

Lean Six Sigma Black Belt (SSBB) Exam - Grading & Score Breakdown

Exam Structure:

- Total Questions: 150 multiple-choice questions
- Duration: 230 minutes (3 hours and 50 minutes)
- Format: Online, proctored, timed
- Medium: English
- Passing Score: 70% (105 out of 150 correct answers)
- Retake Policy: 2 free retakes allowed within 60 days if you don't pass on the first attempt.

Exam Rules & Timing Guidelines:

- Once you start the exam, you cannot pause the timer.
- Please ensure you are in a quiet, distraction-free environment before beginning.
- Time Management is crucial: You have approximately 1.53 minutes per question.
- Automatic Submission: Your responses will be submitted automatically once the 230 minutes expire.
- A final minute warning will appear on screen to remind you before submission.
- You will not be able to change answers after time ends, so plan your time wisely.

Grading Criteria (Out of 150 Points):

90% - 100%	135 - 150	A+	Exceptional Mastery
80% - 89%	120 - 134	A	Advanced Proficiency
70% - 79%	105 - 119	B (Pass)	Solid Understanding
60% - 69%	90 - 104	C (Needs Work)	Below Certification Standard
Below 60%	0 - 89	F (Fail)	Not Yet Competent

Exam Topics May Include:

- Define Phase: Voice of the Customer, CTQs, SIPOC
- Measure Phase: Process Mapping, Data Collection Plans, Descriptive Statistics
- Analyze Phase: Root Cause Analysis, Hypothesis Testing
- Improve Phase: Lean Tools, Solution Prioritization
- Control Phase: Control Plans, Statistical Process Control
- Leadership, Change Management & Deployment

Tips for Success:

- Take mock tests under timed conditions.
- Focus on problem-solving, root cause analysis, and statistical thinking.
- Study DMAIC thoroughly and understand how tools are applied in real scenarios.

- Keep a calculator and scratch paper ready for basic calculations during the test.