



Control Union Certifications B.V.
Meeuwenlaan 4-6, 8011 BZ, Zwolle, Overijssel, NL-OV, Netherlands, NL
Phone: +31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU846935GRS-2025-00012112

Control Union Certifications certifies that

Carvico S.p.A.

Textile Exchange-ID (TE-ID): TE-00003420

License Number: CB-CUC-846935

Via Don A. Pedrinelli, 96

24020 Carvico (BG), Lombardia, IT-25, Italy, IT

has been audited and found to be in conformity with the

GLOBAL RECYCLED STANDARD (GRS)

- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Dyeing (PR0008)*, Finishing (PR0012)*, Knitting (PR0015)*, Warehousing, distribution of non-final products (PR0031),
Washing, laundering (PR0032)*, Preparatory (PR0022)*, Pre-treatment (PR0021)*, Printing (PR0023)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2025-12-13

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Zwolle, 2024-12-14

Last updated: 2025-01-31

On behalf of the Managing Director
Marco Pini | Certifier

Certification Body



Standard's logo



Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.



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T · +31 38 426 0100 · F · +31 38 423 7040 · certifications@controlunion.com

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Scope Certificate Number: CU846935GRS-2025-00012112 (continued)

Carvico S.p.A.

GLOBAL RECYCLED STANDARD (GRS)

Products Appendix

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	32.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 35.0% Elastane (Spandex) (RM0160) 33.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	47.0% Polybutylene terephthalate (PBT) (RM0386) 53.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	82.0% Recycled post-consumer Polyester (RM0189) 18.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	49.0% Polybutylene terephthalate (PBT) (RM0386) 51.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	78.0% Recycled post-consumer Polyester (RM0189) 22.0% Other [Elastolefin] (RM0262)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	47.0% Recycled pre-consumer Polybutylene terephthalate (PBT) (RM0389) 53.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	47.0% Recycled pre-consumer Polyester (RM0188) 53.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	22.0% Elastane (Spandex) (RM0160) 4.0% Polyamide (Nylon) (RM0182) 74.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	28.0% Elastane (Spandex) (RM0160) 72.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	85.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 15.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	40.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 20.0% Other [Elastolefin] (RM0262) 40.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024

Place and date of issue:



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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	21.0% Elastane (Spandex) (RM0160) 39.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 40.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	42.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 16.0% Elastane (Spandex) (RM0160) 42.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	13.0% Elastane (Spandex) (RM0160) 87.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	39.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 39.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 22.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	15.0% Elastane (Spandex) (RM0160) 43.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 42.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	74.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 26.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	49.0% Polyester (RM0186) 51.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	78.0% Recycled post-consumer Polyester (RM0189) 22.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	40.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 20.0% Elastane (Spandex) (RM0160) 40.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00030738, TE-00003420, TE-00050412, TE-00048024

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

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GLOBAL RECYCLED STANDARD (GRS)

Site Appendix

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name - TE-ID	Address	Process categories	Standards
Carvico S.p.A. (main) TE-00003420	Via Don A. Pedrinelli, 96 24020 Carvico (BG) Lombardia, IT-25 Italy, IT	Dyeing (PR0008) Finishing (PR0012) Knitting (PR0015) Warehousing, distribution of non-final products (PR0031) Washing, laundering (PR0032)	GRS

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
No subcontractors			

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certification body	Expiry date	Address	Process categories	Standards
TINTORIA FINISSAGGIO 2000 S.R.L. TE-00048024	ICEA - istituto per la certificazione etica e ambientale	2025-04-21	VIA 2 GIUGNO 13866 MASSERANO Piemonte, IT-21 Italy, IT	Finishing (PR0012)	GRS
ALFATEX SRL TE-00050412	Control Union Certification B.V.	2025-04-04	VIA CASTELLETTO TICINO, 131 28040 BORGIO TICINO Piemonte, IT-21 Italy, IT	Preparatory (PR0022)	GRS
HUNG YEN KNITTING & DYEING CO., LTD TE-00030738	Control Union Certification B.V.	2025-05-18	Pho Noi Textile Garment Industrial Park, Nghia Hiep Commune Yen My District Hung Yên, VN-66 Vietnam, VN	Dyeing (PR0008) Finishing (PR0012) Knitting (PR0015) Pre-treatment (PR0021) Preparatory (PR0022) Printing (PR0023) Washing, laundering (PR0032)	GRS

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