



# Grading Guides

No	Visual Disability	BBCC	UTY/BTR	UTY EXPORT
<b>1</b>	<b>Open Spilt</b>	* Max width 3mm length 250mm 2 point * Nice puttied with flat surface, same colour	*Max width 3mm length 500mm 2 point *Nice puttied with flat surface, same colour	* Max width 9mm * Nice puttied with flatsurface and same colour
<b>2</b>	<b>Dead Knots</b>	* Diameter 10mm 2 pt *Nice puttied with flate surface, same colour	* Diameter 20mm 3 pt *Nice puttied with flat surface, same colour	* Diameter 20mm Max. 5 point ; a swarm of dead knots is not allowed
<b>3</b>	<b>Discolouration</b>	Not allowed	It is allowable as long as not too extreme	It is allowable
<b>4</b>	<b>Ripping</b>	Not allowed	Not allowed	Not allowed
<b>5</b>	<b>Swollen</b>	Not allowed	Not allowed	Not allowed
<b>6</b>	<b>Patching</b>	Not allowed	Max. width 10cm length 15mm 3 point and same colour	Max. width 10cm length 15mm 5 point and same colour
<b>7</b>	<b>Face Join</b>	Not allowed	Not allowed	Max. 2 point and same colour
<b>8</b>	<b>Samping Kurang</b>	* Face width 2mm length 300mm with nice puttied	* Face width 3mm length 5cm with nice puttied	* Face width 3mm with nice puttied and same colour
<b>9</b>	<b>Over Sanding</b>	Not allowed	Not allowed	Not allowed
<b>10</b>	<b>Core Hole</b>	*Max. 2mm stuffed	*Max. 3mm stuffed	*Max. 5mm stuffed
<b>11</b>	<b>Core Overlap</b>	*Max. width 2mm length 150mm, flat and smooth	*Max. width 3mm length 200mm, flat and smooth	*Max. width 5mm length 400mm, not broken