

P/N: C-286-1798A

2655 BULKHEAD FILTER

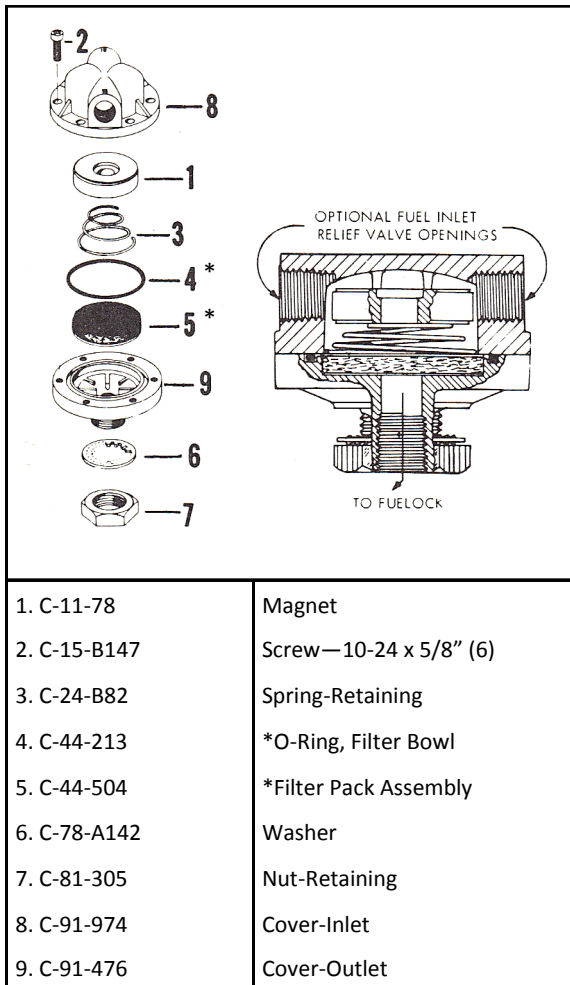
FILTER AND O-RING REPLACEMENT INSTRUCTIONS



All installations, conversions and repairs of LPG equipment must conform to guidelines in NFPA #58, Code of Federal Regulation #40-CFR-86 and Canada CGA-B-149.2 M86, Propane Installation Code.

INSTRUCTIONS

1. Turn off service valve on LPG fuel tank.
2. Start engine and idle until it depletes all fuel in hoses. When engine stalls, try to restart to ensure depletion of fuel.
3. Disconnect Battery.
4. Carefully relieve fuel pressure in the LP Fuel line leading to and from the bulkhead filter.
5. Disconnect inlet and outlet fuel hoses from the bulkhead filter.
6. Remove bulkhead filter from the vehicle.
7. Scribe or pencil in alignment marks from the inlet cover to the outlet cover.
8. Remove the six inlet cover screws. CAUTION: Inlet cover is subjected to spring pressure. Hold the cover down while removing the last screw and remove the cover slowly.
9. Remove and clean the magnet and spring.
10. Discard the filter and o-ring.
11. Clean and inspect the o-ring groove, inlet cover mating surface, magnet and spring.
12. Lightly Lubricate the new o-ring and install into outlet cover groove.
13. Install the filter, spring and magnet. Be certain the o-ring is not folded over, cut or pinched before proceeding to the next step.
14. Align top cover and outlet cover scribe marks and secure with screws. PLEASE NOTE: When tightening screws, use a cross pattern sequence (with the inlet fittings at 12 and 6 o'clock, respectively, tighten screws 1+7, 9+3, 5+11) and torque to 25-35 inch pounds.
15. Install bulkhead filter on vehicle. Torque mounting nut to 38-42 foot pounds.
16. Connect inlet and outlet hoses. Be sure to use pipe sealant or Teflon tape on all pipe threads.
17. Slowly turn on LPG tank service valve.
18. Leak test all connections.
19. Connect battery and start engine.



1. C-11-78	Magnet
2. C-15-B147	Screw—10-24 x 5/8" (6)
3. C-24-B82	Spring-Retaining
4. C-44-213	*O-Ring, Filter Bowl
5. C-44-504	*Filter Pack Assembly
6. C-78-A142	Washer
7. C-81-305	Nut-Retaining
8. C-91-974	Cover-Inlet
9. C-91-476	Cover-Outlet

Included in Repair Kit P/N C-286-1798A

*C-44-213 (O-Ring, Filter Bowl)

*C-44-504 (Filter Pack Assy.)

NOTE: Magnet is NOT included in the repair kit. Please refer to step #9.