

MQL Blasta Start-up Guide

1. Connect air supply to 0.25" right angle push connector attached to the solenoid valve located on the rear side of the electrical cabinet (¼" PUR works well).
2. Turn on machine. On the front of the electrical cabinet, turn the COOLANT control switch from OFF to either ON or AUTO then select MIST using the adjacent two way switch. Note, if AUTO is selected, spindle must be ON for the Blasta to function.
3. Adjust lubricant flow rate using the Pressure Regulator on the MQL Blasta tank located on the back of the machine behind the head. The pressure gauge is set to 15 psi by default. Higher pressure corresponds to faster dispersion.
4. Air pressure is regulated by the black plastic knurled knob located on the tank. This will NOT adjust lubricant flow rate.



Figure 1



Figure 2

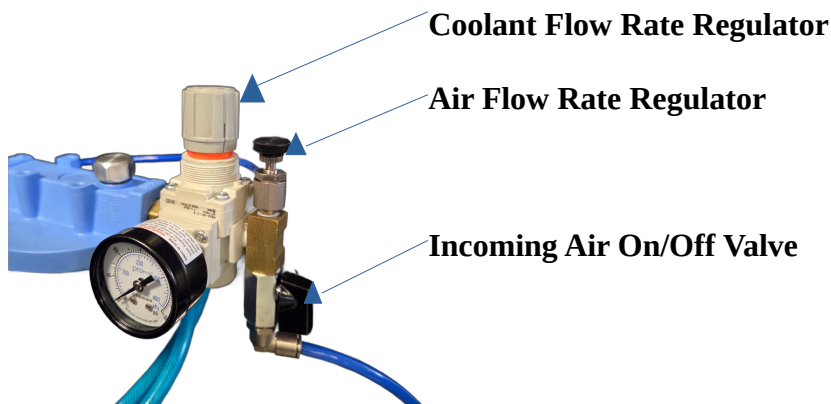


Figure 3