

GRADING ROLE

NO	Visual disability	BBCC	UTY/BTR	UTY EXPORT
1	Open Split	* Max width 3mm length 250mm 2 point * Nice puttied with flat surface, same colour	* Max width 3mm length 500mm 2 point * Nice puttied with flat surface, same colour	* Max width 9mm * Nice puttied with flat surface and same colour
2	Dead Knots	* Diameter 10mm 2 point * Nice puttied with flat surface, same colour	* Diameter 20mm 3 point * Nice puttied with flat surface, same colour	* Diameter 20mm Max. 5 point a swarm of dead knots is not allowed
3	Discoloration	Not allowed	It is allowable as long as not too extreme	It is allowable
4	Ripping	Not allowed	Not allowed	Not allowed
5	Gelembung F/B	Not allowed	Not allowed	Not allowed
6	Patching	Not allowed	Max. width 10cm length 15mm 3 point and same colour	Max. width 10cm length 15mm 5 point and same colour
7	Face Join	Not allowed	Not allowed	Max. 2 point and same colour
8	Samping Kurang	* Face width 2mm length 300mm with nice puttied	* Face width 3mm length 5cm with nice puttied	* Face width 3mm with nice puttied and same colour
9	Over Sanding	*Not allowable	*Not allowable	*Not allowable
10	Core Hole	*Max. 2mm stuffed	*Max. 3mm stuffed	*Max. 5mm stuffed
11	Core Overlap	*Max. width 2mm length 150mm, flat and smooth	*Max. width 3mm length 200mm, flat and smooth	*Max. width 5mm length 400mm, not broken
12	Press Mark	*Max. width 2mm length 50mm nice puttied with flat surface	*Max. width 3mm length 60mm nice puttied with flat surface	width 5mm length 100mm nice puttied with flat surface
13	Cutter Mark	*Not allowed	*Max. 2-3 point polished evenly	Must be polished evenly
14	Glue Penetration	*Not allowed	*Not allowed	Slightly is acceptable but should not be stack
15	Blue stain	*Not allowed	Max. 10cm at side	Max. 20cm at side