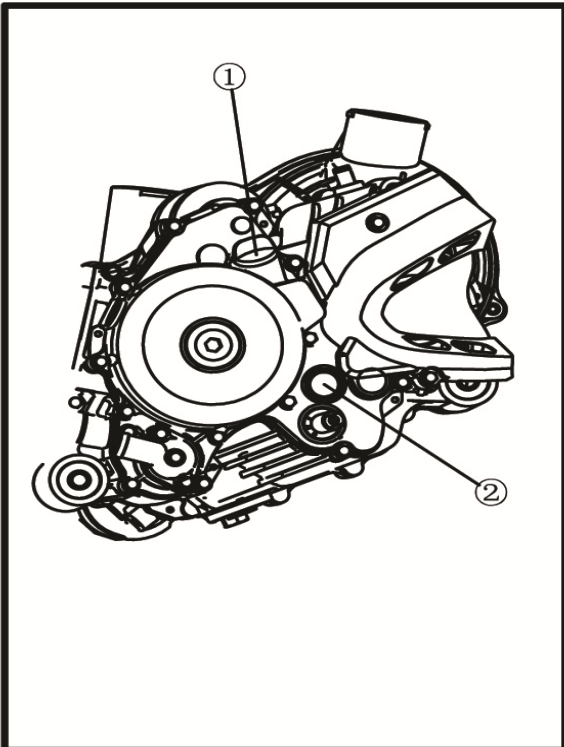


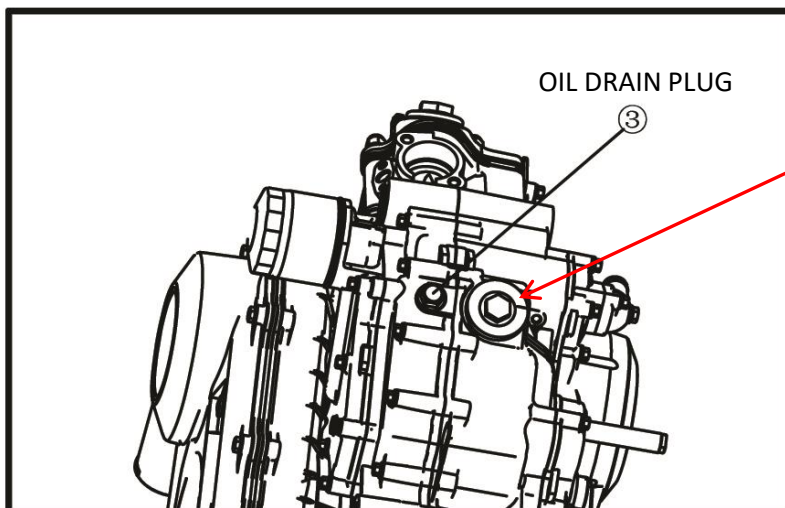
HOW TO CHANGE THE OIL ON 2500cc HiSUN PRODUCTS

- First make sure the vehicle is level and secure
- Run the engine for a few minutes to get it warmed up, this will ensure most of the oil in the engine will drain out. Thick cold oil tends to stick to the inside of the engine. Warm thin oil tends to drain out easier. Shut off after a few minutes of running.
- Remove the plastic skid plate under the engine area
- Next it is recommended to remove the center console in the middle of the seats to gain access to the oil fill hole easier
- Remove the shift knob by popping the top half off and you will see a screw inside that will allow you to remove the knob.
- Then remove the two tabs on either side of the center console. This will allow you to pull up and remove the center console cover.
- Remove the oil fill cap located near the front sprocket and on the left side of the engine. (#1 on the pic below)



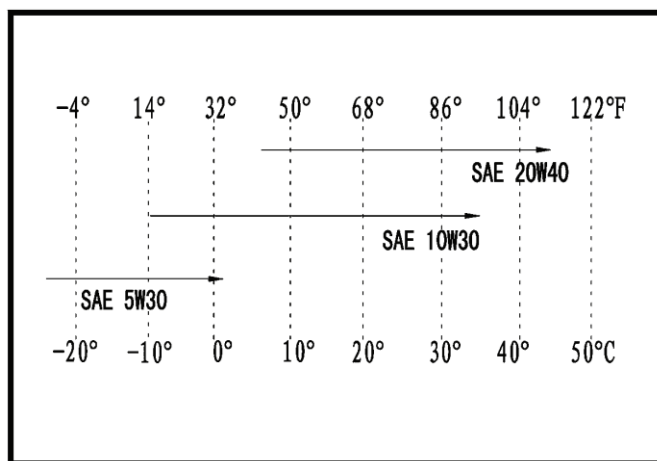
- The oil level sight glass is located just below the oil fill cap. There is NO oil level dip stick on these models as the service manual would suggest.
- Next go under the UTV and locate the oil drain plug under the engine. You will also have access to the oil filter from here.

- Under the engine, you will see two drain bolts and only one is needed to drain the oil.
- **Locate the drain plug as noted in the picture below (#3)**



- The other drain plug has a spring and filter inside of it, this is for checking after first run or over long periods of use for metal in the oil. You will not loosen this bolt for regular oil drain. ***Use the bolt noted as #3 in the above picture only.***
- Allow the oil to drain for a few minutes to ensure all the old dirty oil is allowed to drain.
- Replace the drain plug crush washer, this is important to ensure you do not over torque the bolt and strip out the threads. You can find a replacement at your local motorcycle repair shop or dealership, very cheap.
- Torque the oil drain plug to 22 ft lbs (30Nm) ***DO NOT OVERTIGHTEN.***
- Remove the oil filter and allow any oil to drain as well
- Prior to installing the new filter, it is recommended to pour a little bit of the new oil into the oil filter and allow it to soak into the filter element. (This will help lubrication during initial start up).

- Using clean oil, spread some oil lightly on the new oil filter O ring. This will help it from becoming hard to remove the next time.
- Install the new oil filter and tighten to 12 ft lbs.
- Next using a funnel with a small opening due to the size of the oil fill port, fill the engine with the recommended oil viscosity.



- The brand of oil is really up to the customer, standard oil or synthetic oil is up to you here.
- You will need between 1.2 to 1.5 liters. (1.162 US qt)
- Check the oil sight glass to ensure the level is correct.
- Once the oil level is correct, place the oil cap back on and re-start the engine for approx 2 to 3 minutes then shut off and re-check the oil level.
- Now you are ready to put the plastic skid plate back on
- Now would also be a great time to change the spark plug and check the valve adjustment if needed.
- Re-install the center console and shift knob
- Go ride and have fun again!