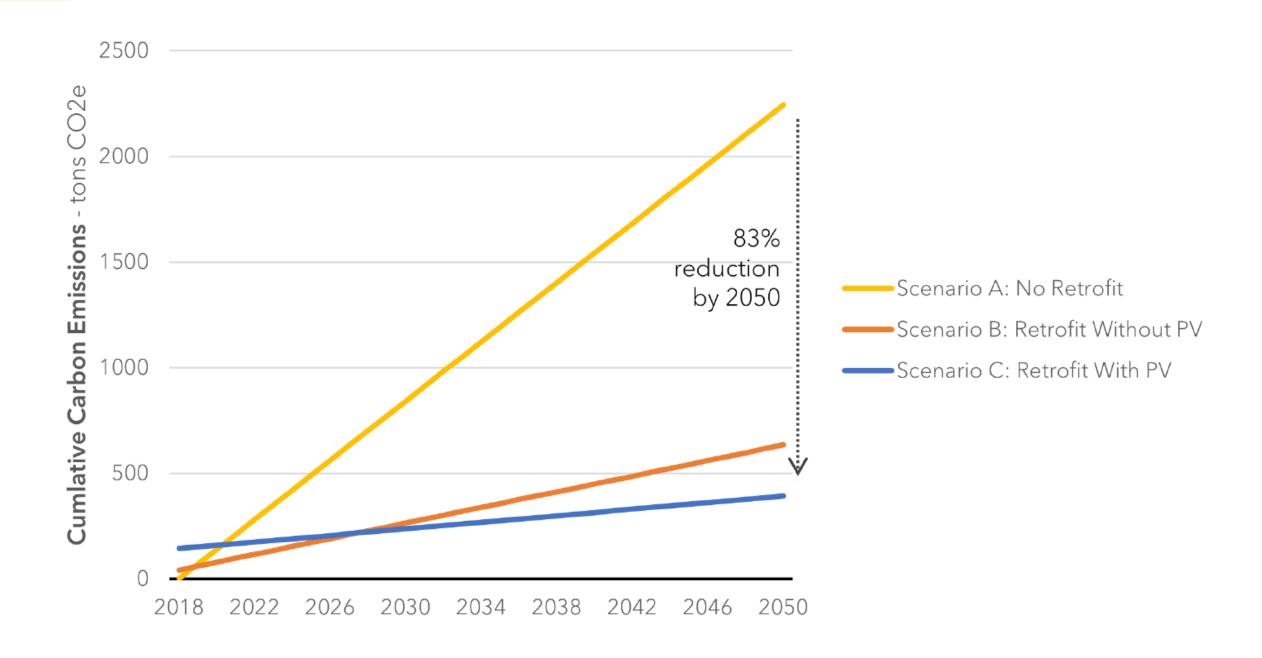


# Impact: 87% reduction in energy use from pre-retrofit conditions





# Impact: 83% reduction in carbon emissions compared to "no retrofit" scenario





# MOOTHART RESIDENCE: Retrofit of 150-Year-Old Home

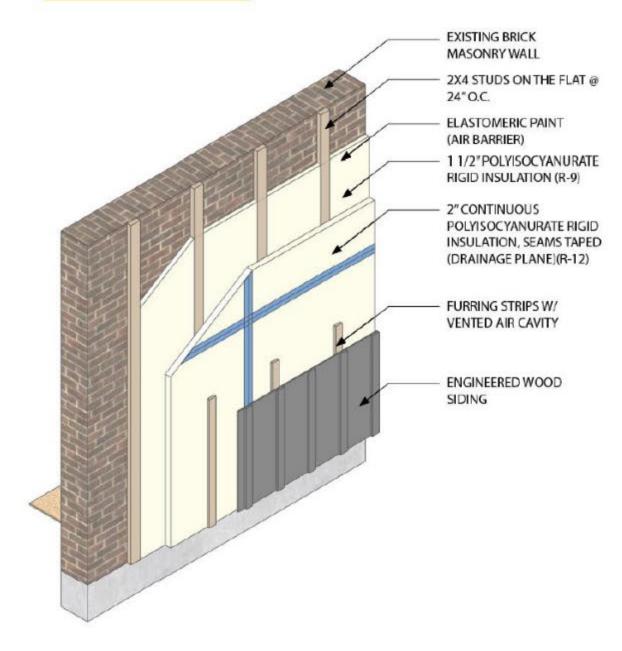








# MOOTHART RESIDENCE: Wrapping the Home with Insulation

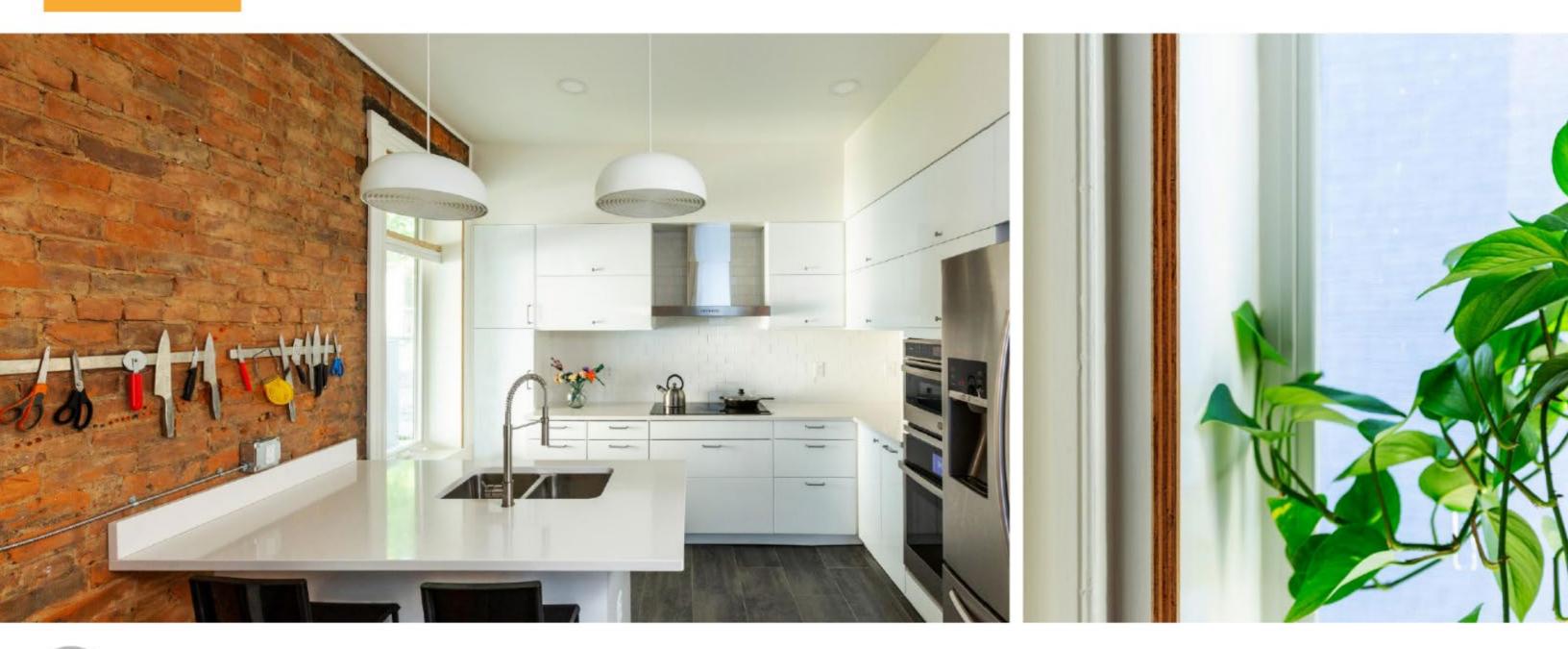






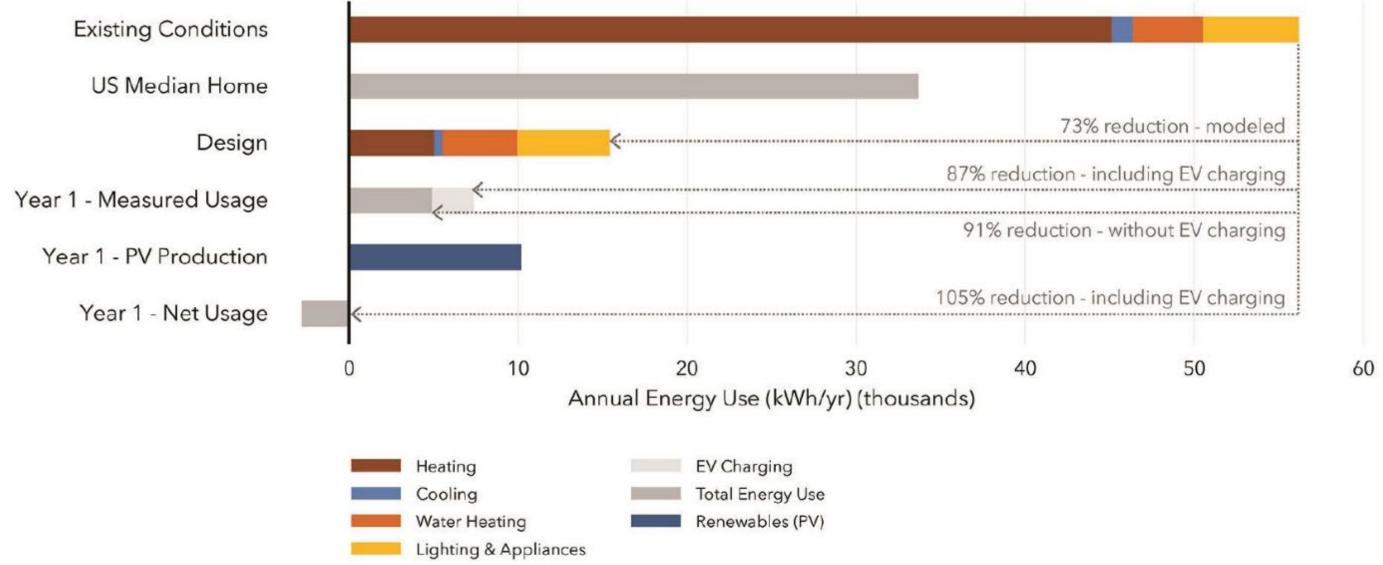


# MOOTHART RESIDENCE: Interior Upgrades





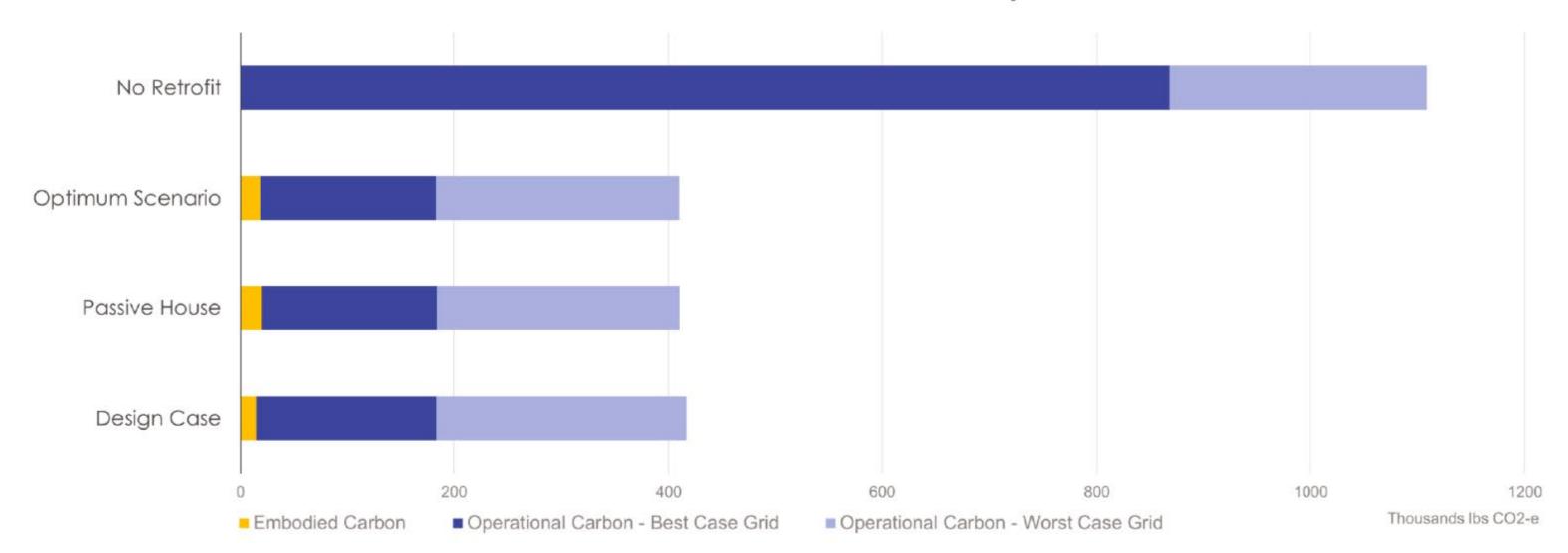
# MOOTHART RESIDENCE: Net Positive Energy - Including Charging EV





# Impact: Carbon Reductions

## 30-Year Carbon Emissions - Embodied + Operational

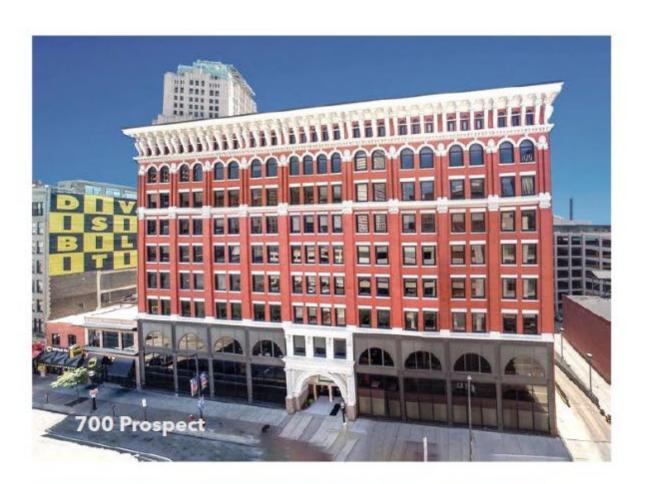




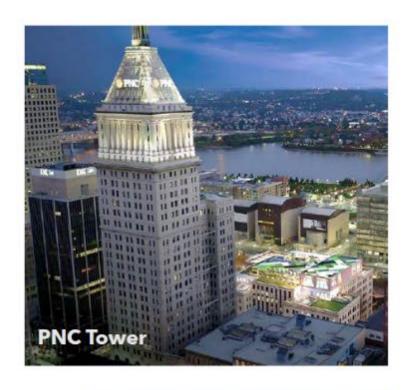
# **The Opportunity**













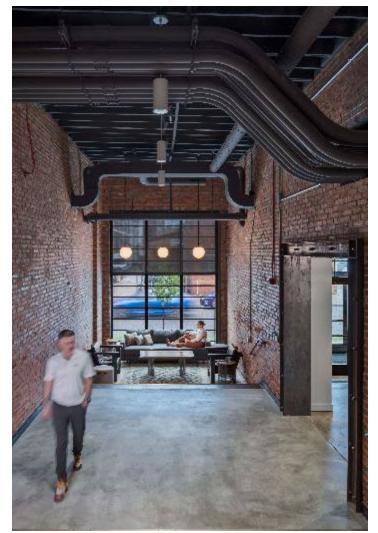
# Supporting Circularity in the Built Environment:

A Designer's Perspective

Olivia Morrison NCIDQ, LEED Green Associate Designer

vocon.







# THE DESIGNER'S ROLE:

# Frontline Engagement



- Shifting mindset from demolition to deconstruction
- Supply and demand involvement
- Value assignment
- Commitment to collaboration

Photo Credit: Adobe Stock



- 1. Build only what you need.
- 2. Build with the right materials.
- 3. Build efficiently.
- 4. Build for long term value.





# TRAINING & DEVELOPMENT:

## Internal Education Initiatives







Photo Credits: Rebuilder's Exchange, Cleveland, OH Vocon project site (Rocky River, OH)

- Sustainable design presentation series
- Site visits and field trips
- Mentorship programs
- Formalized employee training



The Importance of Alignment

- Establishing owner confidence
- Team workshops
- Understanding motivators & benefits
- Investment in quality materials & longer pre-design process



# **DESIGN PROCESS:**

## **Schematics**









Photo Credits: Rheaply, Ohio EPA, Rebuilder's Exchange, Rustbelt Reclamation

- Existing materials inventory
  - On site material conservation
  - Urban mining / material banks
- Procurement and materials sourcing
  - Physical marketplaces vs digital platforms
  - Manufacturer stocks
- Schematic narrative
  - Early cost estimates

# **DESIGN PROCESS:**

# Design Development





Photo Credit: Hempcrete, Adobe Stock

- New product selection criteria
  - Biobased ingredients
  - Accessible circularity programs
  - Recycled content
  - Longevity
- Manufacturer program implementation
  - Coordination & documentation
- Design for disassembly
  - Modularity & simplification
  - Maintenance & repair



# **DOCUMENTATION AND EXECUTION:**

# Blueprints for Success

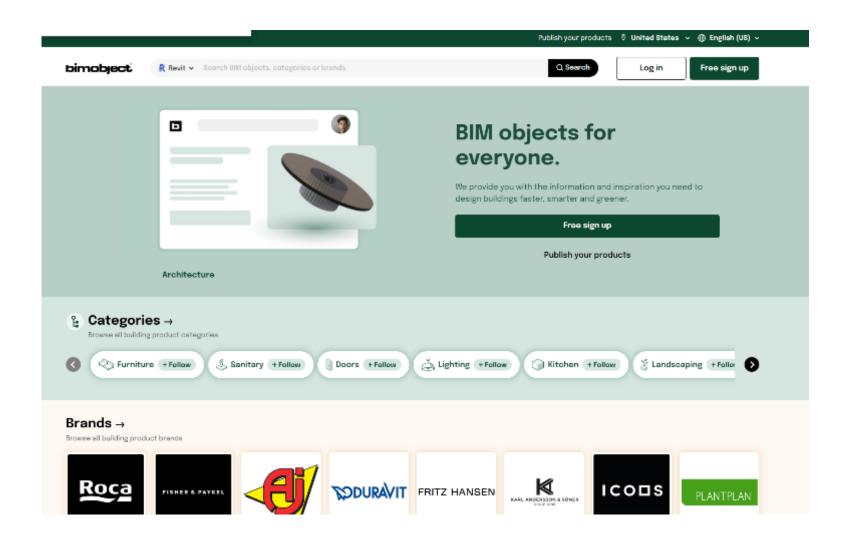


Photo Credit: Andrew Ellsworth, Doors Unhinged; allforreuse.org/resources

- Templates and standards
  - Specifications & notes
  - Detailing
  - Bim coordination
- Materials reuse and deconstruction plan
- Construction administration & submittal process
  - Tolerance range
  - Submittal exemption

# **COMMUNITY IMPACT:**

The Right to a Healthy Environment





- Landfill locations & community impacts
  - EPA's EJScreen tool
  - FencelineData mapping
- More visible logistics chain
  - Transportation route implications

# **ADVOCACY:**

Community & Government Support

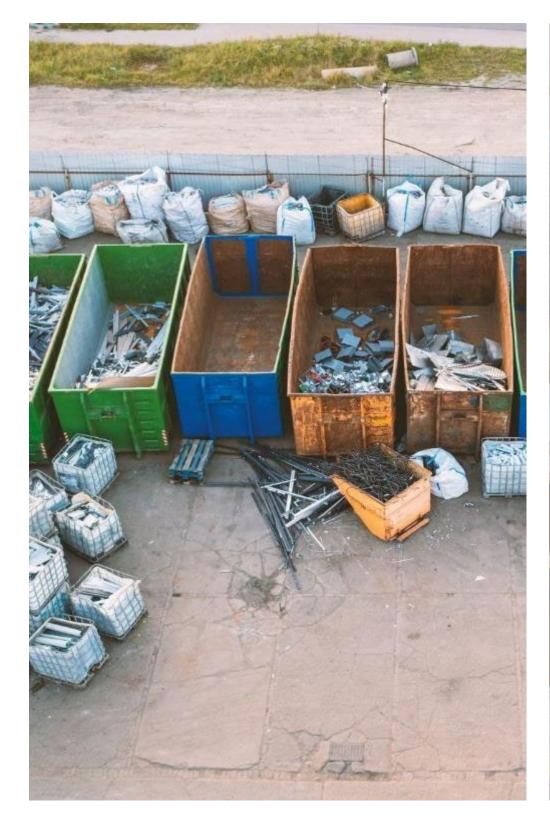








# **GENERAL CHALLENGES:**





- Scalability and infrastructure
- Client & designer buy in / aesthetics
- Contractor experience & qualifications
- Policy gaps & incentives



# REUSED MATERIAL CHALLENGES:

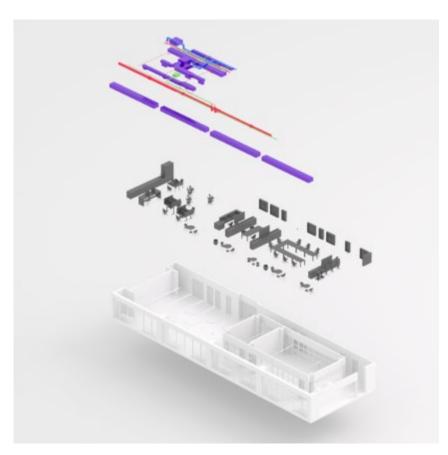




Photo Credits: Matterport, Adobe Stock

- Unpredictable availability
- Code limitations & warranties
- Standardized evaluation & material passports
- Specific material limitations



# **INDUSTRY RELATIONSHIPS:**

Collaboration, Partnerships, & Commitments











- Aligned professional network
  - Good Future Design Alliance
  - Build Reuse
  - 2030 Districts
- Frameworks
  - Mindful MATERIALS
  - AIA Materials Pledge
  - Interior Design Pledge for Positive Impact

# Building Material Reuse & Pushing the Circular Economy in Construction











# PATTY LLOYD

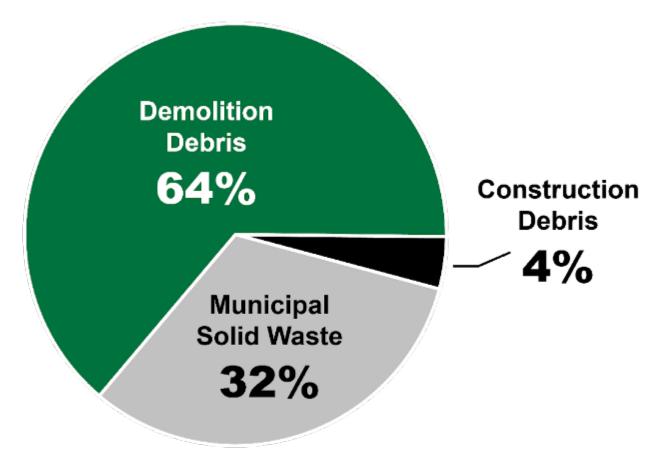
LEED Fellow, WELL AP, LFA
DIRECTOR OF
SUSTAINABILITY



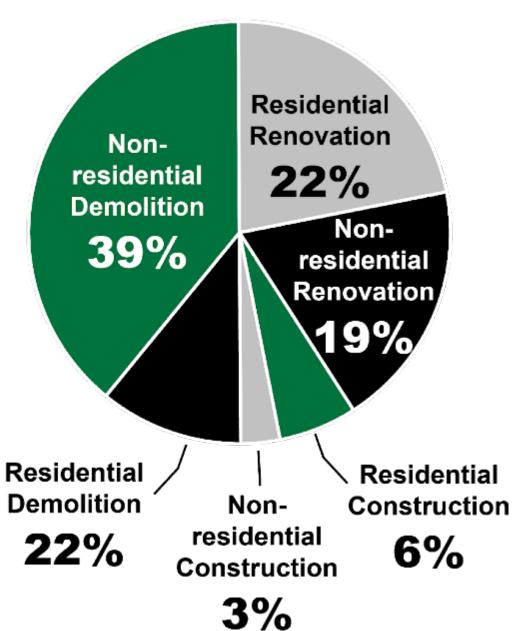


# IDENTIFYING THE PROBLEM & RETHINKING THE WASTE HIERARCHY





# C&D Debris Generated by Each Building Sector



# IMPACT OF TAKE / MAKE / WASTE MODEL

Resource extraction: The construction industry is the largest user of natural resources with 101 billion tons of global material extracted annually.



Waste Generation: 600m tons of Construction & Demolition debris were generated in the US in 2018, whereas 292.4m tons of municipal solid waste was generated in that same time frame..



Future C&D Waste Generation: Over the next 40 years total building stock is estimated to double, while nearly 1/3 of building stock will come down.

# SALVAGE ASSESSMENTS

## **Deconstruction Rapid Assessment Tool**



## 2b. Damage & Deterioration The Damage & Deterioration section is intended to provide an indication of the condition of materials in the structure. If, for example, there are large portions of the roof missing and clear exposure to the elements or missing windows, the chances of materials being damaged and/or deteriorated is increased, thereby making deconstruction unlikely. This is very important in understanding whether deconstruction will be a viable option. For projects in which the structure was recently occupied and in habitable condition, this section may have diminished relevance Major cracking of brick, wood rotting: Broken or missing windows: 2c. Materials Inventory The materials inventory includes the types and quantities of building elements commonly found in residential structures. This information is intended to provide estimates of effort required to deconstruct and potential revenue from deconstructed materials. Brick Wood flooring (number of rooms): adhered to the wood in the past? (can be viewed from basement or attic Dimensional lumber larger than 4x4: Are walls plaster or drywall total should equal 100%) Crown moulding Casing around doors and

Date of Inspection Address					
	FINAL ASSESSE	MENT AND	JUSTIFICATIO	N	
	BUILDING AN	D SITE SPE	CIFIC DETAILS		
YEAR BUILT		#STORIES			
HOME SQUARE FOOT		# BEDROOMS			
GOOD STAGING AREA		#BATHRO	OMS		
	SI	TE HAZARI	os		
HAZARDS	NONE	SOME	LOTS	N	OTE:
EXTERIOR TRASH					
TREES AND FOLIAGE					
OTHER:					
	PERCEIVAB	LE BUILDIN	G HAZARDS		
HAZARD	NONE	SOME	LOTS	Notes:	
ROOF DAMAGE					
WATER DAMAGE					
FIRE DAMAGE					
ASBESTOS					
LEAD PAINT INTERIOR TRASH					
OTHER					
OTHER					
	SALVAC	SEABLE MA	TERIALS		
WOODUSE	OLD GROWTH	MID CENTURY	RECLAIMED	PAINT GLUE	Other
FLOORING					
FRAMING [ x ]					
floor JOISTS [ X ]					
SUBFLOORING [ x ]					
RoofTRUSSES[ x ]					
Siding [ x ] OTHER?		+			
OTHER					
	OTHEREAL	VACEABLE	FEATURES		
	OTHERSAL	VAGEABLE	FEATURES		

# Before you demolish... should you deconstruct?

	Salva	ige Assessment	
Project Number	w	/hole Building Removal (dem	olition) Alterations
	□ No	onresidential Project	Residential Project
Project Address			
Owner/Contact Nam	ne	Pho	ne
Salvage Verifier (Hreq	uired)Contact	Nome Com	peny Phon
A salvage assessmen		building demolition projects a	
		r where the area of work is gr	
By checking this b	ox. I have determined I do no	ot need to fill out this form beca	use:
		alding, such as construction of a	
	oes not impact an existing of relling unit or backyard cotta		new decarding
		6~1	
	alue is less than \$75,000, or ork is less than 750 square fo	and the same of th	
	on does not apply to demolit		
This form must be fill		permana.	
	's Representative when	The project scope involves add	itions or alterations
the Owner or Owner	a representative when		ct is going to be reused on-site or
		at an alternate project site	ct is going to be reused on-site or
		o Project #/Address	
A Salvage Verifier wh	wn	The project includes whole buil	ding removal (Demolition)
A salvana vari	fier is a person meeting one	of the following criteria:	
A sarrage ven		alvage and reuse retail company	
		actor specializing in deconstructi	
			on nd current salvage retail markets
			such as The Northwest Building
	ge Network: <a href="http://nbanaeat">http://nbanaeat</a> vage verifier may use this or a		
		off this box if there is nothing of	unhun to cohone
O UNL	a sarvage vermer may check	on this box in there is nothing or	value to salvage
	Salvage	Assessment Matrix	
Use the matrix below t	to identify all building materi	als impacted by demolition that	could be salvaged and reused ON or
OFF-SITE instead of be	ing sent to a landfill or recycl	led.	
Building	Specific Material	l Quantity	Notes
Cabinets	Solid Wood (with back par	nel)	
Commercia	Other (with back panel)		
Carpet	Tile		
per	Roll		
Doors	Interior		
	Exterior		
	Garage		
Flooring	Solid Floor		

Image Credits: Seattle Department of Construction & Inspections: (n.d.), seattle.gov/Documents/Departments/SDCI/Forms/SalvageAssessment.pdf; Delta Institute (2018), delta-institute.org/publication/deconstruction-go-guide; EPA (n.d.), https://www.epa.gov/sites/default/files/2015-07/documents/drat-instructions.pdf

# MATERIALS RECOVERY THROUGH DECONSTRUCTION

## SPECTRUM OF DECONSTRUCTION

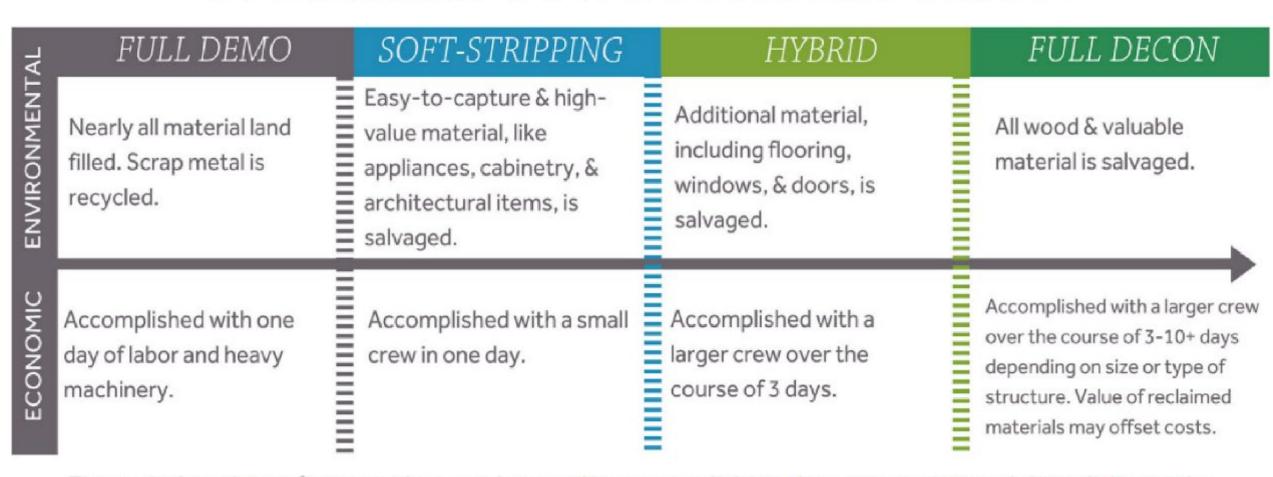


Figure 2: A variety of approaches can be used in accomplishing deconstruction and demolition tasks.

"Deconstruction is a new term to describe an old process—the selective dismantling or removal of materials from buildings prior to or instead of conventional demolition."

U.S. Environmental Protection Agency

# OPPORTUNITY: SURPLUS

- Surplus another feedstock into the materials reuse stream
- Isn't the same as salvage
- Product purchased for construction but never installed
- New not Used!!
- Materials Data available
- New in Box



# San Francisco Surplus Building Products Reduction & Distribution Study



# **EXAMPLES OF SURPLUS &** SALVAGE











# Extending the Life Cycle of a Material = Environmental & Social Benefit

800 N.	manity of Northern F State Street, Elgin, Illinois 50123 2-8605 www. restoreelgin.org
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late: U [ [ C	☐ Residential
ntact Name: Andrew Rods	Business
ompany Name: Les pardo ddress: 5386 prorie stone porkway	-12
ity, State, Zip: Hofeman Estates It WAZ	Drop Off
ione: 1-947- 783-3000	☐ Pick Up
nail:	
Yes! I'd like to receive information regarding apdates on Habitat for Damanty, volunteer apportunities, spe	ciffer about new arrivals, special sales, offers, or
Thank you for your in-kind donation to Habitat for Humanity of	f Northern Fox Valley's ReSt
te goals of the ReStore are to keep usable building materials out of the ices to generate revenue for the construction of more Habitat homes	
e homeowners' monthly mortgage payments are then pooled togethe	r and used to build more house
re families.	
Thank you again for your suppor Your generous donation he	ps us build more homes.
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Thank you so much for your generous donation to Rebuilding Exchange! Your donation helps us to continue our mission of diverting materials from the waste stream and supports our job training and education programs. We couldn't do this work without you!

This form acknowledges the receipt of donations to Rebuilding Exchange.

The goals of the ReStore are to keep usable building materials out of the local landfills and sell them at low prices to generate revenue for the construction of more Habitat homes in our service area.

Your generous donation helps us build more homes.

Your generous gift will help provide affordable housing for Indiana's low to moderate income people.

# ALL FOR REUSE: REUSE ECOSYSTEM MAP



Connecting the dots across the design and construction industry toward an inclusive circular economy.

#### REUSE

Suppliers of salvaged, used or refabricated building materials

#### DECONSTRUCTION

Organizations that offer services to salvage, soft-strip, or deconstruct

#### HAULING / WAREHOUSING

Entities supporting the logistics of moving and storing products

# GOVERNMENT / PUBLIC AGENCY

Examples of jurisdictions with policies or enabling infrastructure in place

## NETWORK / RESOURCES

National member organizations, digital platforms, and materials databases

## REMANUFACTURING / RECYCLING

Manufacturer take-back programs, fabricators, and targeted recycling

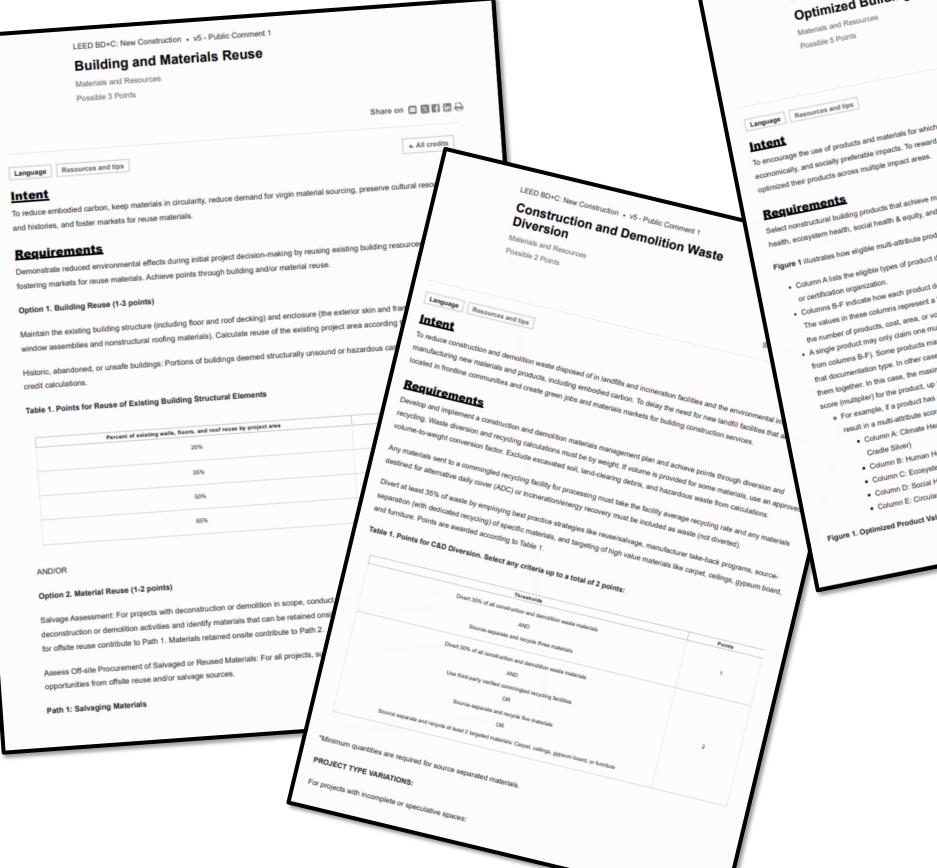
#### TRAINING / EDUCATION

Workforce development in the field and programs in academic institutions

#### CONSULTING / RESEARCH

Resource experts specializing in material reuse or circular economy

# LEED & Reuse v5



LEED BD+C: New Construction • v5 - Public Comment 1 Optimized Building Products Share on 🖸 🗃 🛱 🛱 🖨 Materials and Resources All credits To encourage the use of products and materials for which life-cycle information is available and that have environmentally, To encourage the use of products and materials for which line-cycle information is available and materials that nave environmentally, economically, and socially preferable impacts. To reward project teams for selecting products from manufacturers who have

elect nonstructural building products that achieve multiple optimization criteria across five health, ecosystem health, social health & equity, and circular economy. Figure 1 illustrates how eligible multi-attribute product documentation and certifications a

- Column A lists the eligible types of product documentation. All eligible product do Columns B-F indicate how each product documentation
- The values in these columns represent a "multi-attribute score" for the produ the number of products, cost, area, or volume, depending on the credit opti- A single product may only claim one multi-attribute score per impact area (). from columns B-F). Some products may have one single attribute, in which
- that documentation type. In other cases, a single product may have mot them together. In this case, the maximum values from the columns B-F score (multiplier) for the product, up to a maximum of score of 5.0. No. For example, if a product has a Product-Specific Type III EPD a
  - Column A: Climate Health = 1.0 score (maximum of 1.) result in a multi-attribute score of 4.0:
    - Column B: Human Health = 1.0 score from Cradle to Column C: Ecosystem Health - 1.0 score from Crac

    - Column D: Social Health and Equity = 0.5 score fr.

      Column D: Social Health and Equity = 0.5 score fr. Column E: Circular Economy – 0.5 score from Ci

Figure 1. Optimized Product Valuation by Eligible Product D

(Multi-Attribute Score)

Eligible Product Documentation	들	H H H	Ecosys	Social He	Circula
Multi-attribute Certifications			ng T	e dia	5 5
Cradle to Cradle: Bronze				v)	100
Cradle to Cradle: Silver	0.5	0.5	0.5	Tar	_
Cradle to Cradle: Gold or Pt	0.5	1	1	0.5	-
BIFMA e3 / level	1	1	1	0.5	0.5
Living Product Challenge		0.5	0.5	1	1
Living Product Challenge w/ Mul	1	1	0.3		
oc certified	1	2	1		
SFI Chain of Custody			1.5		
Reused materials			1	0.5	
ingle Attributes			1	0.5	
			-		

Industrywide EPD			_	1		
Product-Specific Type III EPD	0.5		_			
Optimized EPD, Tier 1 (15% better)	1		+	-		
Optimized EPD, Tier 2 (30% better)	1.5		+	-		
HPD: pre-checked for LEED	2		+	-		
HPD: third party verified		0.5		-	-	
Optimized HPD with verification		1			-	
Deciare		2			-	
Declare: third party verified		0.5				
Global Green TAG PhD		1			-	
Product Lens		0.5			_	
Green Seal Certified		1			-	
reenCircle Closed-Loop certified		1.5			-	
TOE Zero Waste manufactures					-	
n. carpet, gyp.board furnish					1 2	
					1	_
based - nonwood					1	-
1: Product Disclosure and Optimization from All Product					%	-

tion from All Product Categories (1-2 Points)

install nonstructural materials that are optimized across multiple impact areas according to Figure 1. Products can come om any category so long as they are permanently installed. Products with eligible documentation are valued for their multi-attribute e, up to a maximum score of 5 per unique product. See Equation 1 for an example of how to calculate multipliers for a unic



# LBC & Reuse

MATERIALS

**IMPERATIVE** 

NET POSITIVE WASTE



The intent of this Imperative is to integrate waste reduction into all phases of projects and to encourage

All projects must strive to reduce or eliminate the production of waste during design, construction, operation, and end of life in order to conserve natural resources and to find ways to integrate waste

back into either an industrial loop or a natural nutrient loop.38

All projects must feature at least one salvaged material per 500 square or be an adaptive reuse of an existing structure.

All projects must create a Materials Conservation Management Plan ti optimizes materials in each of the following phases:

- Design Phase, including the consideration of deconstruction and
- Construction Phase, including product optimization and collection
- Operation Phase, including a collection plan for extra consum
- End of Life Phase, including a plan for adaptable reuse and containing the second second

All projects must divert waste material from the landfill to the following

MATERIAL	99%
	99%
Metal Paper and cardboard	100
and blomass	95
- A and Insulation	9
All others - combined weight	3
Demolition Waste	ture for
must provide dedicated infrastrus	2

All project types must provide dedica

Projects located on sites with existing infrastructure must materials and assemblies for reuse or donation.

38 Refer to the v4.0 Materials Petal Handbook for c 39 Hazardous materials in demolition waste, such (PCBs), are exempt from percentage calculation

MATERIALS

IMPERATIVE

RESPONSIBLE SOURCING

The intent of this Imperative is to support sustainable extraction of materials and transparent labeling of products. All projects must advocate for:

- The creation and adoption of third-party certified standards for sustainable resource extraction and fair labor practices for extraction of rock, metal, minerals, and timber.
- Certification under the Natural Stone Council (NSC) 373 Standard by quarries and/or manufacturers of all dimension

All projects must either source 80% or more of all wood, by cost or volume, as Forest Stewardship Council (FSC) certified, 32 or as salvaged, or from the intentional harvest of on-site timber for the purpose of clearing the area for construction or restoring/maintaining the continued ecological function of the on-site bionetwork, and the remaining 20% of wood must be from low-risk sources. 33 Alternatively, the project may achieve FSC Project Certification.<sup>24</sup>



Uto Expectancy: 000 VEASS and of Life Options Nationals (42%).

All projects must contain two Declare labeled products per 200 sq m of gross building area, or projects must contain two because labeled products bell 200 sq fill of global project area, whichever is smaller, up to forty products, and advocate to all manufacturers that are not in Declare that they register their products in the Declare database. 35

All projects (except residential) must incorporate one product certified under the Living Product Challenge per 1,000 sq. m of gross building area or project area, whichever is smaller, up to three products. 36 Residential projects must incorporate one product certified under the

- http://naturalstonecouncil.org/education-training/nsc-initiatives/dimensional-stone-standard/. http://naturalstonecouncil.org/education-training/nsc-initiatives/dimensional-stone-standard/.

  Refer to the v4.0 Materials Petal Handbook for a full list of exceptions, such as an exception for wood in existing buildings undergoing renovation.
- existing buildings undergoing renovation.

  The Nature, Economy and People Connected tool or equivalent must be used to assess risk: https://www.nepcon.org/sourcinghub/timber
- nepcon.org/sourcinghub/timber

  See FSC websites by location: e.g., https://us.fsc.org/en-us/market/green-building/fsc-project-certification;

  https://www.fsc-uk.org/en-uk/business-area/fsc-certificate-types/project-certification; See FSC Websites by location: e.g., https://us.fsc.org/en-us/market/green-building/fsc-phttps://www.fsc-uk.org/en-uk/business-area/fsc-certificate-types/project-certification

# What am I doing to advance BMR?

### ENVIRONMENTAL

## GOALS

- Reduce Carbon Emissions related to energy and fuel use on projects
- Reduce embodied carbon on select projects
- Divert usable waste from projects into salvage or reuse stream
- Implement consideration of water quality and conservation into jobsite operations and use water wisely on projects

## 13. DIVERT USABLE MATERIAL FROM WASTE STREAM TO REUSE STREAM

Alignment: Goal 3 - Divert usable waste from projects into salvage or reuse stream.

Intent: Over 25% of landfill waste in our area is comprised of CD&D waste, a significant percentage of which are usable materials that have not reached the end of their useful life. Donation of usable materials resultant from our jobsites to non-profits or other entities is both socially and environmentally responsible.

**Implementation:** This credit often involves coordinating with the demolition subcontractor. Work with the demo sub to identify materials that can be recovered through the demo process. Contractual language will back this up.

**Documentation:** Project teams that opt for this credit will provide documentation in the form of thank you letter or receipt from receiving entity, photo of items recovered, and contract language with demo sub if that path was taken.



Shaw

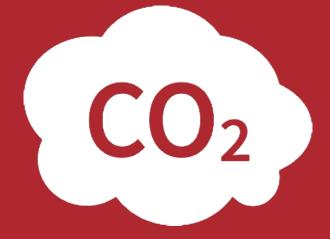
Shaw

Shaw

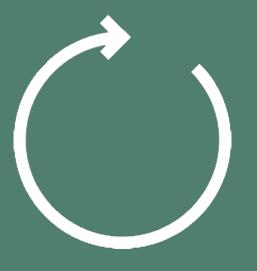
**HEALTH & WELLBEING** 



**CARBON** 

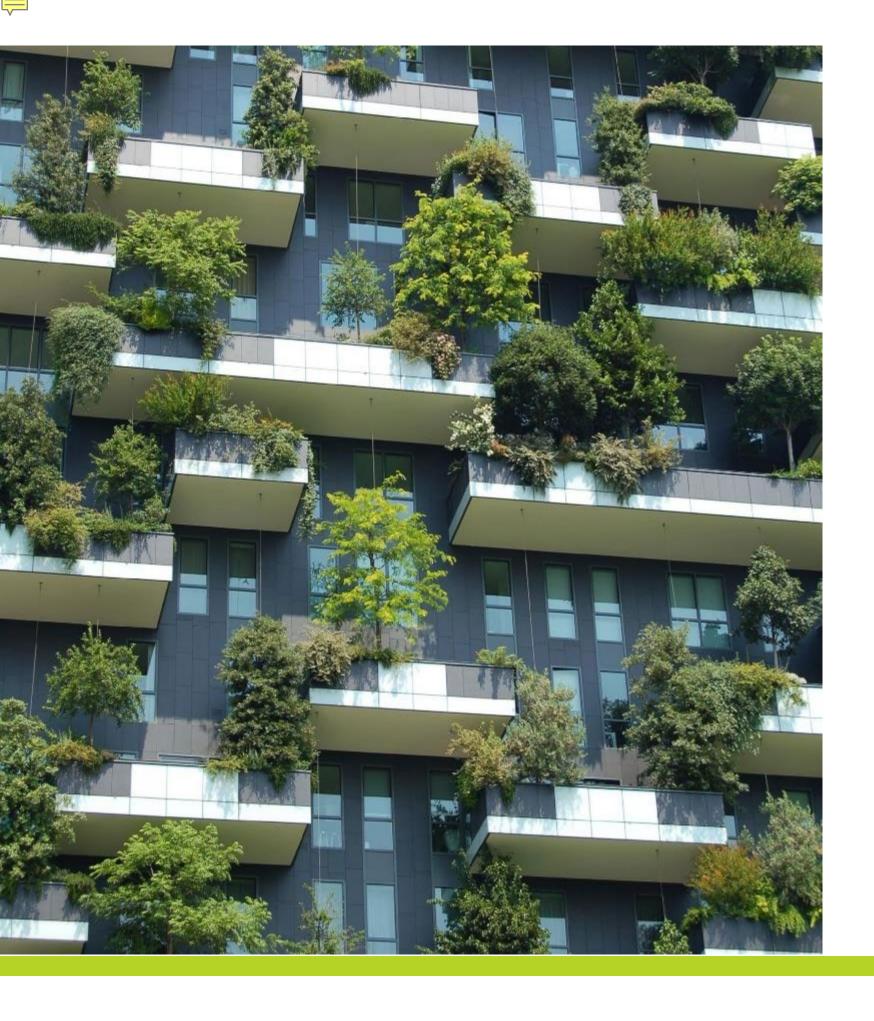


**PRODUCT END OF USE** 



sustain[HUMAN]ability®





# Human beings don't have a pollution problem...

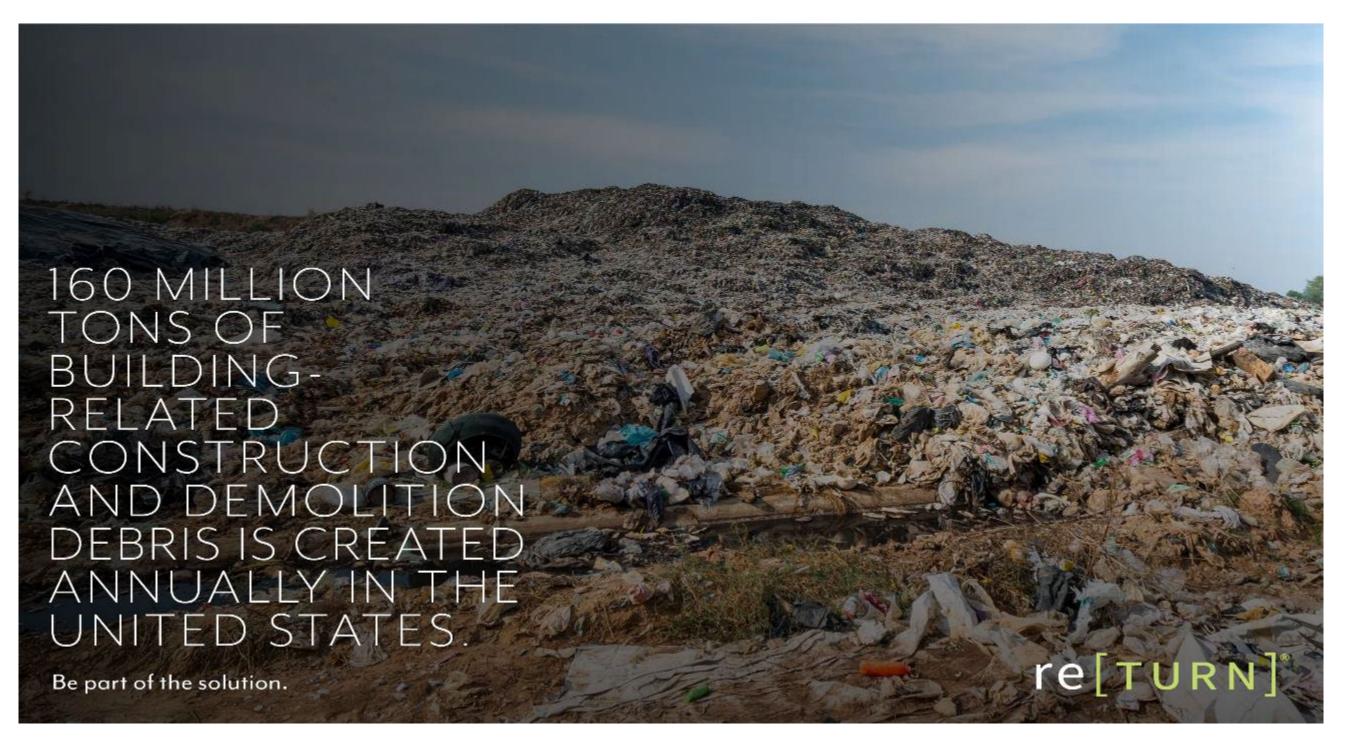
# They have a design problem.

William McDonough & Michael Braungart The Upcycle



## Linear Economy vs. Circular Economy

Tell your story









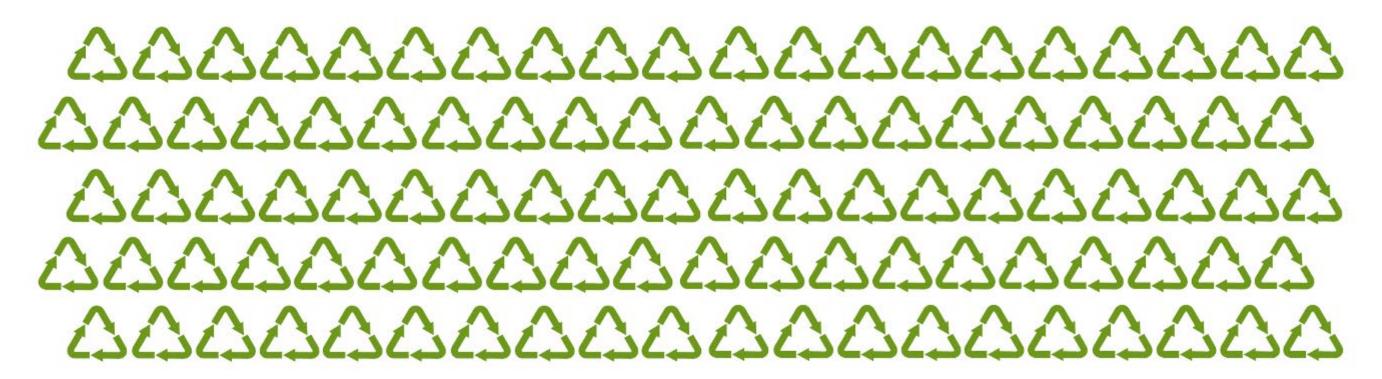


# re[TURN]®

Since 2006, Shaw has reclaimed and recycled almost

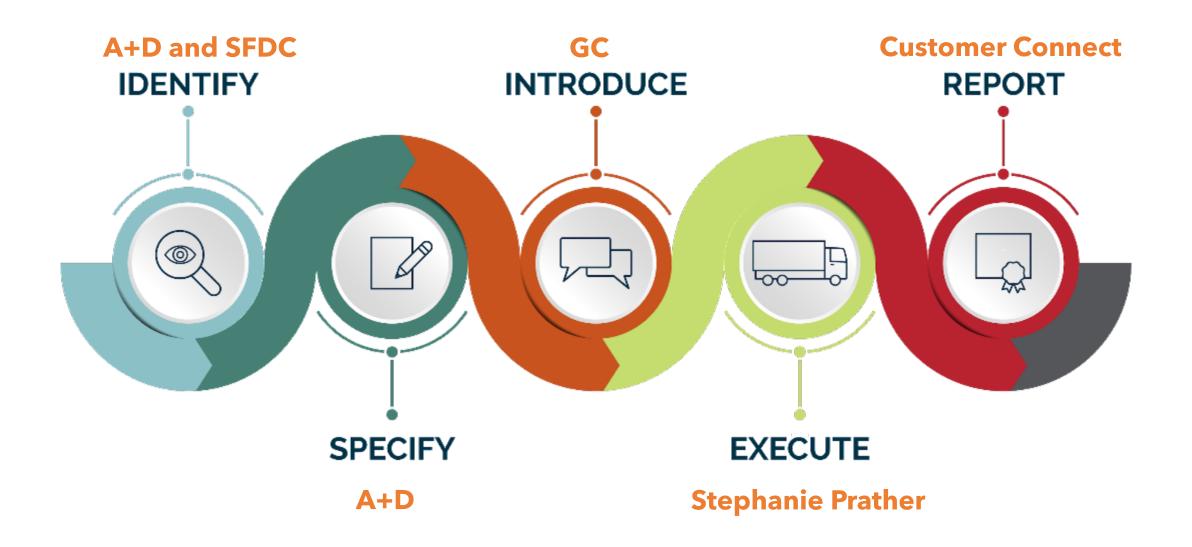
# 1 Billion Pounds

of carpet - including EcoWorx®.





# FIVE STEPS TO SUCCESS





#### 1.1 SUMMARY

PART 1 - GENERAL

- A. Section includes:
  - 1. Procedures for re reclaimed, not lar
  - B. Section relates to:
  - 1. Section 02 4116.0
  - 2. Section 02 4119 -3. Section 09 6813 -

#### 1.2 DEFINITIONS

A. Clean Carpet: Carpe contamination, garba

#### 1.3 REFERENCES

A. Carpet and Rug Instit of Commercial Carpel

#### 1.4 SUBMITTALS

- A. Review Submittals:
  - 1. Designation of gene a. Carpet remo
  - b. Used carpet
  - 2. Proposed:
  - a. Packing and 3. Schedule of carpet n
    - a. Contact the c
    - b. Provide detail collection to o
  - c. Provide invent
- B. Carpet Tile Submittals: 1. Submit carpet tile ven
  - a. Identify carpet
  - photos of carpe
  - b. Square footage
- c. If mixed backin 2. Certifications from the and recycled or diverti

#### 1.5 QUALITY ASSURANCE

A. Regulatory Requirements: Comply with governing regulations, including hauling and disposal.

#### 1.6 PROJECT CONDITIONS

 Maintain possession of removed used carpet; place in a covered of for pick up or trailer.

#### 1.7 COORDINATION

- A. Contractor is responsible for the demo and staging of manufacturer reclamation department guidelines.
- B. Coordinate with the carpet tile manufacturer's recla reclamation entity to schedule pickup logistics.

#### PART 2 - PRODUCTS

- A. Only Shaw EcoWorx carpet tile and some t recycled. All other carpet tile types, including diverted from landfill.
- B. All collections of polyurethane cushioned cost to be downcycled. B. Quantity must be a minimum of 500 squ
- C. Project must be located within the contin D. Tiles must be stacked flat and neatly on
- E. All pollets must be strapped to secure straps, one on each pallet side). Rope material if necessary. All patiets must ti
- F. Material must be stored in a clean and
- G. Material must be staged on pallets no w trailer side-by-side.
- H. All carpet tiles must be palletized separa

#### PART 3 - EXECUTION

#### 3.1 PREPARATION

A. Contractor is responsible for contacting the department or recycling entity and preparing

#### 3.2 CARPET REMOVAL

A. Material must be dry and free of non-carpet deb

- Contractor is responsible for loading material onto the trailer. B. The pick-up location must accommodate a 53-ft. trailer. C. If 53-ft trailer is not accessible, alternatives such as pup trailers, droppi etc. will be provided as necessary at additional cost. These services are

  - D. Material must be stored in a clean and dry location accessible by trailer. E. Material must be staged on pallets no wider than 4 ft. by 4 ft. for loading in

    - F. Tiles must be stacked flat and neatly onto pallets at least 38" high and no G. Pallets must be strapped to secure the material during shipment – at leas straps, one on each pallet side. Rope or twine can be used for strapping
      - pallets must be shrink wrapped tightly to ensure stability during transit.

A. Contact carpet tile manufacturer reclamation department or recy schedule container drop-off, timeline and applicable costs. Dr OP TRAILER STAGING tractor is responsible for determining secure location ar ability during transit.

additional fees.

erpet in trailer supplied by carpet tiles Vacement.

g into a

no higher bast 2

ng. All

or recycling

erial in container.

by 4 ft. for loading into 8

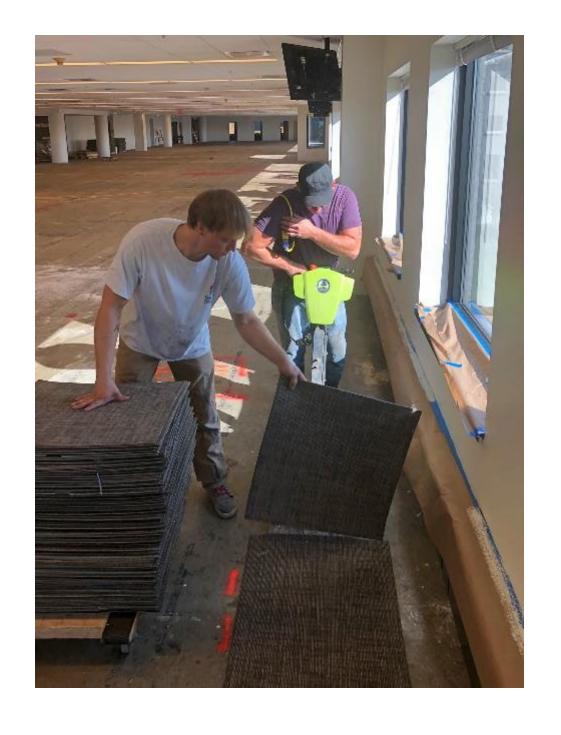
at least 38" high and no hig rial during shipment - at least s in be used for strapping. All pallet

location with the carpet tile yoling entity.



# re[TURN]®

## In Action



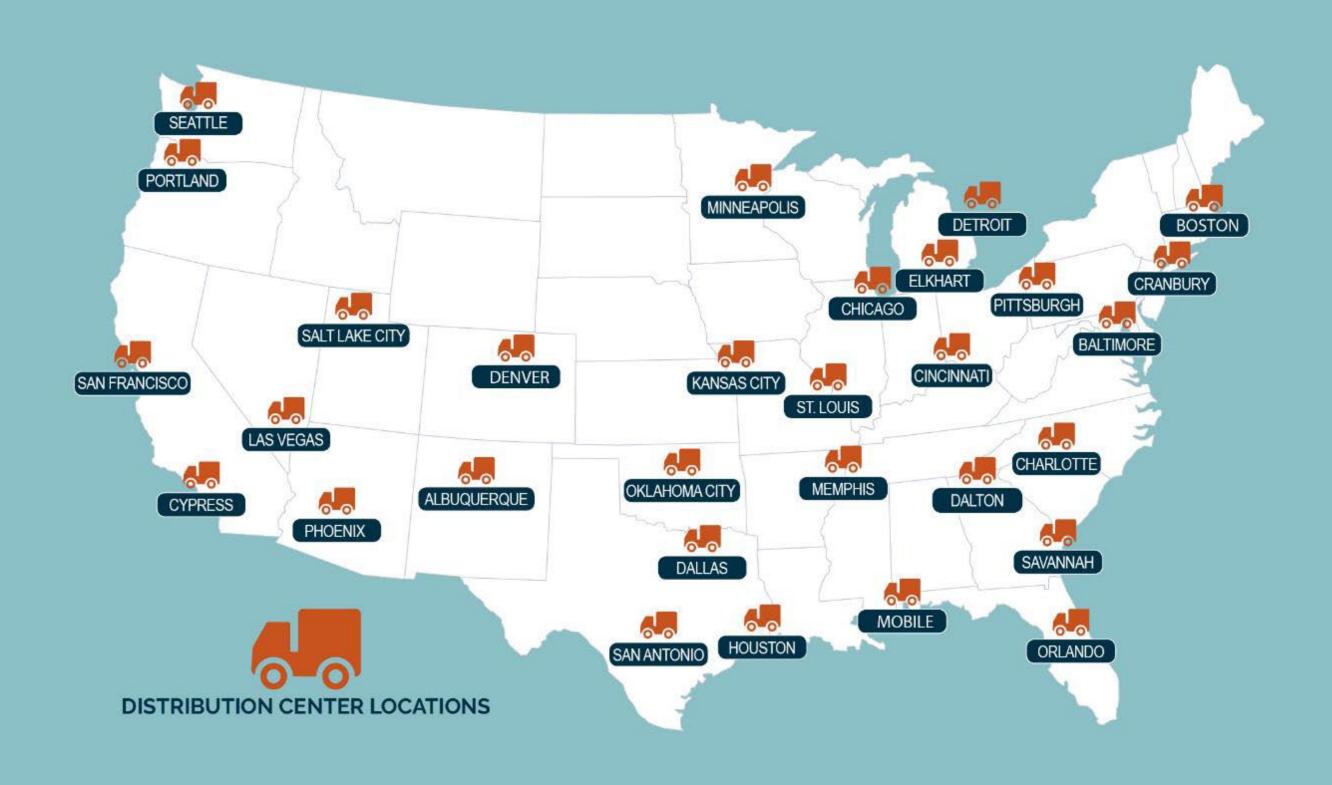












#### **ShawContract®**

IN RECOGNITION OF A

# Carbon Neutral Carpet Installation



PRESENTED TO

#### Fifth Third Bank CSC in Grand Rapids, MI

#### Feels good to do good. **Today** and **Tomorrow.**

#### Today

Carbon Neutral Carpet made with EcoWorx® backing is durably made and measurably kind.



Your purchase includes

17,545 square yards

of Carbon Neutral EcoWorx® carpet tile.



This carpet contains an average of

#### 60% recycled content

and is 100% recyclable with guaranteed collection and recycling through our re[TURN]® program and Environmental Guarantee.

#### **Tomorrow**

By recycling EcoWorx® carpet instead of using virgin materials:



**Approximately** 

**527,100** pounds

of carpet will be diverted from the landfill.



Approximately

2,351,400 pounds

of CO<sub>2</sub> will be saved, which is equivalent to planting nearly

1,297 acre(s)

of trees.

#### RE[TURN] \* RECOGNITION

## CERTIFICATE

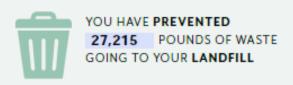
#### PRESENTED TO

#### FBI Cincinnati Field Offices

for the recycling of 4,948 square yards of post-consumer EcoWorx carpet on 05/23/2023

Your decision to eliminate landfill waste will allow us to recycle your carpet and create new materials for future generations.

BASED ON THE 4,948 SQUARE YARDS OF ECOWORX® CARPET BEING RETURNED...







APPROXIMATELY 98,800 POUNDS
OF CO2e WERE SAVED, WHICH IS
EQUIVALENT TO PLANTING NEARLY
ACRE(S) OF TREES.

Celly w

05/23/2023

date

re[TURN]

patcraft\*

# re[TURN]® Pipeline

## What does it cost to throw away?

	Price Per Ton	20 Yard Fee	Price Per Yard	Price per 2000 yards
				6 Tons
Newark NJ	\$102	\$500	0.56	\$1,112
Miami FL	\$71	\$500	0.46	\$926
Atlanta GA	\$60	\$500	0.43	\$860
Seattle WA	\$185	\$500	0.81	\$1,620
Dallas TX	\$58	\$500	0.42	\$848
Columbus OH	\$39.75	\$500	0.37	\$738
Omha NE	\$27.71	\$500	0.33	\$666
St Louis	\$58	\$500	0.42	\$848
Boston MA	\$122	\$500	0.62	\$1,232
Pittsburgh	\$41.80	\$500	0.38	\$750
Tampa	\$44	\$500	0.38	\$750
MSP	\$122	\$500	0.62	\$1,232
San Francisco	\$175	\$500	0.78	\$1,550
Phoenix	\$44	\$500	0.38	\$750
Nashville	\$75	\$500	0.48	\$950
Philadelphia	\$120	\$500	0.61	\$1,220



ESG stands for **Environmental**, **Social** and **Governance factors** — and is a criteria used primarily by investors in evaluating how a business is affected by environmental and social issues, and whether they have good governance in place to manage those risks.



# COLLABORATION

- Owners
- Architects
- Interior Designers
- Demolition Subcontractors
- Deconstruction/Selective Demolition Subs
- Installing subcontractors
- Waste Haulers
- Governments/Cities/Municipalities
- Manufacturers
- Reuse vendors and resalers
- Testing and Certification Agencies
- Workforce Development/Equity Professionals

