

Please Read Instructions in full before starting with assembly

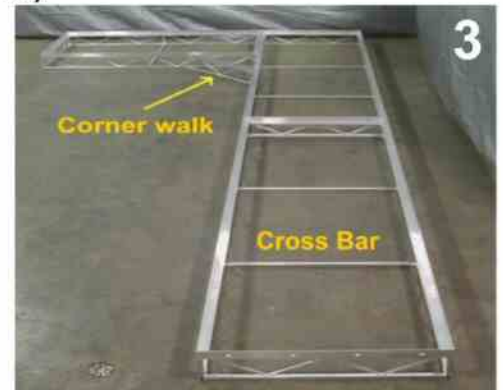
Floating Dock Assembly



(Floats should be mounted first) The frame bolting instructions are shown without floats for clarity
Warning: Donot over tighten Bolts, this may cause the nuts to lock up.

Note: each number refers to to a picture number thru-out these instructions, Example: number 1. refers to picture 1.

1. Bolt frames together using 2 - 3/8 x 1" CB. nuts and washers through the frame angles.
2. Mount 2 - 1" U-bolts over the corner angles of the Dock frames. see (Detail A)



3. If the Dock requires a section to be bolted off the side, as required for a L-shaped dock, it is best to bolt on the sections between the Cross Bars.

The cross bars are located every 4 foot across the Dock Frames
It is best to have the U-Bolts near a Cross Bar picture (3)

An optional Cornerwalk is suggested when using the "L" or "T" shaped Docks

4. With the Dock Frame upside down, center the float between the Cross Bars.
(Note) The Float must be aprox. 6 inches away from the end of each section to allow room for bolting the sections together
(Detail B1) Bolt on the float mount with 3/8 x 2 1/2" bolts, use a standard washer on the head of the bolt
(Detail B2) put the Big Washer on first then a standard washer and then the nut.
(Don't over tighten and crush the plastic) snug is good.