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Your reliable robot partner



## **About Us**

Moka Robot is a high-tech robot manufacturer providing high quality industrial robots and solutions to our customers. As one of the earliest companies who manufactures industrial robots, we offer professional, timely service and complete robot application solutions.

Our robot system is highly stable and mature. After years of development, our products are widely used in industrial automation applications such as welding, painting, handling, palletizing and polishing, both in China and the global market.

Our industrial robots are developed by our company with independent intellectual property rights. The motion of each joint of the robot is realized by high performance servo motors and a high precision reducers.

The core advantages of our industrial robots include: cost-effective, compact structure, highly reliable, high speed, high precision, easy to operate and easy to maintain.

For details, please visit www.mokarobot.com.



# **WELDING ROBOT**

# MR10-1440

Faster, more accurate and more reliable. Suitable for all types of CO2/MAG/MIG/TIG welding and plasma cutting.

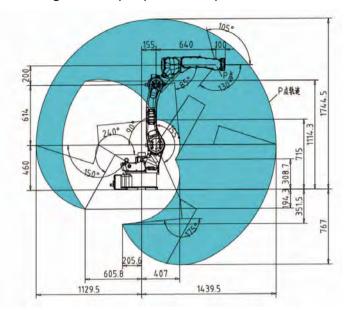


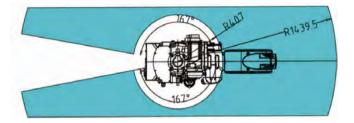
Basic data	
Model No.	MR10-1440
Number of axes	6
Maximum payload	10 kg
Maximum stroke	1440mm
IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	210 kg (without cabinet or welding machine)
Repeatability	±0.05 mm
Internal air duct	Ф10
	Aotai MAG-350RL (CO2/MAG/MIG, standard)
Welding machines	Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)
	Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)
Motion range	
J1 axis S	±167°
J2 axis L	+80°~-145°
J3 axis U	+145°~-75°
J4 axis R	±190°
J5 axis B	+50°~-210°
J6 axis T	±220°
Speed with rate	ed payload
J1 axis S	285°/s
J2 axis L	247 °/s
J3 axis U	285 °/s
J4 axis R	392°/s
J5 axis B	272 °/s
J6 axis T	1353 °/s

Electrical cabinet specifications		
Dimensions	650*495*580mm	
Approx. weight	60KG	
Cooling method	Natural cooling	
Input power	220VAC 50/60Hz	
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )	
	16 digital inputs	
I/O terminals	16 digital outputs	
	2 analog outputs (optional)	
Position control mode	EtherCAT, TCP/IP	
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1	
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)	
Driving unit	6-axis AC servo system. External axis can be added as an option.	

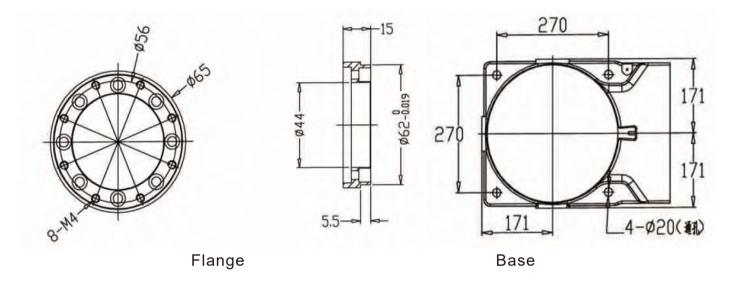
Operating conditions		
Use temperature	0~45°C	
Storage temperature	-20~60°C	
Humidity	10~90% RH, no condensing	
Vibrations	Below 0.5G	
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)	
Other requirements	With no corrosive or combustible gas	
	With no water, oil or drug splashing	
	With no electromagnetic field nearby	
	With no radiations nearby	



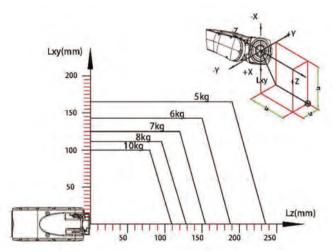




### Flange and base dimensions (unit: mm)



### ▶ Payload diagram



# **WELDING ROBOT**

## MR12-2010

Faster, more accurate and more reliable.
Suitable for all types of CO2/MAG/MIG/TIG
welding and plasma cutting.

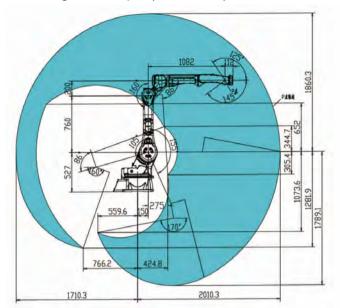


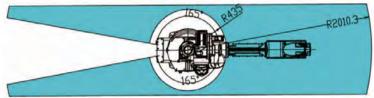
Model No. MR12-2010  Number of axes 6  Maximum payload 12 kg  Maximum stroke 2010mm  IP class J1, J2 - IP56; J3, J4, J5, J6- IP67  Mounting position Floor type, wall type, ceiling type  Approx. weight 313 kg (without cabinet or welding machine)  Repeatability ±0.05 mm  Internal air duct Φ10  Aotai MAG-350RL (CO2/MAG/MIG, standard)  Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)  Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)  Motion range  J1 axis S ± 165°  J2 axis L +80°~-145°  J3 axis U +145°~-75°  J4 axis R ±190°  J5 axis B +50°~-210°  J6 axis T ±220°  Speed with rated payload  J1 axis S 203'/s  J2 axis L 203 '/s  J3 axis U 214 '/s	Basic data	
Maximum payload 12 kg  Maximum stroke 2010mm  IP class J1, J2 - IP56; J3, J4, J5, J6- IP67  Mounting position Floor type, wall type, ceiling type  Approx. weight 313 kg (without cabinet or welding machine)  Repeatability ±0.05 mm  Internal air duct Φ10  Aotai MAG-350RL (CO2/MAG/MIG, standard)  Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)  Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)  Motion range  J1 axis S ±165°  J2 axis L +80°~-145°  J3 axis U +145°~-75°  J4 axis R ±190°  J5 axis B +50°~-210°  J6 axis T ±220°  Speed with rated payload  J1 axis S 203'/s  J2 axis L 203 '/s  J3 axis U 214 '/s	Model No.	MR12-2010
Maximum stroke 2010mm  IP class J1, J2 - IP56; J3, J4, J5, J6- IP67  Mounting position Floor type, wall type, ceiling type  Approx. weight 313 kg (without cabinet or welding machine)  Repeatability ±0.05 mm  Internal air duct Φ10  Aotai MAG-350RL (CO2/MAG/MIG, standard)  Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)  Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)  Motion range  J1 axis S ±165°  J2 axis L +80°~-145°  J3 axis U +145°~-75°  J4 axis R ±190°  J5 axis B +50°~-210°  J6 axis T ±220°  Speed with rated payload  J1 axis S 203*/s  J2 axis L 203*/s  J2 axis L 203*/s	Number of axes	6
IP class  J1, J2 - IP56; J3, J4, J5, J6- IP67  Mounting position  Floor type, wall type, ceiling type  Approx. weight  313 kg (without cabinet or welding machine)  Repeatability  ±0.05 mm  Internal air duct  Φ10  Aotai MAG-350RL (CO2/MAG/MIG, standard)  Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)  Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)  Motion range  J1 axis S  ±165°  J2 axis L  +80°~-145°  J3 axis U  +145°~-75°  J4 axis R  ±190°  J5 axis B  +50°~-210°  J6 axis T  ±220°  Speed with rated payload  J1 axis S  203°/s  J2 axis L  203 */s  J2 axis U  214 */s	Maximum payload	12 kg
Mounting position  Approx. weight  Approx. weight  Bepeatability  # 0.05 mm  Internal air duct  Welding machines  Aotai MAG-350RL (CO2/MAG/MIG, standard)  Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)  Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)  Motion range  J1 axis S  # 165°  J2 axis L  #80°~-145°  J3 axis U  #145°~-75°  J4 axis R  #190°  J5 axis B  #50°~-210°  \$peed with rated payload  J1 axis S  203°/s  J2 axis L  203°/s  J3 axis U  214°/s	Maximum stroke	2010mm
Approx. weight         313 kg (without cabinet or welding machine)           Repeatability         ±0.05 mm           Internal air duct         Φ10           Welding machines         Aotai MAG-350RL (CO2/MAG/MIG, standard)           Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)         Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)           Motion range           J1 axis S         ±165°           J2 axis L         +80°~-145°           J3 axis U         +145°~-75°           J4 axis R         ±190°           J5 axis B         +50°~-210°           J6 axis T         ±220°           Speed with rated payload           J1 axis S         203°/s           J2 axis L         203 °/s           J3 axis U         214 °/s	IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Repeatability         ±0.05 mm           Internal air duct         Φ10           Welding machines         Aotai MAG-350RL (CO2/MAG/MIG, standard)           Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)         Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)           Motion range           J1 axis S         ± 165°           J2 axis L         +80°~-145°           J3 axis U         +145°~-75°           J4 axis R         ±190°           J5 axis B         +50°~-210°           J6 axis T         ±220°           Speed with rated payload           J1 axis S         203*/s           J2 axis L         203 */s           J3 axis U         214 */s	Mounting position	Floor type, wall type, ceiling type
Internal air duct	Approx. weight	313 kg (without cabinet or welding machine)
Welding machines       Aotai MAG-350RL (CO2/MAG/MIG, standard)         Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)       Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)         Motion range       # 165°         J2 axis L       +80°~-145°         J3 axis U       +145°~-75°         J4 axis R       # 190°         J5 axis B       +50°~-210°         J6 axis T       # 220°         Speed with rated payload         J1 axis S       203°/s         J2 axis L       203 °/s         J3 axis U       214 °/s	Repeatability	±0.05 mm
Welding machines       Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)         Motion range         J1 axis S       ± 165°         J2 axis L       +80°~-145°         J3 axis U       +145°~-75°         J4 axis R       ±190°         J5 axis B       +50°~-210°         J6 axis T       ±220°         Speed with rated payload         J1 axis S       203°/s         J2 axis L       203 °/s         J3 axis U       214 °/s	Internal air duct	Ф10
Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)  Motion range  J1 axis S		Aotai MAG-350RL (CO2/MAG/MIG, standard)
Motion range         J1 axis S       ± 165°         J2 axis L       +80°~-145°         J3 axis U       +145°~-75°         J4 axis R       ±190°         J5 axis B       +50°~-210°         J6 axis T       ±220°         Speed with rated payload         J1 axis S       203°/s         J2 axis L       203 °/s         J3 axis U       214 °/s	Welding machines	Aotai NBC-500RP/MIG-500RP (CO2/MAG/MIG, optional)
J1 axis S ± 165°  J2 axis L +80°~-145°  J3 axis U +145°~-75°  J4 axis R ±190°  J5 axis B +50°~-210°  J6 axis T ±220°  Speed with rated payload  J1 axis S 203°/s  J2 axis L 203 °/s  J3 axis U 214 °/s		Aotai WSM-400R/WSM-400RM/WSME-315R (TIG, optional)
J2 axis L +80°~-145°  J3 axis U +145°~-75°  J4 axis R ±190°  J5 axis B +50°~-210°  J6 axis T ±220°  Speed with rated payload  J1 axis S 203°/s  J2 axis L 203 °/s  J3 axis U 214 °/s	Motion range	
J3 axis U +145°~-75°  J4 axis R ±190°  J5 axis B +50°~-210°  J6 axis T ±220°  Speed with rated payload  J1 axis S 203°/s  J2 axis L 203°/s  J3 axis U 214°/s	J1 axis S	± 165°
J4 axis R ±190°  J5 axis B +50°~-210°  J6 axis T ±220°  Speed with rated payload  J1 axis S 203*/s  J2 axis L 203 */s  J3 axis U 214 */s	J2 axis L	+80°~-145°
J5 axis B +50°~-210°  J6 axis T ±220°  Speed with rated payload  J1 axis S 203°/s  J2 axis L 203 °/s  J3 axis U 214 °/s	J3 axis U	+145°~-75°
J6 axis T ±220°  Speed with rated payload  J1 axis S 203*/s  J2 axis L 203 */s  J3 axis U 214 */s	J4 axis R	±190°
Speed with rated payload           J1 axis S         203°/s           J2 axis L         203 °/s           J3 axis U         214 °/s	J5 axis B	+50°~-210°
J1 axis S 203°/s  J2 axis L 203 °/s  J3 axis U 214 °/s	J6 axis T	±220°
J2 axis L 203 °/s  J3 axis U 214 °/s	Speed with rate	ed payload
J3 axis U 214 °/s	J1 axis S	203°/s
	J2 axis L	203 °/s
14	J3 axis U	214 °/s
J4 axis K 392 7s	J4 axis R	392 °/s
J5 axis B 276 °/s	J5 axis B	276 °/s
J6 axis T 1356 °/s	J6 axis T	1356 °/s

Electrical cabinet specifications	
Dimensions	650*495*580mm
Approx. weight	60KG
Cooling method	Natural cooling
Input power	220VAC 50/60Hz
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

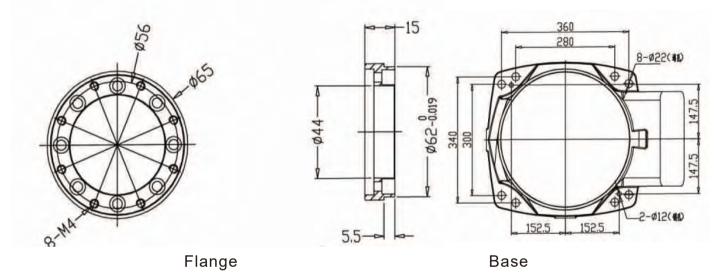
Operating conditions		
Use temperature	0~45°C	
Storage temperature	-20~60°C	
Humidity	10~90% RH, no condensing	
Vibrations	Below 0.5G	
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)	
Other requirements	With no corrosive or combustible gas	
	With no water, oil or drug splashing	
	With no electromagnetic field nearby	
	With no radiations nearby	



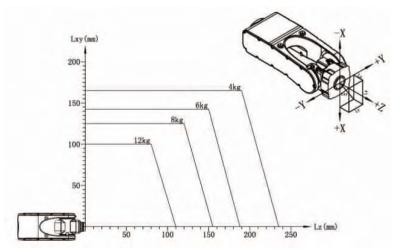




### Flange and base dimensions (unit: mm)



### ▶ Payload diagram



## MR07S-930

Enclosed design, compact and agile.
Suitable for pick-n-place,
machine tending and palletizing.

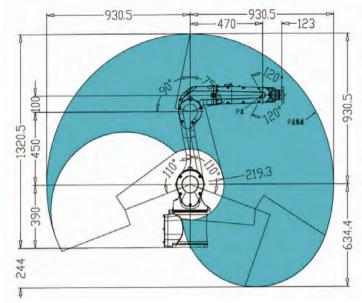


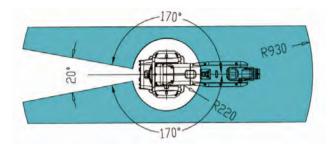
Basic data	
Model No.	MR07S-930
Number of axes	6
Maximum payload	7 kg
Maximum stroke	930mm
IP class	J1, J2, J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	65 kg (without cabinet)
Repeatability	±0.05 mm
Internal air duct	Ф6
Motion range	
J1 axis S	± 170°
J2 axis L	±110°
J3 axis U	+70°~-90°
J4 axis R	±200°
J5 axis B	±120°
J6 axis T	±360°
Speed with rated payload	
J1 axis S	338°/s
J2 axis L	245°/s
J3 axis U	300 °/s
J4 axis R	262 °/s
J5 axis B	376 °/s
J6 axis T	600 °/s

Electrical cabinet specifications	
Dimensions	490*400*365mm or 500*490*280mm
Approx. weight	40KG
Cooling method	Natural cooling
Input power	220VAC 50/60Hz
Grounding	Industrial grounding (grounding resistance below 100Ω)
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

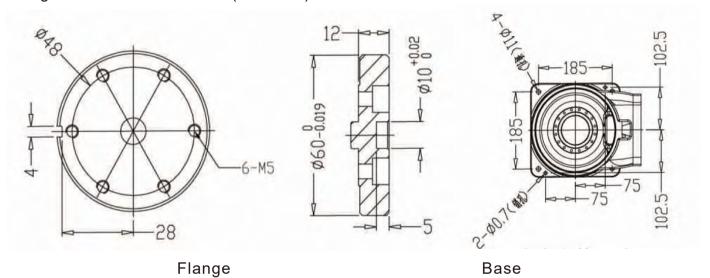
Operating conditions		
Use temperature	0~45°C	
Storage temperature	-20~60°C	
Humidity	10~90% RH, no condensing	
Vibrations	Below 0.5G	
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)	
Other requirements	With no corrosive or combustible gas	
	With no water, oil or drug splashing	
	With no electromagnetic field nearby	
	With no radiations nearby	



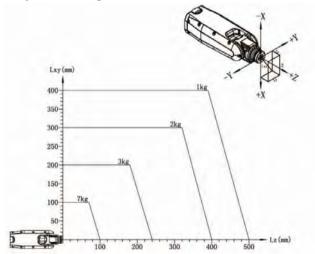




### Flange and base dimensions (unit: mm)



### ▶ Payload diagram



## MR10Z-1440

Fast, accurate and reliable.
Suitable for pick-n-place, machine tending, palletizing and painting.

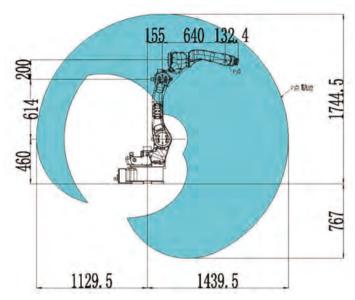


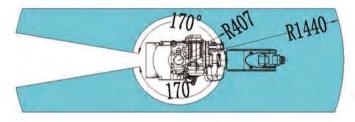
Basic data	
Model No.	MR10Z-1440
Number of axes	6
Maximum payload	10 kg
Maximum stroke	1440mm
IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	172 kg (without cabinet)
Repeatability	±0.05 mm
Internal air duct	Ф10
Motion range	
J1 axis S	± 160°
J2 axis L	+80°~-145°
J3 axis U	+145°~-75°
J4 axis R	±190°
J5 axis B	+50°~-210°
J6 axis T	±360°
Speed with rated payload	
J1 axis S	199.5°/s
J2 axis L	174 °/s
J3 axis U	199.5°/s
J4 axis R	392 °/s
J5 axis B	272 °/s
J6 axis T	480 °/s

Electrical cabinet specifications		
Dimensions	650*495*580mm	
Approx. weight	60KG	
Cooling method	Natural cooling	
Input power	220VAC 50/60Hz	
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )	
	16 digital inputs	
I/O terminals	16 digital outputs	
	2 analog outputs (optional)	
Position control mode	EtherCAT, TCP/IP	
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1	
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)	
Driving unit	6-axis AC servo system. External axis can be added as an option.	

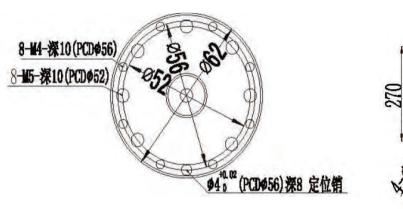
Operating conditions	
Use temperature	0~45°C
Storage temperature	-20~60°C
Humidity	10~90% RH, no condensing
Vibrations	Below 0.5G
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)
Other requirements	With no corrosive or combustible gas
	With no water, oil or drug splashing
	With no electromagnetic field nearby
	With no radiations nearby

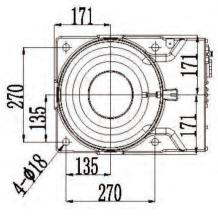






Flange and base dimensions (unit: mm)

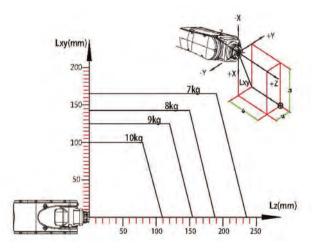




Flange

Base

### ▶ Payload diagram



## MR12Z-1550

Fast, accurate and reliable.
Suitable for pick-n-place, machine tending, palletizing and painting.
Suitable for TIG welding, aluminum welding and laser welding.

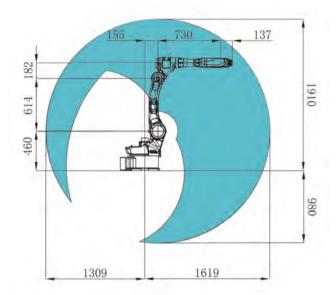


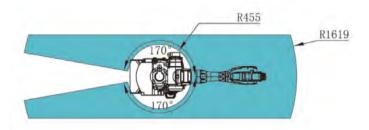
Basic data	
Model No.	MR10Z-1440
Number of axes	6
Maximum payload	10 kg
Maximum stroke	1440mm
IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	210 kg (without cabinet)
Repeatability	±0.05 mm
Internal air duct	Ф10
Motion range	
J1 axis S	± 170°
J2 axis L	+80°~-145°
J3 axis U	+145°~-75°
J4 axis R	±190°
J5 axis B	+20°~-200°
J6 axis T	±360°
Speed with rate	ed payload
J1 axis S	257°/s
J2 axis L	223 °/s
J3 axis U	257°/s
J4 axis R	272 °/s
J5 axis B	275 °/s
J6 axis T	540°/s

Electrical cabinet specifications	
Dimensions	650*495*580mm
Approx. weight	60KG
Cooling method	Natural cooling
Input power	220VAC 50/60Hz
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

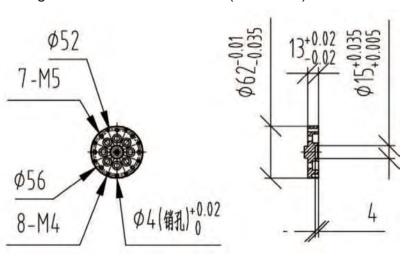
Operating conditions	
Use temperature	0~45°C
Storage temperature	-20~60°C
Humidity	10~90% RH, no condensing
Vibrations	Below 0.5G
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)
Other requirements	With no corrosive or combustible gas
	With no water, oil or drug splashing
	With no electromagnetic field nearby
	With no radiations nearby



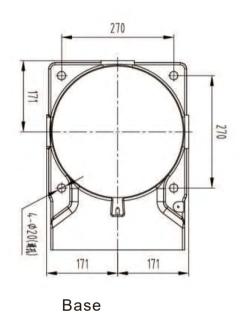




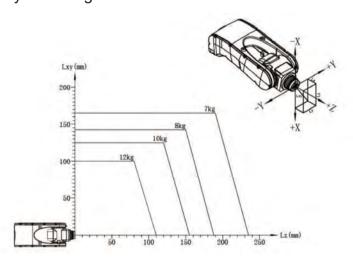
Flange and base dimensions (unit: mm)



Flange



Payload diagram



## MR25E-1840

Fast, accurate and reliable.
Suitable for pick-n-place, machine tending, palletizing and painting.
Suitable for TIG welding, aluminum welding and laser welding.

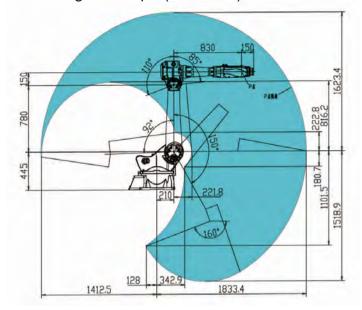


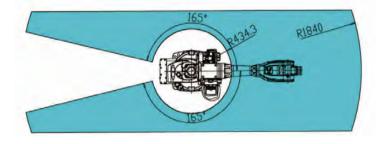
Basic data	
Model No.	MR25E-1840
Number of axes	6
Maximum payload	25 kg
Maximum stroke	1840mm
IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	286 kg (without cabinet)
Repeatability	±0.08 mm
Internal air duct	Ф10
Motion range	
J1 axis S	± 165°
J2 axis L	+92°~-150°
J3 axis U	+110°~-85°
J4 axis R	±150°
J5 axis B	+20°~-200°
J6 axis T	±360°
Speed with rated payload	
J1 axis S	223°/s
J2 axis L	223*/s
J3 axis U	214°/s
J4 axis R	375 °/s
J5 axis B	412°/s
J6 axis T	600 °/s

Electrical cabinet specifications	
Dimensions	650*495*580mm
Approx. weight	80KG
Cooling method	Natural cooling
Input power	380VAC 50/60Hz
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

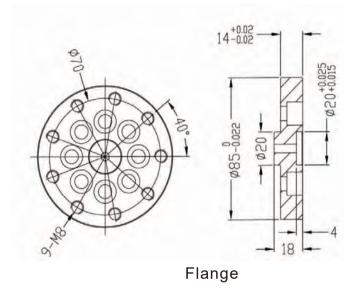
Operating conditions	
Use temperature	0~45°C
Storage temperature	-20~60°C
Humidity	10~90% RH, no condensing
Vibrations	Below 0.5G
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)
Other requirements	With no corrosive or combustible gas
	With no water, oil or drug splashing
	With no electromagnetic field nearby
	With no radiations nearby

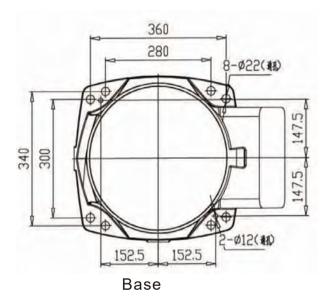




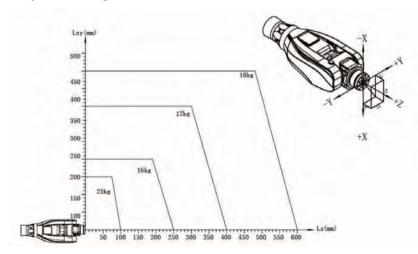


### Flange and base dimensions (unit: mm)





#### ▶ Payload diagram



## MR10Z-2010

Special long-stroke design.
Suitable for pick-n-place and palletizing.
Suitable for TIG welding, aluminum welding and laser welding.

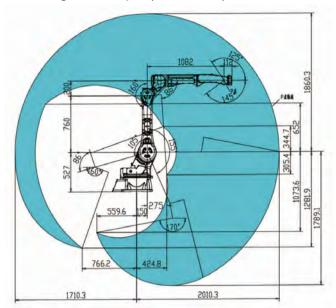


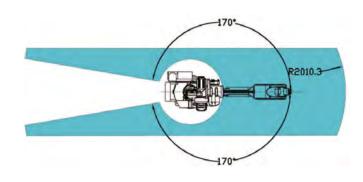
Basic data	
Model No.	MR10Z-2010
Number of axes	6
Maximum payload	10 kg
Maximum stroke	2010mm
IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	313 kg (without cabinet)
Repeatability	±0.05 mm
Internal air duct	Ф10
Motion range	
J1 axis S	± 160°
J2 axis L	+80°~-145°
J3 axis U	+145°~-75°
J4 axis R	±190°
J5 axis B	+50°~-210°
J6 axis T	±360°
Speed with rate	ed payload
J1 axis S	203°/s
J2 axis L	203 °/s
J3 axis U	181°/s
J4 axis R	353 °/s
J5 axis B	276 °/s
J6 axis T	600 °/s

Electrical cabinet specifications	
Dimensions	650*495*580mm
Approx. weight	60KG
Cooling method	Natural cooling
Input power	220VAC 50/60Hz
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

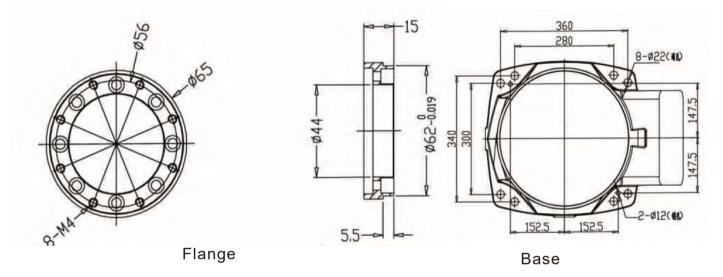
Operating conditions	
Use temperature	0~45°C
Storage temperature	-20~60°C
Humidity	10~90% RH, no condensing
Vibrations	Below 0.5G
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)
Other requirements	With no corrosive or combustible gas
	With no water, oil or drug splashing
	With no electromagnetic field nearby
	With no radiations nearby



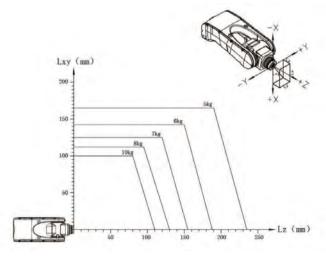




### Flange and base dimensions (unit: mm)



### ▶ Payload diagram



# MR10L-2050

Special long-stroke design.
Suitable for pick-n-place and palletizing.

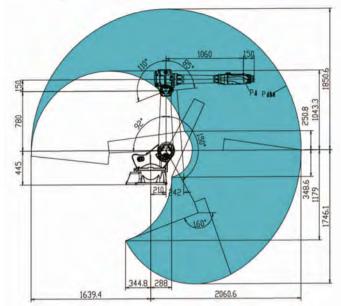


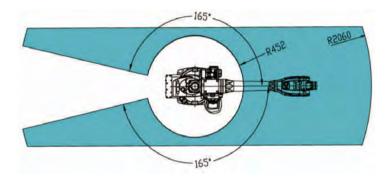
Basic data	
Model No.	MR10L-2050
Number of axes	6
Maximum payload	10 kg
Maximum stroke	2050mm
IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	286 kg (without cabinet)
Repeatability	±0.05 mm
Internal air duct	Ф10
Motion range	
J1 axis S	± 165°
J2 axis L	+92°~-150°
J3 axis U	+110°~-85°
J4 axis R	±150°
J5 axis B	+20°~-200°
J6 axis T	±360°
Speed with rated payload	
J1 axis S	181°/s
J2 axis L	181°/s
J3 axis U	190°/s
J4 axis R	375 °/s
J5 axis B	412°/s
J6 axis T	600 °/s

Electrical cabinet specifications	
Dimensions	650*495*580mm
Approx. weight	80KG
Cooling method	Natural cooling
Input power	380VAC 50/60Hz
Grounding	Industrial grounding (grounding resistance below 100 $\Omega$ )
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

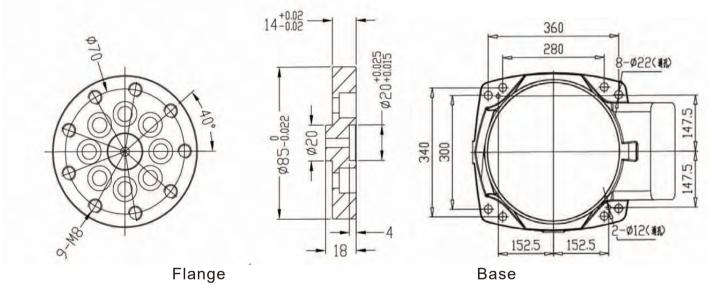
Operating conditions	
Use temperature	0~45°C
Storage temperature	-20~60°C
Humidity	10~90% RH, no condensing
Vibrations	Below 0.5G
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)
Other requirements	With no corrosive or combustible gas
	With no water, oil or drug splashing
	With no electromagnetic field nearby
	With no radiations nearby



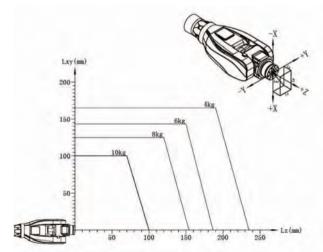




### Flange and base dimensions (unit: mm)



### ▶ Payload diagram



# **6-AXIS DIE-CASTING ROBOT**

MR30-1700

Fast, accurate and reliable.

Higher IP level.

Suitable for die-casting, polishing applications.

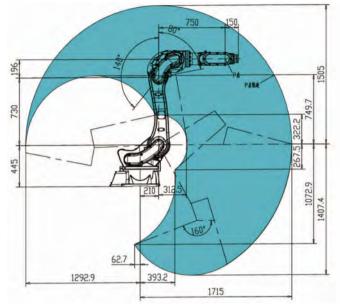


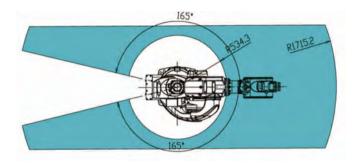
Basic data	
Model No.	MR30-1700
Number of axes	6
Maximum payload	30 kg
Maximum stroke	1700mm
IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	330 kg (without cabinet)
Repeatability	±0.05 mm
Internal air duct	Ф10
Motion range	
J1 axis S	± 165°
J2 axis L	+80°~-150°
J3 axis U	+130°~-60°
J4 axis R	±190°
J5 axis B	+20°~-200°
J6 axis T	±360°
Speed with rate	ed payload
J1 axis S	130°/s
J2 axis L	130 °/s
J3 axis U	144°/s
J4 axis R	224 °/s
J5 axis B	333 °/s
J6 axis T	374 °/s

Electrical cabinet specifications	
Dimensions	650*495*580mm
Approx. weight	80KG
Cooling method	Natural cooling
Input power	380VAC 50/60Hz
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

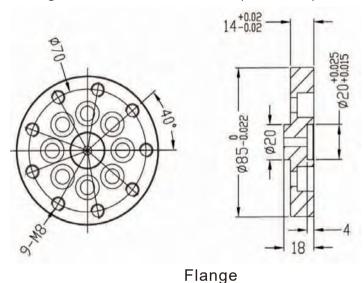
Operating conditions	
Use temperature	0~45°C
Storage temperature	-20~60°C
Humidity	10~90% RH, no condensing
Vibrations	Below 0.5G
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)
Other requirements	With no corrosive or combustible gas
	With no water, oil or drug splashing
	With no electromagnetic field nearby
	With no radiations nearby

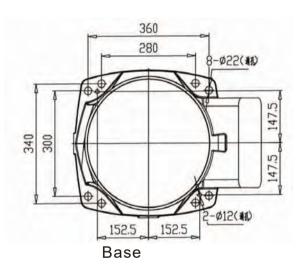




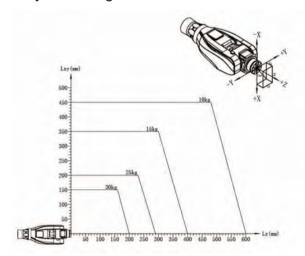


### Flange and base dimensions (unit: mm)





### ▶ Payload diagram



# MR80E-2250

Heavy duty design

Suitable for handling, palletizing, cutting applications

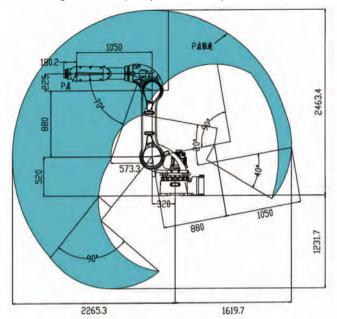


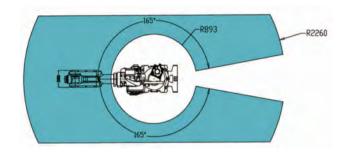
Basic data	
Model No.	MR80E-2250
Number of axes	6
Maximum payload	80 kg
Maximum stroke	2250mm
IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	678 kg (without cabinet)
Repeatability	±0.08 mm
Internal air duct	Ф10
Motion range	
J1 axis S	± 165°
J2 axis L	+90°~-120°
J3 axis U	+140°~-70°
J4 axis R	±190°
J5 axis B	+30°~-210°
J6 axis T	±360°
Speed with rate	ed payload
J1 axis S	216°/s
J2 axis L	150°/s
J3 axis U	175°/s
J4 axis R	378°/s
J5 axis B	286 °/s
J6 axis T	370°/s

Electrical cabinet specifications	
Dimensions	850*550*920mm
Approx. weight	170KG
Cooling method	Natural cooling
Input power	380VAC 50/60Hz, 19KVA
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

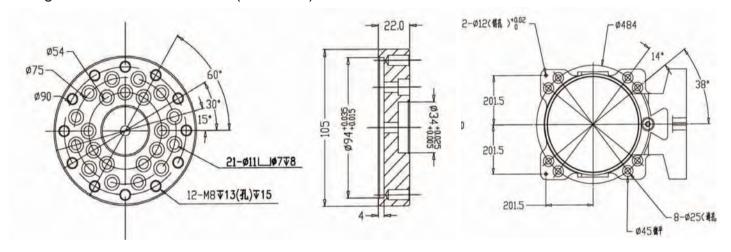
Operating conditions	
Use temperature	0~45°C
Storage temperature	-20~60°C
Humidity	10~90% RH, no condensing
Vibrations	Below 0.5G
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)
Other requirements	With no corrosive or combustible gas
	With no water, oil or drug splashing
	With no electromagnetic field nearby
	With no radiations nearby





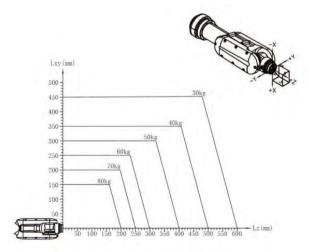


#### Flange and base dimensions (unit: mm)



Flange Base

### Payload diagram



# MR60E-2680

Heavy duty design

Suitable for handling, palletizing, cutting applications

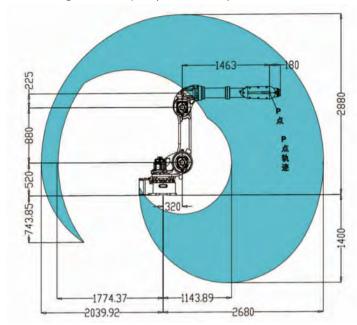


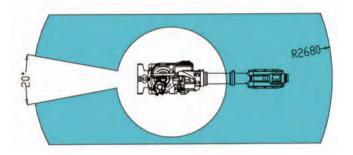
Basic data	
Model No.	MR60E-2680
Number of axes	6
Maximum payload	60 kg
Maximum stroke	2680mm
IP class	J1, J2 - IP56; J3, J4, J5, J6- IP67
Mounting position	Floor type, wall type, ceiling type
Approx. weight	655 kg (without cabinet)
Repeatability	±0.08 mm
Internal air duct	Ф10
Motion range	
J1 axis S	± 160°
J2 axis L	+90°~-120°
J3 axis U	+140°~-70°
J4 axis R	±190°
J5 axis B	+30°~-210°
J6 axis T	±360°
Speed with rate	ed payload
J1 axis S	214°/s
J2 axis L	149°/s
J3 axis U	175°/s
J4 axis R	378°/s
J5 axis B	285 °/s
J6 axis T	370 °/s

Electrical cabinet specifications	
Dimensions	850*550*920mm
Approx. weight	170KG
Cooling method	Natural cooling
Input power	380VAC 50/60Hz, 19KVA
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

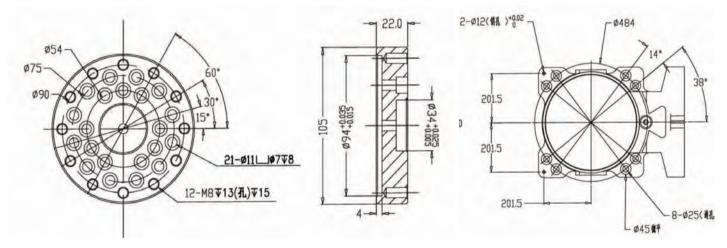
Operating conditions	
Use temperature	0~45°C
Storage temperature	-20~60°C
Humidity	10~90% RH, no condensing
Vibrations	Below 0.5G
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)
Other requirements	With no corrosive or combustible gas
	With no water, oil or drug splashing
	With no electromagnetic field nearby
	With no radiations nearby





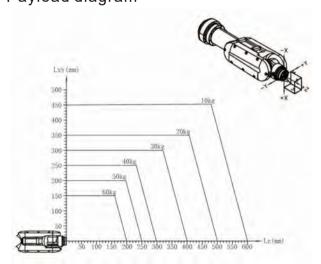


### Flange and base dimensions (unit: mm)



Flange Base

### Payload diagram



# MR10C-1488

Fast, accurate and reliable.

Suitable for pick-n-place and palletizing.

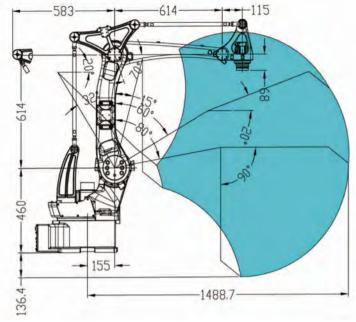


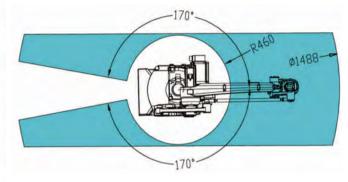
Basic data		
Model No.	MR10C-1488	
Number of axes	4	
Maximum payload	12 kg	
Maximum stroke	1488mm	
IP class	J1, J2 - IP56; J3, J4- IP67	
Mounting position	Floor type	
Approx. weight	165 kg (without cabinet)	
Repeatability	±0.08 mm	
Internal air duct	Ф10	
Motion range		
J1 axis S	± 170°	
J2 axis L	+80°~-32°	
J3 axis U	+20°~-90°	
J4 axis R	±360°	
Speed with rate	Speed with rated payload	
J1 axis S	223°/s	
J2 axis L	173 °/s	
J3 axis U	300°/s	
J4 axis R	481 °/s	

Electrical cabinet specifications	
Dimensions	490*400*365mm
Approx. weight	40KG
Cooling method	Natural cooling
Input power	220VAC 50/60Hz
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )
	16 digital inputs
I/O terminals	16 digital outputs
	2 analog outputs (optional)
Position control mode	EtherCAT, TCP/IP
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)
Driving unit	6-axis AC servo system. External axis can be added as an option.

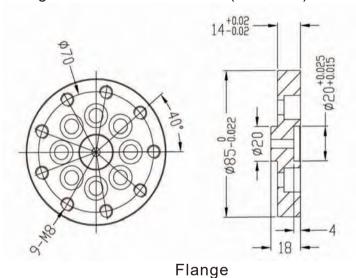
Operating conditions			
Use temperature	0~45°C		
Storage temperature	-20~60°C		
Humidity	10~90% RH, no condensing		
Vibrations	Below 0.5G		
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)		
	With no corrosive or combustible gas		
Other requirements	With no water, oil or drug splashing		
Other requirements	With no electromagnetic field nearby		
	With no radiations nearby		

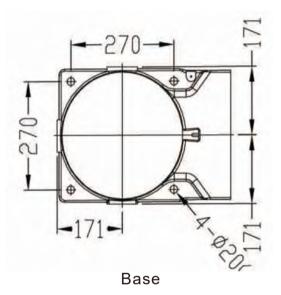




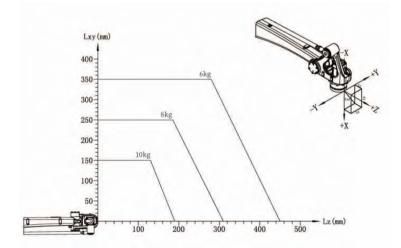


#### Flange and base dimensions (unit: mm)





### ▶ Payload diagram



# **SCARA ROBOT**

# MR06SC-500/600/700

Fast, accurate and reliable.

Suitable for pick-n-place of 3C industry.

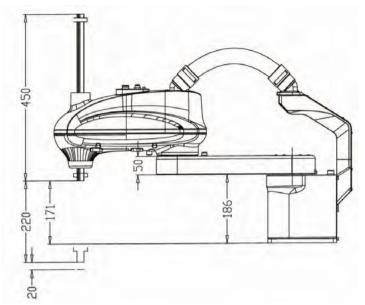


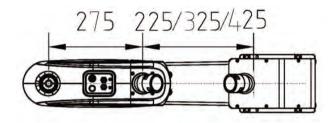
Basic data	
Model No.	MR06SC-500/600/700
Number of axes	4
Maximum payload	6 kg
Maximum stroke	500/600/700mm
IP class	J1, J2 - IP56; J3, J4- IP67
Mounting position	Floor type
Approx. weight	30 kg (without cabinet)
Repeatability	±0.02 mm
Internal air duct	Φ6
Motion range	
J1 axis S	± 132°
J2 axis L	±150°
J3 axis U	220mm
J4 axis R	±360°
Speed with rate	ed payload
J1 axis S	540°/s
J2 axis L	600°/s
J3 axis U	750°/s
J4 axis R	1717 °/s

Electrical cabinet specifications			
Dimensions	490*400*365mm		
Approx. weight	40KG		
Cooling method	Natural cooling		
Input power	220VAC 50/60Hz		
Grounding	Industrial grounding (grounding resistance below $100\Omega$ )		
	16 digital inputs		
I/O terminals	16 digital outputs		
	2 analog outputs (optional)		
Position control mode	EtherCAT, TCP/IP		
Serial port I/F	RS485*1, RS422*1, RS232*1, CAN*1, USB*1		
RAM capacity	JOB 200,000 steps, 10,000 robot commands (200MB)		
Driving unit	6-axis AC servo system. External axis can be added as an option.		

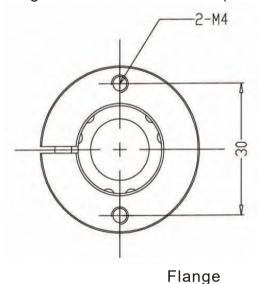
Operating conditions			
Use temperature	0~45°C		
Storage temperature	-20~60°C		
Humidity	10~90% RH, no condensing		
Vibrations	Below 0.5G		
Altitude	Below 1000m. (Degrade if over 1000m, max 2000m)		
	With no corrosive or combustible gas		
Other requirements	With no water, oil or drug splashing		
Other requirements	With no electromagnetic field nearby		
	With no radiations nearby		

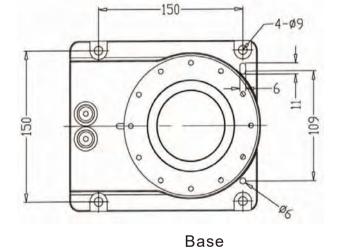




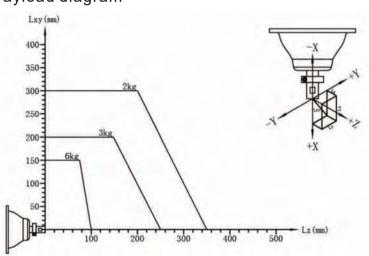


### Flange and base dimensions (unit: mm)





▶ Payload diagram





## **Single Axis Turning Frame**

### **Specifications**

Model	RGL-D1-250A	RGL-D1-500A	RGL-D1-1000A	RGL-D2-250A	RGL-D2-500A	RGL-D2-1000A
Payload (kg)	250	500	1000	250	500	1000
Base plate to center of the spindle (mm)	700	700	700	700	700	700
Positioner frame size (mm)	1800×800	1800×800	1800×800	2500×800	2500×800	2500×800
Rotation speed (°/s)	60	60	40	60	60	40
Repeat positioning accuracy (arcmin)	±1.0	±1.0	±1.2	±1.0	±1.0	±1.2
Rotation angle (°)	±180	±180	±180	±180	±180	±180
Eccentricity (mm)	≤ 150	≤ 150	≤ 100	≤ 150	≤ 150	≤ 100
Center of gravity distance (mm)	≤ 300	≤ 300	≤200	≤ 300	≤ 300	≤ 200



## **POSITIONERS**

## **Single-axis Rotational Disk**

Model	RGL-D3-200A	RGL-D3-500A	RGL-D3-1000A
Payload (kg)	200	500	1000
Disc Diameter (mm)	350	500	800
Rotation speed (°/s)	60	60	40
Repeat positioning accuracy (arcmin)	±1.0	±1.0	±1.0
Rotation angle (°)	±360	±360	±360
Eccentricity (mm)	≤ 200	≤ 250	≤ 300
Center of gravity distance (mm)	≤ 200	≤ 250	≤ 300





## **Single-axis Ground Rail**

#### **Specifications**

Model	RGL-DZX1-3000-500A	RGL-DZX1-4000-500A	RGL-DZX1-5000-500A	RGL-DZX1-6000-500A
Payload (kg)	500	500	500	500
Ground rail total length (mm)	3000	4000	5000	6000
Effective stroke (mm)	2300	3300	4300	5300
Maximum walking speed (M/min)	15	15	15	15
Repeat positioning accuracy (mm)	±0.05	±0.05	±0.08	±0.08



## **POSITIONERS**

## **Double-axis P-type Positioner**

Model	RGL-S1-200A	RGL-S1-300A	RGL-S1-500A	RGL-S1-1000A
Payload (kg)	200	300	500	1000
Disc Diameter (mm)	400	500	600	600
Rotation speed (°/s)	Axis 1: 80 /Axis 2: 80	Axis 1: 60 /Axis 2: 80	Axis 1: 50 /Axis 2: 50	Axis 1: 50 /Axis 2: 50
Repeat positioning accuracy (arcmin)	±1.0	±1.0	±1.5	±1.5
Rotation angle (°)	Axis 1: ±90 /Axis 2: ±360			
Eccentricity (mm)	≤ 120	≤ 100	≤ 100	≤ 100
Center of gravity distance (mm)	≤ 120	≤ 100	≤ 100	≤ 100



## **Double-axis L-type positioner**

### **Specifications**

Model	RGL-SL2-500A	RGL-SL2-1000A	RGL-SL2-2000A
Payload (kg)	500	1000	2000
Disc Diameter (mm)	400	500	600
Rotation speed (°/s)	Axis 1: 50 /Axis 2: 70	Axis 1: 50 /Axis 2: 70	Axis 1: 20 /Axis 2: 20
Repeat positioning accuracy (arcmin)	±1.5	±1.5	±1.5
Rotation angle (°)	Axis 1: ±175 /Axis 2: ±360	Axis 1: ±175 /Axis 2: ±360	Axis 1: ±175 /Axis 2: ±360
Eccentricity (mm)	≤ 250	≤ 200	≤ 150
Center of gravity distance (mm)	≤ 500	≤ 400	≤ 300



## **POSITIONERS**

## **Double-axis C-type positioner**

Model	RGL-SC3-200A	RGL-SC3-500A	RGL-SC3-1000A
Payload (kg)	200	300	1000
Disc Diameter (mm)	450	500	650
Rotation speed (°/s)	Axis 1: 60 /Axis 2: 75	Axis 1: 60 /Axis 2: 75	Axis 1: 20 /Axis 2: 75
Repeat positioning accuracy (arcmin)	±1.0	±1.0	±1.5
Rotation angle (°)	Axis 1: ±175 /Axis 2: ±360	Axis 1: ±175 /Axis 2: ±360	Axis 1: ±175 /Axis 2: ±360
Eccentricity (mm)	≤ 100	≤ 100	≤ 100
Center of gravity distance (mm)	≤ 200	≤ 200	≤ 200





## Three-axis positioner

#### **Specifications**

Model	RGL-SP1-500A	RGL-SP1-1000A
Payload (kg)	500	1000
Radius of gyration (mm)	650	650
Axis 1 rotation angle (°)	±180	±180
Axis 2 rotation angle (°)	±360	±360
Axis 3 rotation angle (°)	±360	±360
Axis 1 rotation speed (° / S)	30	30
Axis 2 rotation speed (° / S )	60	60
Axis 3 Rotation Speed (° / S)	60	60
Repeat positioning accuracy (arcmin)	±1.5	±1.5
Eccentricity (mm)	≤ 150	≤ 150
Center of gravity distance (mm)	≤ 300	≤ 300



## **POSITIONERS**

Three-axis gantry with ground rail

Model	NP-LMXYZ-5000	NP-LMXYZ-6000	NP-LMXYZ-7000
Payload (kg)	1000	1000	1000
Gantry span (mm)	5000	6000	7000
Z-axis travel (mm)	1000~2000	1000~2000	1000~2000
Effective stroke (mm)	Customizable	Customizable	Customizable
Walking speed (M/min)	8	8	8
Repeat positioning accuracy (mm)	±0.08	±0.08	±0.08



## MAG-350RL



Suitable for low spatter welding of 0.8 to 3mm carbon steel, stainless steel and galvanized sheet.

#### **Features**

- 1. Welding spatter reduced by up to 80% & heat input reduced by up to 20%, less deformation.
- 2. High speed DSP+FPGA multi-core system for precise control of droplet transfer and stable welding quality.
- 3. Soft switch inverting technology to achieve reliability and energy saving.
- 4. Digital wire feeding system for reliable feeding despite power source fluctuations or wire feeding obstructions.
- 5. Equipped with synergy/separate adjustment modes for easy configurations.

#### **Specifications** Model MAG-350RI Rated input voltage (V) 3PH 380±10% Rated input frequency (Hz) 50 Rated input capacity (KVA) 14 Rated input current (A) 21 Rated output voltage (V) 31.5 Rated load duration (%) 60 Output current/voltage range (A/V) 60/17~350/31.5 Welding wire diameter (mm) 0.8/1/0/1.2 Gas flow (L/min) 15~20 Welding torch cooling method Air cooling Enclosure rating IP23 Insulation class Н Dimensions L×W×H(cm) 66\*32\*56 Weight(Kg) 55





# NBC-500RP PLUS



Suitable for CO2/MAG/MIG welding of all kinds of carbon Steel, ordinary low alloy steel, galvanized sheet, stainless steel, copper and its alloys.

#### **Features**

- 1. One pulse and one drop control technology to realize spatter-free welding.
- 2. With enhanced single-pulse function, it can achieve perfect fish scale welds and improve weld quality.
- 3. The fully digital system realizes precise control of droplet transfer and achieves continuous and stable welding quality.
- 4. The parameters of arc start/stop are adjustable, and the welding quality is high.
- 5. Up to 100 sets of user-defined specification parameters can be stored for easy recall.
- 6. All-digital high-precision wire feeding control system, two-drive and two-slave with encoder all-digital control wire feeding device, to ensure the stability of wire feeding.

Model	NBC-500RP
Rated input voltage (V)	3PH 380±10%
Rated input frequency (Hz)	50
Rated input capacity (KVA)	24
Rated input current (A)	36
Rated output voltage (V)	39
Rated load duration (%)	100
Output no-load voltage (V)	73
Output current/voltage range (A/V)	25/10~500/50
Power factor	≥0.87
Welding wire diameter (mm)	0.8, 1.0, 1.2, 1.6
Gas flow (L/min)	15~20
Welding torch cooling method	Air cooling/water cooling
Enclosure rating	IP23
Insulation class	Н
Dimensions L×W×H(cm)	66×32×56
Weight(Kg)	55



# MIG-500/ 630RP PLUS



Suitable for CO2/MAG/MIG welding of all kinds of carbon Steel, ordinary low alloy steel, galvanized sheet, stainless steel aluminum and its alloys, copper and its alloys.

#### **Features**

- 1. One pulse and one drop control technology to realize spatter-free welding.
- 2. With enhanced double-pulse function, when welding aluminum alloys, it can achieve perfect fish scale welds and improve weld quality.
- 3. The fully digital system realizes precise control of droplet transfer and achieves continuous and stable welding quality.
- 4. The parameters of arc start/stop are adjustable, and the welding quality is high.
- 5. Up to 100 sets of user-defined specification parameters can be stored for easy recall.
- 6. All-digital high-precision wire feeding control system, two-drive and two-slave with encoder all-digital control wire feeding device, to ensure the stability of wire feeding.

Model	Pulse MIG-500RP	Pulse MIG-630RP
Rated input voltage (V)	3PH 380±10%	3PH 380±10%
Rated input frequency (Hz)	50	50
Rated input capacity (KVA)	24	34
Rated input current (A)	36	51
Rated output voltage (V)	39	44
Rated load duration (%)	100	100
Output no-load voltage (V)	73	98
Output current/voltage range (A/V)	25/10~500/50	25/10~630/50
Power factor	≥0.87	≥0.87
Welding wire diameter (mm)	0.8, 1.0, 1.2, 1.6	1.0, 1.2, 1.4, 1.6
Gas flow (L/min)	15~20	15~20
Welding torch cooling method	Air cooling/water cooling	Water cooling
Enclosure rating	IP23	IP23
Insulation class	Н	Н
Dimensions L×W×H(cm)	66×32×56	66×32×56
Weight(Kg)	55	65



# MIG-500RP SUPER PLUS



Super double pulse welding function of carbon steel, stainless steel and aluminum alloy. It can perform super double pulse non-spatter welding of aluminum alloy workpieces with a plate thickness of 1.2-4mm.

#### **Features**

- 1. One pulse and one drop control technology to realize spatter-free welding.
- 2. With enhanced double-pulse function, when welding aluminum alloys, it can achieve perfect fish scale welds and improve weld quality.
- 3. The fully digital system realizes precise control of droplet transfer and achieves continuous and stable welding quality.
- 4. The parameters of arc start/stop are adjustable, and the welding quality is high.
- 5. Up to 100 sets of user-defined specification parameters can be stored for easy recall.
- 6. All-digital high-precision wire feeding control system, two-drive and two-slave with encoder all-digital control wire feeding device, to ensure the stability of wire feeding.

Model	Pulse MIG-500RP SUPER PLUS
Rated input voltage (V)	3PH 380±10%
Rated input frequency (Hz)	50
Rated input capacity (KVA)	24
Rated input current (A)	38
Rated output voltage (V)	39
Rated load duration (%)	100
Output no-load voltage (V)	76
Output current/voltage range (A/V)	60/17~500/39
Power factor	≥0.87
Welding wire diameter (mm)	0.8, 1.0, 1.2, 1.4,1.6
Gas flow (L/min)	15~20
Welding torch cooling method	Air cooling/water cooling
Enclosure rating	IP23
Insulation class	Н
Dimensions L×W×H(cm)	66×32×56
Weight(Kg)	55





## **WSM-400R**



Suitable for sheet welding of various materials such as stainless steel, carbon steel, copper, titanium, etc.

#### **Features**

- 1. Simple arc starting, stable arc and high welding quality.
- 2. Parameters such as welding current, front gas time, arc starting current, climb time, decay time, arc end current and gas delay time can be adjusted continuously.
- 3. During pulse argon arc welding, the pulse frequency and pulse width can be adjusted arbitrarily within a large range.
- 4. High efficiency, high power factor, is a kind of high-efficiency energy-saving equipment.
- 5. Up to 30 sets of user-defined specification parameters can be stored for easy recall.
- 6. All-digital high-precision wire feeding control system, two-drive and two-slave with encoder all-digital control wire feeding device, to ensure the stability of wire feeding.

Specifications	
Model	WSM-400R
Rated input voltage (V)	3PH 380±10%
Rated input frequency (Hz)	50
Rated input capacity (KVA)	18
Rated input current (A)	28
Rated load duration (%)	60
Output no-load voltage (V)	71
Output current range (A)	4~410
Arc current (A)	4~400
Duty ratio (%)	15~85
Pulse frequency (Hz)	0.2~500
Front gas time (S)	0.01~9.99
Air extension time (S)	0.1~60
Ramp up time (S)	0.1~10.0
Decay time (S)	0.1~15.0
Welding wire diameter (mm)	0.8, 1.0, 1.2, 1.6
Maximum gas flow (L/min)	25
Welding torch cooling method	Air cooling/water cooling
Enclosure rating	IP23
Insulation class	Н
Weight(Kg)	55
Robot-Specific Implicit Parameters	
Control method (rEt)	OFF: Near control ON1: Analog remote control ON2: Digital remote contro
Wire feed speed (Fd1)	OFF/0.3~7m/min
Slow wire feed speed (Fd2)	OFF/0.3~7m/min
Jog wire feed speed (Fdi)	0.3~7m/min
Back-drawing length (mm)	OFF/1~50
Wire feed delay time (dt1)	OFF/0.1~9.9s
Wire stop delay time (dt2)	OFF/0.1~9.9s



# WSME-315/500R



Suitable for sheet welding of various materials such as stainless steel, carbon steel, copper, titanium, aluminum and their alloys

#### **Features**

- 1. Simple arc starting, stable arc and high welding quality.
- 2. There are a variety of waveform options in the state of AC argon arc welding: standard square wave, non-standard square wave, sine wave, triangle wave and mixed wave, etc.
- 3. Through the adjustment of peak current, base current, pulse frequency, duty cycle and AC current, AC frequency and cleaning ratio, the required penetration depth, penetration width and surface ripple uniformity of the weld can be obtained.
- 4. Up to 30 sets of user-defined specification parameters can be stored for easy recall.
- 5. All-digital high-precision wire feeding control system, two-drive and two-slave with encoder all-digital control wire feeding device, to ensure the stability of wire feeding.

Specifications			
Model	WSME-315R	WSME-500R	
Rated input voltage (V)	3PH 380±10%	3PH 380±10%	
Rated input frequency (Hz)	50	50	
Rated input capacity (KVA)	13	26	
Rated input current (A)	20	39	
Rated load duration (%)	60	60	
Output no-load voltage (V)	79	77	
Output current range (A)	5~320	8~510	
Arc current (A)	5~315	8~500	
Duty ratio (%)	15~85	15~85	
Pulse frequency (Hz)	0.2~999	0.2~999	
Cleaning ratio (%)	-50~40	-50~40	
AC frequency (Hz)	40~250	40~250	
Front gas time (S)	OFF/0.1~10.0	OFF/0.1~10.0	
Air extension time (S)	OFF/0.1~60.0	OFF/0.1~60.0	
Ramp up time (S)	OFF/0.01~10.0	OFF/0.01~10.0	
Decay time (S)	OFF/0.01~15.0	OFF/0.01~15.0	
Welding wire diameter (mm)	0.8~1.0~1.2~1.6	0.8~1.0~1.2~1.6	
Gas flow (L/min)	15~20	15~20	
Welding torch cooling method	Air cooling/water cooling	Air cooling/water cooling	
Enclosure rating	IP21S	IP21S	
Insulation class	Н	Н	
Weight(Kg)	40	70	
Robot-Specific Implicit Parameters			
Control method (rEt)	OFF: Near control ON1: Analog remote control ON2: Digital remote control	OFF: Near control ON1: Analog remote control ON2: Digital remote control	
Wire feed speed (Fd1)	OFF/0.3~7m/min	OFF/0.3~7m/min	
Slow wire feed speed (Fd2)	OFF/0.3~7m/min	OFF/0.3~7m/min	
Jog wire feed speed (Fdi)	0.3~7m/min	0.3~7m/min	
Rewind time (Fbt)	OFF/0.1~9.9s	OFF/0.1~9.9s	
Delay wire feeding time (dt1)	OFF/0.1~9.9s	OFF/0.1~9.9s	
Delay wire feeding time (dt2)	OFF/0.1~9.9s	OFF/0.1~9.9s	
Wire Feeder Switch (Fde)	OFF: Wire feeder ON: Wire feeder on	OFF: Wire feeder ON: Wire feeder on	





#### Inexbot

Founded in 2015, Inexbot has dedicated to the research and development of multi-axis motion control technology and the application promotion of industry solutions.

#### Full functions

The system has a wide range of built-in universal processes for loading and unloading, palletizing, welding, seam tracking, vision, laser cutting, conveyor tracking, collision detection, drag teaching, and can be customized to meet customer requirements. With the built-in universal process functions, the user can easily and quickly implement the required processes.

### Open interfaces

The open platform NexDroid provides an open API interface that allows everyone to make applications. It supports customers in the secondary development of integrated processes based on C/C++/Python/Lua, which puts the core process experience in your own hands and helps to protect your intellectual property and domain experience.

### Offline programming

Inexbot control system supports offline programming software including Sprutcam, RobotMaster, RobotDK, which can be widely used in many fields such as engraving and painting.

### High precision

The NRC series control system can achieve a trajectory accuracy of 0.4mm or less and repeatable positioning accuracy of 0.02mm or less with the support of the robot body accuracy.





# Technical parameters

Robot body specifications









Model	MR10CD-1488	MR10ZD-1440	MR20ED-1840	MR10LD-2050
Axis	4-axis	6-axis	6-axis	6-axis
Motion radius (mm)	1488	1440	1840	2050
Payload	10KG	10KG	20KG	10KG
Protection class	J1, J2 (IP56), J3, J4 (IP67)	J1, J2 (IP56), J3, J4,J5,J6 (IP67)	J1, J2 (IP56), J3, J4,J5,J6 (IP67)	J1, J2 (IP56), J3, J4,J5,J6 (IP67)
Installation type	Floor type/frame type	Floor type/frame type	Floor type/frame type	Floor type/frame type
Power capacity	3.0K <b>V</b> A	4.5KVA	4.5KVA	4.5KVA
nput/output signals	Standard 16 in/16 out, 24VDC	Standard 16 in/16 out, 24VDC	Standard 16 in/16 out, 24VDC	Standard 16 in/16 out, 24VDC
Welding current				
Robotmass	265KG	272KG	420KG	420KG
Repeatability	±0.08mm	±0.05mm	±0.08mm	±0.08mm
Movingrange				
Axis 1 S	±170°	±160°	±167°	±167°
Axis 2 L	-32~+80°	-145°~+50°	-150°~+92°	-150°~+92°
Axis 3 U	-90°~+20°	-75°~+145°	-85°~+110°	-85°~+110°
Axis 4 R	±360°	±190°	±150°	±150°
Axis 5 B		-210°~+50°	-200°~+20°	-200°~+20°
Axis 6 T		±360°	±360°	±360°
Moving speed				
Axis 1 S	223°/s	199.5°/s	200°/s	200°/s
Axis 2 L	173°/s	159.3°/s	198°/s	198°/s
Axis 3 U	300°/s	199.5°/s	214°/s	214°/s
Axis 4 R	375°/s	392°/s	370°/s	370°/s
Axis 5 B		272° <b>/</b> s	407°/s	375°/s
Axis 6 T		374°/s	413°/s	375°/s
App ications	Loading & unloading, handling, palletizing	Loading & unloading spraying handling cutting	Loading & unloading spraying handling cutting	Loading & unloading spraying handling cutt



Please read and follow the instruction manual and relevant documents carefully before use.

The products listed on this page of this catalog are all-in-one machine series products

If These products has any accidents, errors and misoperations that directly threaten personal safety, or is used for purposes that endanger human safety, please contact us, and we will make improvements.





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