

American Dock Mfg. Inc.  
4032 US Highway 2  
Florence WI. 54121



1-800-528-5454  
americandock.com  
e-mail amerdock@americandock.com

American Dock offers 3 different size leg frames; 18", 36" (shown) and 60" this instruction sheet is used for all 3. For ease of assembly the section is assembled upside down. "Do not tighten Bolts until assembly is complete"



The assembly Bolts for all Portable Dock sections are 3/8" x 1" Carriage Bolts, nuts & washers.



Bolt leg frame to main frame using 2 - 3/8"x1" carriage bolts, nuts and washers.



There is 1 left and 1 right angle brace.



Bolt each brace on using 2 - 3/8" x 1" carriage bolts, nuts, and washers.



Assemble foot pad to extension pipe and tighten foot pad setscrew. Slip extension pipe into leg frame and tighten the leg frame setscrew.



Tighten all bolts, flip section upright and the section is now ready for installation. Use 2 - 3/8" x 1" CB. nuts and washers for bolting one section to another.

**Warning: Do not over tighten the nuts and bolts this may cause the nuts to lock up.**